

8510 AC Spindle Drive Panel Mounting Adapter Kits

(Cat. No. 8510SA-MPxx)

Instructions

Introduction

The basic 8510 AC Spindle Drive is designed to be mounted with the heat sink extending through a hole in the back of the enclosure. This vents much of the drive heat outside the enclosure. As an alternative, a Panel Mounting Adapter Kit can be used to mount the drive completely inside the enclosure. The following table shows which Panel Mounting Adapter Kit is used with each drive size.

Drive Catalog No.	Adapter Kit No.
8510A-A04-x1	8510SA-MP04
8510A-A06-x1	8510SA-MP06
8510A-A11-x2	8510SA-MP11
85 10A-A22-x2	85 10SA-MP22

Important: You must size the enclosure to dissipate the heat generated by the drive either through convection cooling or through use of an air conditioner or air to air heat exchanger. Refer to chapter 5 in the 8510 User Manual (publication 8510-5.1), for information on drive thermal dissipation and derating at increased ambient temperatures.

Installation

The following describes the steps you must perform to mount the 8510 using the Panel Mounting Adapter Kit.

- 1. Using the information above, verify that the correct kit is being used. Also verify that two (2) mounting brackets and four (4) M6 locknuts (nuts with integral lockwasher) have been included (see Figure 1).
- 2. The mounting brackets bolt to the drive by inserting the studs on the brackets into the normal drive mounting holes. The brackets must be positioned with the slotted mounting holes at the bottom of the drive. Use the supplied locknuts to attach the brackets. Tighten the nuts to 5.5-7 N-m (50-70 lb.-in.) of torque.
- 3. Refer to Chapter 3 of the *8510 User Manual* for the mounting dimensions for the assembled drive unit. Securely bolt the drive (and brackets) to the panel. Use M6 or M8 (1/4 or 5/16 in.) bolts with lockwashers.

Mount Brackets to Panel using M6 or M8 (1/4 or 5/16 in.) bolts and lockwashers **Bracket** 0 8510 Slotted Mounting Hole 0 Stud (B) Locknut (4 Places)

Figure 1 Drive Mounting with Panel Mounting Adapter Kit



Allen-Bradley has been helping its customers improve productivity and quality for 90 years. Allen-Bradley designs, manufactures and supports a broad range of control and automation products worldwide. They include logic processors, power and motion control devices, man-machine interfaces and sensors. Allen-Bradley is a subsidiary of Rockwell With offices in major cities worldwide. International, one of the world's leading technology companies.

WORLD **HEADQUARTERS** Allen-Bradley 1201 South Second Street Milwaukee, WI 53204 USA Tel: (1) 414 382-2000 Telex: 43 11 016 Fax: (1) 414 382-4444

EUROPE/MIDDLE EAST/ AFRICA HEADQUARTERS Allen-Bradley Europe B.V. Amsterdamseweg 15 1422 AC Uithoorn The Netherlands Tel: (31) 2975/43500 Telex: (844) 18042 Publication 8510-5.7 – March, Fax: (31) 2975/60222

ASIA/PACIFIC **HEADQUARTERS** Allen-Bradley (Hong Kong) Room 1006, Block B, Sea View Estate 2-8 Watson Road Hong Kong Tel: (852) 887-4788 Telex: (780) 64347 Fax: (852) 510-9436

CANADA **HEADQUARTERS** Allen-Bradley Canada Limited 135 Dundas Street Cambridge, Ontario N1R 5X1 Canada Tel: (1) 519 623-1810

Fax: (1) 519 623-8930

Allen-Bradley 1201 South Second Street Milwaukee, WI 53204 USA Tel: (1) 414 382-2000 Telex: 43 11 016

Fax: (1) 414 382-2400

LATIN AMERICA

HEADQUARTERS