

CONSEW Since 1898

MODELS 277R-3 / 277RB-1

MODELS 277RFS-3 / 277RBFS-3

Equipped for feed synchronized binder with horizontal feed.

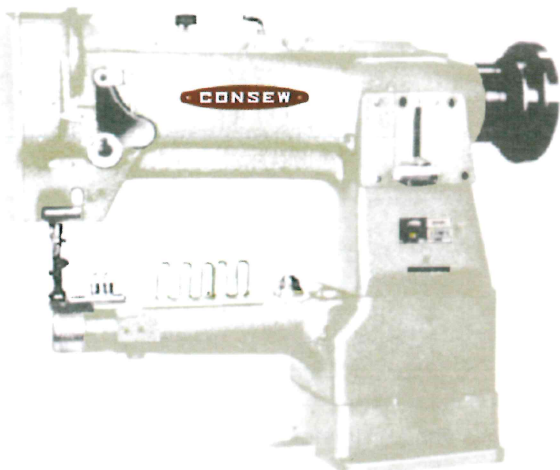
WITH
CENTRA-LUBE® SEMI-AUTOMATIC LUBRICATION SYSTEM
HORIZONTAL AXIS ROTARY HOOK
REVERSE FEED
LARGE HOOK AND BIG BOBBIN AVAILABLE, MODEL 277RB

277R-3
NARROW
1 13/16"
DIAMETER
CYLINDER
BED



Model 277R-3

WALKING FOOT



Model 277RFS-3
setup for
synchronized feeder

HEAVY DUTY
NARROW CYLINDER ARM
SINGLE NEEDLE
DROP FEED, NEEDLE FEED
COMPOUND FEED

ALTERNATING PRESSER FEET
LOCKSTITCH MACHINES

CYLINDER ARM

Model 277R-3 / 277RB-1

APPLICATIONS

- For sewing light to heavy-weight fabrics, leather, vinyl, upholstery, synthetics, canvas and various coated and laminated materials.
- Especially designed for products with narrow openings.
- For stitching tubular and curved work.
- Suitable for sewing such products as hats, caps, shoes, sandals, slippers, tarpaulins, covers, sails, tents, awnings, umbrellas, bags, luggage, handbags, travelware accessories, wearing apparel, etc.
- Tape binding — Models 277RFS-3 & 277RBFS-3

FEATURES

- Narrow cylinder arm — 46 mm diameter (Models 277R-3, / 277RFS-3)
- Horizontal axis rotary hook
- Large bobbin available (Models 277RB-1 / 277RBFS-3)
- Compound feed, walking foot mechanism assures even feeding of several plies or slippery material
- Simple adjustment permits the raising and lowering of center foot which allows for sewing of different thicknesses of materials.

SPECIFICATIONS

Model	Sewing speed (S.P.M.)*	Presser Lift Hand / Foot †	Needle Bar Stroke †	Stitch Length (S.P.I.) †	Cylinder diameter †	Work Space †	Bobbin Style	Needle Style
277R-3	2300 SPM	5/16" (8mm) 1/2" (13mm)	1-5/16" (33.2mm)	4.2 SPI 15/64" (6mm)	1-13/16" Dia. (46φ)	10 ⁵ / ₃₂ " x 4 ¹¹ / ₃₂ " (258 x 110mm)	17035 L	135x17
277RB-1	2200 SPM	5/16" (8mm) 1/2" (13mm)	1-5/16" (33.2mm)	4 SPI 1/4" (6.5mm)	1-31/32" Dia. (50φ)	10 ⁵ / ₃₂ " x 4 ¹¹ / ₃₂ " (258 x 110mm)	18034 M	135x17

* Depends on material & thread. † Length measurements in Inches and (millimeters).