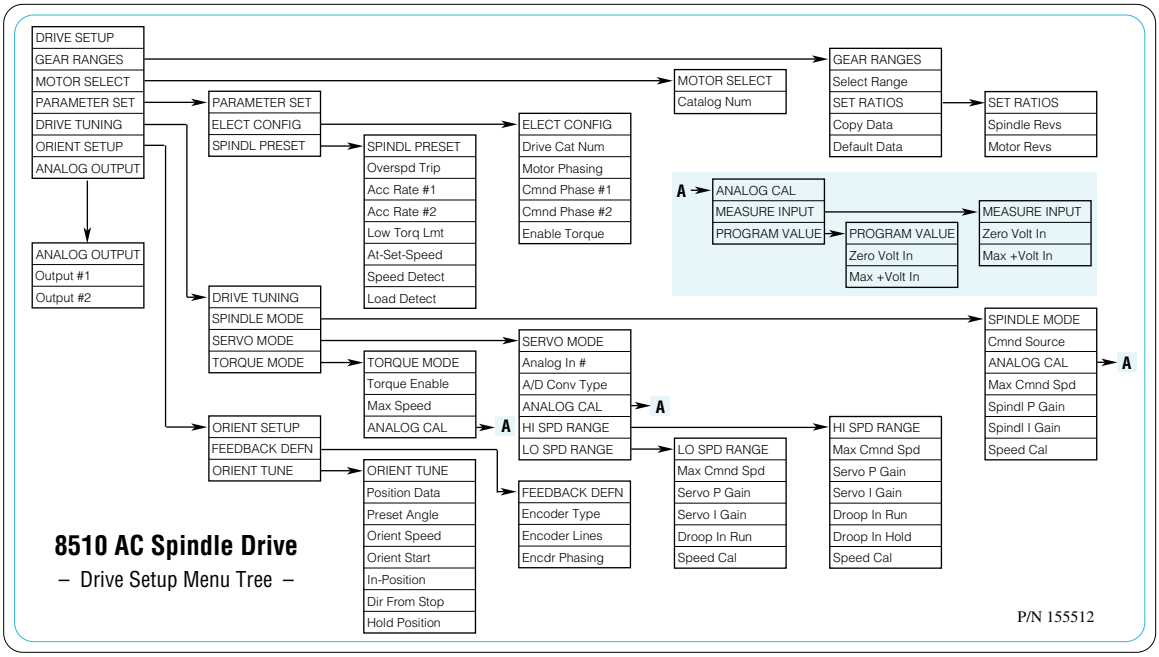
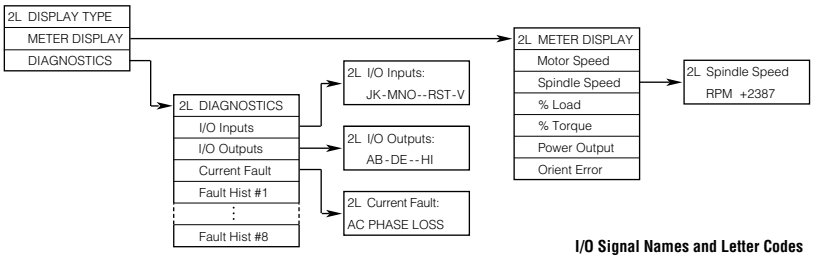


8510 AC Spindle Drive

– Display Type Menu Tree –



I/O Signal Names and Letter Codes

Letter	Output Signal Name
A	Zero Speed
B	At-Speed
C	Speed Level Indicator
D	Load Level Indicator
E	Hard Fault
F	Soft Fault
G	Drive Ready
H	In-Position
I	Motor Winding Selected

Letter	Input Signal Name
J	Coast-to-Stop
K	Drive Reset
L	Drive Enable
M	Forward Run
N	Reverse Run
O	Low Torque Limit Select
P	Accel/Decel Rate Select
Q	Spindle/Servo Mode Select
R	Servo Input Scaling - High/Low
S	Gear Ratio Active Bit #2
T	Gear Ratio Active Bit #1
U	Orient Command
V	Motor Winding Select Command - Low/High

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