

How to apply Tri-Sure[®] metal Tab-Seal[®] caps

After the G2 plug has been tightened to the correct torque, place the Tab-Seal cap over the drum closure.

Tri-Sure hand closing tools:



Place the Tri-Sure closing tool over the Tab-Seal cap. Make sure the tool is not tilted, but square to the top of the drum.

This is essential for a nice crimp of the Tab-Seal cap onto the closure.

Gently apply downward pressure on the tool handles until the stop is reached. Now remove the tool.

Tri-Sure pneumatic closing tools:

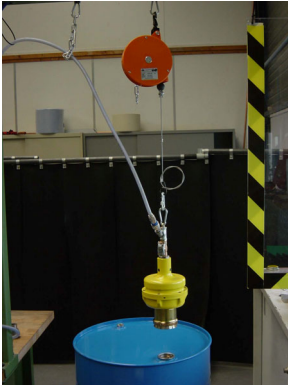
The balancer from which the tool is suspended must be adjusted in such a way that the tool is balanced well, so that it can be moved easily over the closure.

Place the Tri-Sure pneumatic closing tool on the Tab-Seal cap. Make sure the tool is not tilted, but square to the top of the drum.

This is essential for a nice crimp of the Tab-Seal cap onto the closure.

Hold the tool with one hand, while operating the trigger valve with the other hand.

Release the trigger valve after the crimping operation is completed.



Fault finding

The Tab-Seal cap was not square to the closure during crimping, resulting in uneven crimp

