

# CONSEW 328RB-2



## OVERVIEW

High Speed, Two Needle, Angular Stitching (Split Needle Bar), Drop Feed, Needle Feed, Walking Foot, Lockstitch Machine

**With:** Compound Feed and Walking Foot, Centra-Lube Semi-Automatic Lubrication System, Large Vertical Axis Hooks and Bobbins, Disengage able Right and Left Needle Bars, Reverse Feed, Safety Clutch

## APPLICATIONS

- For medium to heavy-duty materials such as leather, canvas, vinyl and various laminated and coated materials
- Designed for sewing operations which require decorative or functional angular stitching such as collars, lapels, pockets, pocket flaps, etc.
- Used for stitching such products as men's, ladies' and children's' coats, ski wear, jeans, handbags and travel ware accessories
- General parallel / two-needle stitching. Top stitching with split bar for angular sewing turns

## FEATURES

- Compound feed, walking foot mechanism assures perfect feeding of sewing material
- Large hooks and bobbin cases with their own thread take-up mechanism assure uniform and perfect stitching with minimal bobbin changes
- Easy operation of disengage able right and left needle bars by use of finger-touch lever
- Centra-Lube® semi-automatic lubrication system
- Automatic hook lubrication
- Oil fed take-up
- Stitches per minute - 2200 \*
- Reverse stitching
- Various gauge sets available

- Safety clutch protects the hooks from being damaged
- Simple adjustment permits raising and lowering the center foot which allows for sewing different thicknesses of material

## SPECIFICATIONS

<b>Number of Needles</b>	2 (Double)
<b>Feeding Mechanism</b>	Walking Foot
<b>Workspace</b>	Standard Workspace
<b>Standard or Full Function</b>	Standard Functions
<b>Speed, Max (S.P.M.)</b>	2200
<b>Clearance Under Presser Foot</b>	11/32" (8.5mm)
<b>Stitch Length</b>	4 s.p.i. (6.5mm)
<b>Work Space</b>	10" (258mm)
<b>Needle</b>	135 x 17
<b>Bobbin</b>	Metal 10408 Pre-Wound U
<b>Bed Size</b>	7" x 20 3/8" (177mm x 518mm)
<b>Stitch Type</b>	301
<b>Needle Bar Stroke</b>	1 1/4" (32mm)
<b>Hook</b>	16407
<b>Needle Distances</b>	1/8" (3.2mm)-1"(25.4mm) (1/4") is standard

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