# Altivar ${ }^{\circledR} 58$ TRX <br> Adjustable Speed Drive Controllers Keypad Display VW3A58101 

Instruction Bulletin
Retain for future use.


See page 17 for the Minimum Start-Up Procedure.

## 4 DANGER

## HAZARDOUS VOLTAGE

- Read and understand this bulletin in its entirety before installing or operating Altivar 58 TRX drive controllers. Installation, adjustment, repair, and maintenance of the drive controllers must be performed by qualified personnel.
- The user is responsible for conforming to all applicable code requirements with respect to grounding all equipment.
- Many parts in this drive controller, including printed wiring boards, operate at line voltage. DO NOT TOUCH. Use only electrically insulated tools.
- DO NOT short across DC bus capacitors or touch unshielded components or terminal strip screw connections with voltage present.
- Before servicing the drive controller:
- Disconnect all power including external control power that may be present before servicing the drive controller.
- Place a "DO NOT TURN ON" label on the drive controller disconnect.
- Lock the disconnect in open position.
- WAIT TEN MINUTES for the DC bus capacitors to discharge. Then follow the DC bus voltage measurement procedure on page 98 to verify that the DC voltage is less than 45 V . The drive controller LEDs are not accurate indicators of the absence of DC bus voltage.
- Install and close all covers before applying power or starting and stopping the drive controller.

Electrical shock will result in death or serious injury.

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## CHAPTER 1—OVERVIEW

## Introduction

The Altivar 58 TRX (ATV58 TRX) series of adjustable frequency AC drive controllers is a Transparent Ready ${ }^{\text {TM }}$ product line providing extended functionality and extended horsepower range for the Altivar 58 AC drive family. The ATV58 TRX series includes an analog output, expanded firmware capabilities, and a horsepower range up to 500 hp . As a Transparent Ready ${ }^{\text {TM }}$ product equipped with an Ethernet communication card, the ATV58 TRX product line can be configured, controlled, monitored, and diagnosed over an Ethernet network using a standard Web browser. No special software or drivers are needed.

The ATV58 TRX controllers accept all of the current I/O options, communication card options, and hardware options, such as ventilation fan kits and conduit box kits. See Appendix B for a complete list of options.

## Product Range

The ATV58 TRX family drive controllers range from:

- 1-75 hp (0.75-55 kW) constant torque, $400 / 460 \mathrm{~V}$, three-phase input
- 1-500 hp (0.75-315 kW) variable torque 400/460 V, three-phase input
- 0.5-7.5 hp (0.37-5.5 kW) constant torque, 208/230 V, singlephase input
- 0.5-30 hp (0.37-22 kW) variable torque, 208/230 V, single-phase input
- 2-40 hp (1.5-30 kW) constant torque (50 hp variable torque), 208/230 V, three-phase input


## Scope of Bulletin and Related Documentation

This bulletin covers the programming, monitoring, diagnostics, and operation of the ATV58 TRX drive controllers with the keypad display, part number VW3A58101U. Additional functionality can be obtained by installing the analog I/O option card (part no. VW3A58201U) or the digital I/O card (part no. VW3A58202U). The additional functionality provided by these option cards is documented in this bulletin. Many
communication protocols are supported by communication option cards. Additional documentation is supplied with the option card.

For other specific option cards, additional information is available in the manual provided with the card.

For additional information on parameter applications, refer to the Altivar ${ }^{\circledR} 58$ TRX AC Drives catalog, 8806CT9901, available on-line at www.SquareD.com.
This keypad display is for use with the drive controllers listed in Table 1. For installation, wiring, start-up, and maintenance, consult the latest revision of the applicable drive controller instruction bulletin.

Table 1: Drive Controller Instruction Bulletins

| Drive Controller | Instruction Bulletins |
| :--- | :--- |
| ATV58 TRX Type E | VVDED397052US |
| EconoflexTM | $30072-450-10$ |
| ATV58 TRX Type F | VVDED300011US |
| Flex58 TRX Chassis | $30072-450-47$ |
| ATV58 TRX Type H | VVDED397048US |
| ATV58 TRX Type N | $30072-450-01$ |
| Class 8998 Motor Control Center | $80444-035-01$ |

## Application Information

The 125-500 hp drive controllers are listed in instruction bulletin VVDED397048US, Altivar 58 TRX Adjustable Speed Drive Controllers Installation Guide, Type H Controllers, with ratings typically used for variable torque applications. With proper selection, this range of controllers can also be used in constant torque applications, such as compressors, conveyors, and extruders, where high performance is not required at low speeds. The 125-500 hp product ratings are for applications that require $100 \%$ rated torque down to 6 Hz . If the application requires more than $110 \%$ transient torque for one minute, select the appropriate horsepower product. For assistance with selecting the proper AC drive controller for constant torque applications, consult your local Square D drives specialist.

Application information is also available in product data bulletin SC100, Adjustable Frequency Controllers Application Guide available at www.SquareD.com, or the NEMA Standards Publication: Application Guide For AC Adjustable Speed Drive Systems.

## Firmware Revision Information

Over time, the functionality of the ATV58 product line has been upgraded to broaden its applications. This document can be used with earlier drive controllers, but not all of the parameters detailed in it will be accessible if a drive controller is not equipped with the most recent firmware. Keypad displays are backward compatible. Older keypad displays used on newer drive controllers will not display the new parameters.

The drive controller firmware revision label is located adjacent to the integrated MODBUS port on the front of the drive controller. The keypad display firmware revision label is located on the back cover of the keypad display. The firmware on the drive controller may be upgraded by installing a new control board, part number VX4A581U, and a new keypad display, part number VW3A58101U.

Table 2 lists the major product upgrades with approximate date of release, drive controller firmware, associated keypad display firmware, and a description of the major function upgrade.

Table 2: Product Upgrade and Revision Level History

| Date | Drive <br> Controller <br> Firmware <br> Revision | Associated <br> Keypad <br> Display <br> Firmware <br> Revision | Description of Major Function Upgrade |
| :--- | :--- | :--- | :--- |

Table 2: Product Upgrade and Revision Level History (continued)

| Date | Drive Controller Firmware Revision | Associated <br> Keypad <br> Display <br> Firmware <br> Revision | Description of Major Function Upgrade |
| :---: | :---: | :---: | :---: |
| 3Q 2000 | V3.1 IE 16 | V3.0 IE 08 | Began production of 5-25 hp, 460 Vac variable torque rated drive controllers without the integrated EMC filter for 460 Vac installations where the filter is not required. Removing this filter allowed the product to be rated for additional horsepower at 460 Vac. These drive controllers have the ability to be configured for VT plus as described on page 27. |
| 3Q 2001 | V4.1 IE 25 | V4.1 IE 13 | Relay R2 is no longer factory set for an output contactor. The factory setting is "not assigned." <br> The following functions were added: <br> - Run time meter function, rth, and watt-hour meter function, $A P H$. Both meters can be reset with rpr. <br> - Two additional jump frequencies are JF2 and JF3. <br> - A second programmable frequency threshold with logic output configuration, F2d, F2A. <br> - The ability to provide torque limit via analog input Al 3 , activated by a logic input, TLA and ATL. <br> - Minimum adjustment of nominal motor frequency, FrS, changed from 40 Hz to 10 Hz . <br> - Ability to configure a freewheel stop below a programmable frequency with Stt and FFT. <br> - PI regulator has been enhanced to accept programmable setpoints through the keypad display with the use of logic inputs PR2 and PR4. <br> - PI regulator has been enhanced with time-constant filter on feedback, PSP. <br> - Parameter, tbr, for a baud rate selection on an integrated MODBUS port. <br> - Operation of an extremely undersized motor and the ability to configure an output voltage test mode by configuring PSM. <br> - Ability to configure loss of follower fault to run at pre-set speed, $L F F$, and signal loss of follower with logic output, $A P L$. <br> Additional assignments possible to an analog output on an option card: <br> Compatible with Ethernet, MODBUS ${ }^{\circledR}$, TCP/IP communication card, and Forced local function. |
| 4Q 2001 | V4.2 IE 28 | V4.1 IE 13 | PI regulator has been enhanced to work with Auto/Manual (reference switching) PAU, PIF, PIM. |

Table 2: Product Upgrade and Revision Level History (continued)

| Drive <br> Controller <br> Firmware <br> Revision | Associated <br> Keypad <br> Display <br> Firmware <br> Revision | Description of Major Function Upgrade |
| :--- | :--- | :--- | :--- |

${ }^{[1]}$ V5.2 IE 09 is the 125-500 hp revision and can use keypad display firmware revision V5.1 or greater.

## Keypad Display

## The keypad display allows:

- Display of the drive controller part number, electrical values, parameters, and faults
- Adjustment and configuration of the drive controller
- Local command
- Storage of four controller configurations which can be read or downloaded to multiple drive controllers of the same horsepower and firmware revision


## Mounting

To mount the keypad display, first remove the protective cover. Insert the keypad display into the SUB-D connector and turn the retaining screw clockwise until finger-tight.

Figure 1: Removal of Protective Cover


Figure 2: Drive Controller with Keypad Display Mounted


The keypad display can be mounted and removed while there is power to the drive controller. If the keypad display is removed while command of the drive controller from the keypad display is active, the drive controller will trip on the serial link fault. See $5 L F$ in Table 27 beginning on page 103.

## Remote Mounting

To remotely mount the keypad display, use the keypad display remote mounting kit, part number VW3A58103. This kit has an IP65 rating. It contains a three meter ( 9.8 ft .) cable with connectors, parts
for mounting the keypad display on the cover of an enclosure, and an instruction sheet.

## Setting the $50 / 60 \mathrm{~Hz}$ Switch

## DANGER

## HAZARDOUS VOLTAGE

- Read and understand this bulletin in its entirety before installing or operating ATV58 TRX drive controllers. Installation, adjustment, repair, and maintenance of these drive controllers must be performed by qualified personnel.
- The user is responsible for conforming to all applicable code requirements with respect to grounding all equipment.
- Many parts in this drive controller, including printed wiring boards, operate at line voltage. DO NOT TOUCH. Use only electrically insulated tools.
- DO NOT short across DC bus capacitors or touch unshielded components or terminal strip screw connections with voltage present.
- Disconnect all power before servicing the drive controller. WAIT TEN MINUTES until the DC bus capacitors discharge. Then follow the DC bus voltage measurement procedure on page 98 to verify that the DC voltage is less than 45 V . The drive controller LEDs are not accurate indicators of the absence of DC bus voltage.

Electrical shock will result in death or serious injury.

Figure 3 shows the location of the $50 / 60 \mathrm{~Hz}$ switch on the drive controller. Before powering up the drive controller and using the keypad display, you must set the $50 / 60 \mathrm{~Hz}$ switch to correspond with the frequency of the incoming AC power.

Unlock and open the cover to access the $50 / 60 \mathrm{~Hz}$ switch on the control board. If an option card is present, the switch may not be accessible through the card. Set the switch to the position corresponding to the frequency of the incoming AC power.

Figure 3: Location of $50 / 60 \mathrm{~Hz}$ Switch

The nominal motor voltage (UnS) in the 3-Drive menu is initially configured by the switch position:

For the 50 Hz Position:
$-230 \mathrm{~V}, 50 \mathrm{~Hz}$ for ATV58••0•M2 $-400 \mathrm{~V}, 50 \mathrm{~Hz}$ for ATV58••0•N4

For the 60 Hz Position (Factory Setting):
$-230 \mathrm{~V}, 60 \mathrm{~Hz}$ for ATV58••0•M2 $-460 \mathrm{~V}, 60 \mathrm{~Hz}$ for ATV58••0•N4

$$
\begin{array}{r}
\text { green LED } \\
\text { red LED }
\end{array}
$$

$50 / 60 \mathrm{~Hz}$ switch


## Function of Keys and Meaning of Displays

Figure 4 shows the front of the keypad display. The keys and displays are explained below.

Figure 4: Front View of Keypad Display


Flashing display: indicates the selected direction of motor rotation. Fixed display: indicates the actual direction of motor rotation.

LOC
Indicates the keypad display command mode.
Appears in setup and programming mode. Flashing display indicates that a parameter has been modified but not saved.

Four 7-segment backlit LCD: displays numerical values and codes

16-character backlit LCD display: display of messages in plain language


Press to return to the previous menu, or to abandon an adjustment in progress and return to the original value.

ENT Press to select a menu, or to validate and save a choice.

If command by the keypad display has been selected (parameter LCC in the 4-Control menu, set to YES) the following buttons become active and only function in this mode:


Press to change the direction of motor rotation.


Press to start the motor.
Press to stop the motor or reset a fault. The STOP function can also stop the drive controller in terminal command mode if so configured (see page 57).

## Quick Configuration

## A WARNING

## UNINTENDED EQUIPMENT ACTION

- Parameter changes affect drive controller operation.
- Most parameter changes require pressing ENT. Some parameter changes, such as reference frequency, take effect as soon as you press the up or down arrow keys.
- Read and understand this manual before using the keypad display.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

First prepare your program settings using the forms beginning on page 109.

Programming the Altivar 58 TRX controller is facilitated by internal checks. It is recommended that you access the menus and program in the following order. All of the steps are not obligatory in all cases.

1. Set the $50 / 60 \mathrm{~Hz}$ switch, (see page 14).
2. Select the language.
3. Select the macro-configuration.

NOTE: 125-500 hp drive controllers have only the variable torque macro.
4. Select 2 or 3 -wire control in the 4-Control menu.
5. Configure parameters in the 3-Drive Configuration menu.
6. Assign the I/O in the 5-I/O menu.

NOTE: If the selected Macro-Configuration is Hdg: Material Handling, logic input LI4 must be reassigned or unassigned before you can assign logic input LI3 to a new function.

If the Freewheel Stop / Run Permissive function is assigned to a logic input, the drive controller will not start the motor unless that logic input is connected to +24 V .
7. Configure parameters in the 4-Control menu.
8. Configure the switching frequency type in the 3—Drive Configuration menu.
9. Configure the fault management parameters in the 6-Fault menu.
10. Make Communication or Application configurations (if one of these options is used).
11. Configure the settings in the 2—Adjust menu.

NOTE: You must ensure that the functions which are programmed are compatible with the control scheme used.

## Minimum Start-Up

This procedure can be used as a minimum start-up:

- In simple applications where the drive controller factory settings are sufficient
- In installations when it is necessary to turn the motor before fully completing the start-up sequence

Procedure:

1. Make sure that the $50 / 60 \mathrm{~Hz}$ switch is in the correct position, corresponding to the frequency of the incoming AC power, as shown on page 14.
2. Ensure that the macro-configuration factory setting is suitable for the application. Refer to Table 3 on page 24. If not, change the configuration in the Macro-Configuration menu as shown on page 25.
NOTE: 125-500 hp drive controllers have only the variable torque macro.
3. Verify that the control scheme is compatible with the macroconfiguration, ensuring that the necessary safety precautions have been taken. Refer to the drive controller instruction bulletin, VVDED397048US, for a typical wiring diagram.
4. Verify in the 3-Drive menu that the factory settings are compatible with the motor nameplate values. Refer to Table 11 on page 43. Modify them to match the nameplate values.
5. If necessary, adjust the parameters in the 2—Adjust menu (ramps, motor thermal protection, etc.). See Table 6 on page 30.

If the Freewheel Stop/Run Permissive function is assigned to a logic input, the drive controller will not start the motor unless that logic input is connected to +24 V .

## Access Levels

Figure 5: Rear View of Keypad Display


The position of the access locking switch on the back of the programming keypad display allows three levels of access to the menus. Access to the menus can also be prevented by using an access code (see the 7-File menu on page 90).

## Locked Position - Display Mode: use to prevent

 modifications to the drive controller programming.- You can select the dialog language in the Language menu.
- You can display the macro-configuration or the pre-programmed values for the selected application in the Macro-Configuration menu.
- You can display the voltage and power rating of your drive controller in the Identification menu.
- You can display the electrical values, the operational status, or fault in the 1-Display menu.


## Partial Lock Position - Display and Adjustment Modes:

 this level is used during startup for access to basic setup parameters.- You can do everything listed above.
- You can use the 2-Adjust menu to adjust parameters which are accessible when the motor is running.

Total Unlock Position $\quad$ - All modes: this level is used during startup for access to advanced setup parameters.

NOTE: Many parameters cannot be adjusted while the motor is running.

- You can do everything listed in both access levels above.
- You can also select a different macro-configuration in the MacroConfiguration menu.
- You can adjust the performance of the motor-drive controller system, in the 3-Drive menu.
- You can configure the drive controller command to be either from the terminal strip, the keypad display, or the integrated serial link using the 4-Control menu.
- You can change the assignments of the inputs and outputs in the 5-I/O menu.
- You can configure motor protection, drive controller protection, and response after a fault has occurred in the 6-Fault menu.
- You can save the drive controller configurations, recall them from memory, return to factory settings, or protect your configuration in the 7-Files menu.
- You can adjust the parameters pertaining to communication in the 8-Communication menu, if a communication card is installed.
- You can access the 8-Application menu, if a customer application card is installed.


## Menu Hierarchy

Figure 6 shows the menus as they appear on the display when the access locking switch is in the total unlock position

NOTE: If an access code (password) has already been programmed, certain menus may not be modifiable, or may not be visible. In this case refer to "Access Code" on page 92 for how to enter the access code.

Figure 6: Menus


## Principles of Programming

The principle of programming is always the same, regardless of the access locking switch. Figures 7 and 8 show examples of programming steps.

Figure 7: Language Selection Programming Example


Figure 8: Acceleration Time Programming Example


## CHAPTER 2—MENUS

This chapter explains menus and parameter functions.

## Language Menu

The Language menu (see Figure 7 on page 21) is accessible in each access level. The available languages are English (factory setting), French, German, Spanish, or Italian. The language can be modified with the motor stopped or running.

## Macro-Configuration Menu

Selecting a macro-configuration automatically configures the drive controller for an application. The Macro-Configuration menu can always be displayed, but can only be modified when the access level switch is in the total unlock, $\quad$, position and when the motor is stopped. Three application types are available for drive controllers up to 100 hp :

- Material handling (Hdg)
- Variable torque for pump and fan applications (VT)
- General use (GEn)

The $125-500 \mathrm{hp}$ drive controllers have only the variable torque macro.

The macro-configuration automatically assigns the inputs and outputs to functions suitable for the application. The parameters related to the I/O functions are then available for adjustment. The factory-set macro-configuration is Material Handling. If you customize the I/O to your application, the macro-configuration screen displays CUS:Customize as shown in Figure 10 on page 26. Table 3 shows the drive controller I/O assignments as a function of the macroconfiguration selected when the drive controller is set for 2-wire control. For the logic input assignments when the drive controller is set for 3 -wire control, refer to Table 12 on page 52.

NOTE: LI1, Al1, and R1 assignments are not visible in the 5-I/O menu. L/1 and R1 cannot be reassigned.

NOTE: You must ensure that the functions which are programmed are compatible with the control scheme used.

Table 3: Drive Controller I/O Assignments

|  | Hdg: Material <br> Handling ${ }^{[1]}$ | GEn: General <br> Use | VT: Variable <br> Torque |
| :--- | :--- | :--- | :--- |
| Logic Input LI1 | Forward | Forward | Forward |
| Logic Input LI2 | Reverse | Reverse | Reverse |
| Logic Input LI3 | 2 Preset speeds | Jog | Auto/manual ${ }^{[3]}$ |
| Logic Input LI4 | 4 Preset speeds | Freewheel stop ${ }^{[2]}$ | DC injection <br> braking ${ }^{[3]}$ |
| Analog Input Al1 | Reference summing | Reference summing | Speed reference 1 ${ }^{[3]}$ |
| Analog Input Al2 | Reference summing | Reference summing | Speed reference 2 ${ }^{[3]}$ |
| Analog Output AO1 | Motor frequency | Motor frequency | Motor frequency |
| Relay R1 | Drive fault relay | Drive fault relay | Drive fault relay |
| Relay R2 | Output contactor <br> control | Motor thermal level <br> attained | Frequency reference <br> attained |

${ }^{\text {[1] }}$ Factory default setting for 100 hp products and below.
${ }^{[2]}$ If the Freewheel Stop/Run Permissive function is configured, the drive controller will not start the motor unless the logic input is connected to +24 V .
${ }^{\text {[3] }}$ For 125-500 hp drive controllers the factory setting are:
LI3 = Fault Reset; LI4 = Not assigned; Al1 = Reference summing; AI2 = Reference summing; R2 = Drive running

Table 4: I/O Extension Card Factory Presets

|  | Hdg: Material Handling ${ }^{[1]}$ | GEn: General Use | VT: Variable Torque |
| :---: | :---: | :---: | :---: |
| Logic Input LI5 | 8 preset speeds | Fault reset | Freewheel stop ${ }^{\text {[1] }}$ |
| Logic Input LI6 | Fault reset | Torque limit $2{ }^{[3]}$ | Ramp switching |
| Analog Input $\mathrm{Al}^{[2]}$ or Logic Inputs A, A-, B, B- ${ }^{[3]}$ | Reference summing [2] | Reference summing ${ }^{[2]}$ | Not assigned ${ }^{[2]}$ |
|  | Speed feedback | Speed feedback | Speed feedback |
| Logic Output LO | Current level attained | Output contactor command | High speed attained |
| Analog Output AO | Motor current | Motor current | Motor current |
| [1] If the Freewheel Stop / Run Permissive function is not start the motor unless the logic input is conne <br> ${ }^{[2]}$ With analog I/O extension card (VW3A58201U). <br> ${ }^{[3]}$ With digital I/O extension card (VW3A58202U). |  |  |  |
|  |  |  |  |
|  |  |  |  |

Transferring a file created for a drive controller without an I/O extension card to a drive controller with an I/O extension card may result in unexpected I/O assignment. Verify all I/O assignments. Do not assign I/O functions that are not used in the application.

## A WARNING

## UNINTENDED EQUIPMENT OPERATION

LI1 has priority:

- If LI1 is closed while LI2 is active, the controller will respond to LII.
- If the LI1 input is lost while LI2 is active, the controller will respond to LI2 and reverse directions.

The logic inputs must be programmed appropriately for the application to prevent the motor from spinning in an unintended direction.

Failure to follow this instruction can result in death or serious injury.

Modification of the macro-configuration requires two confirmations since it automatically changes the function assignments. When a change to the macro-configuration is requested the following screen is displayed:

Figure 9: Macro-Configuration Validation


Press ENT to proceed with change Press ESC to return to the previous configuration

| A WARNING |
| :--- |
| MACRO-CONFIGURATION OR PROGRAMMING RESET CAN |
| CAUSE AN UNINTENDED EQUIPMENT ACTION |
| - The factory default settings will be substituted for present settings |
| when the macro-configuration is changed and confirmed. |
| - The factory default settings may not be compatible with the |
| application. After changing the macro-configuration, verify that |
| the factory settings are compatible with application requirements. |
| Failure to follow these instructions can result in death, serious |
| injury, or equipment damage. |

## Customizing the Macro-Configuration

The drive controller macro-configuration can be customized by changing the assignment of the inputs and outputs in the 5-l/O menu. The access locking switch must be in the total unlock, $\square$, position to customize the configuration. When an I/O assignment is modified, the macro-configuration screen displays the following:

Figure 10: Customized Macro-Configuration


## Drive Controller Identification Screen

This screen can be displayed in each access level. Refer to Figure 11 for the access path. This screen shows the power rating and the voltage indicated on the drive controller nameplate.

## Increasing the Power Rating for Variable Torque Applications

The power rating can be increased for variable torque applications on the drive controller identification screen for the following products:

- 208/230 Vac drive controllers 15 hp and larger (ATV58HD16M2-D46M2)
- 400/460 Vac drive controllers 25 hp and larger (ATV58HD28N4-D79N4)
- 460 Vac drive controllers 5 hp to 25 hp that do not have an integrated EMC filter (ATV58HU54N4X-D23N4X)

To increase the horsepower rating, begin at the r $E F$ screen and follow this procedure:

1. Press ENT. r $E F$ begins flashing.
2. Press A A higher horsepower rating is displayed with a " + " sign indicating that the rating has been increased.
3. Press ENT then ESC. The drive controller is now configured for the higher horsepower rating.

Figure 11: Drive Controller Identification Screen


Display parameters can be viewed in any access level．You can scroll through these parameters with the motor running．

NOTE：If USP is greater than 9999， the display value is USP／1000．

Table 5：1—Display Menu Parameters

| Parameter | Code | Function | Units |
| :---: | :---: | :---: | :---: |
| Irive，state Use this parameter to monitor drive controller status． | rdy <br> r Un <br> AL［ <br> －E C <br> ［L I <br> －다 <br> n5t <br> ロロー | Drive controller status：indicates a fault or the state of the drive controller： <br> rdY＝drive controller is ready <br> rUn＝motor in steady state <br> ACC＝accelerating <br> $\mathrm{dEC}=$ decelerating <br> CLI＝in current limit <br> $\mathrm{dCb}=\mathrm{DC}$ injection braking <br> $\mathrm{nSt}=$ commanded to freewheel stop <br> $\mathrm{Obr}=$ braking with deceleration ramp adaptation | － |
| Freq．Ref．－ Hz | Fr H | Reference frequency | Hz |
| Output Freq．－ $\mathrm{Hz}$ | $\mathrm{r}_{1} \mathrm{~F}^{\prime}$ | Output frequency applied to the motor | Hz |
| Motor Speed－ RFM | $5 P d$ | Motor speed estimated by the drive controller． Based on nominal motor speed（nSP）entry． See Table 11 on page 43. | RPM |
| Motor Current－ A | L［r | Motor current | A |
| Machine Spd． | $45 P$ | Machine speed estimated by the drive controller．USP is proportional to rFr scaled by the coefficient，USC，which is adjustable in the 2－Adjust menu．If USP becomes greater than 9999，the display is divided by 1000. | － |
| Dutput Power－\％ | ロアr | Output power estimated by the drive controller． $100 \%$ corresponds to nominal power． | \％ |
| Mains Voltage V | LIL | Mains voltage | V |
| Motor Thermal－ \％ | EHr | Thermal state： $100 \%$ corresponds to the nominal motor thermal state．Above 118\％，the controller trips on OLF（motor overload fault）． | \％ |
| Irive Thermal－－ $\%$ | EHa | Thermal state of the drive controller：100\％ corresponds to the nominal drive controller thermal state．Above 118\％，the controller trips on OHF（drive overheating fault）．It resets when the thermal state goes below $70 \%$ ． | \％ |
| Last Fault | LFE | Displays the last fault． | － |
| Consumption | APH | Energy consumed | kWh or MWh |

Table 5: 1—Display Menu Parameters (continued)

## Menu <br> $\uparrow$

| Parameter | Code | Function | Units |
| :--- | :--- | :--- | :--- |
| Run time | r E H | Operating time (motor powered up) in hours | hrs |
| Freq. Ref | LFr | This adjustment parameter appears in place of <br> the FrH parameter when command of the drive <br> controller by the keypad display has been <br> activated with the LCC parameter in the <br> 4-Control menu (see page 56). | Hz |
| LCU | L [ U | Local speed control in customer-defined units. | User <br> depen- <br> dappears when the drive controller command from the <br> keypad display has been activated using the LCC <br> parameter in the 4-Control menu (see page 56). This <br> parameter allows adjustment of the motor speed in <br> customer-defined units. Use parameter USC: Machine <br> Coef. to scale the customer unit value (see page 34). <br> During adjustment, LCUA appears in the lower left-hand <br> corner of the keypad display. |

## 2—Adjust Menu

The Adjust menu is accessible when the access locking switch is set to either partial lock, $\square$, or total unlock, $\square$. Adjustment parameters can be modified with the motor running; however, you must make all adjustments with the motor stopped to avoid unintended equipment action.

## A WARNING

## PARAMETER CHANGES WHILE THE MOTOR IS RUNNING

Changes made to adjustment parameters while the motor is running may cause unintended equipment action. When changing adjustment parameters, ensure that the motor is stopped.

Failure to follow this instruction can result in death, serious injury, or equipment damage.

There are two types of adjustment parameters: parameters which are always accessible (fixed adjustment parameters), and parameters which may be accessible depending on:

- The macro-configuration selected
- The presence of an I/O extension card
- The input and output reassignments

The fixed set of adjustment parameters, shown in Table 6 beginning on page 30, are accessible in every macro-configuration.

## Table 6: 2—Fixed Set of Adjustment Parameters

## Menu

| Parameter | Code | Description | Adjustment <br> Range | Factory <br> Setting |
| :---: | :---: | :--- | :--- | :--- | :--- |
| Freg. Ref. - Hz | LFr | Local speed control in Hz. <br> Appears when the drive controller command from the <br> keypad display has been activated using the LCC <br> parameter in the 4-Control menu (see page 56). |  |  |
| LCU | LLU | Local speed control in customer- <br> defined units. | User <br> dependant | 0.00 |
| Appears when the drive controller command from the |  |  |  |  |
| keypad display has been activated using the LCC |  |  |  |  |
| parameter in the 4-Control menu (see page 56). This |  |  |  |  |
| parameter allows adjustment of the motor speed in |  |  |  |  |
| customer-defined units. Use parameter USC: Machine |  |  |  |  |
| Coef. to scale the customer unit value (see page 34). |  |  |  |  |
| During adjustment, LCUA appears in the lower left-hand |  |  |  |  |
| corner of the keypad display. |  |  |  |  |

${ }^{[1]} \mathrm{I}_{\mathrm{n}}=$ drive controller constant torque output current rating shown on the drive controller nameplate.

Table 6: 2—Fixed Set of Adjustment Parameters (continued)

## Menu

| Parameter | Code | Description | Adjustment <br> Range | Factory <br> Setting |
| :--- | :--- | :--- | :--- | :--- |
|  |  | Electronic output phase <br> inversion | No-Yes | No |

Inv. Phases
ALb
Allows for changing the phase rotation of the voltage at the output of the drive controller, from A-B-C to A-C-B, to change the direction of motor rotation. If this parameter is changed while the motor is running, the motor decelerates on the programmed ramp and then accelerates to the speed reference set point in the opposite rotation direction following the programmed ramp.

## A CAUTION

## UNEXPECTED DIRECTION OF MOTOR ROTATION

- If parameter ACb is set to YES, upon returning to Factory Settings the parameter ACb returns to No (motor rotation will not be in the desired direction).
- Before changing parameter ACb , ensure that reversing the motor rotation direction is acceptable for the application.

Failure to follow these instructions can result in injury or equipment damage.

| Acoleration - <br> Ileceleration -s | $\begin{aligned} & A E L \\ & G E L \end{aligned}$ | Acceleration and deceleration ramp times. Defined as the time between 0 Hz and FRS. | $\begin{aligned} & 0.05 \text { to } 999.9 \\ & 0.05 \text { to } 999.9 \end{aligned}$ | $3 \mathrm{~s}$ |
| :---: | :---: | :---: | :---: | :---: |
| Low Speed - Hz | L5P | Low speed | 0 to HSP | 0 Hz |
| High Speed - Hz | H5P | High speed. Ensure that this adjustment is suitable for the motor and the application. | LSP to tFr | $50 / 60 \mathrm{~Hz}$ depending on switch setting |
| Gain -\% | FL L | Frequency loop gain. <br> This parameter allows adjustmen the drive controller to sudden cha Decreasing the gain parameter sl the drive controller. Increasing the the drive controller respond more should be increased in application changes in motor speed occur du load. Applications that have fast c requirements may require an incr | 0 to 100 <br> of the respon nges in the mo ows the respon gain paramet quickly. This p ns where the u e to changes i cycle times or h ease in gain. | 20 se time of tor load. nse time of er makes parameter ndesirable in motor high torque |

[^0]Table 6: 2—Fixed Set of Adjustment Parameters (continued)

## Menu

| Parameter | Code | Description | Adjustment Range | Factory Setting |
| :---: | :---: | :---: | :---: | :---: |
| Stability - \% | 5ヒ月 | Frequency loop stability. <br> This parameter allows adjustmen the drive controller to sudden ch Increasing the stability setting da parameter should be adjusted with the drive controller response to $m$ performance on applications tha high torque requirements. | 0 to 100 <br> t of speed ove anges in the mo mpens the over h the gain settin meet the desired have fast cycle | 20 <br> shoot of tor load. shoot. This ng to tune times or |
| Therricurrent $-\mathrm{A}$ | IEH | Current setting used for the motor thermal protection. Adjust ItH to the nominal current which appears on the motor nameplate. This provides Class 20 motor overload protection. | $\begin{aligned} & 0.25 \text { to } 1.36 \\ & \text { of } I_{n}^{[1]} \end{aligned}$ | Varies according to drive controller size. |

## A CAUTION

## MOTOR OVERHEATING

- This drive controller does not provide direct thermal protection for the motor.
- Use of a thermal sensor in the motor may be required for protection at all speeds or loading conditions.
- Consult the motor manufacturer for the thermal capability of the motor when operated over the desired speed range.

Failure to follow these instructions can result in injury or equipment damage.

| IC: Inj. TimE- $\Xi$ | $E d[$ | DC injection braking time. If <br> $t d[=$ Cont, DC injection is <br> continuous. | 0 to 30 s <br> Cont | 0.5 s |
| :--- | :--- | :--- | :--- | :--- |

${ }^{[1]} I_{n}=$ drive controller constant torque output current rating shown on the drive controller nameplate.

Table 6: 2—Fixed Set of Adjustment Parameters (continued)

## Menu

2

NOTE: DC Inj.
Time is only available if automatic DC injection (AdC) is set to Yes.

NOTE: DC Inj. Current Level is only available if $t d C$ is set to continuous.

NOTE: Additional parameters appear in this menu if certain Macro-
Configurations are selected. See Tables 7-9.

| Parameter | Code | Description | Adjustment <br> Range | Factory <br> Setting |
| :---: | :---: | :---: | :--- | :--- |
| $d e$ I at rest. -A | $5 d[$ | DC injection braking current <br> level if tdC is set to continuous. | 0.1 to 1.36 <br> of $I_{n}[1]$ | Varies <br> according <br> to drive <br> controller <br> size. |

## A WARNING

## NO HOLDING TORQUE

- DC injection braking does not provide holding torque at zero speed.
- DC injection braking does not function during loss of power or drive controller fault.
- When required, use a separate brake for holding torque.


## EXCESSIVE DC INJECTION BRAKING

Application of DC injection braking for long periods of time can cause motor overheating and damage. Protect the motor from extended periods of DC injection braking.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

|  |  | leewheel stop trip threshold: <br> when a stop on ramp or fast stop <br> is requested, the type of stop <br> selected is activated until the <br> speed falls below this threshold. | 0 to HSP | 0 Hz |
| :--- | :--- | :--- | :--- | :--- | :--- |
| NST Thresh-Hz | FFE |  |  |  |
| Below this threshold, freewheel stop is activated. This |  |  |  |  |
| parameter can only be accessed if the R2 relay is not |  |  |  |  |
| assigned to the BLC: Brake Logic function, and if an on |  |  |  |  |
| ramp or fast type stop has been selected in the 3—Drive |  |  |  |  |
| menu under type of stop (Stt). |  |  |  |  |

[^1]Table 6: 2—Fixed Set of Adjustment Parameters (continued)

## Menu 2

| Parameter | Code | Description $\quad$Adjustment <br> RangeFactory <br> Setting |
| :---: | :---: | :---: |
| Juplo Freal $3-\mathrm{Hz}$ | JFF | Third skip frequency: same <br> function as JPF, for a third <br> frequency value. 0 to HSP 0 Hz |
| Machine Coef. | U5 [ | Machine speed coefficient. 0.01 to 100.0 1.00 <br> Coefficient applied to rFr permitting the display of machine speed by the parameter USP. USP $=\mathrm{rFr} \times$ USC |
| LSP Time - 5 | tLS | Low speed run time. 0.0 to <br> 999.9 s 0 <br> After operation at LSP for the amount of time defined by tLS, the motor is automatically commanded to stop. The motor restarts if the frequency reference is greater than LSP, if a run command continues to be present. " 0 " means that no time period is set. |

[^2]
## Additional Adjustment Parameters for Material Handling

Table 7 lists the additional parameters that are accessible when the macro-configuration is set to Material Handling.

Table 7: 2—Additional Adjustment Parameters with Material Handling Macro-Configuration

Menu
2

NOTE: UFr and
SLP are unitless values. The percent value is only to provide a range for adjustment. For example, 50 on a 0 to 150 scale is one third of the maximum.

| Parameter | Code | Description | Adjustment <br> Range | Factory <br> Setting |
| :--- | :--- | :--- | :--- | :--- |
|  |  | IR compensation | 0 to $150 \%$ or <br> 0 to $800 \%$ | $100 \%$ |

Allows adjustment of the default value of IR Compensation or the value measured during auto-tuning. The adjustment range is extended to $800 \%$ if the SPC parameter (special motor) is set to Yes in the 3-Drive menu (see page 50). Special motors include synchronous permanent magnet motors, synchronous wound field motors, and synchronous reluctance motors.
This parameter is used to adjust low speed torque for optimal performance. Adjust this parameter to compensate for the resistive voltage drop of the motor stator windings and the conductors connecting the motor and drive controller. This parameter is typically used to boost torque performance at low speed operation. If an autotune is performed, adjustment of this parameter is usually not required.

|  | $l$ <br> performed, adjustment of this parameter is usually not <br> required. |  |  |  |
| :--- | :--- | :--- | :--- | :---: |
|  | Slip compensation | 0 to $150 \%$ | $100 \%$ |  |

Allows adjustment of the slip compensation around a fixed value set by the nSP parameter (motor nominal speed) in the 3-Drive menu (see page 43).
This parameter is used to adjust the slip compensation to improve speed regulation. Induction motors develop torque based on the slip, which is the difference between the

| Slio Comp. - \% | $5 L P$ | speed of the rotating magnetic field in the stator and the <br> speed of the rotor. As the load increases, the slip increases <br> to produce the necessary torque. |
| :--- | :--- | :--- | :--- | :--- | :--- |
| In applications where the change in speed due to slip is |  |  |
| undesirable, the slip compensation should be increased. |  |  |
| When this parameter is increased, the drive controller will |  |  |
| automatically increase the output frequency. The amount |  |  |
| of increase is proportional to the increase of the load, |  |  |
| allowing one setting for the entire speed range. |  |  |

[1] $\mathrm{I}_{\mathrm{n}}$ = drive controller constant torque output current rating shown on the drive controller nameplate.
$\star$ Parameters appear if an I/O extension card is installed.

Table 7: 2—Additional Adjustment Parameters with Material Handling Macro-Configuration

## Menu

| Parameter | Code | Description | Adjustment Range | Factory Setting |
| :---: | :---: | :---: | :---: | :---: |
| Preset Sp.4- Hz | $5 P 4$ | Fourth preset speed | LSP to HSP | 20 Hz |
| Preset Sp. 5- Hz | $5 P 5$ | Fifth preset speed | LSP to HSP | 25 Hz |
| Preset 5p, 6- Hz | $5 P \mathrm{~F}$ | Sixth preset speed | LSP to HSP | 30 Hz |
| Preset Sp. $7-\mathrm{Hz}$ | $5 P 7$ | Seventh preset speed | LSP to HSP | 35 Hz |
| Curr.Lev. Att: A | [ヒ』 | Current threshold above which the logic output or the relay changes to 1 | $\begin{aligned} & 0.25 \text { to } 1.36 \\ & \text { of } I_{n}[1] \end{aligned}$ | $\begin{aligned} & 1.36 \text { of } \\ & \mathrm{I}_{\mathrm{n}}[1] \end{aligned}$ |

${ }^{[1]} I_{n}=$ drive controller constant torque output current rating shown on the drive controller nameplate.
$\star$ Parameters appear if an I/O extension card is installed.

## Additional Adjustment Parameters for General Use

Table 8 lists the additional parameters that are accessible when the macro-configuration is set to General Use.

Table 8: 2—Additional Adjustment Parameters with General Use Macro-Configuration

Menu 2

NOTE: UFr and SLP are unitless values. The percent value is only to provide a range for adjustment. For example, 50 on a 0 to 150 scale is one third of the maximum.

| Parameter | Code | Description | Adjustment <br> Range | Factory <br> Setting |
| :--- | :--- | :--- | :--- | :--- |
|  |  | IR compensation | 0 to $150 \%$ or <br> 0 to $800 \%$ | $100 \%$ |

Allows adjustment of the default value of IR Compensation or the value measured during auto-tuning.
The adjustment range is extended to $800 \%$ if the parameter SPC (special motor) is set to Yes in the 3-Drive menu (see page 50). Special motors include synchronous permanent magnet motors, synchronous wound field motors, and synchronous reluctance motors.
This parameter is used to adjust low speed torque for optimal performance. Adjust this parameter to compensate for the resistive voltage drop of the motor stator windings and the conductors connecting the motor and drive controller. This parameter is typically used to boost torque performance at low speed operation. If an autotune is performed, adjustment of this parameter is usually not required.

|  |  |  |  |  | required. |
| :--- | :--- | :--- | :--- | :---: | :---: |
|  | Slip compensation | 0 to $150 \%$ | $100 \%$ |  |  |

Allows adjustment of the slip compensation around a fixed value set by the motor nominal speed.
This parameter is used to adjust the slip compensation to improve speed regulation. Induction motors develop torque based on the slip, which is the difference between the speed of the rotating magnetic field in the stator and the speed of the rotor. As the load increases the slip increases to produce the necessary torque.
In applications where the change in speed due to slip is undesirable, the slip compensation should be increased. When this parameter is increased, the drive controller will automatically increase the output frequency. The amount of increase is proportional to the increase of the load, allowing one setting for the entire speed range.

|  |  | of increase is proportional to the increase of the load, <br> allowing one setting for the entire speed range. |  |  |  |
| :--- | :--- | :--- | :--- | :--- | :---: |
| Jog Freq. - Hz | $J \square E$ | Frequency when operating in <br> Jog | 0 to 10 Hz | 10 Hz |  |
| Jog Ielay $-\boldsymbol{s}$ | $J G t$ | Delay between two consecutive <br> jog operations | 0 to 2 s | 0.5 s |  |

## Additional Adjustment Parameters for Variable Torque

Table 9 lists the additional parameters that are accessible when the macro-configuration is set to Variable Torque.

## Menu

NOTE: V/f Profile is available only if the energy savings function (nld) is set to No.

Table 9: 2—Additional Adjustment Parameters with Variable Torque Macro-Configuration ${ }^{[1]}$

| Parameter | Code | Description | Adjustment Range | Factory Setting |
| :---: | :---: | :---: | :---: | :---: |
| IC: Ins. Cumre- A | $1 d[$ | DC injection braking current level. This parameter is accessible if a logic input is assigned to DC injection braking. After 30 seconds, IdC is automatically set to 0.5 ItH if previously set to a higher value. | $\begin{aligned} & 0.10 \text { to } 1.36 \\ & \text { of } I_{n}[2] \end{aligned}$ | Varies according to drive controller size. |
| U/f Profile - \% | PFL | Volts/Hertz adjustment <br> This function is available in variab Energy Economizer (Energy Savi disabled. <br> This parameter is useful in applic wishes to define the volts/hertz prof having the drive controller perform Energy Economizer function. The linear $\mathrm{V} / \mathrm{Hz}$ output from $0-\mathrm{FrS}$ (nom | 0 to 100\% <br> le torque mod ngs) function <br> ations where rofile manually $m$ this function $100 \%$ setting minal motor fr | 20\% <br> and if the (nld) is <br> he user instead of with the provides a equency). |

[^3]
## Additional Adjustment Parameters After I／O Reassignment

Table 10 lists the additional parameters that may be accessible after the inputs or outputs have been reassigned．

Table 10：2—Additional Adjustment Parameters After I／O Reassignment

| Parameter | Code | Description | Adjustment Range | Factory Setting |
| :---: | :---: | :---: | :---: | :---: |
| Preset．Sr． 2 Hz | 5 Рこ | Second preset speed | LSP to HSP | 10 Hz |
| Preset．Sr．3－Hz | $5 尸 \exists$ | Third preset speed | LSP to HSP | 15 Hz |
| Preset So．4－Hz | $5 P 4$ | Fourth preset speed | LSP to HSP | 20 Hz |
| Preset．Sp，5－Hz | $5 P 5$ | Fifth preset speed | LSP to HSP | 25 Hz |
| Preset Sp． $6-\mathrm{Hz}$ | $5 P E$ | Sixth preset speed | LSP to HSP | 30 Hz |
| Preset．S0． 7 Hz | $5 P 7$ | Seventh preset speed | LSP to HSP | 35 Hz |
| Jog Freq．－Hz | 」ロロ | Frequency when operating in jog | 0 to 10 Hz | 10 Hz |
| Jog Ielay－ 5 | 」GL | Delay between two consecutive jog operations． | 0 to 2 s | 0.5 s |
| BrReleaseLeu－Hz［4］ | br L | Brake release frequency | 0 to 10 Hz | 0 Hz |
| BrReleaseI－${ }^{\text {［4］}}$ | 1ロr | Brake release current | $\begin{aligned} & 0 \text { to } 1.36 \text { of } \\ & \ln _{n}[3] \end{aligned}$ | 0 A |

${ }^{[1]}$ Depending on the position of the $50 / 60 \mathrm{~Hz}$ switch．
${ }^{[2]} 100 \%$ corresponds to the nominal torque of a motor with horsepower size equal to that of the drive controller at its constant torque rating．
${ }^{[3]} I_{n}=$ drive controller constant torque output current rating shown on the drive controller nameplate．
${ }^{\text {［4］}}$ This parameter is not available on $125-500 \mathrm{hp}$ drive controllers．
＊These parameters are available only with the I／O extension card installed．

Table 10: 2—Additional Adjustment Parameters After I/O Reassignment (continued)

| Parameter | Code | Description | Adjustment Range | Factory Setting |
| :---: | :---: | :---: | :---: | :---: |
| BrReleasTime -s ${ }^{[4]}$ | brt | Brake release time | 0 to 5 s | 0 s |
| BrEngageLev- $\mathrm{Hz}^{[4]}$ | bEn | Brake engage frequency | 0 to LSP | 0 Hz |
| BrEnsageTime -s ${ }^{[4]}$ | bEE | Brake engage time | 0 to 5 s | 0 s |
| PI Prop. Gain | - P [ | Proportional gain for PI regulator | 0.01 to 100 | 1 |
| PI Int. Gain-/E | - $1[1$ | Integral gain for PI regulator | $\begin{aligned} & 0.01 \text { to } 100 \\ & \text { /s } \end{aligned}$ | $1 / \mathrm{s}$ |
| PI Coeff. | FbS | Feedback scaling factor for PI regulator | 1.0 to 100.0 | 1.0 |
| PI Inversion | P IL | Inverts the PI feedback signal No: Normal Yes: Inverted | Yes - No | No |
| PI Filter -s | $P 5 P$ | Used to adjust the low-pass filter time constant on the PI feedback signal. | 0 to 10 s | 0 s |
| PI Preset $2-7 / 4$ | P12 | Second preset PI reference. Available after a logic input has been assigned to PR4: PI4 Preset | 0-100\% | 30\% |
| PI Preset 3-7/4 | Р 1 ヨ | Third preset PI reference. Available after a logic input has been assigned to PR4: PI4 Preset | 0-100\% | 60\% |
| ATV th. fault | -t | Drive thermal fault threshold above which the logic output goes to state 1, after a logic input has been assigned to tAd:ATV th. alarm. | 0-118\% | 105\% |
| Freq. Detect-Hz | FEG | Motor frequency threshold above which the logic output goes to state 1. | LSP to HSP | $\begin{aligned} & 50 / 60 \\ & \mathrm{~Hz}{ }^{[1]} \end{aligned}$ |
| Freq. Lev.2- Hz | F2d | Same function as Ftd for a second frequency value | LSP to HSP | $\begin{array}{\|l\|} \hline 50 / 60 \\ \mathrm{~Hz} \end{array}$ |

${ }^{[1]}$ Depending on the position of the $50 / 60 \mathrm{~Hz}$ switch.
${ }^{\text {[2] }} 100 \%$ corresponds to the nominal torque of a motor with horsepower size equal to that of the drive controller at its constant torque rating.
${ }^{[3]} I_{n}=$ drive controller constant torque output current rating shown on the drive controller nameplate.
${ }^{\text {[4] }}$ This parameter is not available on $125-500 \mathrm{hp}$ drive controllers.
$\star$ These parameters are available only with the I/O extension card installed.

## Table 10：2—Additional Adjustment Parameters After I／O Reassignment（continued）

Menu

| Parameter | Code | Description | Adjustment Range | Factory Setting |
| :---: | :---: | :---: | :---: | :---: |
| Curr．Lev．Att－A | ［ヒd | Current threshold above which the logic output or relay goes to state 1. | $\begin{aligned} & 0.25 \text { to } 1.36 \\ & \text { of } I_{n}[3] \end{aligned}$ | $\begin{aligned} & 1.36 \text { of } \\ & \mathrm{In}_{\mathrm{n}}[3] \end{aligned}$ |
| ThermLeupt．－\％ | Etd | Motor thermal state threshold above which the logic output or relay goes to state 1 （high）． | 0 to 118\％ | 100\％ |
| Torque lim $\mathrm{Z}^{-\mathrm{A}^{[4]}}$ | ヒLコ | Second torque limit，activated by a logic input． | $\begin{aligned} & \hline 0 \% \text { to } \\ & 200 \%{ }^{[2]} \end{aligned}$ | 200\％ |
| IC：Inj．Curr．－ H | $1 d 5$ | DC injection braking current level．Accessible if a logic input is assigned to DC injection braking．After 30 s ，IdC is automatically set to 0.5 ItH if previously set to a higher value． | $\begin{aligned} & 0.10 \text { to } 1.36 \\ & \text { of } I_{n}[3] \end{aligned}$ | 0.7 ItH |
| Acelerate 2－s <br> Decelerate 2－s | $\begin{aligned} & A E 己 \\ & G E 己 \end{aligned}$ | Second acceleration and deceleration ramp times．These parameters are accessible if a logic input is assigned to ramp switching or if Frt is not 0 ． | 0.05 to 999.9 | 5 s |
| TachFBCoeff $\star$ | dt5 | Tachometer scaling factor associated with the tachometer feedback function： $\mathrm{dtS}=\frac{9}{\text { tachometer voltage at HSP }}$ | 1 to 2 | 1 |

${ }^{[1]}$ Depending on the position of the $50 / 60 \mathrm{~Hz}$ switch．
${ }^{[2]} 100 \%$ corresponds to the nominal torque of a motor with horsepower size equal to that of the drive controller at its constant torque rating．
${ }^{[3]} I_{n}=$ drive controller constant torque output current rating shown on the drive controller nameplate．
${ }^{\text {［4］}}$ This parameter is not available on $125-500 \mathrm{hp}$ drive controllers．
$\star$ These parameters are available only with the I／O extension card installed．

## 3－Drive Menu

This menu is accessible when the access locking switch is in the total unlock，$\quad$ ，position．The parameters can only be modified when the motor is stopped．

Optimal performance is obtained:

- By ensuring that the input frequency selection switch is properly set (see page 14)
- By entering the motor nameplate values into the Drive menu parameters
- By initiating an autotune (on a standard asynchronous motor). See page 45 for more information concerning the autotune function (tUn).


## Parallel, Undersized, and Special Motor Applications

The ATV58 TRX drive controller can be used in applications with multiple motors wired in parallel, undersized motors, or with special motors. To configure the drive controller for these applications, follow these steps:

1. Select either the "Hdg: Material Handling" or "GEn: General Use" macro-configuration (see page 23).
2. Configure the Special Motor parameter (SPC) in the Drive menu to Yes or PSM (see page 50).
3. Adjust the IR Compensation parameter (UFr) in the 2—Adjust menu to obtain satisfactory performance (see pages 35 and 37).

Parallel motor applications consist of multiple motors wired in parallel to the output of one drive controller. Refer to the Square D Application Guide, Product Data Bulletin SC100R5/95, available at www. SquareD.com for information on properly sizing the drive controller for parallel motor applications.

An undersized motor is defined as a motor with a full current rating is less than $25 \%$ of the ATV58 TRX drive controller rating. Select PSM in the Special Motor menu.

Synchronous permanent magnet, synchronous would field, and synchronous reluctance motors are examples of special motors.

Table 11 on page 43 shows the parameters accessed in the Drive menu.

Table 11: 3—Drive Menu Parameters
Menu
3

| Parameter | Code | Description | Adjustment Range | Factory Setting |
| :---: | :---: | :---: | :---: | :---: |
| Nom. Mot. Volt- V | $4 \square 5$ | Motor nameplate nominal voltage. <br> - ATV58•000M2 <br> - ATV58•0**N4 | $\begin{aligned} & 200 \text { to } 240 \mathrm{~V} \\ & 200 \text { to } 500 \mathrm{~V} \end{aligned}$ | $\begin{aligned} & 230 \mathrm{~V} \text { or } \\ & 400 / 460 \mathrm{~V} \\ & {[1]} \end{aligned}$ |
| Nom. Mot. Frea $-\mathrm{Hz}$ | Fr 5 | Motor nameplate nominal frequency. <br> The FrS setting defines the frequ motor voltage (UnS) is applied to set above the maximum output f | 10 to tFr <br> ency at which the motor. Fr quency setti <br> ile <br> 0 Hz <br> —FrS | $50 / 60 \mathrm{~Hz}$ <br> [1] <br> nominal cannot be tFr. |
| NomMotCurr.- A | $n \mathrm{Cr}$ | Motor nameplate nominal current. | $\begin{aligned} & 0.25 \text { to } 1.36 \\ & \text { of } I_{n}[2] \end{aligned}$ | $\begin{aligned} & 0.9 \text { of } I_{n} \\ & {[2]} \end{aligned}$ |
| Nom. MotSpeed $-\mathrm{rrm}$ | - 5 P | Motor nameplate nominal speed. <br> This should be the value that incorporates slip (i.e. this value should be the rpm of the motor when it is fully loaded). | 0 to 9999 rpm | depends on drive controller rating |

[^4]Table 11: 3—Drive Menu Parameters (continued)

## Menu <br> 

| Parameter | Code | Description $\quad$Adjustment <br> Range$\quad$Factory <br> Setting |
| :---: | :---: | :---: |
| Mot. CosFhi | [-5 | Motor CosPhi, motor power <br> factor. 0.5 to 1 depends <br> on drive <br> controller <br> Set the CoS parameter to the   <br> motor nameplate power factor.   <br> If the power factor is not provided on the nameplate or to optimize the motor torque performance, use the following procedure to optimize the motor power factor setting. <br> Operate the motor with no load at a frequency equal to nominal frequency / 2. Then adjust the CoS parameter such that the measured motor voltage equals nominal motor voltage / 2. <br> For example: <br> For a 460 Vac motor operating at 60 Hz , adjust the CoS parameter to have 230 V at 30 Hz . <br> If motor voltage is less than 230 V , decrease CoS parameter. <br> If motor voltage is more than 230 V , increase the CoS parameter. |

${ }^{[1]}$ Depending on the position of the $50 / 60 \mathrm{~Hz}$ switch. Ensure that the switch setting matches the input frequency (see page 14).
${ }^{[2]} I_{n}=$ drive controller constant torque output current rating shown on the drive controller nameplate.
${ }^{\text {[3] }}$ The factory setting depends on the macro-configuration used: No for Material Handling, Yes for General Use and Variable torque.
${ }^{[4]}$ This parameter is not available on $125-500 \mathrm{hp}$ drive controllers.
${ }^{[5]}$ Refer to the drive controller instruction bulletin, VVDED397048US, for duty cycle ratings of the drive controllers.

* These parameters are available only with the I/O extension card installed.

Table 11: 3-Drive Menu Parameters (continued)

| Parameter | Code | Description | Adjustment Range | Factory Setting |
| :---: | :---: | :---: | :---: | :---: |
| Auto Tuning | EUn | Initiates an autotune when the tUn parameter is set to Yes. <br> After the autotune is complete, the "done". No is displayed if the au or completed. <br> No is also displayed if the motor drive controller $I_{n}$ rating or if multip The CoS parameter may need to optimum performance. <br> This feature will not work if any logis freewheel stop or fast stop are a they must be in the high state to <br> When initiated, the drive controll motor, measures, and stores sp resistance and resistance of the the drive controller to provide be better motor torque performance the keypad display or by a logic function. | No - Yes <br> display will s tune was not <br> rating is less th le motors are be manually a <br> gic inputs are signed to a log autotune. <br> pulses the con cific motor stat onductors. Th er current regu This can be in put assigned | No <br> how <br> uccessful <br> an $25 \%$ of connected. djusted for <br> ctivated. If ic input, <br> nnected r s allows ulation for tiated from o this |
| Max.Freg, - Hz | EFr | Maximum output frequency. The maximum value is a function of the switching frequency (SFr, see page 50). | 10 to 500 Hz | ${ }_{[1]}^{60 / 72 ~ H z}$ |

## A CAUTION

## MACHINERY OVERSPEED

Some motors and/or loads may not be suited for operation above nameplate motor speed and frequency. Consult the motor manufacturer before operating motor above rated speed.

Failure to follow this instruction can result in injury or equipment damage.

[^5]Table 11: 3—Drive Menu Parameters (continued)

## Menu

| Parameter | Code | Description | Adjustment Range | Factory Setting |
| :---: | :---: | :---: | :---: | :---: |
| Energus Eoo | nLd | Optimizes the motor efficiency by automatically adjusting the Volts/Hz ratio. <br> NOTE: Energy Eco. is available only in variable torque mode. | No-Yes | Yes |
| I Limit adalot, | $F$ Fb | Current limit adaptation. When configured for Yes, the current limit setting will increase as a function of output frequency. <br> NOTE: I Limit is available only in variable torque mode. | No-Yes | No |
| IecRamindar | bra | Activation allows the deceleration ramp time to be automatically increased, avoiding an overbraking fault (ObF) if the ramp time was too short. <br> This function may be incompatibl and with dynamic braking. <br> If relay R2 is assigned to Brake L to No. | No - Yes <br> e with ramp p <br> ogic, brA can | No ${ }^{[3]}$ <br> sitioning <br> nly be set |
| SuitchRamp2- Hz | Frt | Frequency for ramp switching. When the output frequency is greater than Frt, the ramp times will be AC2 and dE2. | 0 to HSP | 0 Hz |

[^6]Table 11: 3-Drive Menu Parameters (continued)

## Menu 3

| Parameter | Code | Description $\quad$Adjustment <br> Range$\quad$Factory <br> Setting |
| :---: | :---: | :---: |
| Type of stolo | 5ヒヒ | Type of stop: STN-FST STN <br>  NST-DCI  <br> When a stop is requested, the type of stop defined by this parameter is activated until the FFt threshold (2—Adjust menu) is reached. Below this threshold, freewheel stop is activated. <br> - Stn: On decel ramp <br> - Fst: Fast stop <br> - Nst: Freewheel stop <br> - Dci: DC injection stop <br> NOTE: Switch Ramp 2 is not available if LI is assigned to ramp switching. <br> NOTE: This parameter, Stt, cannot be accessed if the R2 relay or a logic output is assigned to the "BLC: Brake Logic" function. |

[1] Depending on the position of the $50 / 60 \mathrm{~Hz}$ switch. Ensure that the switch setting matches the input frequency (see page 14).
${ }^{[2]} I_{n}=$ drive controller constant torque output current rating shown on the drive controller nameplate.
[3] The factory setting depends on the macro-configuration used: No for Material Handling, Yes for General Use and Variable torque.
${ }^{[4]}$ This parameter is not available on 125-500 hp drive controllers.
${ }^{[5]}$ Refer to the drive controller instruction bulletin, VVDED397048US, for duty cycle ratings of the drive controllers.
$\star$ These parameters are available only with the I/O extension card installed.

Table 11: 3—Drive Menu Parameters (continued)

## Menu 3

NOTE: DecRamp Coeff is only available if fast stop is enabled.

| Parameter | Code | Description | Adjustment Range | Factory Setting |
| :---: | :---: | :---: | :---: | :---: |
| Rambe Tyser | -Pt | Defines the type of acceleration and deceleration ramps. <br> LIN: linear S: S ramp U: U ramp | LIN - S - U <br> mp | LIN |
| DecRamp Coeff | $d[F$ | Coefficient for reducing the deceleration ramp time when a logic input has been assigned to the Fast Stop function. <br> For example: <br> If dec=20 s, setting dCF to 2 resu setting. | 1 to 10 <br> Its in a 10 s d | 4 <br> c ramp |

[^7]
## Menu 3

NOTE: Mot P
Coef. is only available if motor switching is enabled.

NOTE: Modifying
SFt causes the following parameters to revert to factory settings: 3-Drive Menu: $n C r, C L I, S F r$, nrd 2-Adjust Menu: itH, IdC, Ibr, Ctd

Table 11: 3-Drive Menu Parameters (continued)

| Parameter | Code | Description | Adjustment Range | Factory Setting |
| :---: | :---: | :---: | :---: | :---: |
| Tra.Limiti - $\%$ [4] | EL I | Torque limit allows limitation of the maximum motor torque. | 0 to 200\% torque | 200\% |
| Int. I Lim -A | [L I | Current limit used to limit the maximum motor heating. | $\begin{aligned} & 0 \text { to } 1.36 \text { of } \mathrm{I}_{\mathrm{n}} \\ & {[2]} \end{aligned}$ | $1.36 \text { of } \mathrm{I}_{\mathrm{n}}$ |
| Auto IC: Inj. | A $]_{\text {[ }}$ | Allows deactivation of automatic DC injection at stop. | No - Yes | Yes |
| Mot P Coef. | $P[L$ | Defines the ratio between the nominal drive controller power and the motor with the lowest power rating when a logic input is assigned to the motor switching function (see page 71). | 0.2 to 1 | 1 |
| Su. Freq. Tuje | 5Ft | Allows selection of the type of switching frequency. <br> - LF allows adjustment betwee SFr parameter. <br> - HF1 and HF2 allow adjustme HF1 is for applications with a derating the drive controller. thermal state goes above 95\% automatically goes to 2 or 4 k When the thermal state return frequency returns to the set $v$ <br> HF2 is for machines with a hig of the drive controller by one parameters (current limit, the automatically scaled. | LF - HF1 - <br> HF2 ${ }^{[5]}$ <br> 0.5 and 4 kH <br> t between 4 <br> ow duty cycle the drive con , the switching Hz (depending s to $70 \%$, the alue. <br> duty cycle with power rating. mal current, e | LF <br> using the <br> and 16 kHz : <br> without <br> roller frequency on rating). switching <br> th derating he drive <br> c.) are |
| [1] Depending on the position of the $50 / 60 \mathrm{~Hz}$ switch. Ensure that the switch setting matches the input frequency (see page 14). |  |  |  |  |
| [3] The factory setting depends on the macro-configuration used: No for Material Handling, Yes for General Use and Variable torque. |  |  |  |  |
| [5] Refer to the drive controller instruction bulletin, VVDED397048US, for duty cycle ratings of the drive controllers. |  |  |  |  |
| $\star$ These parameters are available only with the I/O extension card installed. |  |  |  |  |

## Menu 3

NOTE: Special
Mot. is not available in variable torque mode except in the 125-500 hp drive controllers. After enabling this parameter, the IR compensation parameter appears in Menu 2. For 1/2-100 hp drive controllers, setting SPC to PSM while in the material handling macro and then selecting the variable torque macro will leave the PSM setting enabled.

Table 11: 3-Drive Menu Parameters (continued)

| Parameter | Code | Description $\quad$Adjustment <br> Range$\quad$Factory <br> Setting |
| :---: | :---: | :---: |
| Su Freal $\quad-\mathrm{kHz}$ | $5 F_{r}$ |  |
| Noise Reduct. | nra | This function randomly  Yes if SFt <br> modulates the switching <br> frequency in order to reduce <br> audible motor noise. <br> = LF   |
| Special Mot. | $5 P[$ | $\begin{array}{\|l\|l\|l\|} \hline \text { Special motor adaptation } & \begin{array}{l} \text { No - Yes - } \\ \text { PSM } \end{array} & \text { No } \end{array}$ <br> This parameter should be set to Yes when using special motors such as synchronous permanent magnet motors, synchronous wound field motors, or synchronous reluctance motors. This parameter should also be enabled if using one drive controller to control multiple motors in parallel. Installation of individual motor thermal protection is required when using the drive controller to control multiple motors in parallel. <br> The PSM setting is intended to be used when the motor connected to the drive controller is less than $25 \%$ of the drive controller's nominal current rating. It may be necessary to disable output phase loss protection, OPL. Installation of motor thermal protection is required in this type of application. <br> Also, the PSM setting can be enabled to allow for open circuit output voltage testing. <br> Enabling the SPC parameter increases the IR compensation adjustment range from 0 to $800 \%$. |

[1] Depending on the position of the $50 / 60 \mathrm{~Hz}$ switch. Ensure that the switch setting matches the input frequency (see page 14).
${ }^{[2]} I_{n}=$ drive controller constant torque output current rating shown on the drive controller nameplate.
[3] The factory setting depends on the macro-configuration used: No for Material Handling, Yes for General Use and Variable torque.
[4] This parameter is not available on 125-500 hp drive controllers.
${ }^{\text {[5] Refer to the drive controller instruction bulletin, VVDED397048US, for duty cycle }}$ ratings of the drive controllers.
$\star$ These parameters are available only with the I/O extension card installed.

Table 11: 3-Drive Menu Parameters (continued)

## Menu 3

| Parameter | Code | Description | Adjustment <br> Range | Factory <br> Setting |
| :---: | :---: | :--- | :--- | :--- |
| FGi Type $\star$ | PLE | Defines the type of sensor used <br> when an encoder feedback I/O <br> card is installed. <br> INC: incremental encoder (A, A+, B, B+ are wired). <br> DET Detector (only A is wired). | INC-DET | DET |
| Num. PulEes $\star$ | PL5 | Defines the number of pulses for <br> each revolution of the sensor. | 1 to 1024 | 1024 |

${ }^{\text {[1] }}$ Depending on the position of the $50 / 60 \mathrm{~Hz}$ switch. Ensure that the switch setting matches the input frequency (see page 14).
${ }^{[2]} I_{n}=$ drive controller constant torque output current rating shown on the drive controller nameplate.
[3] The factory setting depends on the macro-configuration used: No for Material Handling, Yes for General Use and Variable torque.
${ }^{[4]}$ This parameter is not available on 125-500 hp drive controllers.
${ }^{\text {[5] }}$ Refer to the drive controller instruction bulletin, VVDED397048US, for duty cycle ratings of the drive controllers.
These parameters are available only with the I/O extension card installed.

## 4-Control Menu

The Control Menu is accessible when the access locking switch is in the total unlock, $\square$, position. The parameters can only be modified when the motor is stopped.

Table 12: 4—Control Menu: Keypad Display or 2- and 3-Wire Control

## Menu 4


$\star$ These I/O can be accessed if an I/O extension card has been installed.
[1] For 125-500 hp drive controllers the factory setting are:
LI4 $=$ Fault Reset; LI5 = ramp switching; LI6 = Not assigned

## Menu 4

NOTE: Type 2 Wire appears only if 2-wire control is selected.

Table 13: 4-Control Menu: 2-Wire Control Type

| Parameter | Code | Description | Adjustment <br> Range | Factory <br> Setting |
| :--- | :--- | :--- | :--- | :--- |
|  |  | Defines the type of 2-wire <br> control: <br> - LEL. If the forward or revere | LEL-TrN- <br> PFW | LEL |

- LEL: If the forward or reverse input is high when the drive controller is powered up, the drive controller will start the motor. If both inputs are high on power up, the controller will run forward.
- TrN: The drive controller must see a transition from low to high of the forward or reverse input before it will start the motor. Therefore, if the forward or reverse input is high when the drive controller is powered up, the input must be cycled before the drive controller will start the motor.
- PFW: Forward input has priority over reverse input with this control. If forward is activated while the controller is running in reverse, the controller will run forward.
2-wire control wiring example:

|  |  | LI1: Forward <br> LIx: Reverse |  |
| :--- | :--- | :--- | :--- | :--- |
| RU imhibit. | $-\ln$ | When configured for Yes, this <br> function inhibits reverse <br> operation even if reverse <br> operation is requested by a <br> summing or PI regulator <br> function. <br> This parameter is not available if a logic input is configured <br> for reverse. A logic input cannot be configured for reverse if <br> this parameter is configured for Yes. | Yes - No |

$\star$ These I/O can be accessed if an I/O extension card has been installed.
[1] For 125-500 hp drive controllers the factory setting are:
LI4 = Fault Reset; LI5 = ramp switching; LI6 = Not assigned

Table 13: 4—Control Menu: 2-Wire Control Type

## Menu <br> 4

| Parameter | Code | Description $\quad$Adjustment <br> Range | Factory Setting |
| :---: | :---: | :---: | :---: |
| deadb. /pedst | $\square 5 P$ |  | No |

$\star$ These I/O can be accessed if an I/O extension card has been installed.
[1] For 125-500 hp drive controllers the factory setting are:
LI4 = Fault Reset; LI5 = ramp switching; LI6 = Not assigned

## Menu 4

NOTE: If CRL is set higher than CRH, reverse sense operation will result (i.e., 20 mA will equal low speed and $4 m A$ will equal high speed).

Table 14: 4—Control Menu: Other Parameters

| Parameter | Code | Description | Adjustment Range | Factory Setting |
| :---: | :---: | :---: | :---: | :---: |
| AI2 min Ref.-min HI2 Max. Ref-min | $\begin{aligned} & {[r L} \\ & E r H \end{aligned}$ | - CrL: Minimum value of the signal on analog input AI2 <br> - CrH : Maximum value of the signal on analog input AI2 | CrL: $0-20 \mathrm{~mA}$ <br> CrH: $4-20 \mathrm{~mA}$ | $\text { CrL: } 4 \mathrm{~mA}$ <br> CrH : $20 \mathrm{~mA}$ |

These two parameters allow definition of the signal at Al 2 .
The input can be configured for $0-20 \mathrm{~mA}, 4-20 \mathrm{~mA}$, $20-4 \mathrm{~mA}$, among other possibilities.



These parameters are available only with the I/O extension card installed.

Table 14: 4-Control Menu: Other Parameters

## Menu 4

| Parameter | Code | Description $\quad$Adjustment <br> Range$\quad$Factory <br> Setting |
| :---: | :---: | :---: |
| Save Ref | 5ヒr | This function allows saving the reference, either when the run command is removed (RAM) or when <br> mains power is removed (EEP). When the motor is next started, the reference speed will be the last saved reference. In order for speed reference to be saved in EEP mode, the run command cannot be present when reapplying power. <br> NOTE: Save Reference is only available if LIs are assigned to +Speed/-Speed. |
| KeypadCom. |  | Allows command of the drive controller via the keypad display. No - Yes <br> The STOP/RESET, RUN, and FWD/REV keys are active. The reference speed is given by the LFr or LCU parameter (see page 30). Only the freewheel stop, fast stop, and stop by DC injection commands remain active at the terminal strip. If the link between the drive controller and keypad display is lost, the drive controller will trip on the SLF fault (serial link fault). If this parameter is set to YES prior to the request to return to Factory Settings, it will remain set to YES after returning to Factory Settings. |

These parameters are available only with the I/O extension card installed.

## Table 14: 4-Control Menu: Other Parameters

| Parameter | Code | Description | Adjustment <br> Range | Factory <br> Setting |
| :--- | :--- | :--- | :--- | :--- |
| Stol Priorit. | P5t | This function gives priority to the <br> STOP key on the keypad display <br> no matter what the command <br> source (terminal strip, keypad <br> display, or serial link). | No - Yes | Yes |
| To change the PSt parameter to No: |  |  |  |  |
| 1. Display no. |  |  |  |  |
| 2. Press ENT. |  |  |  |  |
| 3. The drive controller displays "See manual". |  |  |  |  |
| 4. Press the up arrow key, then the down arrow key, then |  |  |  |  |
| ENT, then ESC. |  |  |  |  |
| When this parameter is set to No, the stop key on the |  |  |  |  |
| keypad display will be inactive. To return to Yes, display |  |  |  |  |
| Yes then press enter. |  |  |  |  |

## A WARNING

## DISABLED STOP COMMAND

Disabling the stop key on the keypad display will prevent the drive controller from stopping when the stop key is pressed. An external stop command must be installed to stop the motor.

Failure to follow this instruction can result in death, serious injury, or equipment damage.

|  |  | Drive controller address <br> controlled through the RS-485 <br> port by a MODBUS device (i.e., <br> without the programming or |  |  |
| :--- | :--- | :--- | :--- | :--- |
| IrriveFddmess | Fadt | operating keypad display). If this <br> parameter is set to any numeral <br> other than 0 prior to the request <br> to return to Factory Settings, it <br> will remain set to that numeral <br> after returning to Factory <br> Settings. | 0 to 31 | 0 |

These parameters are available only with the I/O extension card installed.

Table 14: 4-Control Menu: Other Parameters

## Menu 4

| Parameter | Code | Description $\quad$Adjustment <br> Range$~$Factory <br> Setting |
| :---: | :---: | :---: |
|  |  | Transmission speed on the <br> RS-485 MODBUS port on the <br> front of the drive controller. 9600,19200 19200 |
| BdRete RS485 | Ebr | - 9600 Bits / second <br> - 19200 Bits / second <br> NOTE: The keypad display will not operate properly if parameter tbr is set to 9600. On power up, ERR7 may show on the display indicating this error. <br> To reset: <br> 1. Turn off power to the drive controller. <br> 2. Slide the $50 / 60 \mathrm{~Hz}$ switch to the direction opposite its current position. <br> 3. Power up the drive controller for 3 s . <br> 4. Repeat Step 1. <br> 5. Slide the $50 / 60 \mathrm{~Hz}$ switch to its original position. <br> 6. Power up the drive controller and reenter the correct user configuration, because the parameters will have returned to their factory settings. |
| Reset counters | $r_{1} P_{r}$ | This parameter sets KWh or operating time to 0 . <br> No: Ready to accept a reset command. <br> APH: KWh reset to 0 <br> RTH: Operating time reset to 0 <br> Press "ENT" to confirm the reset to 0 command. <br> APH and RTH are active immediately. The parameter then automatically returns to No. |

$\star$ These parameters are available only with the I/O extension card installed.

This menu allows you to assign functions to the inputs and outputs. It is accessible when the access locking switch is in the total unlock, $\square$, position. The I/O assignments can only be modified if the motor is not running.

The inputs and outputs displayed in the I/O menu vary depending on selections made in the 4-Control menu and whether or not an I/O extension card is installed. On the 125-500 hp drive controllers, the Brake Logic function and I/O associated with torque are not configurable. The default settings depend on the macro-configuration selected (see Table 3 on page 24 for factory settings).

Table 15 shows which functions can be assigned to the analog input and which can be assigned to a logic input. Additional inputs are available and can be assigned when an I/O extension card is installed. LI1 and R1 cannot be reassigned. Al1, Ll1, and R1 are not displayed in the I/O menu.

Table 15: Possible Assignments for Configurable Inputs

## Menu

5

NOTE: When reassigning inputs from + Speed and -Speed, reassign -Speed first.

When reassigning inputs from preset speeds, reassign PS8 first, then PS4, then PS2.

| I/O Extension Card |  |  |  | Analog Input Al3 | Logic Input <br> A, A-, <br> B, B- |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Drive Controller without an I/O Extension Card |  | Analog Input Al2 | 3Logic Inputs LI2-LI4 |  |  |
| Code and Parameter | Description |  |  |  |  |
| No: Not aseished | Not assigned | X | X | X | X |
| RU: Reverse | Run reverse |  | X |  |  |
| RF2: Suitch rampe | Ramp switching |  | X |  |  |
| J0f | Jog |  | X |  |  |
| +SP: + Speed | +Speed |  | X |  |  |
| -Sp: - Speed | -Speed |  | X |  |  |
| FS2: 2 preset Sp | 2 preset speeds |  | X |  |  |
| FS4: 4 Preset Sp | 4 preset speeds |  | X |  |  |
| FS8: 8 preeet Sp | 8 preset speeds |  | X |  |  |
| NST: Freewhl Stop | Freewheel stop/run permissive |  | X |  |  |
| ICI: IC inject | DC injection braking |  | X |  |  |
| FST: Fast stop | Fast stop |  | X |  |  |
| CHP: Multi. Motor | Switching between two motors |  | X |  |  |
| TL2: Torque Lim2 ${ }^{[2]}$ | Second torque limit |  | X |  |  |
| FL0: Forced Local | Force to local |  | X |  |  |
| RST: Fsult Reset. | Fault reset |  | X |  |  |
| RFC: Automarus | Reference switching |  | X |  |  |

${ }^{[1]}$ The menu for assigning encoder input A, A-, B, B- is called "Assign A13".
${ }^{[2]}$ This parameter is not available on $125-500 \mathrm{hp}$ drive controllers.
${ }^{[3]}$ An AI for PIF (PI regulator) cannot be configured if RFC (Auto/manual) is already assigned to a logic input. For more details refer to page 74 .

Table 15: Possible Assignments for Configurable Inputs

## Menu

 5| I/O Extension Card |  |  | 2 <br> Logic Inputs LI5-LI6 | Analog Input Al3 | Logic Input [1] <br> A, AB, B- |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Drive Controller without an I/O Extension Card |  | Analog Input Al2 | 3 Logic Inputs LI2-LI4 |  |  |
| Code and Parameter | Description |  |  |  |  |
| ATN: Autotune | Auto-tuning |  | X |  |  |
| PIF: PI regulator | PI regulator feedback | $\mathrm{X}^{[3]}$ |  | $\mathrm{X}^{[3]}$ |  |
| PRUS:PI Autorman | PI Auto/manual if one Al is assigned to PIF |  | X |  |  |
| PIM:PI Man.ref. | Manual PI speed reference if one Al is assigned to PIF |  |  | X |  |
| PR2:PI 2 Preset. | 2 preset PI setpoints if one AI is assigned to PIF |  | X |  |  |
| PR4:PI 4 Preset. | 4 preset PI setpoints if one Al is assigned to PIF |  | X |  |  |
| EDID: Ext. flt | External fault input |  | X |  |  |
| TLA: Torque limit. [2] | Torque limitation by AI if one AI is assigned to ATL |  | X |  |  |
| FR2: Speed Ref2 | Speed reference 2 | X |  |  |  |
| SAI: Sumimed Ref. | Reference summing | X |  | X |  |
| SFB: Tacho feedth | Tachogenerator |  |  | X |  |
| PTC: Therm. Sensor | PTC probes |  |  | X |  |
| ATL: Torque Lim, ${ }^{\text {[2] }}$ | Analog Torque limit |  |  | X |  |
| RGI: Pli feedak | Encoder or sensor feedback |  |  |  | X |

${ }^{[1]}$ The menu for assigning encoder input $\mathrm{A}, \mathrm{A}-, \mathrm{B}, \mathrm{B}$ - is called "Assign Al 3 ".
[2] This parameter is not available on $125-500 \mathrm{hp}$ drive controllers.
${ }^{\text {[3] }}$ An AI for PIF (PI regulator) cannot be configured if RFC (Auto/manual) is already assigned to a logic input. For more details refer to page 74.

Table 16 shows which functions can be assigned to relay output R2, logic output LO, and analog output AO.

Table 16: Possible Assignments for Configurable Outputs
Menu

| I/O Extension Card |  |  | $\begin{aligned} & \text { Analog } \\ & \text { Output } \\ & \text { AO } \end{aligned}$ | $\begin{aligned} & \text { Logic } \\ & \text { Output } \\ & \text { LO } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: |
| Drive Controller without an I/O Extension Card |  | Relay R2 | Analog Output A01 |  |
| No: Not assigned | No assigned | X | X | X |
| Rull : IriveRunning | Drive controller running | X |  | X |
| oce: Dutput Cont. | Output contactor command | X |  | X |
| FTA: Frea Attain. | Frequency threshold attained | X |  | X |
| FLA: HSP Attained | High speed attained | X |  | X |
| CTA: I Attsined | Current level attained | X |  | X |
| SRA: FRH Attained | Reference speed attained | X |  | X |
| TSA: Mutre Therm Lul | Motor thermal level attained | X |  | X |
| thed: ATU th. alarm | Drive thermal level attained | X |  | X |
| AFL: 4-20 MP lose | Loss of 4-20 mA signal | X |  | X |
| F2A:F2 Attsined | Second frequency threshold reached | X |  | X |
| ELC: Brk Logic ${ }^{[1]}$ | Brake logic | X |  |  |
| OCR: Motor current. | Motor current |  | X |  |
| OFR: Motor Frequency | Motor speed |  | X |  |
| DRF: Dut.eut Ramle | Ramp output |  | X |  |
| Tra: Motor torque ${ }^{[1]}$ | Motor torque |  | X |  |
| STQ: Sished Torg. ${ }^{[1]}$ | Signed motor torque |  | X |  |
| ORS: Sighed ramb | Ramp output with +/- sign |  | X |  |
| DFS:PI ref. | Pl setpoint output, if one Al is assigned to PIF |  | X |  |
| OPF:PI Feedtack | PI feedback output, if one Al is assigned to PIF |  | X |  |
| OFE: PI Error | Pl error output, if one Al is assigned to PIF |  | X |  |

${ }^{[1]}$ These parameters are not available on 125-500 hp drive controllers.

Table 16：Possible Assignments for Configurable Outputs

| Menu | I／O Extension Card |  |  | Analog Output AO | Logic Output LO |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Drive Controller without an I／O Extension Card |  | Relay R2 | Analog Output A01 |  |
|  | OPI：PI Integan | PI integral output，if one Al is assigned to PIF |  | X |  |
|  | OPR：Motor Power | Motor power |  | X |  |
|  | THR：Motor Thermal | Motor thermal state |  | X |  |
|  | THI：Drive Therras | Drive thermal state |  | X |  |
|  | ${ }^{[1]}$ These parameters are not available on 125－500 hp drive controllers． |  |  |  |  |

After the I／O have been assigned，additional parameters related to the functions automatically appear in the menus，and the macro－ configuration is CUS：Customized．The additional parameters are listed in Tables 17 and 18.

Table 17：New Parameters in 2—Adjust Menu After I／O Reassignment

## Menu 2

| I／O |  | Assignment | New Parameters to Adjust |
| :---: | :---: | :---: | :---: |
| LI | RP2 | Ramp switching | ALこ dE己 |
| LI | JOG | Jog | 」ロム 」－ |
| LI | PS4 | 4 preset speeds | 5アコ 5Рヨ |
| LI | PS8 | 8 preset speeds | 5P4 5P5 5PG 5P7 |
| LI | DCI | DC injection braking | $1 \rightarrow[$ |
| LI | TL2 | Second torque limit［1］ | ヒLコ |
| LI | PR4 | 4 preset PI setpoints | アノコーアノヨ |
| AI | PIF | PI regulator | －PG r IGFbS PIL |
| AI | SFB | Tachogenerator | －tt5 |
| R2 | BLC | Brake logic［1］ | $\begin{aligned} & \text { brL lbr brt ben } \\ & \text { bEt } \end{aligned}$ |
| R2，LO | FTA | Frequency threshold attained | FEd |
| R2，LO | CTA | Current threshold attained | ［ヒ」 |
| R2，LO | TSA | Motor thermal threshold attained | ヒヒ』 |

[^8]Table 17: New Parameters in 2—Adjust Menu After I/O Reassignment

## Menu 2

| I/O | Assignment | New Parameters to Adjust |
| :---: | :--- | :--- | :--- |
| R2, LO | TAD $\quad$ Drive thermal threshold attained | $d t d$ |
| R2, LO | F2A $\quad$ 2nd frequency threshold reached | $F 己 d$ |
| [1] These parameters are not available on 125-500 hp drive controllers. |  |  |

Table 18: $\begin{aligned} & \text { New Parameters in Menus 3, 4, and } 6 \text { After I/O } \\ & \text { Reassignment }\end{aligned}$ Reassignment

| I/O |  | Assignment | Parameters to Adjust |
| :---: | :---: | :---: | :---: |
| LI | -SP | - Speed | 5tr (4-Control menu) |
| LI | FST | Fast stop | $d[F$ (3-Drive menu) |
| LI | CHP | Motor switching | $P$ [ [ (3-Drive menu) |
| LI | RST | Fault reset | - 5t (6-Fault menu) |
| AI | SFB | Tachogenerator | $5 d d$ (6-Fault menu) |
| $\begin{aligned} & \mathrm{A}+, \mathrm{A}-, \\ & \mathrm{B}+, \mathrm{B}- \end{aligned}$ | SAI | Summing reference | $\begin{aligned} & \text { PGL, PLS (3-Drive } \\ & \text { menu) } \end{aligned}$ |
| $\begin{aligned} & \mathrm{A}+, \mathrm{A}- \\ & \mathrm{B}+, \mathrm{B}- \end{aligned}$ | RGI | Encoder feedback | $\begin{aligned} & \text { PGE, PLS (3-Drive } \\ & \text { menu) } \end{aligned}$ |

Figure 12: Function Compatibility Chart

The compatibility of certain functions can limit the application functions which can be assigned. Figure 12 shows the incompatibilities between functions. The functions not listed in Figure 12 are compatible with all other functions.

|  |  |  |  |  |  |  |  | $\stackrel{\text { 악 }}{ }$ |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  | $\uparrow$ |  |  |  |  |  |  |  |  |
|  |  |  |  | $\bigcirc$ | $\bigcirc$ |  |  |  |  |  |  |  |  |  |
|  |  |  |  | $\bigcirc$ |  |  |  | - | - |  |  | $\bigcirc$ |  |  |
|  |  |  |  | - | - |  |  | $\uparrow$ | $\bigcirc$ |  |  |  |  |  |
|  | - | - | - |  | $\bigcirc$ |  |  |  | $\bigcirc$ |  |  |  |  |  |
|  | $\bigcirc$ |  | - | $\bigcirc$ |  |  |  |  |  |  |  |  |  |  |
| $\leftarrow$ |  |  |  |  |  |  | $\leftarrow$ |  |  |  |  |  |  |  |
|  |  |  |  |  |  | $\uparrow$ |  |  |  |  |  |  |  |  |
|  |  | $\bigcirc$ | $\leftarrow$ |  |  |  |  |  | $\leftarrow$ |  |  |  |  |  |
|  |  | - | - | - |  |  |  | $\uparrow$ |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  | $\bigcirc$ |  |  |  |
|  |  |  |  |  |  |  |  |  |  | $\bigcirc$ |  |  |  |  |
|  |  | - |  |  |  |  |  |  |  |  |  |  | $\bigcirc$ |  |
|  |  |  |  |  |  |  |  |  |  |  |  | - |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |



Incompatible functions
Compatible functions
No significance
Function priority (functions which cannot be active at the same time):


The stop functions have priority over run commands.
The speed references from a logic command have priority over analog references.
Note: An incompatible function must be deselected before the desired function can be programmed.
For example, if preset speeds is programmed, it must be cleared before the $+/$-speed parameter can be selected.

## Using the Logic Inputs

Run Forward and Run Reverse

The logic input used for run reverse can be reassigned if the application has only one rotation direction.

## 2-wire Control

In 2-wire control, run (forward or reverse) and stop are commanded by the same logic input. When the logic input is closed (set to state 1 ), run is commanded. When it is opened (set to state 0), stop is commanded. See tCt on page 53 for more information.

## A WARNING

## UNINTENDED EQUIPMENT OPERATION

Ll1 has priority:

- If LI1 is closed while LI2 is active, the controller will respond to Ll1.
- If the LI1 input is lost while LI2 is active, the controller will respond to LI2 and reverse directions.

The logic inputs must be programmed appropriately for the application to prevent the motor from spinning in an unintended direction.

Failure to follow this instruction can result in death, serious injury, or equipment damage.

## 3-wire Control

In 3-wire control, run (forward or reverse) and stop are commanded by two different logic inputs. LI1 is always assigned to stop which is obtained by opening LI1 (setting it to state 0 ). A pulse on the run input is saved until the stop input is opened.

Whenever the drive controller is powered up or reset, the motor will only run after resetting the Forward, Reverse, and DC injection inputs.

Ramp Switching

This function allows switching between the first and second ramps. The first ramps are ACC and dEC, the second ramps are AC2 and dE2. There are two ways to activate the function:

- Assign a logic input to RP2 and close the assigned input (set it to state 1).
- By detection of a frequency threshold. This must be configured with the Frt parameter.

If a logic input is assigned to the function, ramp switching can only be initiated by the assigned input.

Jog
A logic input can be assigned to the Jog function to define a motor speed from 0 to 10 Hz . A run command (FWD or REV) is also required.

If the Jog contact is closed (set to state 1 ) and then a run command is given:

- The acceleration ramp is 0.1 s .
- The deceleration ramp will be 0.1 s when the run command is removed.

If a run command is given and then the Jog contact is closed (set to state 1):

- The acceleration ramp (ACC) is 0.1 s if the motor speed is less than the programmed Jog speed.
- The deceleration ramp (dEC) is followed if the motor speed is higher than the programmed Jog speed.

When the Jog contact is opened (set to state 0), the ACC and dEC settings are used to adjust the motor speed.

The following Jog parameters can be modified in the 2—Adjust menu:

- Jog speed (JOG)
- Delay between jog pulses (JGt)
+Speed/-Speed
There are two types of operation for +Speed/-Speed:

1. Use of pushbuttons. Two logic inputs are required in addition to the run direction inputs. The + Speed input increases the speed
and the -Speed input decreases the speed. If logic inputs are assigned to +Speed/-Speed, the Str parameter appears in the $4-$ Control menu allowing the reference speed to be saved (see page 56).
NOTE: When 3-wire control is selected, -Speed is automatically assigned to the next input after the one assigned to + Speed.
2. Use of selector switches. Only one logic input, assigned to + Speed, is required. When using selector switches, there is one position for each rotation direction.
NOTE: This type of operation is not compatible with 3 -wire control.

The Save Reference (Str) parameter can be used to save the last speed reference when the run command is removed or when the power is removed.

In both types of operations, the maximum speed is set by the reference speeds at the analog inputs. For example, if 60 Hz is the desired maximum speed, a jumper can be installed from +10 Vdc to Al1.

Figures 13 and 14 illustrate wiring and timing for + Speed/-Speed.
Figure 13: +Speed / -Speed Wiring Diagram


Figure 14: +Speed/-Speed Timing Diagram


Figures 15 and 16 show a wiring example and a timing diagram for +Speed using selector switches. This function requires a maximum speed reference input. For example, if 60 Hz is the desired maximum speed, a jumper can be installed from +10 Vdc to Al1.

Figure 15: Wiring Example for +Speed (Selector Switches)

LI1: Forward
LIx: Reverse
Lly: +Speed


Figure 16: +Speed Timing Diagram (Selector Switches)


## Preset Speeds

2,4 , or 8 speeds can be preset, requiring 1 , 2 , or 3 logic inputs, respectively.

Table 19 shows how the logic inputs are configured for Preset Speeds and the input states that activate them.

Table 19: Preset Speed Logic

| 2 Preset Speeds <br> Assign LIx to PS2. <br> LIx Speed reference |  | 4 Preset Speeds <br> Assign LIx to PS2, then Lly to PS4. |  |  | 8 Preset Speeds <br> Assign LIx to PS2, then Lly to PS4, then LIz to PS8. |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Lly | Llx | Speed reference | Llz | Lly | Llx | Speed reference |
| 0 | LSP + AI reference | 0 | 0 | LSP + AI reference | 0 | 0 | 0 | LSP + AI reference |
| 1 | HSP | 0 | 1 | SP2 | 0 | 0 | 1 | SP2 |
|  |  | 1 | 0 | SP3 | 0 | 1 | 0 | SP3 |
|  |  | 1 | 1 | HSP | 0 | 1 | 1 | SP4 |
|  |  |  |  |  | 1 | 0 | 0 | SP5 |
|  |  |  |  |  | 1 | 0 | 1 | SP6 |
|  |  |  |  |  | 1 | 1 | 0 | SP7 |
|  |  |  |  |  | 1 | 1 | 1 | HSP |

[^9] PS4 (Lly), then PS2 (LIx).

Reference Switching (Auto/Manual)
Switching between two references (at Al1 and AI2) by a logic input command. When the logic input is closed (set to state 1), Al1 is enabled. This function automatically assigns Al2 to Speed
Reference 2.
Figure 17: Reference Switching Wiring Diagram


Freewheel Stop (Coast to Stop) / Run Permissive
A logic input can be assigned to the Freewheel Stop / Run Permissive (NST) function. The drive controller will not run until the logic input is closed. Opening the logic input assigned to the function (setting it to state 0 ) causes the drive controller to stop applying power to the motor and the motor to coast to a stop. When the logic input is open, NST is displayed in the Drive state screen on the keypad display to indicate that a freewheel stop has been requested. The drive controller will not run until the logic input is closed. This can be used with the Forced Local function for drive controllers on communication networks.

A freewheel stop can be used with a stop command and by setting the FFt parameter. When a stop command is given and the frequency drops below the frequency set with the FFt parameter, the drive controller will freewheel stop.

DC Injection Braking
DC injection braking can be activated at the end of each stop cycle (Adc $=$ Yes) or DC injection braking can be obtained by closing the logic input assigned to the DC Injection Braking function (setting it to state 1).

Fast Stop

## A WARNING

## EXTENDED STOPPING TIME

- Deceleration time during fast stop may be automatically extended depending on the braking ability of the drive controller.
- A dynamic brake or mechanical stopping/holding brake may be required for consistent stopping times independent of motor load conditions.
- Fast stop does not function during loss of power or drive controller fault.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Fast stop is a braked stop with the deceleration ramp time reduced by a programmable coefficient (see dCF on page 48). Fast stop is obtained by opening the logic input assigned to the function (setting it to state 0), or by configuring fast stop (Fst: Fast Stop) under type of stop (Stt on page 47).

Motor Switching
This function allows a single drive controller to control two motors with different power ratings, one at a time. The ratio between the motor power ratings is set with the PCC parameter in the 3-Drive menu (see page 49).

If the two motors have different power ratings, enclosure types, or speed ratings, then separate motor contactors, thermal protection, and short circuit protection will be required for each motor. This function automatically inhibits motor thermal protection of the second motor.

The motor switching command will not be taken into account unless the motor is stopped. If the output contactor opens while the motor is running, the drive controller may trip on overcurrent or overvoltage which may result in damage to the drive controller. The following
parameters are automatically scaled by the command from the logic input:

- DC injection current
- Brake release current
- Nominal motor current

Second Torque Limit
Second Torque Limit reduces the maximum motor torque when the logic input is closed (state set to 1 ). Use the 2-Adjust menu to configure the percentage of torque.

Fault Reset
Fault reset erases a saved fault and resets the drive controller if the cause of the fault has disappeared. Two types of reset are possible: partial or total. This is set by the rSt parameter in the 6-Fault menu. For a partial reset ( $\mathrm{rSt}=\mathrm{RSP}$ ), the following faults are reset and cleared from the display:

| - | input line overvoltage | - | motor overload |
| :--- | :--- | :--- | :--- |
| - | overbraking | - | network |
| communication fault | - | loserheating |  |
| communication |  |  |  |
| - |  | motor phase loss | - |
| loss of $4-20 \mathrm{~mA}$ | - | drive overheating |  |
| - ramp not followed | - external fault | - overspeed |  |

For a Total reset (rSt = RSG), all faults except SCF (Motor Short Circuit) are overridden as long as the logic input assigned to Fault Reset is closed.

## CAUTION

## MOTOR OVERHEATING

- Repeated reset of the thermal state after a thermal overload can result in thermal stress to the motor.
- When faults occur, promptly inspect the motor and driven equipment for problems (locked shaft, mechanical overload, etc.) before restarting. Also check the power supplied to the motor for abnormal conditions (phase loss, phase imbalance, etc.).

Failure to follow these instructions can result in equipment damage.

External Fault

Assigning a logic input to External Fault allows an external contact closure to stop the drive controller and motor. The stop type is determined by the configuration of the Stt parameter (Type of Stop) in the 3-Drive menu.

Force to Local
Permits going from serial link command to local command using the keypad display or terminal strip, depending on the setting of the LCC parameter in the 4-Control menu. Assigning this parameter selects a local command when the logic input is closed (state 1).

Auto-tuning
When the assigned logic input changes to 1 an auto-tuning operation is triggered, as parameter TUN is described on page 45 in the 3Drive menu.

Auto tuning is only performed if no command has been activated. If a Freewheel Stop or Fast Stop function is assigned to a logic input, this input must be set to 1 (active at 0 ).

## Encoder Inputs

(Only with an I/O extension card with encoder input, VW3A58202U)

## Speed Regulation

The inputs can be used to connect an encoder for improving speed regulation in applications where the load is changing. To program the encoder speed feedback, configure AI3 in the 5-l/O menu for RGI, Encoder Feedback. Then configure the encoder type and number of pulses in the 3-Drive menu.

The A, A-, B, and B- inputs on the I/O option card are for use in forward and reverse directions.

The A input can also be used with an inductive sensor or a photoelectric detector for simplified, but less accurate regulation.

## Summing Speed Reference

The setpoint from the encoder input is summed with Al1.

## Using the Analog Inputs

The Al1 input is set for speed reference unless the PI Regulator function is enabled. In this case, Al1 is used for the set point reference. The possible assignments of AI2 and AI3 are Speed Reference Summing and PI Regulator.

Speed Reference Summing
The frequency references at AI2 and AI3 can be summed with that at Al1.

## PI Regulator

This function is used to regulate a process with a setpoint input and a feedback signal from the process. The function is enabled by assigning an analog input (Al) to Pl feedback in the 5-1/O menu after first ensuring that the Auto/Manual (RFC) parameter is not assigned to a logic input. This function is only available in the Variable Torque Macro. The acceleration (ACC) and deceleration (dEC) ramps default to linear ramp type even if the ramps had been configured for $S$ ramp or $U$ ramp with the rPt parameter.

When the PI regulator is configured and a logic input is configured for PAU: PI Auto/manual, the PI regulator function is active in Auto mode and Al 3 is used for speed input in manual mode. To use the PI Auto/Manual function, you must install an analog option card, VW3A58201U.

Logic inputs can be used with the PI regulator to command the drive controller to run from the analog reference, run at process maximum, or operate with two other definable pre-set setpoints. The configurable setpoints can be used to provide two different setpoints for two different processes, or they can be used instead of using Al1 for setpoint input. For example, providing a setpoint via the logic inputs can eliminate the need for a potentiometer.
Four analog outputs are available to monitor various aspects of the PI regulator function. See pages $83-84$ for more information.

| PI setpoint | OPS | PI feedback | OPF |
| :--- | :--- | :--- | :--- |
| PI error | OPE | Pl integral error | OPI |

Figure 18 shows a diagram of the PI Regulator inputs, calculation points, and outputs.

Table 20 provides a description of the inputs to the PI Regulator.
Figure 18: Diagram of PI Regulator


Table 20: Definition of PI Regulator Inputs and Adjustments

| Input | Code | Range | Description |
| :--- | :--- | :--- | :--- |
| PI setpoint | - |  | The setpoint to the PI regulator can be provided from one of three <br> sources: <br> - <br> via analog input, AI1 (AI2 and AI3 can be set to sum with Al1) <br> via preset setpoints defined by logic inputs (see Preset <br> setpoints in this table) <br> over a communication network |
| PI feedback | - |  | The feedback to the PI regulator can be provided from <br> Al2 (0-20 mA signal) or Al3 (0-10 Vdc voltage signal). |
| Auto / Manual <br> with manual <br> speed Input | PAU, <br> PIM | When the PI regulator is contigured and a logic input is configured <br> for PAU: PI Auto / Manual, Al3 is the speed input in manual mode. <br> The PI regulator function is active in Auto mode. When the logic <br> input open, (set to state 0), Manual mode is active and the PI <br> regulator is inactive. In manual mode Al3 is enabled and the drive <br> controller responds proportionally to the speed reference at Al3. <br> PI Regulator mode is active when the logic input is closed, (set to <br> state 1). |  |

Table 20: Definition of PI Regulator Inputs and Adjustments (continued)


## Assignment of Al2 and Al3

Summing Speed Reference: The frequency setpoints given by Al2 and Al3 can be summed with Al1.

Speed Regulation with Tachogenerator: (Assignment on AI3 only with an I/O extension card, VW3A58201U)

An external divider bridge is required to adapt the voltage of the tachogenerator. The maximum voltage must be between 5 and 9 V . A precise setting is then obtained by setting the dtS parameter available in the 2—Adjust menu.

PTC Probe Processing: (only with an I/O extension card using the analog input). Used for direct thermal protection of the motor by connecting the PTC probes in the motor windings to analog input AI3.

Total resistance of the probe circuit at $20^{\circ} \mathrm{C}=750 \Omega$.
Analog Torque Limit: (Assignment on AI3 only with an I/O extension card VW3A58201U). This function can only be accessed if an analog input has been assigned to the torque limit. If the logic input is at 0 , the torque is limited by the setting of TLI or tL2. If the logic input is at 1 , the torque is limited by the analog input assigned to this function.

The signal applied at AI3 operates in a linear fashion on the internal torque limit (parameter TLI in the 3-Drive menu):

- If $\mathrm{Al} 3=0 \mathrm{~V}$ : limit $=\mathrm{TLI} \times 0=0$
- If $\mathrm{Al} 3=10 \mathrm{~V}$ : limit = TLI


## Using the Controller Relay and Logic Outputs

The relay R2 on the drive controller or the logic output (LO) on an option card can be configured as follows:

Drive Running (RUN)
The logic output is at state 1 if the drive controller is supplying current to the motor or if a run command is generated with a zero speed reference.

## Output Contactor Command (OCC)

The Output Contactor Command function allows the drive controller to command a contactor between the controller and the motor. The controller closes the contactor when a run command is given. When there is no longer any current in the motor, the controller opens the contactor. When using an output contactor, set outphase loss (OPL) to No.

NOTE: If the braking by DC injection function is configured, do not exceed contactor rating, because the contactor will not open until the end of braking.

Frequency Threshold Attained (FtA)
The logic output is at state 1 if the motor frequency is greater than or equal to the frequency threshold set by the Ftd parameter in the 2—Adjust menu.

High Speed Attained (FLA)
The logic output is at state 1 if the motor frequency is equal to the high speed value (HSP).

Current Threshold Attained (CtA)
The logic output is at state 1 if the motor current meets or exceeds the current threshold set by the Ctd parameter in the 2—Adjust menu.

Frequency Reference Attained (SrA)
The logic output is at state 1 if the motor frequency is equal to the speed reference value.

Motor Thermal State Attained (tSA)
The logic output is at state 1 if the motor thermal state meets or exceeds the thermal threshold set by the ttd parameter in the 2-Adjust menu.

Brake Logic Command (bLC) (This parameter is only assignable to R2)
Brake Logic Command allows management of a mechanical brake by the drive controller. Figure 19 shows a timing diagram for Brake Logic.

Figure 19: Brake Logic Timing Diagram


Parameters accessible in the 2—Adjust menu when bLC is assigned to R2:

- brake release frequency (brL)
- brake release current (lbr)
- brake release time (brt)
- brake engage frequency (bEn)
- brake engage time (bEt)

Recommendations for configuring the Brake Logic control parameters:

- Brake release frequency (brL):

Set the brake release frequency to the value of the nominal motor slip ( g ) multiplied by the nominal frequency ( FS ) in Hz .

## brL = $\mathbf{g} \times \mathbf{F S}$

$\mathrm{g}=$ nominal motor slip
FS = nominal motor frequency (indicated on the motor nameplate)
Example Calculation:
nominal slip ( g ) = ( $\mathrm{Ns}-\mathrm{Nr}$ )/ Ns
Ns = synchronous speed in rpm
$\mathrm{Nr}=$ nominal motor speed at nominal torque in rpm. Use the speed indicated on the motor nameplate.

For a 50 Hz supply: $\mathrm{Ns}=3000 \mathrm{rpm}$ for a motor with two poles, 1500 rpm for a motor with four poles, 1000 rpm for a motor with six poles, and 750 rpm for a motor with eight poles.

For a 60 Hz supply: Ns = 3600 rpm for a motor with two poles, 1800 rpm for a motor with four poles, 1200 rpm for a motor with six poles, and 900 rpm for a motor with eight poles.

Example calculation: for a motor with four poles, a nameplate nominal speed of 1430 rpm , and a 50 Hz supply
$\mathrm{g}=(\mathbf{1 5 0 0} \mathbf{- 1 4 3 0 )} / 1500=0.0466$
Brake release frequency (brL) $=0.0466 \times 50=2.4 \mathrm{~Hz}$

- Brake release current (lbr):

Adjust the brake release current to the motor nameplate nominal current.

NOTE: The values indicated (release current and release frequency) correspond to theoretical values. If during testing, the torque is insufficient using these theoretical values, retain the brake release current at the nominal motor current and lower the brake release frequency (up to $2 / 3$ of the nominal slip). If the result is still not satisfactory, return to the theoretical values and then increase the brake release current (the maximum value is imposed by the drive controller) and increase the brake release frequency gradually.

- Acceleration/deceleration time:

It is advisable to set the acceleration and deceleration ramps to more than 0.5 seconds. Ensure that the drive controller does not exceed the current limit. A braking resistor should be used on overhauling loads.

- Brake release time (brt):

Adjust according to the time required for the mechanical brake to open.

- Brake engage frequency (bEN):

Set to twice the nominal slip (in the example above $2 \times 0.0466=$ 0.0932 Hz ). Then adjust according to observed results.

- Brake engage time (bEt):

Adjust according to the time required for the mechanical brake to close.

Loss of 4-20 mA Signal (APL)
The logic output is at state 1 if the signal on the $4-20 \mathrm{~mA}$ speed reference input is less than 2 mA .

## Frequency Threshold 2 Attained (F2A)

The logic output is at state 1 if the motor frequency is greater than or equal to the frequency threshold set by the F2d parameter in the 2-Adjust menu.

Drive Thermal Threshold Attained (tAd)
The logic output is at state 1 if the drive thermal state meets or exceeds the thermal threshold set by the dtd parameter in the 2-Adjust menu.

## Using the Analog Outputs

The analog outputs on the drive controller and on the Analog I/O and Digital I/O extension cards are current outputs. The minimum and
maximum values (AOL and AOH parameters) are configurable, each with a range of 0-20 mA.

Figure 20: Analog Output Minimums and Maximums


## Motor Current

When configured for motor current (OCr), the analog output provides a signal proportional to motor current. The minimum configured value corresponds to zero while the maximum configured value of the analog output corresponds to $200 \%$ of the drive controller's constant torque rating.

## Output Frequency

When configured for output frequency (OFr), the analog output provides a signal proportional to the motor frequency estimated by the drive controller. The minimum configured value corresponds to zero while the maximum configured value of the analog output corresponds to the maximum frequency setting, not the high speed setting.

## Ramp Output

When configured for ramp output (OrP), the analog output provides a signal proportional to the frequency the drive controller is commanding the motor to run. The minimum configured value (AOL) corresponds to zero while the maximum configured value of the analog output $(\mathrm{AOH})$ corresponds to the maximum frequency setting (tFr), not the high speed setting.

Motor Torque
When configured for motor torque (trq), the analog output provides a signal proportional to motor torque as an absolute value. The minimum configured value (AOL) corresponds to zero while the
maximum configured value of the analog output (AOH) corresponds to $200 \%$ of the nominal motor torque.

## Signed Motor Torque

When configured for signed motor torque (Stq), the analog output provides a signal proportional to motor or braking torque. Zero torque corresponds to:

$$
(\mathrm{AOL}+\mathrm{AOH}) / 2
$$

The minimum configured value (AOL) corresponds to $200 \%$ braking torque while the maximum configured value of the analog output (AOH) corresponds to $200 \%$ of the nominal torque.

## Signed Ramp

When configured for signed ramp output, ORS, the analog output provides a signal proportional to the frequency the drive controller is commanding the motor to run in the reverse or forward direction. Zero frequency corresponds to:

$$
\text { (AOL+AOH) / } 2
$$

The minimum configured value, AOL, corresponds to the maximum frequency ( $\mathrm{t} F \mathrm{r}$ ) in the reverse direction, while the maximum configured value, AOH , corresponds to the maximum frequency (tFr) in the forward direction.

## PI Setpoint

When configured for PI setpoint, OPS, the analog output provides a signal proportional to the PI setpoint being provided to the drive controller. The minimum configured value, AOL, corresponds to the minimum setpoint, while the maximum configured value, AOH , corresponds to the maximum setpoint.

## PI Feedback

When configured for PI feedback, OPF, the analog output provides a signal proportional to the PI feedback being provided to the drive controller. The minimum configured value, AOL, corresponds to the minimum feedback, while the maximum configured value, AOH , corresponds to the maximum feedback.

## PI Error

When configured for PI error, OPE, the analog output provides a signal proportional to the PI regulator error as a percentage of the sensor range being used for the PI feedback, (maximum feedback minus minimum feedback). The minimum configured value, AOL, corresponds to $-5 \%$, while the maximum configured value, AOH , corresponds to $+5 \%$. Zero corresponds to (minimum value + maximum value) / 2 , (AOL+AOH) / 2.

PI Integral Error
When configured for PI integral error, OPI, the analog output provides a signal proportional to the Pl integral error. The minimum configured value, AOL, corresponds to the low speed setting, LSP, while the maximum configured value, AOH , corresponds to the high-speed setting, HSP.

Motor Power

When configured for motor power, OPR, the analog output provides a signal proportional to power drawn by the motor. The minimum configured value, AOL, corresponds to $0 \%$ of the nominal motor power, while the maximum configured value, AOH , corresponds to $200 \%$ of the nominal motor power.

Motor Thermal State
When configured for motor thermal state, THR, the analog output provides a signal proportional to the thermal state of the motor calculated by the drive controller. The minimum configured value, AOL, corresponds to $0 \%$ of the motor thermal state, while the maximum configured value, AOH , corresponds to $200 \%$ of the motor thermal state.

Drive Thermal State
When configured for drive thermal state, THD, the analog output provides a signal proportional to the thermal state of the drive controller. The minimum configured value, AOL, corresponds to $0 \%$ of the drive controller thermal state, while the maximum configured value, AOH , corresponds to $200 \%$ of the drive controller thermal state.

## 6-Fault Menu

This menu is only accessible when the access locking switch is in the $\square$ position. Modifications can only be made when the motor is stopped.

## Table 21: 6—Fault Menu

| Parameter | Code | Description $\quad$Adjustment <br> Range$\quad$Factory <br> Setting |
| :---: | :---: | :---: |
| Auto Restant. | Atr | This function allows an <br> automatic restart of the drive <br> controller if the cause of the fault <br> has disappeared and a run <br> command is maintained. Yes - No No <br>    <br> An automatic restart is possible after the following faults: <br> - OSF Input line overvoltage <br> - ObF overbraking <br> - OtF motor overheating (when the thermal sensor resistance is less than 1500 ohms) <br> - LFF loss of 4-20 mA <br> - OLF motor overload (after the thermal state has decreased below 100\%) <br> - OPF motor phase loss <br> - OHF drive overheating (when the thermal state has decreased below 70\%) <br> - SLF loss of RS-485 port communication <br> - EPF external fault <br> - CnF network communication fault <br> When the Auto restart is active, the fault relay remains energized. If the fault has disappeared, the drive controller will attempt to restart the motor after a delay time set by parameter tAr. If the drive controller remains faulted after attempting the number of restarts set in the parameter nAr, the fault relay de-energizes and the drive controller must be reset by cycling power. |

## A WARNING

## AUTOMATIC RESTART

- Automatic restart can only be used for machines or installations that present no danger in the event of automatic restarting, either for personnel or equipment.
- Equipment operation must conform with national and local safety regulations.

Failure to follow this instruction can result in death, serious injury, or equipment damage.

This parameter is only available on 125-500 hp drive controllers.

Table 21: 6—Fault Menu

## Menu 6

NOTE: Reset
Type is accessible if the Reset Fault function is assigned to a logic input.

| Parameter | Code | Description | Adjustment Range | Factory Setting |
| :---: | :---: | :---: | :---: | :---: |
| Nb max reset | п月r | This parameter is used to set the number of restart attempts. | 0-255 | 5 |
| Reset Pause | E月r | This parameter sets the delay time between Auto restart attempts. | 0.1 to 999.9 s | 30.0 s |
| Reset Tyse | -5t | Faults reset by a partial reset (rSt = RSP) are: <br> - OSF Input line overvoltage <br> - ObF overbraking <br> - OtF motor overheating <br> - LFF loss of 4-20 mA <br> - OLF motor overload <br> - RnF ramp not followed <br> - SOF overspeed <br> - OPF motor phase loss <br> - OHF drive overheating <br> - SLF loss of RS-485 port communication <br> - EPF external fault <br> - CnF network communication fault <br> All faults except motor short circu ( $\mathrm{rSt}=\mathrm{RSG}$ ). <br> Total reset overrides all other fau RSG: <br> 1. Display RSG <br> 2. Press the ENT key. <br> 3. The drive controller displays <br> 4. Press the up arrow key, then ENT twice. | RSP (partial reset) RSG (total reset) <br> it are reset by a <br> lts. To configur <br> See manual". the down arrow | RSP <br> total reset <br> e rSt to <br> key, then |

## CAUTION

## MOTOR OVERHEATING

- Repeated reset of the thermal state after a thermal overload can result in thermal stress to the motor.
- When faults occur, promptly inspect the motor and driven equipment for problems such as locked shaft and mechanical overload before restarting. Also check the power supplied to the motor for abnormal conditions such as phase loss and phase imbalance.

Failure to follow these instructions can result in equipment damage.

This parameter is only available on $125-500 \mathrm{hp}$ drive controllers.

Table 21: 6—Fault Menu

## Menu 6

| Parameter | Code | Description | Adjustment Range | Factory Setting |
| :---: | :---: | :---: | :---: | :---: |
| DutPhaseLoss | $\square P L$ | Set this parameter set to No if there is a contactor between the drive controller and the motor, or if multiple motors are used on the output of the drive controller. <br> It may also be necessary to set OPL to No if the motor load is less than $25 \%$ of the drive controller current rating $\left(I_{n}\right)$. |  |  |
| Infut Phase Lose | $1 P L$ | This fault is not configurable on the following single phase input drive controllers: <br> - ATV58•U09M2 <br> - ATV58•U18M2 <br> Disable IPL when operating the 208/230 Vac drive controllers with single phase input. |  |  |
| ThemmalProtype | EHE | Choices: <br> - No: No motor thermal protection. <br> - ACL: Self-cooled motor. The drive controller takes into account a derating as a function of the rotation frequency. <br> - FCL: Force-cooled motor. The drive controller does not take into account a derating as a function of the rotation frequency. |  |  |

$\star$ This parameter is only available on 125-500 hp drive controllers.

Table 21: 6—Fault Menu

## Menu 6

| Parameter | Code | Description | Adjustment Range | Factory Setting |
| :---: | :---: | :---: | :---: | :---: |
| LossFollower | LFL | minimum and maximum reference parameters for Al 2 (CrL and CrH ) are greater than 3 mA . If $\mathrm{CrL}>\mathrm{CrH}, \mathrm{LFL}$ is automatically set to Yes. <br> - No: Disabled <br> - Yes: Immediate fault <br> - STT: Stop without fault, restart on return of signal <br> - LSF: Stop followed by fault signal from R1 and LFF display on the keypad <br> - LFF: Run at the preset speed set by the LFF parameter <br> - RLS: Run at last speed on loss of follower without fault. Follow analog input upon return of analog signal. <br> NOTE: With Loss of Follower configured and Auto-Manual configured, the drive controller will fault when in Manual mode if the Auto signal is not present. Also, with Loss of Follower configured and Keypad command configured, the drive controller will fault when in Keypad mode if the Auto signal is not present. |  |  |
| 4-20 Flt. 50 | LFF | Pre-set speed in the event of the loss of the $4-20 \mathrm{~mA}$ signal. | 0-HSP | 0 |
| Catch On Fly | FLr | Allows a smooth restart after: <br> - Brief loss of input power <br> - Fault reset or automatic resta <br> - Freewheel stop or DC injectio input <br> - Momentary interruption of the If relay R2 is assigned to the Brak always be set to No. | Yes - No <br> n braking with drive controll ke Logic function | No <br> a logic <br> r output <br> n, FLr will |

## A WARNING

## AUTOMATIC RESTART

- Automatic catch on the fly must only be used on machines or installations where automatic restarting will not endanger personnel or equipment.
- Equipment operation must conform with national and local safety regulations.

Failure to follow this instruction can result in death, serious injury, or equipment damage.
$\star$ This parameter is only available on $125-500 \mathrm{hp}$ drive controllers.

Table 21: 6—Fault Menu
Menu
6

| Parameter | Code | Description | Adjustment <br> Range | Factory <br> Setting |
| :--- | :--- | :--- | :--- | :--- |
|  |  | Controlled stop upon loss of <br> input phase. | No - MMS - <br> FRP | No |

This function is only operational if the IPL parameter (Input Phase Loss) is set to No. If IPL is set to Yes, leave StP set to No. Possible choices:

- No: loss of input phase causes drive controller to trip

Cont. Stol $\quad$ S上P |  | $\begin{array}{l}\text { MMS: Maintenance of DC bus: the DC bus is kept } \\ \text { energized by regenerating the kinetic energy from the }\end{array}$ |
| :--- | :--- | :--- | machine inertia, until the USF (Undervoltage) fault appears.

- FRP: Following a ramp: deceleration following the programmed ramp, either dEC or dE2 until the motor stops or the USF (Undervoltage) fault appears. This operation is not available on the ATV58•U09M2, U18M2, U29M2 and U41M2.

|  |  | This function can be accessed if <br> feedback via tachogenerator or <br> pulse generator is programmed. | Yes - No | No |
| :--- | :--- | :--- | :--- | :--- | :--- |
| RalloNot.Foll | When enabled, it is used to lock the drive controller if a |  |  |  |
| speed error is detected (difference between the stator |  |  |  |  |
| frequency and the measured speed). |  |  |  |  |

This parameter is only available on $125-500 \mathrm{hp}$ drive controllers.

## 7-Files Menu

The Files menu is accessible when the access locking switch is set to the total unlocked, $\square$, position. Changes can only be made when the motor is stopped.

The keypad display can store four drive controller configuration files.
A stored file can be downloaded into other drive controllers that have the same horsepower and voltage rating and the same or earlier version of firmware.

## Menu

NOTE: The stored program will be substituted for present settings when a file is transferred to the drive controller.
NOTE: Factory default settings will be substituted for present settings when Ini is selected and confirmed by pressing ENT twice when prompted. Parmeters LCC and Add remain at their previous settings.

Table 22: 7—File Menu

| Parameter | Code | Description $\quad$Factory <br> Setting |
| :---: | :---: | :---: |
| File 1 State <br> File 2 Stste <br> File 3 Stste <br> File 4 Stste | F 15 <br> F $\mathrm{F}_{5}$ <br> F $\exists 5$ <br> F45 | Displays the state of the corresponding file. FRE <br> Possible states: FRE <br> - FRE: File free FRE <br> - EnG: A configuration has already been FRE <br> $\quad$ saved in this file  |
| Operst. Tyse | $F \square L$ | Selects a file operation. Possible operations: <br> - NO: no operation requested (default setting each time the keypad display is reconnected to the drive controller). <br> - STR: save the configuration in a keypad display file. <br> - REC: transfer a file to the drive controller. <br> - Ini: return the drive controller to the factory settings. |

## A WARNING

## UNINTENDED EQUIPMENT ACTION

- Verify that the factory default or transferred file settings are compatible with the application requirements.
- If a stored file is downloaded with the stop key disabled, this file will be transferred. To stop the motor, an external stop command must be installed.

Failure to follow these instructions can result in death, serious injury or equipment damage.

| Fassword | LQd | See "Access Code" on page 92. |  |
| :--- | :--- | :--- | :--- |

## Reinitializing the Drive Controller

Figure 21 shows the process of storing and recalling files to reinitialize the drive controller. Follow the path indicated by the bold lines.

Figure 21: Reinitializing the Drive Controller


## File Operation

To store or recall a file:

- Set Operation Type (FOt) to STR to store a file, or REC to recall a file.
- Select the FILE number to specify the file.
- If storing a file, the display automatically returns to the FOt (Operation Type) parameter after storing the file.
- If the FOt parameter is set to REC, a second confirmation must be made:


The display automatically returns to the FOt parameter, set to No.

## Access Code

The drive controller configuration can be protected by an access code (password).

Table 23: Access Code

| Parameter | Code | Description | Factory <br> setting |
| :--- | :--- | :--- | :--- |
| Conf ig. Code | C口d | Configuration code used as an access <br> code. | 0000 |

NOTE: Use this parameter with caution. It can prohibit access to parameters. Carefully note and save any modification to this parameter.

The access code is expressed with four digits. The first three are user-assigned and do not affect access to the menus. The fourth digit can range from 0 to 9 and determines which menus can be accessed. See Table 24 for an explanation of the last digit codes.

## Figure 22: Access Code



For example, if the access code is "2337", display of the menus 2,3 , $4,5,6,7$, and 8 is allowed, but modification is not allowed.

Table 24: Significance of Access Code Last Digit

| Menus Affected: | Access is <br> locked <br> if last digit of <br> code is: | Display is <br> allowed <br> if last digit of <br> code is: | Modification <br> is allowed <br> if last digit of <br> code is: |
| :--- | :---: | :---: | :---: |
| 2 | $0^{[1]}$ or 9 | 1 | 2 |
| $2,3,4,5,6,7,8$, and Macro- <br> Configuration | $0^{[1]}$ or 9 | 3 | 4 |
| 8 | $0^{[1]}$ or 9 | 5 | 6 |
| $2,3,4,5,6,7,8$ | $0{ }^{[1]}$ or 9 | 7 | 8 |
| $[1] \quad$ If the factory setting, 0000 , is used, access to the menus is completely |  |  |  |
| unlimited. |  |  |  |

NOTE: Menu access allowed by the locking switch setting can be limited by the access code.

The access code is set by using the
keys. Press ENT twice to validate the code you have chosen. The display reverts to 0 indicating the password has been accepted. The menus are now locked and your access code must be entered to unlock them. If an incorrect code is entered, it is refused, and the following message is displayed:

## Figure 23: Incorrect Code Display



After pressing ENT or ESC on the keypad display, the user can try to reenter the correct code.

To access the menus protected by the access code, the correct code must first be entered in the File menu. The File menu is always accessible. Once the correct code has been entered, press ENT and then press ESC twice to get to the menu tree. Display and modifications are now allowed per the code entered.

After completing your changes, cycle power or remove the keypad to re-lock access to the menus.

Menu 8 will only appear on the keypad display if a communication option card or application option card has been installed in the drive controller. Communication option cards contains drivers and connection points for integration into various industrial and building automation networks. Application option cards expand the I/O
functionality of the drive controller. See Appendix B for a list of option cards available from Schneider Electric/Square D Company.

## 8-Communication Menu

Menu
8

The Communication menu is displayed only if a communication card is installed. It is accessible when the access locking switch is set to the total unlock $\quad$ position. Configuration can only be done while the motor is stopped.

For information on the communication option cards, refer to the manuals supplied with the cards.

## 8-Application Menu

The Application menu is only displayed if a custom application card is installed. It is accessible when the access locking switch is set to the total unlock $\quad$ position. Configuration can only be done while the motor is stopped.

For more information concerning the custom application card, see the document provided with the card.

Several custom application option cards are available for specific OEM accounts. See Appendix B for a list of option cards available from Schneider Electric.

The General Purpose Option Card (catalog no. VW3A58253U) is considered a custom application card. For information on programming the card see instruction bulletin 30072-450-03.

## CHAPTER 3—DIAGNOSTICS AND TROUBLESHOOTING

## Keypad Display and Indicating LEDs

When a fault condition is detected, a fault code and a plain language message will be displayed as long as power is maintained. See Table 27 on page 103 for fault codes and messages. In addition, the LEDs on the front of the drive controller indicate the states illustrated in Figure 24.

Figure 24: Location and Description of LEDs


## Fault Storage

The first fault detected is saved and displayed on the keypad display if power is maintained. The drive controller trips, the red fault LED illuminates, and the fault relay de-energizes. To reset the fault:

1. Remove power from the drive controller.
2. Before restoring power, identify and correct the cause of the fault.
3. Restore power. This will reset the fault if it has been corrected.

In certain cases, if automatic restart has been enabled, the drive controller can be automatically restarted after the cause of the fault has been corrected. See page 85.

## Using Fault Codes and Messages to Solve Problems

The fault messages displayed on the keypad display can be used to troubleshoot problems. The fault messages can be divided into three categories:

- Protective faults: These faults are displayed when the drive controller detects conditions that, if left uncorrected, may result in damage to the drive controller and/or motor. The drive controller shuts down to prevent further damage from occurring.
- Drive faults: These faults are displayed when a problem is detected in the drive controller.
- Process faults: These faults are displayed when a process feedback or communication signal used by the drive controller is interrupted.

Table 25: Fault Messages

| Protective Faults | Drive Faults | Process Faults |
| :--- | :--- | :--- |
| Input phase loss | Precharge fault | Loss of 4-20 mA signal |
| Undervoltage | EEPROM fault | Loss of RS-485 |
| Overvoltage | Internal fault | External fault |
| Drive overheating | Internal communication fault | Speed feedback fault |
| Motor overload | Power rating error | Communication network fault |
| Overbraking | Option error |  |
| Motor phase loss | Option removed |  |
| Overcurrent | EEPROM checks |  |
| Motor short circuit |  |  |
| Motor overheating |  |  |
| Thermal sensor fault |  |  |
| Overspeed |  |  |
| Ramp not followed |  |  |

## Maintenance

Read the safety statements on page 97 before proceeding with any maintenance or troubleshooting procedures.

At regular intervals perform the following steps:

- Check the condition and tightness of the connections.
- Make sure that the ventilation is effective and the temperature around the drive controller remains within specified levels.
- Remove dust and debris from the drive controller, if necessary.


## Precautions

Table 27 on page 103 lists faults, associated codes, the probable causes of the faults, and the associated corrective action. When taking corrective action, follow the procedures outlined on pages 98-102.

## DANGER

## HAZARDOUS VOLTAGE

Read and understand these procedures before servicing ATV58 TRX drive controllers. Installation, adjustment, and maintenance of these drive controllers must be performed by qualified personnel.

Electrical shock will result in death or serious injury.
The following procedures are intended for use by qualified electrical maintenance personnel and should not be viewed as sufficient instruction for those who are not otherwise qualified to operate, service, or maintain the equipment discussed.

## Procedure 1: Bus Voltage Measurement

## ! DANGER

HAZARDOUS VOLTAGE

- Read and understand the bus voltage measurement procedure before performing the procedure. Measurement of bus capacitor voltage must be performed by qualified personnel.
- DO NOT short across DC bus capacitors or touch unshielded components or terminal strip screw connections with voltage present.
- Many parts in this drive controller, including printed wiring boards, operate at line voltage. DO NOT TOUCH. Use only electrically insulated tools.

Electrical shock will result in death or serious injury.
The DC bus voltage level is determined by monitoring the (+) and (-) measurement points. Their location varies by drive controller model number as listed in Table 26 and shown in Figure 25. The drive controller model number is listed on its nameplate.

Table 26: ATV58 TRX Type H (+) and (-) Measurement Points

|  | $(+)$ Measurement Point |  | $(-)$ Measurement Point |  |
| :--- | :--- | :--- | :--- | :--- |
| Drive Controller <br> ATV58H••••• | Terminal <br> Block or <br> Connector | Terminal <br> Designation | Terminal <br> Block or <br> Connector | Terminal <br> Designation |
| U09M2• and U18M2• | J2 | (+) | J2 | $(-)$ |
| U29M2• to D12M2• | J2 | PA | J18 | 7 |
| U18N4• to D23N4• | (+) | J2 | $(-)$ |  |
| D16M2• to D46M2• | J2 | PA (+) |  | PC (-) |
| D28N4• to D79N4• |  |  |  |  |
| C10N4• to C33N4• |  |  |  |  |

To measure the DC bus capacitor voltage:

1. Disconnect all power from the drive controller including external control power that may be present on the control board and the option board terminals.
2. Wait ten minutes for the DC bus capacitors to discharge.
3. Read the model number of the drive controller from the nameplate and identify the corresponding (+) and (-) measurement points from Table 26 and Figure 25.
4. Open the door or cover of the drive controller.
5. Set the voltmeter to the 1000 Vdc scale. Measure the voltage between the ( + ) and (-) measurement points identified in step 3. Verify that the DC bus voltage has discharged below 45 V before servicing the drive controller.
6. If the DC bus capacitors will not discharge below 45 V , contact your local Square D representative. Do not operate the drive controller.
7. Replace all of the covers after servicing the drive controller.

Figure 25: DC Bus Measurement Terminals
The J18 connector is in the upper left hand corner of the main control board behind the flexible shield. Use a thin probe to access the connector pin.


Figure 26: Power Terminal Layout

| $\stackrel{1}{\square}$ | L1 | L2 | L3 | PA | PB | U | V | W | $\stackrel{1}{\square}$ |  |  | ATV58HU18N4 to D23N4 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\stackrel{1}{\square}$ | L1 | L2 | L3 | + |  | PA | PB | U | V | W | $\stackrel{1}{ \pm}$ | ATV58HD25N4(X) and D79N4(X) |


| $\stackrel{\perp}{=}$ |  |  |  | + | + | - | $\perp$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | L 1 | L 2 | L 3 | U | V | W |  |
|  |  |  |  |  |  |  |  |

ATV58HC10N4(X)


| L1 | L2 | L3 | $\stackrel{1}{\square}$ | $\stackrel{ }{\square}$ |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| - |  |  | + | + | U | V | W | W |

ATV58HC23N4X to C33N4X
$\square$ Do not use

## Procedure 2: Checking Supply Voltage

Measure the input line voltage to determine if the voltage is within the drive controller tolerance.

1. Perform the Bus Voltage Measurement procedure on page 98.
2. Attach meter leads to L1 and L2. Set the voltmeter to the 600 Vac scale.
3. Reapply power and check for the correct line voltage, shown on the drive controller nameplate rating.
4. Remove power and repeat the procedure for L2 and L3, and L1 and L3.
5. When all phases have been measured, remove power. Remove leads and replace all covers.

## Procedure 3: Checking the Peripheral Equipment

The following equipment may need to be checked. Follow the manufacturers' procedures when checking this equipment.

1. A protective device, such as a circuit breaker, may have tripped or a fuse may have blown.
2. A switching device, such as a contactor, may not be closing at the correct time.
3. Conductors may require repair or replacement.
4. Connection cables to the motor or high resistance connections to ground may need to be checked. Follow NEMA standard procedure WC-53.
5. Motor insulation may need to be checked. Follow NEMA standard procedure MG-1. Do not apply high voltage to $U$, $V$, or $W$. Do not connect the high potential dielectric test equipment or insulation resistance tester to the drive controller since the test voltages used may damage the drive controller. Always disconnect the drive controller from the conductors or motor while performing such tests.

## A CAUTION

## DIELECTRIC TESTS WHILE CONNECTED

## Can Cause Equipment Damage

- Do not perform high potential dielectric tests on circuits while the circuits are connected to the drive controller.
- Any circuit requiring high potential dielectric tests must be disconnected from the drive controller prior to performing the test.

Failure to follow these instructions can result in injury or equipment damage.

## Fault Codes and Messages

Table 27: Fault Codes and Messages

| Fault/Message | Probable Causes | Corrective Actions |
| :---: | :---: | :---: |
| $E F F$ | Error probably caused by changing a card. |  |
| FWR RATE ERR-ENT | Change of the power rating on the power board | Check the configuration of the power board and other boards. |
| OPTION ERR.-ENT | Change of the type of option card or installation of an option card if one had not been installed before and the macro-configuration was CUS | Reset by cycling power. |
| OPT. REMOUEI-ENT | Option card removed | Save the configuration in a file on the keypad display. |
| EEP CKS.-ENT | Saved configuration cannot be read. Pressing ENT causes the message "Fact.Setting? ENT/ESC" to appear. | Press ENT to return to factory settings. |
| [FI <br> CONFIG FAULTT | The configuration sent to the drive controller via the serial link cannot be read. | 1. Verify the configuration sent. <br> 2. Send a configuration which can be read. |
| $[\square F$ COMM. NETWORK FFIULT | Fault on the communication network. | 1. Check the connection of the communication network to the drive controller. <br> 2. Check the network time-out setting. |
| $[r F$ <br> PRECHARGE FFIULT | - Precharge relay closure command fault. <br> - Failed precharge resistor. | Perform Bus Voltage Measurement Procedure (Procedure 1 on page 98). Check connections in drive controller. |
| $E E F$ <br> EEPROM FAULT | Memory error. | Remove power from the drive controller and reset. |
| EPF <br> EXTERNAL FPIULT | Fault caused by an external source such as a PLC or general purpose option (GPO) card. An EPF fault is generated whenever a GPO card is installed. | Verify the external source which caused the fault and reset. If the drive controller has a GPO card installed, see instruction bulletin 30072-450-03 for programming and troubleshooting instructions. |
| ERR 1 | Internal error in the keypad display | Cycle power on the drive controller. If the problem persists, replace the keypad display with part number VW3A58101U. |
| ERR 2 | Serial link error due to incorrect address | - Verify address setting. <br> - Cycle power on drive controller |

Table 27: Fault Codes and Messages (continued)

| Fault/Message | Probable Causes | Corrective Actions |
| :---: | :---: | :---: |
| ERR 3 | Serial link error due to incorrect value. If the keypad display is remotely mounted, electrical noise may be present. | Cycle power on the drive controller. If the keypad display is remotely mounted, verify that the cable is properly shielded. Ensure that the cable is routed away from motor leads. If the problem persists, replace the keypad display with part number VW3A58101U. Reprogram any parameters that are not at factory default settings. |
| ERR 4 | Internal error in the keypad display software. If the keypad display is remotely mounted, electrical noise may be present. |  |
| ERR 5 | Serial link error. If the keypad display is remotely mounted, electrical noise may be present. |  |
| ERR 6 | Internal error in the keypad display hardware | Cycle power on the drive controller. If the problem persists, replace the keypad display with part number VW3A58101U. |
| ERR 7 | Serial link time out error. The keypad display is not getting a response from the drive controller. If the keypad display is remotely mounted, electrical noise may be present. The port baud rate (tbr) may be set to 9600 bits/s. | Cycle power on the drive controller. If the keypad display is remotely mounted, verify that the cable is properly shielded. Ensure that the cable is routed away from motor leads. See page 58 for instructions for resetting the tbr parameter back to 19200 bits/s. If the problem persists, replace the control board on the drive controller with part number VX4A581U. An Ini fault may be displayed if the problem persists. |
| ERR 8 <br> ERR 9 | Internal error in the keypad display software. If the keypad display is remotely mounted, electrical noise may be present. | Cycle power on the drive controller. If the keypad display is remotely mounted, verify that the cable is properly shielded. Ensure that the cable is routed away from motor leads. Re-program any parameters that are not at factory default settings. If the problem persists, replace the keypad display with part number VW3A58101U. |
| ERR10 | Serial link error due to incorrect length of frame. If the keypad display is remotely mounted, electrical noise may be present. | Cycle power on the drive controller. If the keypad display is remotely mounted, verify that the cable is properly shielded. Ensure that the cable is routed away from motor leads. If the problem persists, replace the keypad display with part number VW3A58101U. Re-program any parameters that are not at factory default settings. |
| $I L F$ <br> INTERNGL COMM. FAILLT | Communication fault between the control board and the option card. | Perform the Bus Voltage Measurement procedure (Procedure 1 on page 98). Check the connection between the option card and the control board. If the drive controller has a GPO card installed, see instruction bulletin 30072-450-03 for troubleshooting instructions. |
| $\ln F$ <br> INTERNFL FFIULT | - Internal fault. <br> - Internal connection fault. | Perform the Bus Voltage Measurement procedure (Procedure 1 on page 98), then check internal connections. |

Table 27: Fault Codes and Messages (continued)

| Fault/Message | Probable Causes | Corrective Actions |
| :---: | :---: | :---: |
| 171 | Attempting to download an incompatible file from the keypad display to the drive controller. Incompatibility can be caused by transferring to a drive controller with dissimilar part numbers. Also, incompatibility can occur when files are created on a drive controller with new firmware and then attached to a controller with older firmware. The error may appear after ERR7 is displayed. | 1. Ensure that the file being downloaded was created for the correct drive controller part. <br> 2. Verify drive controller firmware. Reconfigure the new features used in the newer firmware. Like configurations are transferable independent of firmware revision. Another option is to upgrade the firmware by ordering part number VX4A581U. <br> Cycle power on the drive controller. |
| $\begin{aligned} & \text { LF F } \\ & \text { LOSS OF } 4-20 \mathrm{MH} \end{aligned}$ | Loss of 4-20 mA follower signal on Al2 input. See Table 29 on page 107. | 1. Verify signal connections. <br> 2. Check signal. |
| ロレF <br> OUERERAKING | Overvoltage or overcurrent due to excessive braking or an overhauling load. See Table 28 on page 106. | Increase deceleration time. Add a dynamic braking option if necessary, or verify that the dynamic braking option is working properly. |
| $\square[F$ <br> DUERCURRENT | - Ramp too short. <br> - Inertia too high, or load too large <br> - Mechanical blockage. | 1. Check the parameter settings. <br> 2. Check the sizing of the drive controller, motor, and load. <br> 3. Remove all power. With the drive controller disconnected, check for mechanical blockage. |
| $\square H F$ <br> IRIUE OUERHEATING | Heatsink temperature too high. | Check the motor load, fan, and the ambient temperature around the drive controller. Wait for the drive controller to cool down before resetting. |
| $\square L F$ <br> MOTOR OUERLOAD | - If the thermal trip setting meets or exceeds $118 \%$ of the normal thermal state, thermal trip is due to prolonged overload or output phase failure. <br> - Motor power rating is too low for the application. | - Check the setting of Thermal Current ( $I E H$, see page 32) and compare it with motor $I_{n}$ (nameplate current rating). Check the load and compare it with operating speed. Check the braking conditions (possibility of single-phase operation). Wait approximately seven minutes before resetting. <br> - Verify that the motor and drive controller selections are correct for application. |
| $\triangle P F$ <br> MOTOR FHASE LOSS | - Loss of a phase on the output of the drive controller. <br> - Drive controller oversized for motor. | 1. Check the wiring to the motor (Procedure 3 on page 102). <br> 2. Disable OPL and provide external overload protection. |
| $\square 5 F$ <br> OUERUOLTAGE | Supply too high. See Table 28. | 1. Check the input line voltage (Procedure 2 on page 101). <br> 2. Reset the drive controller. |

Table 27: Fault Codes and Messages (continued)

| Fault/Message | Probable Causes | Corrective Actions |
| :---: | :---: | :---: |
| $\square \in F$ <br> MOTOR OUERHEATING | Motor temperature too high. | 1. Check the motor ventilation, ambient temperature, and motor load. <br> 2. Check the type of thermal sensors used. |
| PHF <br> INFIT PHASE L0SS | - Input phase loss. <br> - Power fuses blown. <br> - Input line failure ( $\mathrm{t}>\mathrm{1s}$ ). | 1. Check the input line voltage (Procedure 2 on page 101). <br> 2. Check the fuses and circuit breaker (Procedure 3 on page 102). <br> 3. Reset. |
| $A n F$ <br> RAMP NOT FOLLOWEDI | - Ramp not followed. <br> - Motor rotation speed opposite from speed reference. | 1. Check the adjustment and wiring of the speed feedback. <br> 2. Check the adjustments against the load. <br> 3. Check the sizing of the motor/drive controller combination. Dynamic Braking may be necessary. |
| $\begin{aligned} & 5[F \\ & \text { MOT SHORT CKT } \end{aligned}$ | Short circuit or grounding on drive controller output. | 1. Remove all power. With the drive controller disconnected, check the connecting cables and motor insulation. <br> 2. Check the drive controller transistors. |
| $\begin{aligned} & 5 L F \\ & \text { L059 OF RS485 } \end{aligned}$ | Bad connection between the drive controller and the programming keypad display. | Check the connection between the drive controller and the programming keypad display. |
| $\begin{aligned} & 5 \square F \\ & \text { OUERSPEED } \end{aligned}$ | - Instability <br> - Overhauling load | 1. Check parameter adjustments. <br> 2. Add dynamic braking. <br> 3. Verify the sizing of the motor, drive controller, and load. |
| $\begin{aligned} & 5 \text { SF } \\ & \text { SPEEI FEEIBACK FAULT } \end{aligned}$ | Loss of speed feedback. | Check the wiring of the sensor. |
| $E 5 F$ <br> THERMAL SENSOR FAIULT | Bad connection between the motor thermal sensors and the drive controller. | 1. Check the connection between the thermal sensors and the drive controller. <br> 2. Check the thermal sensors. |
| USF <br> INDERUOLTAGE | - Supply is too low. <br> - Temporary voltage drop ( $\mathrm{t} \geq 200 \mathrm{~ms}$ ). | Check the input line voltage (Procedure 2 on page 101). |

Table 28: Overvoltage/Overbraking Trip and Reset Points

|  | Overvoltage Trip <br> Point | Overbraking Trip <br> Point | Reset Point |
| :--- | :--- | :--- | :--- |
| ATV58 $0 \cdots$ M2 | 395 Vdc | 415 Vdc | 385 Vdc |
| ATV58 $0 \cdot \mathrm{~N}^{2} 4$ | 800 Vdc | 840 Vdc | 785 Vdc |

Table 29: Trip and Reset Points when Loss of 4-20 mA

|  | Trip Point | Reset Point |
| :--- | :--- | :--- |
| ATV58 $0 \cdots \cdots \mathrm{M} 2$ | Al2 $<2 \mathrm{~mA}$ | Al2 $>2.5 \mathrm{~mA}$ |
| ATV5800 N4 |  |  |

## APPENDIX A—DRIVE CONTROLLER CONFIGURATION

Use these pages to note the configuration and adjustments of the ATV58 TRX drive controller.

Drive catalog number: ATV58. $\qquad$
Customer identification number:
Option card: No Yes Catalog number:
Access code: No Yes: $\qquad$
Configuration is in file number ......... of the programming terminal.
Macro-configuration: $\qquad$
Date of start-up $\qquad$
Drive controller serial number $\qquad$
For customized configuration (CUS), record assignments of inputs/outputs in Tables 30 to 35.

For a menu overview, see page 113.

The following tables list the factory setting for each parameter．The new customer setting can be noted in the Customer Setting column．If no change has been made to the factory setting，the customer can note＂no change＂in the Customer Setting column．

Table 30：Menu 2—Adjustment Parameters

| Code | Fact．Setting | Cust．Setting | Code | Fact．Setting | Cust．Setting |
| :---: | :---: | :---: | :---: | :---: | :---: |
| ALb | no |  | 5 PE | 30 Hz | Hz |
| A［ L | 3 s | s | $5 P 7$ | 35 Hz | Hz |
| $\square E c$ | 3 s | S | 」ロロ | 10 Hz | Hz |
| L5P | 0 Hz | Hz | 」ロヒ | 0.5 s | s |
| H5P | $50 / 60 \mathrm{~Hz}$ | Hz | brL | 0 Hz | Hz |
| FLE | 20\％ | \％ | 1ヶヶ | 0 A | A |
| 5上月 | 20\％ | \％ | brt | 0 s | s |
| 1ヒH | 0.9 of $\mathrm{I}_{\mathrm{n}}$ | A | bEп | 0 Hz | Hz |
| $1 d[$ | 0.7 ItH | A | bet | 0 s | s |
| E［ $[$ | 0.5 s | s | FFE | 50／60 Hz | Hz |
| $5 d[$ | Varies | A | －PG | 1 |  |
| $\lrcorner P F$ | 0 Hz | Hz | －1发 | 1／s | ／s |
| $\lrcorner F こ$ | 0 Hz | Hz | P5P | 0.0 s | S |
| $\lrcorner F \exists$ | 0 Hz | Hz | Fb5 | 0.1 |  |
| AL ב | 5 s | s | P IL | no |  |
| dE己 | 5 s | S | P1号 | 30\％ | \％ |
| t 55 | no | no or s | Р1ヨ | 60\％ | \％ |
| リ5L | 1 |  | dtd | 105\％ | \％ |
| UFr | 100\％ | \％ | dt5 | 1 |  |
| 5LP | 100\％ | \％ | LEd | 1.36 of $\mathrm{I}_{\mathrm{n}}$ | A |
| PFL | 20\％ | \％ | LEd | 100\％ | \％ |
| 5 F己 | 10 Hz | Hz | ヒLコ | 200\％ | \％ |
| $5 P \exists$ | 15 Hz | Hz | FEd | 50／60 Hz | Hz |
| 5 P4 | 20 Hz | Hz | $F$ בd | 50／60 Hz | Hz |
| $5 P 5$ | 25 Hz | Hz |  |  |  |

Table 31：Menu 3—Drive Menu Parameters

| Code | Fact．Setting | Cust．Setting | Code | Fact．Setting | Cust．Setting |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $4 \cap 5$ | depends on catalog number | V | 5ヒヒ | STN |  |
| Fr 5 | $50 / 60 \mathrm{~Hz}$ | Hz | $d[F$ | 4 |  |
| nLr | 0.9 of $\mathrm{I}_{\mathrm{n}}$ | A | ELI | 200\％ | \％ |
| п5P | depends on catalog number | rpm | ［LI | 1.36 of $\mathrm{I}_{\mathrm{n}}$ |  |
| ［ $\square 5$ | depends on catalog number |  | AdL | yes |  |
| EUn | no |  | PLL | 1 |  |
| EFr | 60 ／ 72 Hz | Hz | 5 FE | LF |  |
| nLd | no |  | $5 F_{r}$ | depends on catalog number | kHz |
| $F d b$ | no |  | nrd | yes |  |
| Frt | 0 Hz | Hz | 5PL | no |  |
| rPE | LIN |  | PGE | DET |  |
| brA | no |  | $P L 5$ | 1024 |  |

Table 32：Menu 4－Command Menu Parameters

| Code | Fact．Setting | Cust．Setting | Code | Fact．Setting | Cust．Setting |
| :---: | :---: | :---: | :---: | :---: | :---: |
| t［［ | 2 W |  | Аロ | 20 mA | mA |
| $t[t$ | LEL |  | 5 ¢r | no |  |
| $r 1 n$ | no |  | L L L | no |  |
| ロ5P | no |  | P5t | yes |  |
| LrL | 4 mA | mA | Add | 0 |  |
| ［rH | 20 mA | mA | ヒbr | 19200 |  |
| AロL | 0 mA | mA | $r P_{r}$ | no |  |

Table 33：Menu 5－I／O Assignment

| Code | Fact．Setting | Cust．Setting | Code | Fact．Setting | Cust．Setting |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 月 11 | Factory settings depend on the macro－ configuration． See page 23. |  | L 15 | Factory settings depend on the macro－ configuration． See page 23. |  |
| 月12 |  |  | LIE |  |  |
| 月1ヨ |  |  | $r 1$ |  | Fault |
| L 1 1 |  |  | $r$－ |  |  |
| く12 |  |  | $\angle \square$ |  |  |
| L1ヨ |  |  | Aロ1 |  |  |
| L 14 |  |  | A口 |  |  |

Table 34: Menu 6—Fault Menu Parameters

| Code | Fact. Setting | Cust. Setting | Code | Fact. Setting | Cust. Setting |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $A E r$ | no |  | $L F L$ | no |  |
| nAr | 5 |  | $L F F$ | 0 |  |
| $E A r$ | 30.0 s |  | $F L r$ | no |  |
| $r 5 t$ | RSP |  | $5 L P$ | no |  |
| $\square P L$ | yes |  | $5 d d$ | no |  |
| $I P L$ | yes |  | $E P L$ | no |  |
| $E H E$ | ACL |  |  |  |  |

Use the table below to note what drive controller configuration is stored in a file.

Table 35: Menu 7—File Menu

| Code | Factory Setting | Customer Notes <br> (e.g. File stored for HVAC Drive \#11) |
| :--- | :---: | :---: |
| F 15 | Free |  |
| $F 35$ | Free |  |
| F35 | Free |  |
| F45 | Free |  |

## Menu Overview

Menu 1 - DISPLAY Menu (page 30)

| Parameter | Code |
| :---: | :---: |
| Drive State | rdY |
| Steady State | rim |
| Accelerating | ACC |
| Decelerating | dEe |
| In Current Limit | CLI |
| DC Injection Braking | dcb |
| Freewheel Stop | nSt. |
| Braking with Ramp Mod | Opor |
| Frequency Reference | LF\% |
| Frequency Reference | $\mathrm{Fr} \cdot \mathrm{H}$ |
| Output Frequency | ${ }^{\mathrm{FP}} \mathrm{Fr}$ |
| Motor Speed | SPd |
| Motor Current | LC\% |
| Machine Speed | USP |
| Output Power | 0 Pr |
| Mains Voltage | ULir |
| Motor Thermal | t. Hr |
| Drive Thermal | t.Hod |
| Last Fault | LFt. |
| Consumption (wH) | APH |
| Run Time (Hours) | reth |

Menu 2 - ADJUST Menu (page 32)

| Parameter |  | Code | Factory Setting |
| :---: | :---: | :---: | :---: |
| Frequency Reference |  | LFr. |  |
| LCU |  | LCU | 0.00 |
| Inv. Phases |  | ACD | no |
| Acceleration | -s | ACC | 3 s |
| Deceleration | -s | dEC | 3 s |
| Accelerate 2 | -s | AC2 | 5 s |
| Decelerate 2 | -s | dE2 | 5 s |
| Low Speed | -Hz | LSP | 0 Hz |
| High Speed | -Hz | HSP | $50 / 60 \mathrm{~Hz}$ |
| Gain | -\% | FL[j | 20\% |
| Stability | -\% | St. | 20\% |
| Thermal Current | -A | It.H | 0.9 ln |
| DC Injection Time | -s | t.de | 0.5 s |
| DC Injection Curr | -A | IdC | 0.7 ItH |
| DC Injection Curr | -A | SdC | Varies |
| Jump Freq. | -Hz | JPF | 0 Hz |
| Jump Freq. 2 | -Hz | JF2 | 0 Hz |
| Jump Freq. 3 | -Hz | JF3 | 0 Hz |
| LSP Time | -s | t.LS | no |
| Machine Speed Coeff. |  | USC |  |
| IR Compensation | -\% | UFr. | 100\% |
| Slip Comp. | -\% | SLP | 100\% |
| Preset Sp. 2 | -Hz | SP2 | 10 Hz |
| Preset Sp. 3 | -Hz | SP3 | 15 Hz |
| Preset Sp. 4 | -Hz | SP4 | 20 Hz |
| Preset Sp. 5 | -Hz | SP5 | 25 Hz |
| Preset Sp. 6 | -Hz | SP6 | 30 Hz |
| Preset Sp. 7 | -Hz | SP7 | 35 Hz |
| Frequency Lev.Att | -Hz | Ftd | $50 / 60 \mathrm{~Hz}$ |
| Frequency Lev2.Att | -Hz | F2d |  |
| Torque Limit 2 | -\% | tL2 | 200\% |
| Current Level Att. | -A | ctod | 1.36 of $\mathrm{I}_{\mathrm{n}}$ |
| Brake Release Lev | -Hz | brL | 0 Hz |
| Brake Release I | -A | Ibr* | 0 A |
| Brake ReleaseTime | -s | brt. | 0 s |

* Requires addition of I/O option card

VW3A58201U (analog) or VW3A58202U

Menu 2 - ADJUST Menu (page 32) (continued)

| Parameter |  | Code | Factory Setting |
| :---: | :---: | :---: | :---: |
| Brake Engage Lev | -Hz | bEn | 0 Hz |
| Brake EngageTime | -s | bEt | 0 s |
| Trip Threshold NST | -Hz | FFt |  |
| Tachometer Coeff. * |  | dts | 1 |
| Jog Freq. | -Hz | Joli | 10 Hz |
| Jog Delay | -s | Joit | 0.5 s |
| V/f Profile | -\% | PFL | 20\% |
| Thermal Level Att. | -\% | ttd | 100\% |
| PI Prop. Gain |  | rP'j |  |
| PI Int. Gain | -/s | rIG | 1/s |
| PI Filter |  | FSP' | 0.0 |
| PI Coeff |  | FbS | 0.1 |
| PI Inversion |  | PIC | no |
| PI Preset 2 | \% | PI2 | 30\% |
| PI Preset 3 | \% | PI3 | 60\% |
| ATV th. fault |  | dtd | 105\% |

Menu 3 - DRIVE Menu (page 43)

| Parameter | Code | Factory Setting |
| :---: | :---: | :---: |
| Nom. Motor Volt $\quad-\mathrm{V}$ | UnS | depends on cat. \# |
| Nom. Motor Freq. - $\quad$ Hz | $\mathrm{Fr} \mathrm{S}^{\text {S }}$ | $50 / 60 \mathrm{~Hz}$ |
| Nom. Motor Curr -A | $\mathrm{nCH}^{5}$ | 0.9 of $\mathrm{In}^{\text {n }}$ |
| Nom. Motor Speed -rpm | nSP | depends on cat. \# |
| Motor CosPhi (power fact.) | Cos | depends on cat. \# |
| Auto Tuning | t.Jn | no |
| Max. Frequency - -Hz | t.Fr | $60 / 72 \mathrm{~Hz}$ |
| Energy Economy | MLCd | no |
| I Limit Adapt. | Fodb | no |
| Dec Ramp Adapt | $\mathrm{br} \cdot \mathrm{B}$ | no |
| Switch Ramp $2-\mathrm{Hz}$ | Frot. | 0 Hz |
| Type of Stop | St.t. | Stn |
| Standard Stop | St.n |  |
| Fast Stop | FSt. |  |
| Freewheel | nist. |  |
| DC Injection | ICI |  |
| Ramp Type | PPt. | LIn |
| Linear Ramp | LIn |  |
| S Ramp | 5 |  |
| U Ramp | 1 |  |
| Dec Ramp Coef. | dcF | 4 |
| Torque Limit -\% | tLI | 200 \% |
| Int. I Limit $\quad-\%$ | CLI | 1.36 of $\mathrm{I}_{\mathrm{n}}$ |
| Auto DC Inj. | AdCO | yes |
| Mot. Power Coef. | FCC | 1 |
| Switching Freq. Type | SFT | LF |
| Range of 0.5 to 4 kHz | LF | depends on cat. \# |
| Range of 4 to 16 kHz | HF1 | depends on cat. \# |
| High Duty Cycle w/ derat. | HF2 | depends on cat. \# |
| Sw. Freq 0.5 to16 -kHz | SFr. | 0.5 to 16 kHz |
| Noise Reduction | niod |  |
| Special Motor | SPC | no |
| no |  |  |
| yes |  |  |
| PSM (small motor) |  |  |
| PG (feedback sensor) Type * | Flit. | dEt |
| Incremental Encoder | InC |  |
| Detector (pulse or edge) | dEt |  |
| Num. Pulses* | FLS | 1 |

These diagrams include all parameters that may appear in the designated menu. The parameters actually visible on your drive controller depends on its configuration and the options installed.

Menu 4 - CONTROL Menu (page 50)

| Parameter |  | Code | Factory Setting |
| :---: | :---: | :---: | :---: |
| Terminal Strip Con |  | tCC | 2 W |
| Two Wire 2W |  | 2 W |  |
| Three Wire 3W |  | $3 W$ |  |
| Type 2 Wire |  | tct | LEL |
| No Transition |  | LEL |  |
| Low to High Trans. |  | TRN |  |
| Forward Input Pri. |  | PFo |  |
| Inhibit Reverse |  | rin |  |
| Low Speed Magmt |  | bSP |  |
| Linear LSP to HSP |  | no | no |
| Pedestal Start |  | ELS | no |
| Deadband Start |  | BNS |  |
| AI2 Min. Ref. | -mA | $\mathrm{Cr}^{\mathrm{L}}$ | 4 mA |
| AI2 Max. Ref. | -mA | CrH | 20 mA |
| Min. Val. A0 | -mA | H0L | 0 mA |
| Max. Val. AO | -mA | HOH | 20 mA |
| Reference Memory |  | St. | no |
| No memory |  | 100 |  |
| Run Com. removed |  | RHM |  |
| Power removed |  | EEP |  |
| Keypad Com. |  | LCC | no |
| Stop Priority |  | FSt | yes |
| Drive Address |  | Add | 0 |
| Bd Rate RS485 |  | thar |  |
| Reset Counters |  | ra |  |

Menu 5- I/O Menu (page 56)

| Parameter | Code | Factory Setting |
| :---: | :---: | :---: |
| LI2 Assign | LI2 |  |
| LI3 Assign | LI3 |  |
| LI4 Assign | LI4 |  |
| LI5 Assign * | LI5 |  |
| LI6 Assign * | LI6 |  |
| Not assigned | no |  |
| RV: Reverse | RU |  |
| Switch Ramp2 | RP2 |  |
| JOG | J01 |  |
| +SP: +Speed | SP |  |
| -Speed | -SP |  |
| 2 preset Sp | FS2 |  |
| 4 preset SP | P94 |  |
| 8 preset Sp | FS8 |  |
| Freewheel Stop | NST |  |
| DC inject | 0 CO |  |
| Fast stop | FSt. |  |
| Multi. Motor | CHP |  |
| TorqueLim2 | TL2 |  |
| Forced Local | FLO |  |
| Fault Reset | rst |  |
| Auto/manu | RFC |  |
| Auto-tune | At.n |  |
| PI Auto/Man | FPD |  |
| Pl 2 Preset | Pr 2 |  |
| Pl 4 Preset | Pr4 |  |
| External flt | EIIJ |  |
| Torque Limit by AI | t.LA |  |

Menu 5- I/O Menu (page 56) (continued)

| Parameter | Code Factory Setting |
| :---: | :---: |
| Al2 Assign | AI2 |
| Al3 Assign * | HIS |
| Not assigned | no. |
| Speed ref 2 | Fr 2 |
| Summed ref. | SHI |
| PI regulator | PIF |
| PI Manual Ref.* | PIM |
| Tacho feedback * | SFb |
| Therm. Sensor * | PtC |
| Torque Limit * | PT.L |
| Encoder feedback * | RGI |
| R2 Assign / LO assign | r2/L0 |
| Not assigned | no |
| Drive running | rim |
| Output contactor | OCC |
| Freq reference attain. | Ft.A |
| HSP attained | FLA |
| Current level attained | Ct. A |
| Reference Freq. Attain. | Sr- ${ }^{\text {a }}$ |
| Motor thermal Ivl (Attain) | ${ }_{6} \mathrm{SH}$ |
| Brake logic | bLC |
| $4-20 \mathrm{~mA}$ loss | AFL |
| F2 attained | F2H |
| ATV th. alarm | TAD |
| A01 Assign | H01 |
| AO Assign | HO |
| Not assigned | no |
| Motor current | 0 OH |
| Motor frequency | 0 Fr |
| Output ramp | 0 P |
| Motor torque | trom |
| Signed Torque | St. 9 |
| Signed Ramp | $0 \cdot \mathrm{~S}$ |
| PI Reference | DPS |
| PI Feedback | OPF |
| PI Error | OPE |
| PI Integral | OPI |
| Motor Power | $0^{01} \mathrm{Pr}^{\circ}$ |
| Motor Thermal | t. $\mathrm{Hr}{ }^{\circ}$ |
| Drive Thermal | t. Hd |

* Requires addition of I/O option card

VW3A58201U (analog) or VW3A58202U (digital)

Menu 6 - FAULT Menu (page 82)

| Parameter | Code | Factory Setting |
| :---: | :---: | :---: |
| Auto Restart | At, ${ }^{\text {\% }}$ | no |
| Nb max reset | $\mathrm{raH}^{\text {a }}$ | 5 |
| Reset pause | -s t.E.Fs | 30.0 s |
| Reset Type | rSt | RSP |
| Partial Reset | rSP |  |
| Total Reset | 1 Sj |  |
| Output Phase Loss | ${ }^{\text {OFL }}$ | yes |
| Input Phase Loss | IFL | yes |
| Thermal Protection | tht | ACL |
| No motor protection | no |  |
| Self Cooled motor | ACL |  |
| Force Cooled motor | FCL |  |
| Loss Follower | LFL | no |
| Immediate Fault | yes |  |
| Restart on Signal Return | Stt |  |
| Stop and Fault | LSF |  |
| Run at Preset Speed | LFF |  |
| Run at last speed | RLS |  |
| Catch On Fly | FLr | no |
| Controlled Stop | St.P' | no |
| Phase loss drive trip | 10 |  |
| Maintain DC Bus | Mris |  |
| Follow ramp | FRP |  |
| Ramp not Followed* | Sdd | no |
| External Fault | EFL | yes |

[^10]
## Menu 7 - FILES Menu (page 86)

| Parameter | Code | Factory Setting |
| :--- | :--- | :--- |
| File 1 State | F1S | FRE |
| File 2 State | F2S | FRE |
| File 3 State | F3S | FRE |
| File 4 State | F4S | FRE |
| Operation Type | FOt. | no |
| No Operation Req. | no |  |
| Save Configuration | StR |  |
| Transfer File to Drive | REC |  |
| Return to Factory Set | Ini |  |
| Password | Cod | 0000 |

## APPENDIX B—OPTIONS AND ACCESSORIES

The following table shows the accessories available for ATV58 TRX drive controllers.

| Catalog No. | Description |
| :---: | :---: |
| VW3A8104 | PowerSuite ${ }^{\text {TM }}$ Test \& Commissioning Software on CD for use with Microsoft ${ }^{\circledR}$ Windows 95, 98, and $N T^{\top M}$ and Windows CE v3.0 for Pocket PCs |
| VW3A8106 | PC Connection Kit for connecting the PC to an ATV58 TRX controller. Kit includes: 1 m cable with RJ45 connectors; RS-232 to RS-485 adapter with RJ45 and DB9 female connectors; RJ45 to DB9 adapter for use with an ATV58 controller; and cable adapter for use with an ATV11 controller. |
| VW3A8111 | Pocket PC Connection Kit for connecting a Jornada® PPC to an ATV58 TRX controller. Kit includes: $1 / 2 \mathrm{~m}$ cable with RJ45 connectors; RS-232 to RS-485 adapter with RJ45 and DB9 male connectors; RJ45 to DB9 adapter, cable adapter for use with an ATV11 controller, cable to connect the serial port on the PPC to the DB9 connector on the RS-232 to RS-485 adapter. |
| VW3A58101U | Keypad Display |
| VW3A58103 | Remote Mounting Kit for Keypad (IP65 rated) |
| VW3A58201U | Analog I/O Option Card |
| VW3A58202U | Digital I/O Option Card |
| VW3A58210U | Pump Switching Card |
| VW3A58253U | General Purpose Option Card |
| VW3A58301U | Fipio ${ }^{\circledR}$ Communication Card |
| VW3A58302U | Modbus ${ }^{\circledR}$ Plus Communication Card |
| VW3A58303U | Modbus/Unitelway ${ }^{\text {TM }}$ Communication Card |
| VW3A58304EU | Interbus S Communication Card. Requires external power supply. |
| VW3A58306U | RS-485 Cable w/ Modbus Mapping Guide |
| VW3A58307U | Profibus DP Communication Card |
| VW3A58309U | DeviceNet ${ }^{\text {TM }}$ Communication Card |
| VW3A58310U | Ethernet Modbus TCP/IP Communication Card |
| VW3A58312PU | LONWORKS ${ }^{\circledR}$ to Modbus DIN Rail Mount Gateway |
| VW3A58354U | Johnson Controls ${ }^{\circledR} \mathrm{N} 2$ Communication Card |
| VW3A58701 | DB Transistor for ATV58HU09M2 and U18M2 |
| VW3A58821 | Fan Kit for ATV58HU09M2 and U18M2 |
| VW3A58822 | Fan Kit for ATV58HU29M2, U41M2, and U18N4 to U41N4 |
| VW3A58823 | Fan Kit for ATV58HU54M2, U72M2, and U54N4 to U90N4 |
| VW3A58824 | Fan Kit for ATV58HU90M2, D12M2, and D12N4 to D23N4 |
| VW3A58825 | Fan Kit for ATV58HD16M2, D23M2, and D28N4 to D46N4 |


| Catalog No. | Description |
| :--- | :--- |
| VW3A58826 | Fan Kit for ATV58HD28M2 to D46M2 and D54N4 to D79N4 |
| VW3A58831 | EMC Kit for ATV58HU09M2 and U18M2 |
| VW3A58832 | EMC Kit for ATV58HU29M2, U41M2, and U18N4 to U41N4 |
| VW3A58833 | EMC Kit for ATV58HU54M2, U72M2, and U54N4 to U90N4 |
| VW3A58834 | EMC Kit for ATV58HU90M2, D12M2, and D12N4 to D23N4 |
| VW3A58842 | Conduit Box Kit for ATV58HU09M2 and U18M2 <br> U41N4 |
| VW3A58843 Kit for ATV58HU29M2, U41M2, and U18N4 to |  |
| VW3A58844 | Conduit Box Kit for ATV58HU54M2, U72M2, and U54N4 to <br> U90N4 |
| VW3A58845 | Conduit Box Kit for ATV58HU90M2, D12M2, and D12N4 to <br> D23N4 |
| VW3A58846 | Conduit Box for ATV58HD16M2, D23M2, and D28N4 to D46N4 |
| VW3A58847 | Conduit Box for ATV58HD28M2 to D46M2 and D54N4 to D79N4 |
| VW3A66711 | DB Resistor Kit for ATV58HU09M2, U18M2, U18N4 to U72N4 |
| VW3A66712 | DB Resistor Kit for ATV58HU29M2, U41M2, U90N4, D12N4 |
| VW3A66713 | DB Resistor Kit for ATV58HU54M2, U72M2, D16N4, D23N4 |
| VW3A66714 | DB Resistor Kit for ATV58HU90M2, D12M2, and D28N4 to <br> D46N4 |
| VW3A66715 | DB Resistor Kit for ATV58HD16M2, D23M2, D54N4 |
| VW3A66716 | DB Resistor Kit for ATV58HD28M2, D33M2, D46M2, D64N4, <br> and D79N4 |

## Spare Part List for ATV58 TRX Controllers

|  | Description | For Use on Drives | Catalog Number |
| :---: | :---: | :---: | :---: |
|  |  | ATV58 Type H, 125-500 hp only | VX4A381U |
|  | A | ATV58 Type E, F, H and N | VX4A581U |
| Internal fan kit | Frames 2 and 3 (two fans) | ATV58 ..U29M2, U41M2, U54M2, U72M2, U18N4, U29N4, U41N4, U54N4, U72N4, U90N4 | VZ3V58223U |
|  | Frames 4 and 5 (three fans) | ATV58 ..U90M2, D12M2, D12N4, D16N4, D23N4 | VZ3V58245U |
|  | Frame 6 (four fans) | $\begin{aligned} & \text { ATV58 ..D16M2, D23M2, D28N4, } \\ & \text { D33N4, D46N4 } \end{aligned}$ | VZ3V58260U |
|  | Frame 7 (four fans) | ATV58 ..D28M2, D33M2, D46M2 D54N4, D64N4, D79N4 | VZ3V58270U |
| Terminals | Removable ATV58 TRX Control Board Terminal Strips (includes relay terminal strip and 9- and 10position terminal strips) | ATV58 Type E, F, H, and N | VZ3N581U |
|  | Power Terminal Block for Frame 6 | ATV58 ..D16M2, D28N4, D33N4 | VZ3N58160U |
|  |  | ATV58 ..D23M2, D46N4 | VZ3N58165U |
|  | Power Terminal Block for Frame 7 | ATV58 ..D28M2, D33M2, D46M2 D54N4, D64N4, D79N4 | VZ3N58170U |
| Internal EMC Filter Kit | Internal RFI Filter Kit for Frame 6 | ATV58HD28N4 | VX4A58861U |
|  |  | ATV58HD33N4 | VX4A58862U |
|  |  | ATV58HD46N4 | VX4A58863U |
|  | Internal RFI Filter Kit for Frame 7 | ATV58HD54N4 | VX4A58871U |
|  |  | ATV58HD64N4 | VX4A58872U |
|  |  | ATV58HD79N4 | VX4A58873U |
| Power Boards for Frames 6 and 7 |  | ATV58HD16M2 | VX5A58D16M2U |
|  |  | ATV58HD23M2 | VX5A58D23M2U |
|  |  | ATV58HD28M2 | VX5A58D28M2U |
|  |  | ATV58HD33M2 | VX5A58D33M2U |
|  |  | ATV58HD46M2 | VX5A58D46M2U |
|  |  | ATV58HD28N4 | VX5A58D28N4U |
|  |  | ATV58HD33N4 | VX5A58D33N4U |
|  |  | ATV58HD46N4 | VX5A58D46N4U |
|  |  | ATV58HD54N4 | VX5A58D54N4U |
|  |  | ATV58HD64N4 | VX5A58D64N4U |
|  |  | ATV58HD79N4 | VX5A58D79N4U |


|  | Description | For Use on Drives | Catalog Number |
| :---: | :---: | :---: | :---: |
| Power Components | Output Transistor Module | ATV58...D28N4 | VZ3IM6075M1258U |
|  |  | ATV58...D16M2, D33N4 | VZ3IM6100M1258U |
|  |  | ATV58...D23M2, D28M2, D46N4, D54N4 | VZ3IM6150M1258U |
|  |  | ATV58...D33M2, D46M2, D64N4, D79N4 | VZ3IM2200M1258U |
|  | Dynamic Braking Transistor | ATV58..D16M2, D23M2, D28N4, D33N4, D46N4 | VZ3IM1050M1258U |
|  |  | ATV58...D28M2, D54N4 | VZ3IM1100M1258U |
|  |  | ATV58...D33M2, D46M2, D64N4, D79N4 | VZ3IM1150M1258U |
|  | Input Diode / Transistor Bridge | ATV58...D16M2, D28N4, D33N4 | VZ3TD1055M1658U |
|  |  | ATV58...D23M2, D28M2, D46N4, D54N4 | VZ3TD1090M1658U |
|  |  | ATV58...D33M2, D46M2, D64N4, D79N4 | VZ3TD1130M1658U |

Factory repaired ATV58 TRX drive controllers are available within 24 hours from a factory exchange pool, or your ATV58 TRX drive controller can be factory repaired and returned. Contact your local Square D distributor or Square D Customer Service Representative at 919-266-8666 for availability.

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[^0]:    ${ }^{[1]} I_{n}=$ drive controller constant torque output current rating shown on the drive controller nameplate.

[^1]:    ${ }^{[1]} I_{n}=$ drive controller constant torque output current rating shown on the drive controller nameplate.

[^2]:    ${ }^{[1]} I_{n}=$ drive controller constant torque output current rating shown on the drive controller nameplate.

[^3]:    ${ }^{[1]}$ On the 125-500 hp drive controllers, Preset Speeds and Jog are also available. See Tables 7 and 8 for descriptions of these functions. IR Compensation appears on 125500 hp drive controllers if the Special Motor parameter, SPC, is set to Yes in Menu 3.
    ${ }^{[2]} I_{n}=$ drive controller constant torque output current rating shown on the drive controller nameplate.

[^4]:    ${ }^{[1]}$ Depending on the position of the $50 / 60 \mathrm{~Hz}$ switch. Ensure that the switch setting matches the input frequency (see page 14).
    ${ }^{[2]} I_{n}=$ drive controller constant torque output current rating shown on the drive controller nameplate.
    ${ }^{\text {[3] }}$ The factory setting depends on the macro-configuration used: No for Material Handling, Yes for General Use and Variable torque.
    ${ }^{[4]}$ This parameter is not available on $125-500 \mathrm{hp}$ drive controllers.
    ${ }^{\text {[5] }}$ Refer to the drive controller instruction bulletin, VVDED397048US, for duty cycle ratings of the drive controllers.
    « These parameters are available only with the I/O extension card installed.

[^5]:    ${ }^{[1]}$ Depending on the position of the $50 / 60 \mathrm{~Hz}$ switch. Ensure that the switch setting matches the input frequency (see page 14).
    ${ }^{[2]} I_{n}=$ drive controller constant torque output current rating shown on the drive controller nameplate.
    ${ }^{\text {[3] }}$ The factory setting depends on the macro-configuration used: No for Material Handling, Yes for General Use and Variable torque.
    ${ }^{[4]}$ This parameter is not available on $125-500 \mathrm{hp}$ drive controllers.
    ${ }^{[5]}$ Refer to the drive controller instruction bulletin, VVDED397048US, for duty cycle ratings of the drive controllers.

    * These parameters are available only with the I/O extension card installed.

[^6]:    [1] Depending on the position of the $50 / 60 \mathrm{~Hz}$ switch. Ensure that the switch setting matches the input frequency (see page 14).
    ${ }^{[2]} I_{n}=$ drive controller constant torque output current rating shown on the drive controller nameplate.
    [3] The factory setting depends on the macro-configuration used: No for Material Handling, Yes for General Use and Variable torque.
    [4] This parameter is not available on 125-500 hp drive controllers.
    ${ }^{[5]}$ Refer to the drive controller instruction bulletin, VVDED397048US, for duty cycle ratings of the drive controllers.
    $\star$ These parameters are available only with the I/O extension card installed.

[^7]:    ${ }^{[1]}$ Depending on the position of the $50 / 60 \mathrm{~Hz}$ switch. Ensure that the switch setting matches the input frequency (see page 14).
    ${ }^{[2]} I_{n}=$ drive controller constant torque output current rating shown on the drive controller nameplate.
    ${ }^{[3]}$ The factory setting depends on the macro-configuration used: No for Material Handling, Yes for General Use and Variable torque.
    ${ }^{[4]}$ This parameter is not available on $125-500 \mathrm{hp}$ drive controllers.
    ${ }^{\text {[5] }}$ Refer to the drive controller instruction bulletin, VVDED397048US, for duty cycle ratings of the drive controllers.
    $\star$ These parameters are available only with the I/O extension card installed.

[^8]:    ${ }^{[1]}$ These parameters are not available on $125-500 \mathrm{hp}$ drive controllers．

[^9]:    NOTE: To reassign the logic inputs to a function other than Preset Speeds, PS8 (LIz) must be cleared, then

[^10]:    * Requires addition of I/O option card VW3A58201U (analog) or VW3A58202U (digital)

