

WITH

CENTRA-LUBE® SEMI-AUTOMATIC LUBRICATION SYSTEM LARGE VERTICAL AXIS ROTARY HOOKS AND BOBBINS DISENGAGEABLE RIGHT AND LEFT NEEDLE BARS

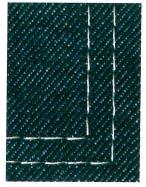
REVERSE FEED SAFETY CLUTCH

SPLIT BAR





Double Needle Split Bar



ANGULAR STITCHING

HIGH SPEED POST TYPE TWO NEEDLE ANGULAR STITCHING

(SPLIT NEEDLE BAR)

DROP FEED, NEEDLE FEED LOCKSTITCH MACHINE



Model 329RB-1

APPLICATIONS

- For sewing medium to medium heavy-weight fabrics, leather, canvas, vinyl, synthetics and various coated and laminated materials
- Designed for sewing operations which require decorative or functional angular stitching such as collars, pockets, shoe uppers, auto, boat and furniture upholstery, slacks, shirts, etc.
- General / parallel two-needle stitching, for top stitching and reinforcement.
- Suitable for stitching uneven, hollow, tubular and curved articles
- Also for secondary operations on finished articles such as attaching braids, pockets, tapes, etc.

FEATURES

- Centra-Lube® semi-automatic lubrication system
- · Oil fed take-up
- One-touch lever easily disengages right and left needle bars
- Stitches per minute 2400
- Large vertical axis rotary hooks and bobbins
- Reverse stitching
- · Safety clutch prevents the hooks from being damaged
- Compound feed mechanism assures even feeding of material

SPECIFICATIONS

Model 329RB-1

Speed, Max. (S.P.M.) *		2400*
Clearance Under Foot		11/ ₃₂ " (8.5 mm)
Needle Bar Stroke		1-1/4" (32 mm)
Stitch Length, Max.		5 s.p.i. (5 mm)
Needle		135 x 17
Bobbin	Metal	16408
	Pre-wound	U
Hook		14005
Bed Size		7" dia x 20 ³ /8" (177 mm x 518mm)
Work Space		2 ¹ /8" x 2" (54 x 50 mm)
Post Height		7" (178mm)
Stitch Type		301
Needle gauges available		1/8" - ³ / ₄ " (3.2 - 19mm)

^{(*} Speed depends on operation, material and thread.)

Specifications subject to change without notice.

