Quickly fill your auto lube system reservoir with PMV 25:1 high-volume grease pump kits

High-volume PMV pumps deliver 2–3 times faster than similar 50:1 grease pumps

- Custom filling fittings for Lincoln Quicklub and P653S
- High-flow, reservoir-coupling technology
- Easy to use with exclusive relieving design that prevents hydraulic lock condition if delivery hose is accidently pressurized
- Choice of pumps designed – 400, 120 and 35 lb. (181, 54 and 16 kg) containers
- Lube truck, stationary and portable pump options
The right high-volume grease reservoir fill pump for every lube truck, shop or plant

**PMV high-volume grease pump specifications**

- **Pumping ratio**: 25:1
- **Air pressure**: 40–150 psi (2.7–10.3 bar)
- **Maximum output pressure**: 3 750 psi (258 bar)
- **Operating temperature**: –40 to +150 °F (–40 to +65 °C)
- **Air inlet**: 3/8 NPTF
- **Material outlet**: 1/4 NPTF
- **Air motor bore diameter**: 3 in. (76.2 mm)
- **Stroke**: 3 1/4 in. (82.5 mm)
- **Output per cycle**: 1.47 cu. in. (24.1 cm³)
- **Wetted parts**: Carbon steel, brass, zinc, polyurethane, nitrile

**New bare pump models**

<table>
<thead>
<tr>
<th>Model No.</th>
<th>For container size</th>
</tr>
</thead>
<tbody>
<tr>
<td>V325120000</td>
<td>35–60 lb. (16–27 kg) bucket</td>
</tr>
<tr>
<td>V325120000</td>
<td>120 lb. (54 kg) drum</td>
</tr>
<tr>
<td>V325400000</td>
<td>400 lb. (181 kg) drum</td>
</tr>
</tbody>
</table>

**New ALS fill accessories**

<table>
<thead>
<tr>
<th>Model no.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>277058</td>
<td>Fill nipple (short) for 653 pump</td>
</tr>
<tr>
<td>277059</td>
<td>Fill nipple (long) for 203 pump</td>
</tr>
<tr>
<td>277057</td>
<td>Grease coupler, 3/4 in. NPTF F inlet</td>
</tr>
<tr>
<td>277060</td>
<td>Whip hose, 1/2 ID x 12 in. (304.8 mm) L, 3/8 x 1/4 in. NPTF M</td>
</tr>
</tbody>
</table>

**Package includes**

- **V325120LT 120 lb. lube truck system**
  - Bare pump model no. V325120000
  - K050120LT 120 lb. (54 kg) lube truck kit
    - 120 lb. (54 kg) drum cover with tie downs
    - Elbow outlet union 80202
    - Air line coupler and nipple
    - Lifting eye

- **V325400LT 400 lb. lube truck system**
  - Bare pump model no. V325400000
  - K050400LT 400 lb. (181 kg) lube truck kit
    - 400 lb. drum cover with tie downs
    - Elbow (181 kg) outlet union 80202
    - Air line coupler and nipple
    - Lifting eye

- **85830 120 lb. stationary/portable filler**
  - Bare pump model no. V325120000
  - 120 lb. (54 kg) drum cover
  - 3/8 in. ID x 10 ft. (254 mm) grease hose
  - Outlet swivel
  - High volume control valve and universal swivel
  - High volume whip hose and coupler (order 277058, 277059 fill nipple separately)
  - Portable options (order separately)
    - Model 674 two wheel hand cart
    - Model 80895 caster base

**Package includes**

- **V325120000**
  - Bucket:
    - Cover
  - Drum:
    - Cover
  - 3/8 in. ID x 10 ft. (254 mm) grease hose
  - Outlet swivel
  - Lifting eye

- **V325400000**
  - Bucket:
    - Cover
  - Drum:
    - Cover
  - 3/8 in. ID x 10 ft. (254 mm) grease hose
  - Outlet swivel
  - Lifting eye

- **V325120L T 120 lb. lube truck system**
  - Bare pump model no. V325120000
  - 120 lb. (54 kg) drum cover
  - 3/8 in. ID x 10 ft. (254 mm) grease hose
  - Outlet swivel
  - Lifting eye
PowerMaster high-volume grease pumps are also available for servicing FlowMaster canisters and other high-capacity reservoirs.

- 12:1 and 24:1 versions
- Fills FlowMaster canisters as quickly as 2–5 minutes
- Stub and 400 lb. (181 kg) drum lengths
- Optional 86268 3 in. (76.2 mm) mil spec male cam lock adapter kit for bulk tanks

### Specifications for all FlowMaster pumps

<table>
<thead>
<tr>
<th>Pump stroke</th>
<th>6 in. (152 mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Output per cycle</td>
<td>10.9 cu. in. (178.6 cm³)</td>
</tr>
<tr>
<td>Max. rec. speed continuous</td>
<td>75 cycles/min. (higher outputs available with intermittent service)</td>
</tr>
<tr>
<td>Approx. cycles/gallon</td>
<td>21 (5.5 liter)</td>
</tr>
<tr>
<td>Output at 75 cycles/min.</td>
<td>3.5 gallon/min. (13.2 liter/min.)</td>
</tr>
<tr>
<td>Wetted part materials</td>
<td>Steel, brass, copper, polyurethane, nitrile</td>
</tr>
</tbody>
</table>

### PowerMaster high-volume grease pump specifications

| Pump tube | 84918 | 84918 | 84918 | 84918 | 84919 | 84919 |
| Air motor | 84806 | 84804 | 84803 | 84806 | 84804 | 84803 |
| Pump model | 2030 | 2028 | – | 2031 | 2029 | – |

| Ratio | 24:1 | 12:1 | 6:1 | 24:1 | 12:1 | 6:1 |
| Max. pressure | 2,400 psi (168 bar) | 2,400 psi (168 bar) | 1,200 psi (84 bar) | 2,400 psi (168 bar) | 1,200 psi (84 bar) | 1,200 psi (84 bar) |
| Max. air pressure | 100 psi (7 bar) | 200 psi (14 bar) | 200 psi (14 bar) | 100 psi (7 bar) | 200 psi (14 bar) | 200 psi (14 bar) |
| Type | Stub | Stub | Stub | 400 lb. (181 kg) | 400 lb. (181 kg) | 400 lb. (181 kg) |
The Power of Knowledge Engineering

Drawing on five areas of competence and application-specific expertise amassed over more than 100 years, SKF brings innovative solutions to OEMs and production facilities in every major industry worldwide. These five competence areas include bearings and units, seals, lubrication systems, mechatronics (combining mechanics and electronics into intelligent systems), and a wide range of services, from 3-D computer modelling to advanced condition monitoring and reliability and asset management systems. A global presence provides SKF customers uniform quality standards and worldwide product availability.

Important information on product usage

All products from SKF may be used only for their intended purpose as described in this brochure and in any instructions. If operating instructions are supplied with the products, they must be read and followed.

Not all lubricants are suitable for use in centralized lubrication systems. SKF does offer an inspection service to test customer supplied lubricant to determine if it can be used in a centralized system. SKF lubrication systems or their components are not approved for use with gases, liquefied gases, pressurized gases in solution and fluids with a vapor pressure exceeding normal atmospheric pressure (1 013 mbar) by more than 0.5 bar at their maximum permissible temperature.

Hazardous materials of any kind, especially the materials classified as hazardous by European Community Directive EC 67/548/EEC, Article 2, Par. 2, may only be used to fill SKF centralized lubrication systems and components and delivered and/or distributed with the same after consulting with and receiving written approval from SKF.

SKF Lubrication Solutions
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St. Louis, MO 63120
Phone 314.679.4401

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