

MAINTENANCE SCHEDULE FOR LAVINA 20/21 X MACHINES

8 HOURS: L 20/21 X Electric Machines Check the tension on all belts after 15 working hours. *Check the tension of all belts by using the Optikrik -tool. Refer to the Belt Tensioning Guide and manual for instructions. Most importantly, inspect and clean the tooling plates and drive heads, tighten all bolts.	100 HOURS Keep your machine clean. Cleaning the machine on a regular basis will help detect and solve potential problems Before they cause damage to the machine. Most importantly, inspect and clean the tooling plates and drive heads, tighten all bolts. Replace buffers (A25.00.10) and Drive Disc (A41.20.03-K) if needed.	150 HOURS Keep your machine clean. Cleaning the machine on a regular basis will help detect and solve potential problems Before they cause damage to the machine. Most importantly, inspect and clean the tooling plates and drive heads, tighten all bolts.	200 HOURS Need to inspect all parts of the machine carefully. *Check the tension of all belts by using the Optikrik -tool. Refer to the Belt Tensioning Guide and manual for instructions. Inspect and clean the tooling plates. Replace all parts as needed (buffers, Drive Disc, sealer caps, “O” rings) inspect planetary pulley and drive pulleys, V-rings gaskets. Check if belts and bearings are in good condition, change if needed.
250 HOURS Keep your machine clean. Cleaning the machine on a regular basis will help detect and solve potential problems Before they cause damage to the machine. Most importantly, inspect and clean the tooling plates and drive heads, tighten all bolts.	300 HOURS Keep your machine clean. Cleaning the machine on a regular basis will help detect and solve potential problems Before they cause damage to the machine. Most importantly, inspect and clean the tooling plates and drive heads, tighten all bolts. Replace buffers (A25.00.10) and Drive Disc (A41.20.03-K) if needed.	350 HOURS Keep your machine clean. Cleaning the machine on a regular basis will help detect and solve potential problems Before they cause damage to the machine. Most importantly, inspect and clean the tooling plates and drive heads, tighten all bolts.	400 HOURS Need to inspect all parts of the machine carefully. *Check the tension of all belts by. Using the Optkrik -tool. Refer to the Belt Tensioning Guide. And manual for instructions. Inspect and clean the tooling plates. Replace all parts as needed (buffers, Drive Disc, sealer caps, “O” rings) inspect planetary pulley and drive the pulleys. V-rings gaskets. Check if belts and bearings are in good condition, change if needed.
450 HOURS Keep your machine clean. Cleaning the machine on a regular basis will help detect and solve potential problems Before they cause damage to the machine. Most importantly, inspect and clean the tooling plates and drive heads, tighten all bolts.	500 HOURS Keep your machine clean. Cleaning the machine on a regular basis will help detect and solve potential problems Before they cause damage to the machine. Most importantly, inspect and clean the tooling plates and drive heads, tighten all bolts. Replace buffers (A25.00.10) and Drive Disc (A41.20.03-K) if needed. .	550 HOURS Keep your machine clean. Cleaning the machine on a regular basis will help detect and solve potential problems Before they cause damage to the machine. Most importantly, inspect and clean the tooling plates and drive heads, tighten all bolts.	600 HOURS** Need to inspect all parts of the machine carefully. *Check the tension of all belts by. Using the Optkrik -tool. Refer to the Belt Tensioning Guide. And manual for instructions. Inspect and clean the tooling plates. Replace all parts as needed (buffers, Drive Disc, sealer caps, “O” rings) inspect planetary pulley and drive the pulleys. V-rings gaskets. Check if belts and bearings are in good condition, change if needed.

Manufacturer warranty: Superabrasive will cover the shipping charges for the transportation of the machine to Superabrasive **within the first 90 days or 200 operating hours - whichever occurs first.** Shipping charges, if covered by Superabrasive, must be agreed upon in advance and approved by Superabrasive.

***Your machine comes with 600 hours or 2 years, whichever comes first, manufacturer warranty.**

***Superabrasive Inc. reserves the right to decline any warranty claims if the maintenance schedule has not been performed.**

Tech Support Line: 800-987-8403