



Document of Understanding

(Dealer Name)

is proud that you have chosen Wellborn Cabinet, Inc. products for your home. It is our desire that you be completely satisfied with your decision. We believe that it is important that you are aware of the information pertaining to

(Door Style, Material, Finish Name)

This document contains information on all the different door style, material and finish types that could go into creating your unique kitchen. Please read the following document and discuss any questions with your dealer. These features are acceptable and are not considered defects. Therefore, these features are not covered under warranty.

Dealer Comments:

Please sign below indicating that you have read these statements, the document and are aware of the effects that could be found throughout your kitchen, however, not on every cabinet. Your signature indicates that

(Dealer Name)

nor Wellborn Cabinet, Inc., will be held responsible in the event that these characteristics are found to be less desirable than expected once installed in your home.

Customer Signature

Salesperson Signature

Customer Name (Please Print)

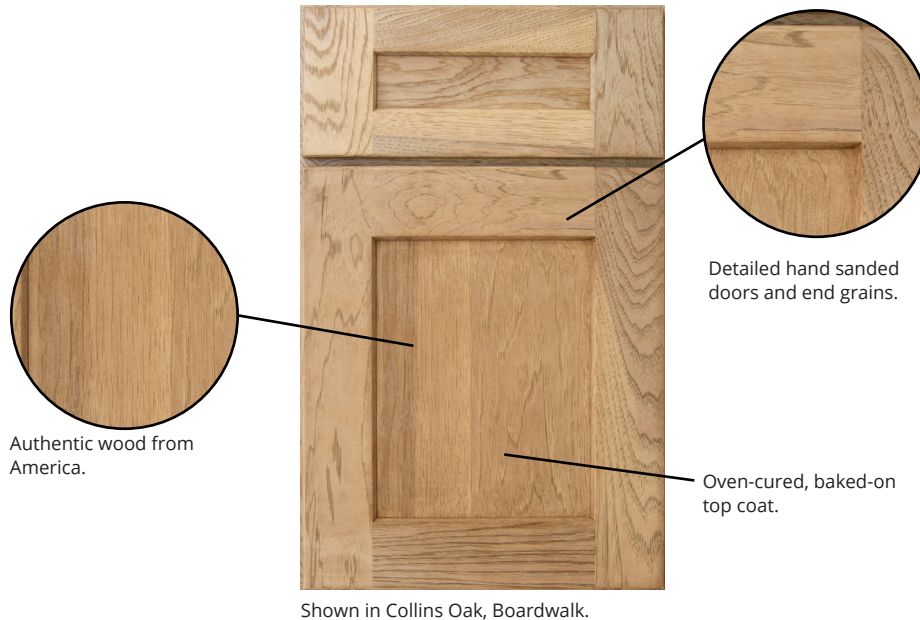
Company Name

Date

Date

☐ Check here if order is for Display or Showroom (only requires Dealer signature). The order cannot be submitted until this form has been signed and attached to it.

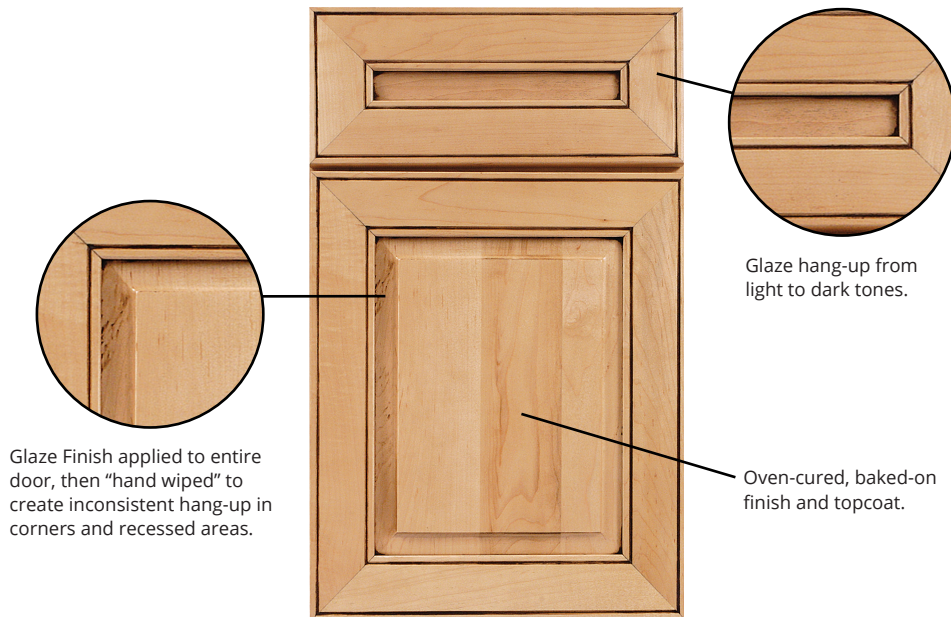
Stained Finishes



Shown in Collins Oak, Boardwalk.

- WellGuard Finishing System® containing detailed hand sanding and hand rubbed application is available on the Premier Series, Elegant Bath and Aspire
- Display the natural beauty and characteristics of each individual wood species
- High quality finish that enhances the wood grain
- Layers of finish color and sealers are applied with continued hand sanding throughout the process
- Color appearance is affected by natural wood variation, graining, lighting, profiles and edge shapes
- Translucent and lighter colored stain finishes will allow more of the wood's natural variation to be visible through the finish
- Dark stains may accentuate certain features in the wood instead of covering them
- Recommend viewing a door sample prior to ordering

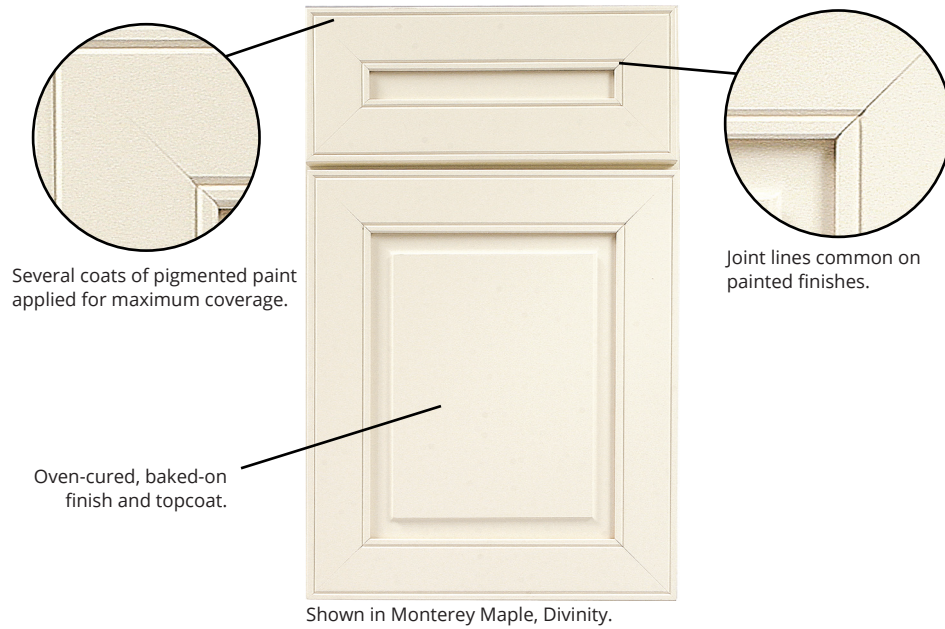
Stained Finishes with Glaze Technique



Shown in Monterey Maple, Honey Java.

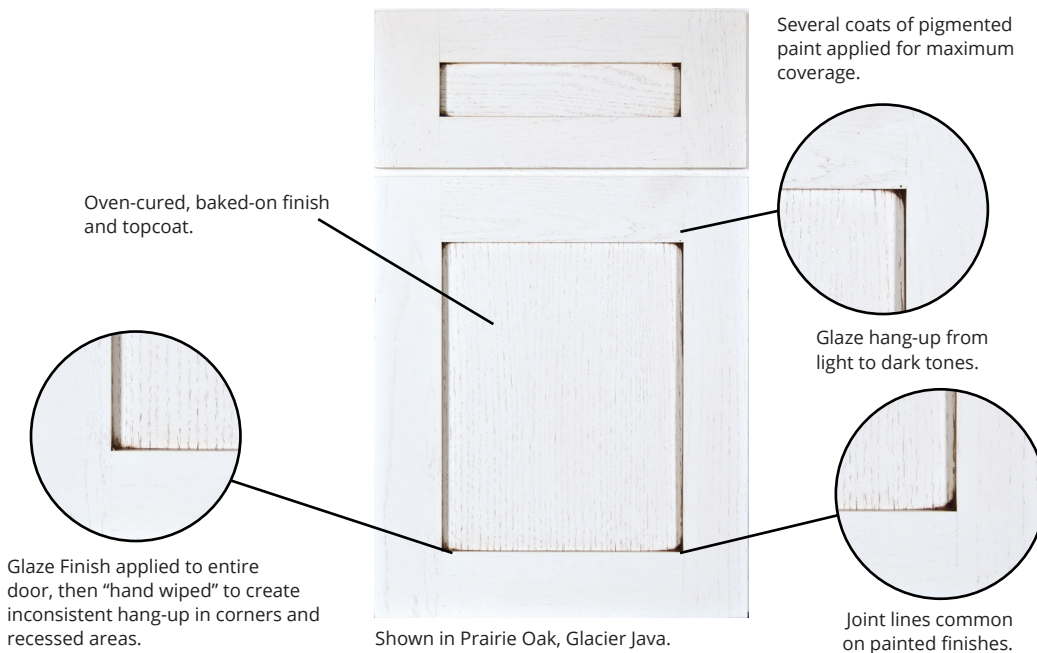
- Created by applying an accent stain over the entire door, then wiping off the glaze leaving a 'hang up' of light to dark tones in the corners, deep grooves and wood grain creating an all over glazed look
- Technique purposely creates an uneven, inconsistent look of light to dark tones
- Hand rubbed application
- Bead board grooves retain more glaze resulting in a darker color in the grooves
- Color appearance is affected by natural wood variation, graining, lighting, profiles and edge shapes
- Translucent and lighter colored stain finishes will allow more of the wood's natural variation to be visible through the finish
- Dark stains may accentuate certain features in the wood instead of covering them
- Recommend viewing a door sample prior to ordering

Painted Finishes on Wood Door Styles



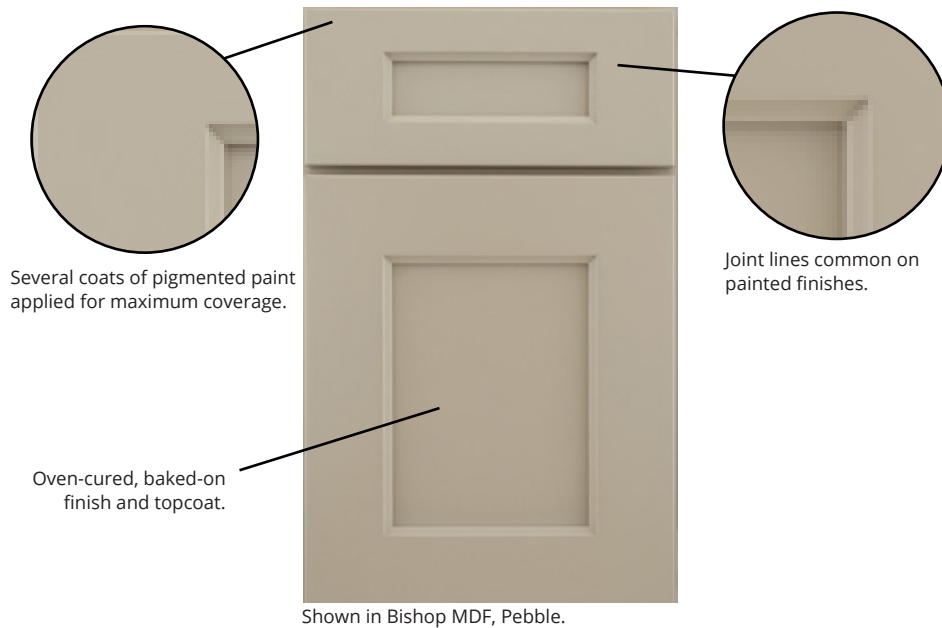
- Created with several coats of pigmented paint and two coats of sealers
- Some wood grain may show through the paint
- Natural characteristics of wood create a constant state of expansion and contraction in every door, drawer front and face frame resulting in the visibility of joint lines. These visible joint lines are part of the beauty of painted finishes on natural wood
- Color appearance is affected by natural wood variation, graining, lighting, profiles and edge shapes
- Recommend viewing a door sample prior to ordering

Painted Finishes with Glaze Technique on Wood Door Styles



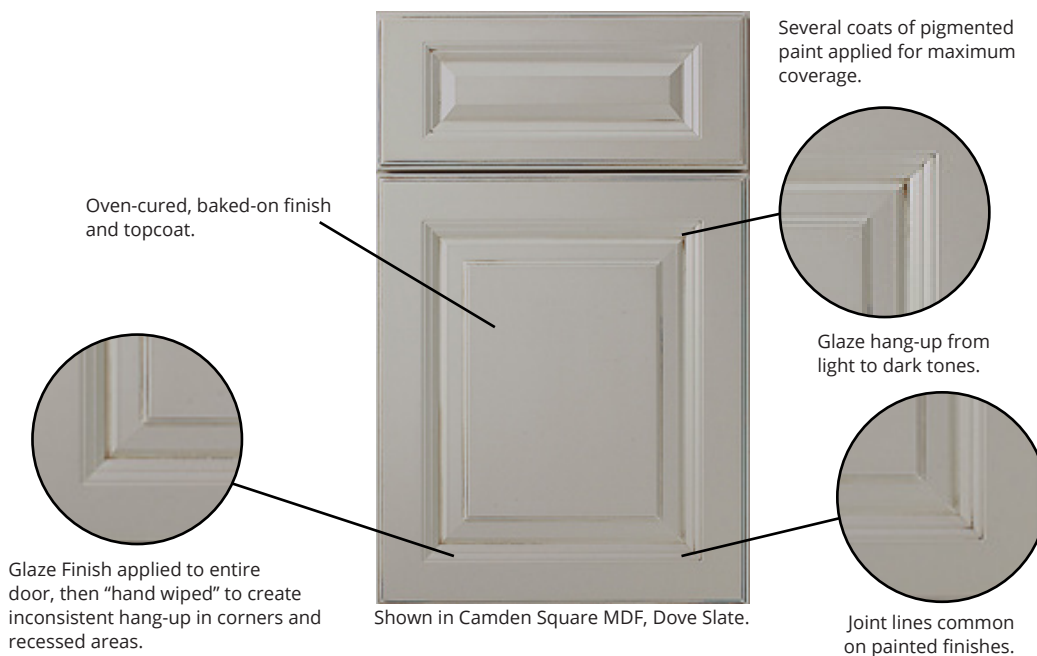
- Created by applying an accent stain over the entire door, then wiping off the glaze leaving a 'hang up' of light to dark tones in the corners, deep grooves and wood grain creating an all over glazed look
- Purposely creates an uneven, inconsistent look of light to dark tones
- Some wood grain may show through the paint
- Bead board grooves retain more glaze resulting in a darker color in the grooves
- Natural characteristics of wood create a constant state of expansion and contraction in every door, drawer front and face frame resulting in the visibility of joint lines. These visible joint lines are part of the beauty of painted finishes on natural wood
- Color appearance is affected by natural wood variation, graining, lighting, profiles and edge shapes
- Recommend viewing a door sample prior to ordering

Painted Finishes on MDF Door Styles



- Created with several coats of pigmented paint and two coats of sealers
- Our WellCore MDF is a high-quality option for painted cabinetry
- MDF has very consistent surface properties
- Paint will lay smoothly and create a great bond on flat surfaces
- Five piece doors and drawer fronts will show joint lines
- Accessories made of wood may not be an exact match due to differences in substrate
- Color appearance is affected by the substrate, lighting, profiles and edge shapes
- Recommend viewing a door sample prior to ordering

Painted Finishes with Glaze Technique on MDF Door Styles



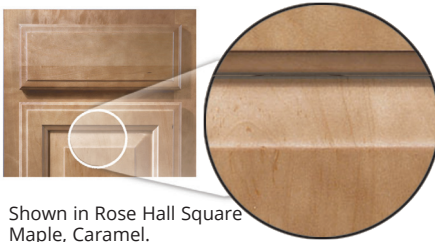
- Created by applying an accent stain over the entire door, then wiping off the glaze leaving a 'hang up' of light to dark tones in the corners, deep grooves creating an all over glazed look
- Purposely creates an uneven, inconsistent look of light to dark tones
- Beadboard grooves retain more glaze resulting in a darker color in the grooves
- Accessories made of wood may not be an exact match to the door due to differences in substrate
- Color appearance is affected by the substrate, lighting, profiles and edge shapes
- Recommend viewing a door sample prior to ordering

Unfinished Cabinets

- Available for most wood door styles
- Doors, drawer fronts and face frames will be unfinished
- All open cabinets, like bookcases, will have an unfinished interior
- This product is sanded at the factory; however, it should be sanded prior to field applying a finish to remove any residue that may be on the surface
- Unfinished cabinets lack the protection of a finish coat and are more susceptible to damage from variations in temperature and humidity
- The Unfinished option on any cabinet voids the warranty on the doors and finish
- Unfinished is not available in Aspire



Shown in Monterey Maple,
Honey Java.



Shown in Rose Hall Square
Maple, Caramel.

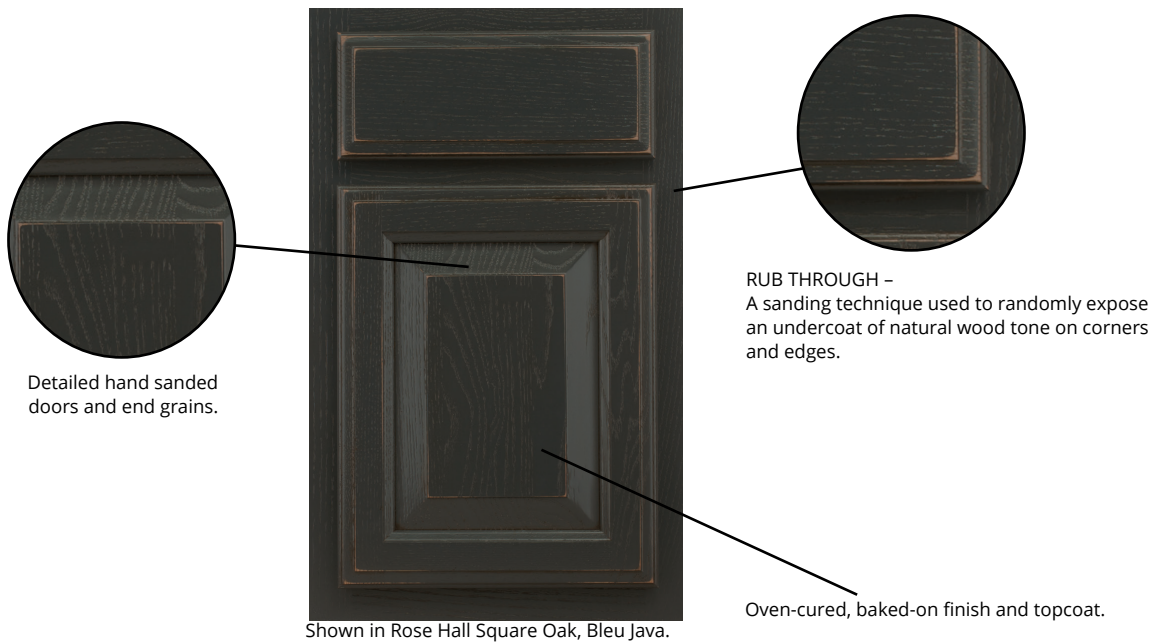
Humidity and Temperature

- Optimal humidity level is between 40% – 45% relative humidity for a climate-controlled environment
- Maintaining a consistent humidity throughout the year might have you considering a whole home humidifier, humidifiers or possibly even dehumidifiers for specific areas within the house because in-home humidity levels could range between 20% - 70%
- Solid wood parts and pieces expand as humidity/temperature increase and shrink as humidity/temperature decrease
- Expansion and shrinkage create white lines around center panels and visible cracks in the finish at the joints of painted wood
- Maintaining humidity/temperature in regards to inset cabinetry is very important in order to maintain the functionality of the cabinetry
- Unfinished wood will show more change than finished wood due to the protective layers of the applied finish
- Finishing wood slows but does not stop the affects of humidity and temperature
- Condensation on windows is a sign that the humidity inside the home is too high for the outside temperature
- Prevent extreme humidity/temperature conditions to prevent permanent damage to solid wood such as splitting, cracking, warping or bowing

Finish Techniques

- Create different levels of worn appearance
- Each piece on the cabinet will vary in the level and amount of each technique, creating a randomness of appearance; no two doors will look alike throughout the kitchen
- Techniques will be applied to doors and drawer fronts but will not be applied to the cabinet face frame and accessories
- Exclusions are notated in the specification catalogs

Vintage



- Created using the rub through technique
- Each piece on the cabinet will vary in the level and amount of each technique, creating a randomness of appearance; no two doors will look alike throughout the kitchen
- Doors with a flat center panel will not receive this technique on the center panel
- Recommend viewing a door sample prior to ordering

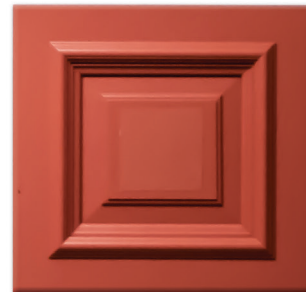
ColorInspire



Shown in Pink Mix 2089-30,
Benjamin Moore.

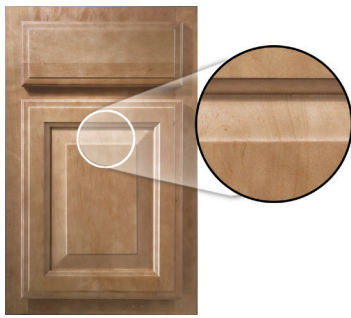


Shown in Wild Flower,
Benjamin Moore.



Shown in Colonial Brick 2093-30,
Benjamin Moore.

- Available in Maple or MDF door styles in Premier and Luxe Series
- Choose that just right color from thousands of choices in the Benjamin Moore, Sherwin Williams or Valspar color decks
- Samples approximate the actual paint color and will not be an exact match to the paint manufacturer's paper color deck
- Color appearance is affected by natural wood variation, graining, lighting, profiles and edge shapes
- Depending on the door material chosen, some of the wood grain may show through the paint
- Highly recommended that the sample be ordered in the door style and material (Maple or MDF) of the potential order
- Will be a slight difference between the ColorInspire sample and the cabinet order
- To provide the best in customer satisfaction, Wellborn has developed a ColorInspire Acceptance Form
- Aspire Luxe Series requires a Cabinet Edge Banding Approval Form in addition to the ColorInspire Acceptance Form
- Orders for ColorInspire will be accepted when Acceptance Form is complete
- Available with Granite, Java or Pewter glazes



Shown in Rose Hall Square Maple, Caramel.

Solid Wood Doors

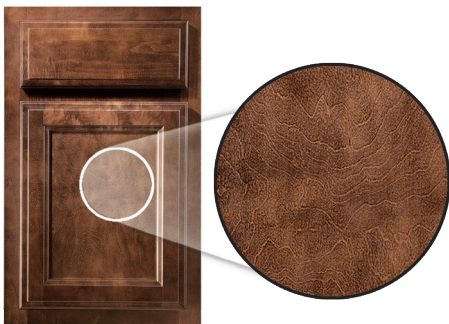
- Solid wood doors are affected by temperature and humidity that will cause expanding or contracting
- These conditions are inherent in all wood products and will cause a light line to appear at edges of the center panel
- This can be controlled by regulating humidity
- Any product that is exposed to moisture will show separation at the joints
- This is the result of environmental factors beyond manufacturer's control and is not considered a defect



Shown in Harmony Maple, Medium.

Miter Doors

- Doors will show separation and peeling in the joints at the door corners
- This is the result of environmental factors beyond manufacturer's control and is not considered a defect



Shown in Essex Maple, Sienna.

Veneer Center Panels

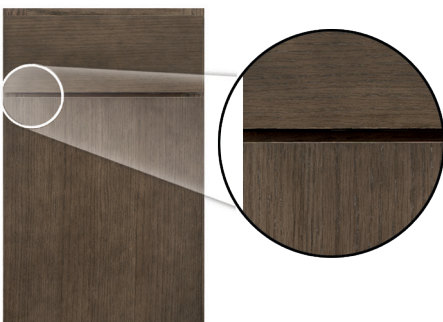
- Veneer is thin slices of wood that are glued to furniture board
- Veneer is made from real wood and will have the same grain patterns, color variations and textures as the wood the veneer is made from
- Veneer will have variations in the graining and color of the wood due to limbs and growth interruptions
- Doors made with solid wood stiles and rails with plywood veneer center panels will vary in finish from the stiles and rails to the center panel due to the difference in materials. This is not considered a defect and is not covered under warranty.



Shown in Milan Cherry, Light.

Milan

- The soft edges of the Milan doors are created by applying a 1/16" thick solid wood edge
- Certain stains may show a slight line between the door panel and wood edge



Shown in Urban Oak, Drift, with HGDF option.

Urban

- This door style uses a delicate, sharp, 1 mm thick edge banding

Cherry Wood Species

- Clusters of tiny pin knots or very small dark streaks of gum
- Includes sapwood that is white to yellowish and heartwood that is reddish brown
- Will vary in color and grain characteristics
- Translucent and lighter colored stain finishes will allow more of the wood's natural variation to be visible through the finish
- Exposure to sunlight, smoke, household chemicals and other environmental conditions will affect the color of the finish
- As Cherry ages it's appearance will noticeably darken and mellow in color. This change occurs faster than other species, particularly with exposure to natural light



Character Cherry Wood Species

Characteristics:

- Randomly occurring, variously sized knots, worm holes and tracks, gum pockets and streaks, mineral stains and streaks, burls, blemishes, sapwood, and non-structural splits
- Will include wood color differences that can range from pink to dark brown with a flowing grain pattern
- An overall distinctive rustic appearance

Knot Specifications:

- Knots are more rare
- Open and closed knots are possible with some knots possibly located in the door and drawer panels
- Cluster knots could also be a feature
- Open knots located in the center panel of the door and drawer panels are acceptable, though they must be structurally sound
- Sound or closed knots are acceptable up to 2½" in diameter
- Knots with visible openings entirely through the wood must not exceed ½"
- Knot locations may affect hardware placement



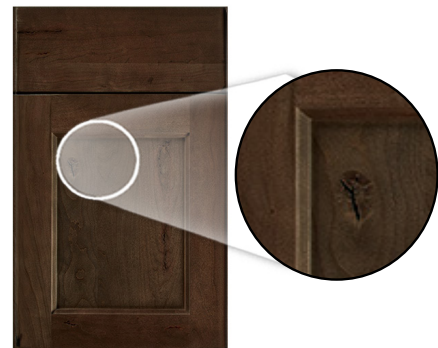
Shown in Seville Square
Character Cherry, Shale.

Accessories:

- Other parts of the cabinet, like door stiles, rails and mouldings, will not include knots, but may show character cherry's other natural features
- It will be uncommon to find all the character features on any single piece
- Parts are chosen at random with the appearance of each individual door varying from a great amount of character to relatively clear cherry. It could occur that a part is clear cherry
- Cabinet face frames, end panels, and open cabinets (such as bookcases and other components) will not include knots although may contain grain characteristics of character and/or clear cherry
- Inset cabinet face frames can contain all to none of the features of character
- The color of character cherry will darken and mellow over time. This change is more evident in lighter finishes within the first 6 months. Exposure to strong light sources, such as the sun, will accelerate this process
- Recommend viewing a door sample prior to ordering

Dark Finishes on Cherry and Character Cherry

- Dark finishes on cherry and character cherry will hide the majority of the cherry and character cherry features
- Gum streaks, pin knots and pitch pockets are natural occurrences that are acceptable when they show through the dark finishes
- Large open knots and some splits, if present, may still be partially visible
- Dark stains may accentuate certain character features in the wood instead of covering them
- Character features are more noticeable on Natural or lighter toned finishes
- Recommend viewing a door sample prior to ordering

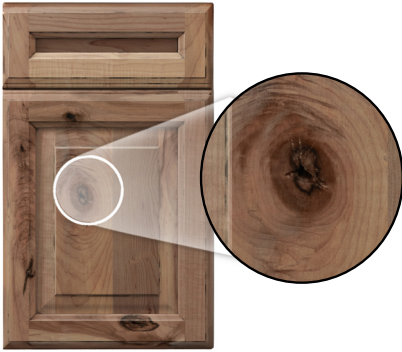


Shown in Wyatt
Character Cherry, Peppermill.

Maple Wood Species

- Color of the sapwood is creamy-white sometimes with golden undertones which is the most widely used
- Color of the heartwood is brownish-red that can be quite dark
- Hard maple is known for its strength and durability yet it machines well
- Generally, contains straight tight graining providing a smooth surface for finishes
- Unique characteristics can include bird's eye, fiddle back, mineral streaks and curly grain
- Translucent and lighter colored stain finishes will allow more of the wood's natural variation to be visible through the finish
- As maple ages and is exposed to light it will take on a slight change in color to an amber or yellowish hue

Character Maple Wood Species



Shown in Seville Square,
Character Maple, River Rock Charcoal.

Characteristics:

- Randomly occurring, variously sized knots, pin holes, worm holes and tracks, gum and bark pockets, sugar tracks, heartwood and mineral streaks
- Will include wood color differences caused by variations found in minerals in the soil
- An overall distinctive rustic appearance

Knot Specifications:

- Open knots and bark pockets are common
- Open and closed knots are possible with some knots possibly located in the door and drawer panels
- Cluster knots could also be a feature
- Open knots located in the center panel of the door and drawer panels are acceptable, though they must be structurally sound
- Sound or closed knots are acceptable up to 2½" in diameter
- Knots with visible openings entirely through the wood must not exceed ½"
- Knot locations may affect hardware placement

Accessories:

- Other parts of the cabinet, like door stiles, rails and mouldings, will not include knots, but may show character maple's other natural features
- Bristol is the only door style exception due to it's wide shaker stiles and rails and could have some knots located in the stiles and rails of the door
- It will be uncommon to find all the character features on any single piece
- Parts are chosen at random with the appearance of each individual door varying from a great amount of character to relatively clear maple. It could occur that a part is clear maple
- Cabinet face frames, end panels, and open cabinets (such as bookcases and other components) will not include knots although may contain grain characteristics of character and/or clear maple
- Inset cabinet face frames can contain all to none of the features of character
- Recommend viewing a door sample prior to ordering



Shown in Seville Square,
Character Maple, Ginger Charcoal.

Dark Finishes on Character Maple

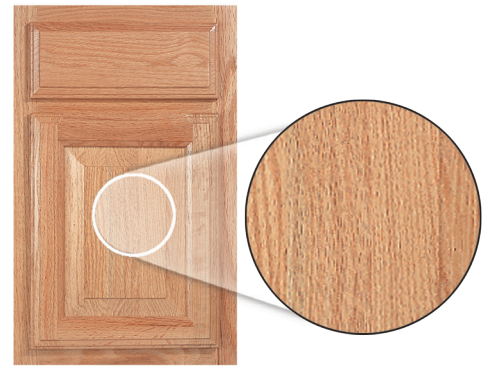
- Dark finishes will hide the majority of the character features
- Pin holes, worm holes and gum pockets are natural occurrences that are acceptable when they show through the dark finishes
- Large open knots and some splits, if present, may still be partially visible
- Dark stains may accentuate certain character features in the wood instead of covering them
- Character features are more noticeable on Natural or lighter toned finishes
- Recommend viewing a door sample prior to ordering



Shown in Seville Square,
Character Maple, Caramel.

Oak Wood Species

- Red oak is an open and distinctive grain patterned wood
- Glaze will hang up in all open grain areas and will appear as 'ticking' or 'bleed out'
- Wellborn's manufacturing technology creates Oak with straighter grains than most cabinet lines, and our process minimizes the wide grains, and reduces the widths of cathedrals in Oak
- Can have drastic color variation and contain the visual of flecking, dark mineral streaks and small pink pinholes
- The flecking areas do not receive finishes well
- Translucent and lighter colored stain finishes will allow more of the wood's natural variation to be visible through the finish
- Oak will darken over time particularly with exposure to light



Shown in Rose Hall Square Oak, Natural.

Hickory Wood Species

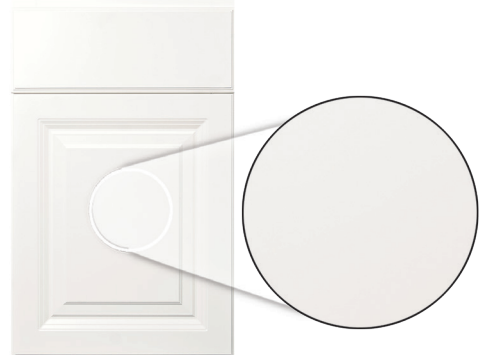
- An exceptionally dense and strong hardwood which features a coarse, straight open grained texture
- Characterized by striking contrasting colors ranging from white, cream, and tan to brown potentially including red undertones
- Can have distinctive contrasting colors from light to dark and strong grain characteristics; extreme random variation in color and grain is expected
- Because of the color variation, it is recommended to view a wide selection of samples to become familiar with the overall final aesthetic
- Heartwood is usually darker than the sapwood and a combination of the two can create a strong contrasting look known as 'Calico'
- Can have the visual of flecking, occasional wavy graining and mineral streaks commonly darker in color
- The flecking areas do not receive finishes well
- Translucent and lighter colored stain finishes will allow more of the wood's natural variation to be visible through the finish
- Hickory will darken over time particularly with exposure to light



Shown in Hanover Hickory, Natural.

MDF Doors

- Medium Density Fiberboard (MDF) is much more dense than normal particle board making it a durable, smooth surface for cabinetry
- MDF panels are formed by combining wood fibers with a wax resin binder using high pressure and temperatures
- A durable and tough wood product, commonly used in the construction industry
- Five piece doors and drawer fronts will show joint lines
- Accessories made of wood may not be an exact match to the door due to differences in substrate



Shown in Camden Square MDF, Glacier.



Shown in Fresno Natural Aluminum w/Clear Glass.

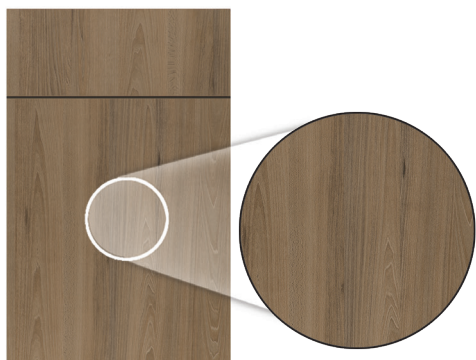
Aluminum Metal Doors

- Aluminum is characteristically lightweight and depending on the color chosen could also have high reflectivity
- Accessories may not be exact match to door due to differences in substrate

The following door styles are shared between Select and Premier: Alto, Bishop, and Prairie. These will have the Select Series quality sanding and finishing even when ordered in the Premier Series. The Select Series has a machine sanded finishing process and does not include the detailed hand sanding technique featured in the Premier Series. Therefore, Wellborn Cabinet, Inc. does not recommend designs combining these series. Any claims arising from or related to cabinet finish matching in such blended or mixed designs is specifically and expressly not covered under any warranty provision.

Decorative Laminate Veneer Materials

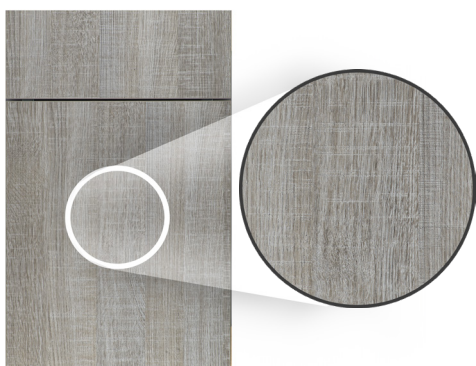
- Decorative Laminate Veneer Materials (DLV) utilize thermally fused melamine panels and a protective polyester resin coating resulting in a strong material
- Engineered to reduce expansion and contraction
- Exposure to excessive amounts of water and certain household chemicals will affect the durability and color of the finish



Shown in Arcadia Embossed Melamine, Husk Alder.

Embossed Melamine

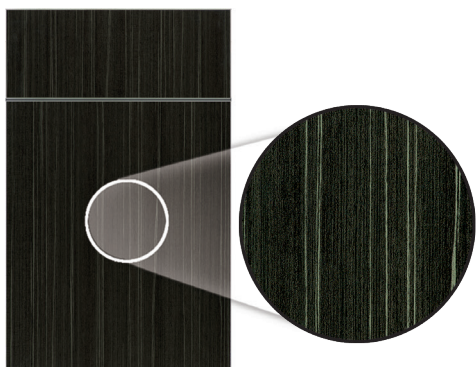
- Embossed Melamine is a Thermally Fused or High Pressure Laminated surface with dual-sided textured grain
- Provides a 3D visual effect
- A high-impact surface



Shown in Arcadia Heavy Textured Melamine, Barnwood Oak.

Heavy Textured Melamine

- Heavy Textured Melamine is a deeply embossed thermo-structured surface
- Showcases wood's natural ridges through deep furrows that add texture to the laminated surface



Shown in Midtown Designer Laminate, Dusk.

High Gloss Laminate

- High Gloss laminates are created by laminating decorative paper to an MDF core then applying a high gloss finish to the outer panel and a matte finish to the inside panel
- Backs of doors are not glossy

Decorative Laminate Veneer Materials (continued)

High Gloss Acrylic Laminate



Shown in Midtown Designer Laminate, Gloss Ebony.

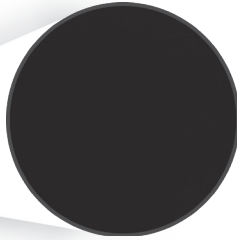


Mirror-like reflective surface

- High Gloss Acrylic laminates are pressed onto a high quality, super-refined, MDF core with PUR glue
- High gloss acrylic has a mirror-like reflective surface
- Any pitting, blemishes or slight undulations visible against the light may sometimes be present in the raw material and fall within the supplier's acceptable tolerances as they are only slightly visible, random and not repetitive



Shown in Midtown Designer Laminate, Matte Ebony



Matte Laminate

- Matte Laminate melamines have a super-matte finish
- Silky smooth touch



SAMPLE ACCEPTANCE FORM

ColorInspire Painted Finishes are created with several coats of pigmented paint and two coats of sealers. The final step is a conversion varnish topcoat that is oven-cured creating a tough, baked-on, long lasting finish. Depending on the door material chosen, some of the wood grain may show through the paint. The natural characteristics of wood create a constant state of expansion and contraction in every door, drawer front and face frame resulting in the visibility of joint lines. These visible joint lines are part of the beauty of painted finishes on natural wood. All hardwoods, being a product of nature, vary from one piece to the next, even from the same tree, each having its own characteristics. Therefore, each piece of wood, each cabinet and each kitchen is unique.

It is also important to know that natural wood variation, graining, lighting, profiles and edge shapes will affect the appearance of the color. ColorInspire is a catalyzed painted finish. **The ColorInspire sample will not be an exact match to the paint manufacturer's paper color deck.** Samples approximate the actual paint color. There will be a slight difference between the ColorInspire sample and the cabinet order.

By signing below, you are stating that you understand and accept all these characteristics of a ColorInspire painted finish.

☐ **I HAVE REVIEWED MY SAMPLE AND APPROVE THIS COLOR.**

THE FOLLOWING MUST BE COMPLETED TO CONFIRM ORDER

Order will not be released until this form has been signed and attached to it.

Paint Manufacturer's Name _____

Paint Manufacturer's Color Name _____

Paint Manufacturer's Order Code _____

Wellborn Glaze Name _____

ColorInspire Sample ID Number _____

Homeowner Name _____

please print

Homeowner Signature _____ Date _____

Wellborn Account No. _____

Company Name _____

please print

Sales Person Signature _____ Date _____



CABINET BOX EDGE BANDING COLOR ACCEPTANCE FORM

ColorInspire Painted Finishes in the Aspire Luxe Series require edge banding on the front of the cabinet box. Below is the recommended complementary banding for your review and approval. This approval must be received via email to your Customer Service Representative for the door sample to be put into production.

☐ **I HAVE REVIEWED AND APPROVE THIS BANDING COLOR**

THE FOLLOWING MUST BE COMPLETED TO CONFIRM ORDER

The Aspire ColorInspire sample door order cannot be released until this completed form has been signed and emailed back to your Customer Service Representative.

ColorInspire Sample ID Number _____

Recommended Laminate Manufacturer's Name _____

Recommended Laminate Manufacturer's Color Name _____

Recommended Laminate Manufacturer's Color Number _____

Homeowner Name _____
please print

Homeowner Signature _____ Date _____

Wellborn Account No. _____

Company Name _____
please print

Sales Person Signature _____ Date _____



SAMPLE ACCEPTANCE FORM

ColorInspire Painted Finishes are created with several coats of pigmented paint and two coats of sealers. The final step is a conversion varnish topcoat that is oven-cured creating a tough, baked-on, long lasting finish. Depending on the door material chosen, some of the wood grain may show through the paint. The natural characteristics of wood create a constant state of expansion and contraction in every door, drawer front and face frame resulting in the visibility of joint lines. These visible joint lines are part of the beauty of painted finishes on natural wood. All hardwoods, being a product of nature, vary from one piece to the next, even from the same tree, each having its own characteristics. Therefore, each piece of wood, each cabinet and each kitchen is unique. It is also important to know that natural wood variation, graining, lighting, profiles and edge shapes will affect the appearance of the color. ColorInspire is a catalyzed painted finish. **The ColorInspire sample will not be an exact match to the paint manufacturer's paper color deck.** Samples approximate the actual paint color. There will be a slight difference between the ColorInspire sample and the cabinet order.

By signing below, you are stating that you understand and accept all these characteristics of a ColorInspire painted finish.

☐ **I HAVE REVIEWED MY SAMPLE AND APPROVE THIS COLOR.**

THE FOLLOWING MUST BE COMPLETED TO CONFIRM ORDER

Order will not be released until this form has been signed and attached to it.

Paint Manufacturer's Name _____

Paint Manufacturer's Color Name _____

Paint Manufacturer's Order Code _____

Wellborn Glaze Name _____ ColorInspire Sample ID No. _____

Laminate Manufacturer's Name _____

Laminate Manufacturer's Color Name _____ Color No. _____

Homeowner Name _____

please print

Homeowner Signature _____ Date _____

Wellborn Account No. _____

Company Name _____

please print

Sales Person Signature _____ Date _____