



*simply good products
for real life™*

Pure Fun 8' Trampoline Set Model No. 9008TS Owner's Manual

Please read all the instructions before using this product.
Consult a physician before beginning any exercise program or strenuous activity.



! WARNING

175 LBS

**MAXIMUM
WEIGHT RATING**

! WARNING

This contents of this package
are not suitable for children
under 3 years of age.
Contains small parts which
may cause choking.

Age Recommendation:

6 +

Pure Fun is a Trademark of
Pure Global Brands, Inc.

Do not allow more than one person on the trampoline at any time.
Do not allow small children to use unless supervised by an adult.
ADULT ASSEMBLY REQUIRED.

Please visit www.pureglobalbrands.com to register your product
to ensure warranty coverage.

pure
global brands The logo for Pure Global Brands, featuring the word "pure" in a lowercase sans-serif font above the words "global brands" in a similar font, with a registered trademark symbol. A thin horizontal line is positioned between the two words.

**OWNERS MANUAL
CUSTOMER SERVICE INFORMATION**

Thank you for purchasing our **Pure Fun™ 8' Trampoline Set**.

At Pure Global Brands, we want all of our customers to be completely satisfied with their purchase. Please take time to review the contents of the product you have just received to make sure that all of the parts are included. If you find that any parts are missing or damaged, we will happily provide replacement parts at no charge within 30 days of purchase. Please keep in mind that for select damaged part replacement requests, we will require a photo for submission to our quality control office.

To order these parts, or if you have any other questions or concerns about this Pure Global product, please e-mail the Pure Global Brands, Inc. customer service department at customerservice@puregbi.com or contact us at 1-866-498-5269. You can also visit our website at: www.pureglobalbrands.com

If you request replacement parts, please be sure to include the following information in your correspondence:

YOUR NAME
YOUR MAILING ADDRESS
YOUR EMAIL ADDRESS
RETAILER WHERE YOU PURCHASED PRODUCT
DATE OF PURCHASE
ORDER # (IF AVAILABLE)
PRODUCT MODEL #: 9008TS
SERIAL #
PRODUCT NAME: 8 FOOT TRAMPOLINE SET
PART # (located in manual)
QUANTITY NEEDED
PICTURE OF DAMAGED PART(s) – SUBMIT VIA Email , Fax, or Mail

Again, thank you for purchasing a Pure Global Brands product.

Sincerely,
Customer Service
Pure Global Brands, Inc.
Phone: 1-866-498-5269
Email: customerservice@puregbi.com
2253 Vista Parkway, Suite 11
West Palm Beach, FL 33411

LIMITED WARRANTY

Pure Global Brands, Inc. warrants this product to be free from defects in workmanship and materials under normal use and conditions for the duration of the period outlined below FROM THE DATE OF ORIGINAL PURCHASE. This Limited Warranty is not transferrable and is available only for the original purchaser of the Product.

The various components of the trampoline/enclosure are warranted against defects and workmanship for the following time period(s):

- **Steel Frame: 2 Years**
- **Frame Pad: 6 Months**
- **Jumping Surface: 1 Year**
- **All Other Parts: 90 Days**

All warranty coverage extends only to the original retail purchaser from the date of purchase.

Pure Fun's obligation under this Warranty is limited to replacing or repairing, at Pure Fun's option, the product at one of its authorized service centers. All products for which a warranty claim is made must be received by Pure Fun at one of its authorized service centers and accompanied by sufficient proof of purchase (photocopy of the original store receipt, indicating the date of purchase). All freight and handling fees are the responsibility of the consumer to pay, both to and from Pure Fun. All warranty claims must be preauthorized by Pure Fun. Preauthorization can be obtained by calling 866-498-5269. This warranty does not extend to any product or damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage, or repairs not provided by a Pure Fun authorized service center or for products used for commercial or rental purposes. This warranty does not cover ordinary wear and tear, weathering, failure to follow directions, improper installation, improper maintenance or acts of Nature (such as damage caused by wind, lightning, snow, water or ice). Weather damage, damage caused by unauthorized repair work or damage caused by improper use of the products are not covered by the product warranty. No other Warranty beyond that specifically set forth above is authorized by Pure Fun.

PURE FUN IS NOT RESPONSIBLE OR LIABLE FOR INDIRECT, SPECIAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF OR IN CONNECTION WITH THE USE OR PERFORMANCE OF THE PRODUCT OR OTHER DAMAGES WITH RESPECT TO ANY ECONOMIC LOSS, LOSS OF PROPERTY, LOSS OF REVENUE OR PROFITS, LOSS OF ENJOYMENT OR USE, COST OF REMOVAL, INSTALLATION OR OTHER CONSEQUENTIAL DAMAGES. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES. ACCORDINGLY, THE ABOVE LIMITATION MAY NOT APPLY TO YOU. THE WARRANTY EXTENDED HEREUNDER IS IN LIEU OF ALL OTHER WARRANTIES AND PURE FUN SPECIFICALLY DISCLAIMS ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE IS LIMITED IN ITS SCOPE AND DURATION TO THE TERMS SET FORTH HEREIN. SOME STATES DO NOT ALLOW LIMITATION ON HOW LONG AN IMPLIED WARRANTY LASTS. ACCORDINGLY, THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

This warranty gives you specific legal rights. You may also have other rights, which vary from state to state.

READ THIS FIRST!!!



WARNING
CHOKING HAZARD – Small parts
NOT for children under 3 years.

Warning

While every attempt is made to ensure the highest degree of protection in all equipment, we cannot guarantee freedom from injury. The user assumes all risks of injury due to use. All merchandise is sold on this condition, which no representative of the company can waive or change.

WARNING

IMPORTANT – PLEASE READ!

WARNINGS – GENERAL SAFETY ADVICE

Please read the instructions in their entirety before use and retain for future reference.

Ensure the trampoline has been assembled correctly, per the instructions in the manual.

It is essential that the intended site for this trampoline is completely flat and level. If the ground is not level this will cause movement in the frame and could cause stress on the joined sections.

This trampoline is only intended for use by children **6 YEARS OLD AND UP**.

DO NOT exceed the recommended **MAXIMUM WEIGHT** limit of **175lbs (80kgs)**.

Ensure the trampoline and enclosure have been assembled correctly per the instructions in the manual.

NEVER place your trampoline set underneath power lines or any other overhead cabling.

ALWAYS make sure you have more than ample clearance (16 feet min.) from tree branches, overhead cabling, walls, roofs, overhangs or any other obstacles or hazards which may be located above your trampoline.

NEVER store any items or playthings under the trampoline or allow children or pets to crawl underneath the jumping mat.

ALWAYS make sure you have more than ample clearance (8 feet min.) around the trampoline from pools, spas, or other bodies of water, roadways/driveways, drainage ditches, hills, or other sloping/unlevel ground, patio furniture, sports/recreation equipment, outdoor fixtures, outbuildings, walls, or any other obstacles or hazards which may be located on or near the ground.

The frame of your trampoline and enclosure set is made of steel and it will conduct electricity. No electrical equipment (lights, heaters, etc.) should be permitted on or around the trampoline under any circumstance.

DO NOT allow more than one person on the trampoline or in the enclosure at a time.

DO NOT wear glasses or helmets when using the trampoline.

DO NOT use the trampoline in wet, windy or other adverse weather conditions.

DO NOT somersault – this can cause serious injury, resulting in paralysis or death.

DO NOT allow other persons to go under, sit, stand or lie on the trampoline or the frame pads while the trampoline is in use.

DO NOT allow use or supervise use of the trampoline when under the influence of alcohol or any drugs/medications which may impair alertness, judgement, balance and coordination.

ALWAYS wear socks when using the trampoline.

ALWAYS remove jewelry, belt buckles, or any other sharp objects before using the trampoline.

ALWAYS jump in the middle of the trampoline bed.

ALWAYS follow all the safety warnings stated with your trampoline instructions.

ALWAYS secure the trampoline and enclosure against unauthorized and unsupervised use.

NEVER wear footwear (e.g. shoes) when using the trampoline.

Children **MUST NEVER** use the trampoline unless supervised by a responsible adult with knowledge of trampoline use.

Children **MUST NEVER** be left unattended at any time either on the trampoline or in the enclosure.

Before using this product, inspect and replace any worn, defective or missing parts.

Ensure the trampoline base is on level ground with a minimum of 8 feet (2.5M) clear space around the sides, 16 feet (4.8M) clear height space above and that no obstructions are under the trampoline.

Mount and dismount the trampoline with care as injury may result. Children should be assisted when entering and exiting the trampoline to reduce the risk of falling.

Please read and refer to the other warnings and use information in your trampoline instructions before use.

(continued on next page)

WARNINGS – GENERAL SAFETY ADVICE CONTINUED

The enclosure is NOT a rebounding device, and it should NEVER be used for any other purpose (play pen, dog run, etc.) or in a manner inconsistent with the information outlined in this manual.

Children MUST NEVER be left unattended inside the enclosure.

We only recommend using this enclosure with Pure Fun™ Trampolines. Any alterations to the construction or materials of this enclosure or deviations from the assembly instructions may result in unforeseeable safety compromises, and the consumer assumes all responsibility for doing so.

ALWAYS ensure the entrance to the enclosure is fully closed and secure before jumping on Trampoline.

ALWAYS assist children with entering and exiting the enclosure to reduce the risk of falling.

NEVER use the enclosure Poles or Safety Net as a handhold or grip to assist in entering or exiting the trampoline. This will result in damage to your enclosure, for which Pure Fun™ is not responsible.

ALWAYS enter and exit the enclosure through the opening ONLY; use caution to prevent falls and/or accidental strangulation.

NEVER attempt to crawl under or climb over the Safety Net to enter/exit the enclosure area.

If the Safety Net material or any other part of the enclosure becomes damaged, cease using the trampoline immediately. Either remove the net and enclosure frame from the trampoline entirely and continue use at your own risk, or cease use until you obtain the necessary replacement parts.

This Safety Net and enclosure is ONLY intended to help prevent accidental falls from the trampoline mat/bed, and then ONLY during recommended jumping exercises as described in Pure Fun™ Trampoline manuals.

NEVER attempt to rebound off of, swing or hang from the Safety Net or enclosure Poles, nor intentionally attempt to jump into or over the netting, as this may result in serious injury, paralysis or death and severe damage to the enclosure and trampoline. Pure Fun™ will not be responsible for any damage to the trampoline and/or enclosure nor be liable for consequential injuries resulting from these practices.

NEVER let children take items or toys into the enclosure.

Dispose of all packaging materials safely and per local ordinance.

Please retain this information for future reference.

TRAMPOLINE PLACEMENT

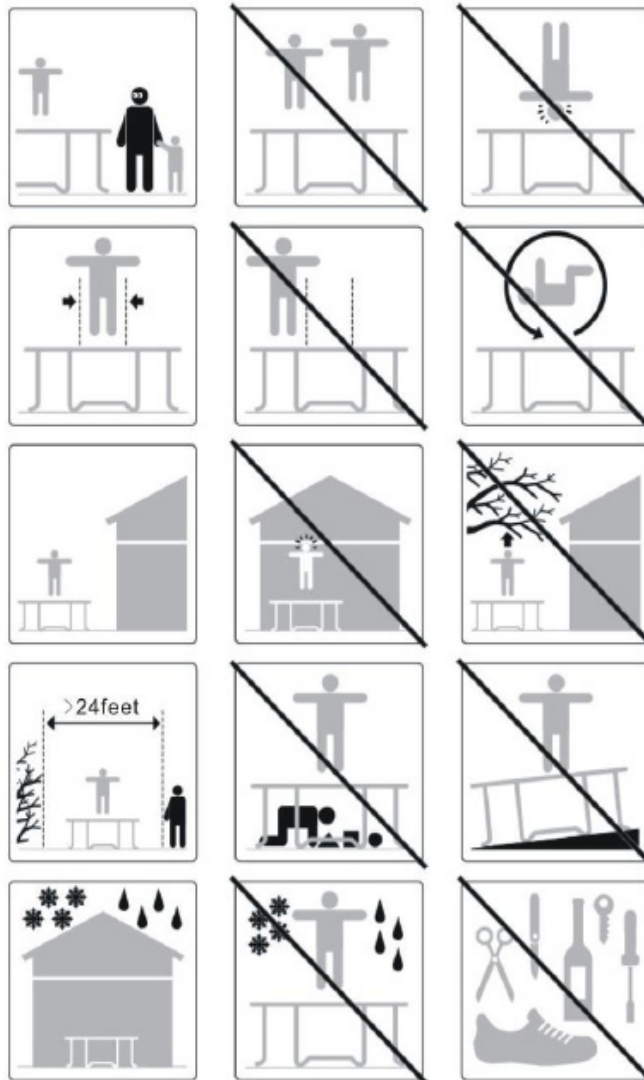
The minimum overhead clearance required is 16 feet (4.8 meters). Ensure that no hazards or obstructions are near the trampoline such as tree branches, swing sets, swimming pools, electrical power wires, walls, fences, roof overhangs etc.

Please be aware of the following when selecting a place for your trampoline:

- Trampoline must be placed on a level surface.
- The area must be well lit.
- All obstructions from overhead, underneath or around the trampoline must be removed.
- Do not use this trampoline indoors.
- Do not use this trampoline on any slippery/smooth floor surface, uneven or sloping ground surface.
- Do not place the trampoline on hard surfaces, such as asphalt, stone, concrete etc, as this can damage the frame.

The consumer assumes all responsibility for any damage or injury occurring from any deviations from these guidelines.

WARNING!



Care & Use

This trampoline must be assembled by adults. It must be erected exactly as detailed in the assembly instructions. Two adults are required to assemble this trampoline. This product should only be used by children 6 YEARS AND UP. Please ensure children under the age of 3 years old do not play with or are given any part of this trampoline when being assembled or when complete as it contains small parts which may pose a choking hazard.

Please take care during assembly, as the manufacturing process can sometimes result in the occasional sharp edge and small pieces of waste metalwork. The use of gloves to protect your hands from pinch points during assembly is also strongly recommended. Should there be any missing parts, the trampoline must not be used until replacement parts have been fitted.

Your trampoline must be placed on a flat and level surface which is well lit. Under no circumstances should it be positioned on a hard surface such as concrete or asphalt, unless the ground under the trampoline plus the recommended free space area is covered with a safety surface. Examples of suitable surfaces are grass, sand or a play surface intended for this trampoline. It is important not to place or store anything under your trampoline.

USAGE:

This trampoline is designed and made for family domestic use only within the recommended weight limit of 175lbs (80kg). This trampoline is not intended for use outside of these guidelines. The user must remove footwear (shoes) before use. The user must wear socks when using the trampoline. Misuse can result in injury. Inspect the trampoline before use and always replace worn, defective or missing parts. The frame pad should always be fitted properly, fully covering the trampoline frame and springs.

Supervision

Children must always be supervised while they are playing on the trampoline and must be instructed not to use the trampoline in an inappropriate or hazardous manner.

Remember!

Trampolines are rebounding devices which propel the user to unaccustomed heights, and into a variety of body movements. Rebounding off of the trampoline, striking the frame or springs, or improperly landing on the trampoline mat (bed) may cause injury.

Safety Information: This trampoline is designed and manufactured to provide you and your family with many years of fun and exercise, but for your benefit and safety, please read this manual carefully and in full before assembling and using your trampoline.

DO NOT allow more than one (1) person on the trampoline at a time. Multiple jumpers increase the chance of someone becoming injured. Jumpers may collide with one another, fall off the trampoline, fall on or through the springs or land incorrectly on the mat. Multiple jumpers increase the chances of loss of control, collision and falling off. This can result in severe injury or death. Always secure the trampoline against unauthorized and unsupervised use.

The frame of your trampoline is made of steel and it will conduct electricity. No electrical equipment (lights, heaters, extension cords, household appliances, etc.) should be permitted on or around the equipment under any circumstances to avoid the risk of electrocution.

As your trampoline mat is raised off the ground, there is the risk of falling when entering or exiting the trampoline. Children should be assisted when entering and exiting the trampoline to reduce their risk of falling.

Do not flip, somersault or perform maneuvers which may cause you to land on the head or neck. Paralysis or death can result even if you land in the middle of the trampoline mat (bed).

We recommend that the user does not wear loose-fitting clothing or jewelry that may catch or snag during play. Children should NOT wear helmets while playing on the trampoline. Ensure that children do not walk or crawl underneath the trampoline even when not in use. Keep the area around and underneath free from all objects and obstacles at all times.

IMPORTANT: You must not use the trampoline if you have a medical history of neck or back injuries or a mental or physical condition – an existing condition or injury dramatically increases the risk of serious injury or death.

No modification should be carried out to the trampoline or any of its components. Any modification could lead to damage to the product or result in a personal injury.

WEATHER CONDITIONS: Special care should be taken as weather conditions change. In particular, a wet trampoline mat (bed) is too slippery for safe jumping. Gusty or severe winds can cause jumpers to lose control. To reduce the chance of injury, use the trampoline only under appropriate weather conditions. In cold weather, tongues and lips can stick to metal at sub zero temperatures. In warmer and sunnier weather, parts can become extremely hot, and the temperature should be regularly checked during play, especially metal parts.

HIGH WINDS: It is possible for the Trampoline to be blown about by high wind. If you anticipate high winds, the Trampoline **must** be moved to a sheltered location, or be disassembled. Pure Fun™ is not responsible for any damage to property or product resulting from wind or extreme weather. You can purchase an ANCHOR KIT for your trampoline from Pure Fun, by visiting us on the web at www.pureglobalbrands.com or by calling 866-498-5269.

JUMPER'S ROLE IN PREVENTING ACCIDENTS

Education is the key to safety. Read, understand and practice all safety precautions and warnings prior to using the trampoline. A controlled jump is when you land and take off from the same point on the mat. For additional safety tips and instructions, contact a certified trampoline instructor.

Stay in control of your jumps. DO NOT move onto more complicated or more difficult maneuvers until you have mastered the basic, fundamental bounce.

Always bounce in the middle of the bed. Bouncing near the edge of the bed can lead to injury and can also stretch the springs. The frame pad is not designed nor intended to support the weight of the trampoline user. Do not step or jump directly onto the frame pad.

Avoid bouncing too high. Stay low until you can control your bounce and land consistently in the middle of the bed.

To regain control and stop your jump, bend your knees quickly when you land.

Do not use the trampoline or supervise a child's use of the trampoline when under the influence of alcohol, drugs or medications.

Allow each jumper a brief turn on the trampoline. Extended bouncing exposes an over tired user to an increased risk of injury.

The trampoline mat is raised from the ground. Jumping off the trampoline to the ground or any other surface may result in injury. Jumping onto the trampoline from a roof, deck or other object also represents a risk of injury. Smaller children may need assistance getting up on or down from the trampoline. Mounting and dismounting properly should be a strict rule from the very beginning. Users should climb onto the trampoline by placing their hands on the frame and stepping or rolling up onto the frame, across the springs and onto the mat (bed). Do not step directly on the frame pad or grasp the frame pad when mounting or dismounting the trampoline. Users should always place their hands on the frame while mounting or dismounting. To dismount, jumpers should walk to the side of the mat (bed), bend over and place one hand on the frame, then step from the mat to the ground.

Injury may result from hitting the frame or falling through the springs while jumping or getting on or off the trampoline. Stay in the center of the trampoline mat when jumping. **BE SURE TO KEEP THE FRAME PAD IN PLACE TO COVER THE FRAME AT ALL TIMES.** The frame pad is not designed nor intended to support the weight of the trampoline user. Do not step or jump directly onto the frame pad.

SUPERVISOR'S ROLE IN PREVENTING ACCIDENTS

The trampoline is designed and made for family domestic use only by people 6 years and older.

It is the responsibility of the supervisor(s) of trampoline users to provide knowledgeable and mature supervision. Do not supervise a child's use of the trampoline when under the influence of alcohol, drugs or other medications. A supervisor needs to know and enforce all the rules and warnings set forth in this manual in order to minimize the likelihood of accidents and injuries and to inform users of these rules. During periods of time when supervision is unavailable or inadequate, this may require that the trampoline be disassembled, placed in a secure area, or otherwise secured against unauthorized use. It is the responsibility of the supervisor(s) to be sure that the users are fully aware of the safety guidelines which are printed on the pads.

DISPOSAL INFORMATION

Never allow the trampoline parts to be placed or used near a fire. If it becomes necessary to dispose of your equipment, remove springs and disassemble. Store safely and out of reach of children until it can be properly disposed of. Remember to dispose of it in a safe place and manner so as not to present any safety hazards.

Check with your local recycler or retailer for recycling or disposal advice.

These instructions are issued in the interest of general safety for the public.

WARNING

Misuse and abuse of this trampoline is dangerous and can cause serious injury or death.

IMPORTANT

It is essential that the intended site for this trampoline is completely flat and level. If the ground is not level this will cause movement in the frame and could cause stress on the joined sections. The recommended safe play area is 8 feet (2.5m) around the trampoline on all sides and 16 feet (4.8m) above the top.

REMOVE all obstacles from play area. A safe play area must be on level ground, free from all structures, landscaping, trees and branches, rocks, wires, sprinkler heads and other obstacles. Children can be seriously injured running or colliding into such obstacles.

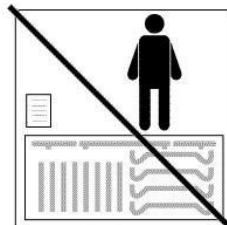
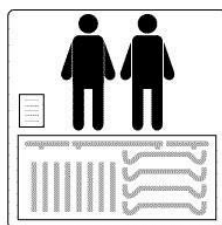


NO MORE THAN ONE PERSON AT A TIME ON THE TRAMPOLINE! MULTIPLE JUMPERS WILL INCREASE THE RISK OF SERIOUS INJURY, INCLUDING BROKEN NECK, LEG, BACK OR HEAD INJURY.



DO NOT PERFORM SOMERSAULTS (FLIPS), AS THIS WILL INCREASE THE RISK OF LANDING ON THE HEAD OR NECK, RESULTING IN INCREASED RISK OF PARALYSIS OR DEATH.

ADULT ASSEMBLY REQUIRED



TWO ADULTS ARE REQUIRED TO ASSEMBLE

**To assemble this trampoline you will need to use the included Spring Tool.
Do not discard or misplace Spring Tool. You will need this to remove/replace springs if required.**

PRIOR TO ASSEMBLING:

Please visit: www.pureglobalbrands.com for any important product information updates and/or additional safety warnings before assembling or using this product.

Use search word: **9008TS**

Please refer to the table for part descriptions and numbers.

The assembly instruction uses these descriptions and numbers as reference.

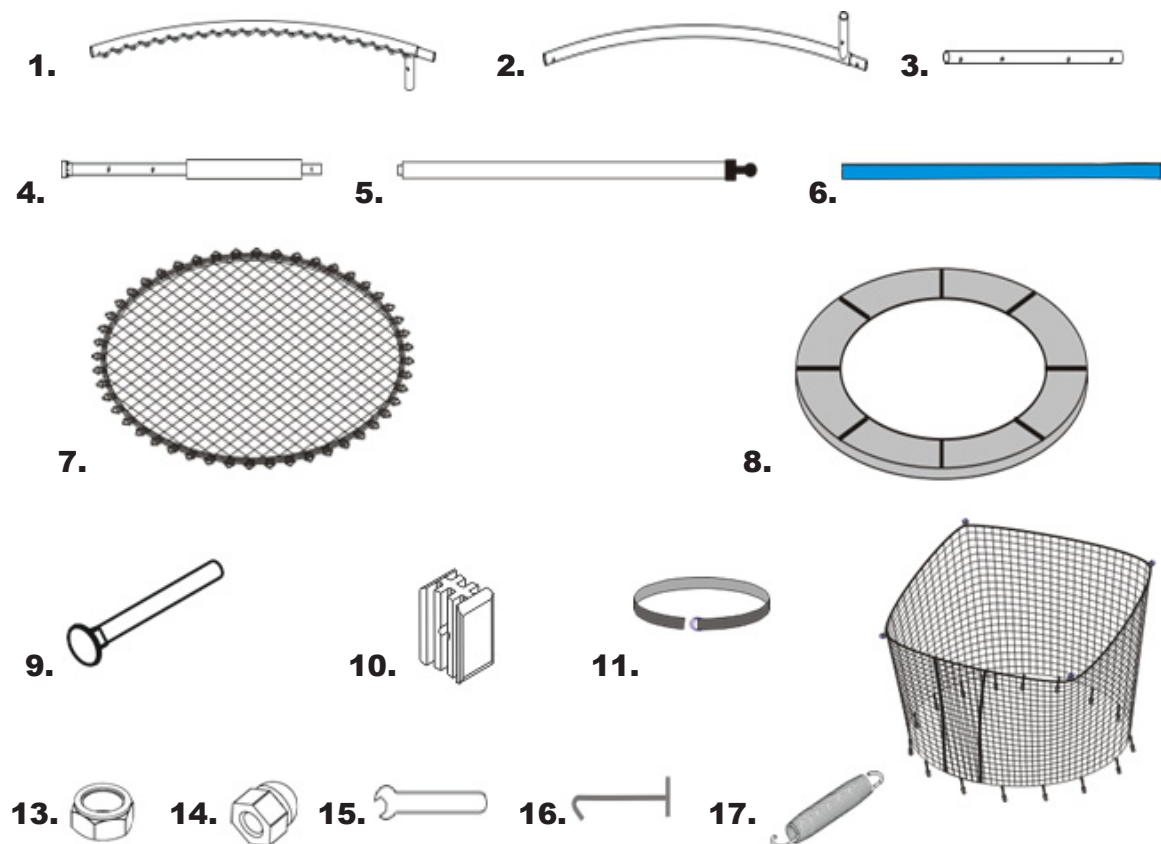
Make sure you have all parts listed. If you are missing any parts, please contact customer service at customerservice@puregbi.com or by calling 866-498-5269.

Choose a location on level ground and free from obstacles where you will be installing your trampoline.

Assemble the trampoline in the location it will be used in to ensure proper fit and clearance from environmental objects. If the trampoline must be moved once it is assembled, you **MUST** use a **MINIMUM of 2** adults placed equidistant around the unit, making sure to keep it level as it is lifted. Failure to do so will result in damage to the assembly.

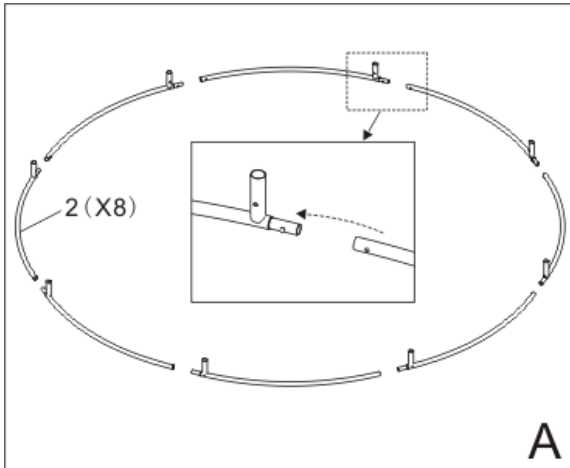
Part #	Description	QTY	Part #	Description	QTY
1	Top Rail with Leg Sockets	8	10	Spacer	8
2	Bottom Rail with Leg Sockets	8	11	Enclosure Net Strap	4
3	Vertical Leg	8	12	Safety Net	1
4	Enclosure Pole Bottom	4	13	Nut	8
5	Enclosure Pole Top	4	14	Safety Cap (for Nut)	8
6	Pole Cover	4	15	Small Wrench	1
7	Trampoline Mat	1	16	Spring Tool	1
8	Frame Pad	1	17	Springs	48
9	Enclosure Base Bolt	8	18	Safety Instruction Placard	1

Enclosed are the current specifications and product features available at time of printing, however, changes may be made in equipment, availability, specifications and features without notice.



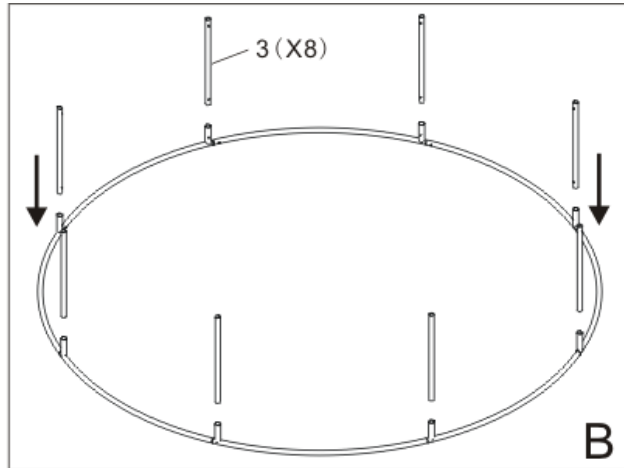
WARNING: READ AND FOLLOW THESE INSTRUCTIONS, PRIOR TO ASSEMBLY AND USE OF THIS EQUIPMENT.

STEP 1 – BOTTOM FRAME AND SUPPORT ASSEMBLY



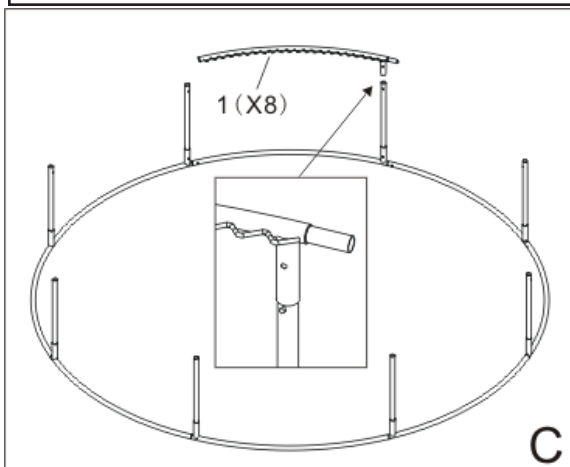
A

A. Connect 2x Bottom Rail (2) sections together. Compress the spring pins with your thumb to allow the tubes to be inserted. Repeat for the other 6x Bottom Rail (2) sections as shown in Fig A. When complete, make sure the sections are securely connected with the spring pins fully extended through the housing holes.



B

B. Fit 8x Vertical Legs (3) over the Leg Sockets in the Bottom Rail. Compress the spring pins with your thumb to allow the tubes to be inserted as shown in Fig B.

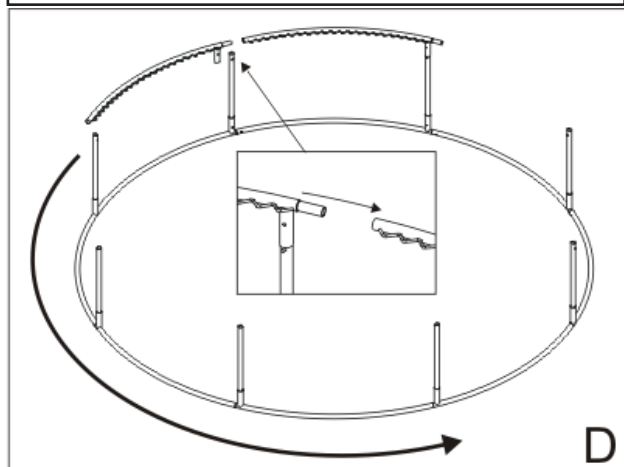


C

DO NOT FULLY INSERT VERTICAL LEG TUBE(s)

C. Connect a Top Rail Section (1) with a Vertical Leg (3).

DO NOT FULLY INSERT AND/OR LOCK the Top Rail Section (1) onto the Vertical Leg (3) with the spring pin connector yet.



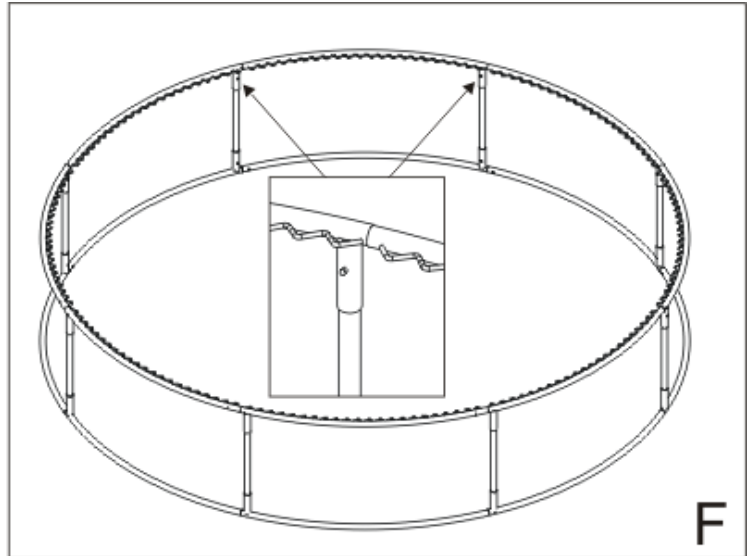
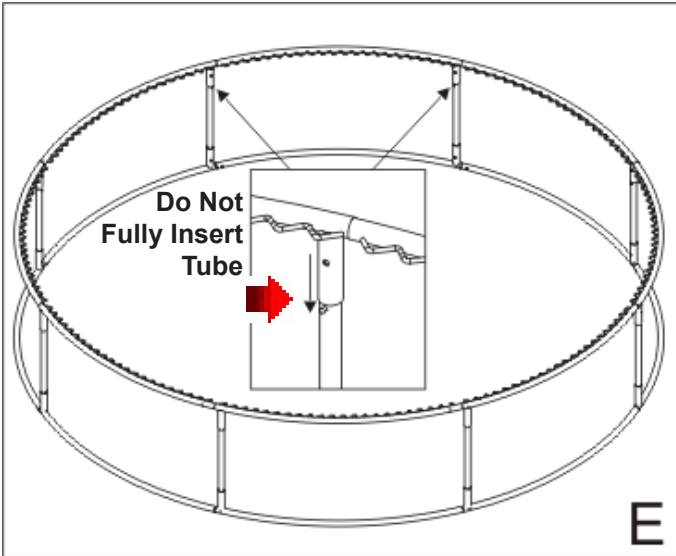
D

DO NOT FULLY INSERT VERTICAL LEG TUBE(s)

D. Take the remaining 7x Top Rail Sections (1) and place on each Vertical Leg (3), while inserting the tapered end into the next Top Rail, as shown in Fig D.

DO NOT FULLY INSERT AND/OR LOCK ANY of the Top Rail sections down onto the Vertical Legs while you are completing this step.

STEP 2 – TOP RAIL ASSEMBLY



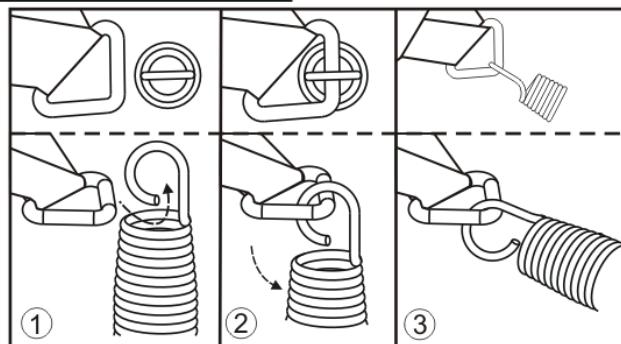
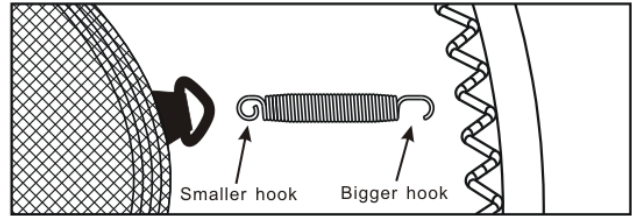
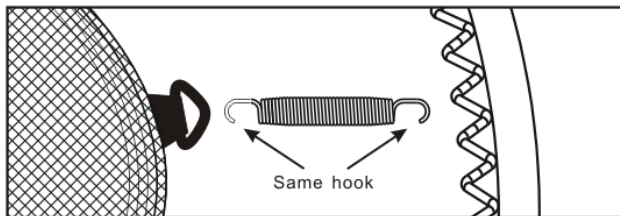
DO NOT FULLY INSERT VERTICAL LEG TUBE(s)

E. When the Top Rail frame is completed, press the spring pins on each Top Rail Section with your thumb and move each one down slightly.

DO NOT allow the tubes to be inserted all the way to the Spring Pin Hole where they lock into place. The Top Rail needs to be kept fairly level as you work it downwards. If you accidentally push a Top Rail Section too far, and the Spring Pin locks into its hole, press the pin with your thumb to release the pin, and raise it slightly.

F. Once you have lowered the entire Top Rail frame evenly so that the Spring Pins are close to the Spring Pin Holes, you may complete the Top Rail frame assembly by pushing each section down until the Spring Pin locks into place.

STEP 2 – SELECT SPRING TYPE

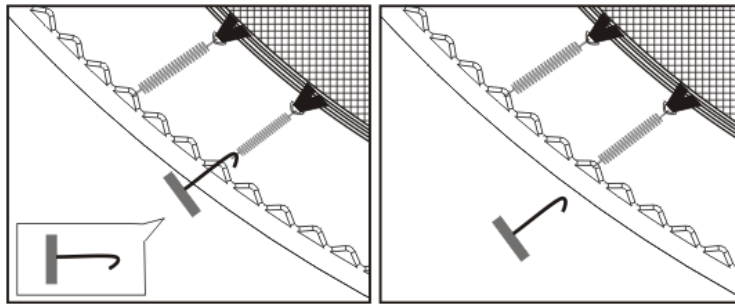


STEP 3 – TRAMPOLINE MAT ASSEMBLY

How to use the Spring Tool:

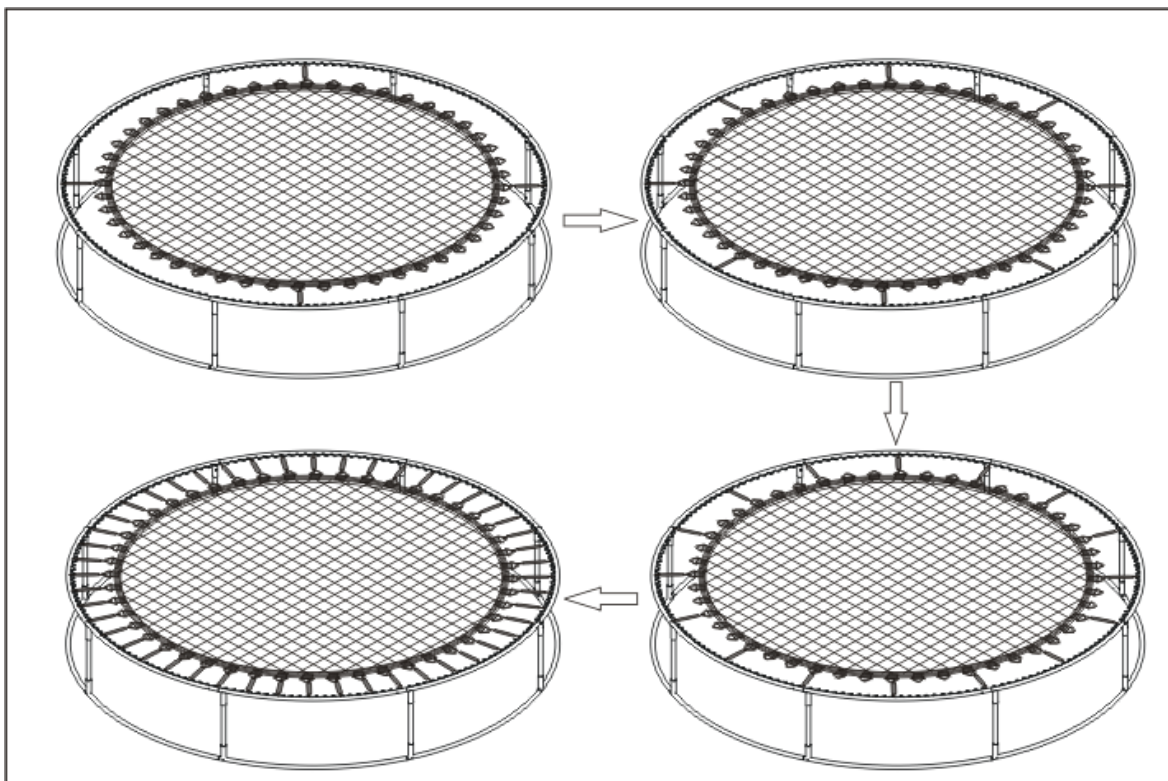
A: Position the spring on the edge of trampoline mat (after selecting your Spring type on previous page). Attach tool and link up to the spring hook with hook end of the tool.

B: Pull the tool and attach the spring hook link up to the wire of the frame.



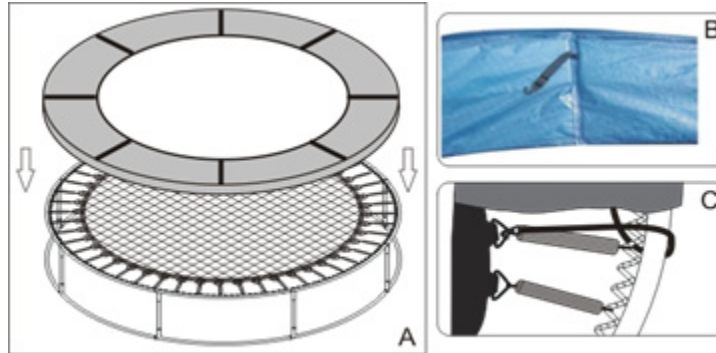
Be careful of pinch points on the Spring itself and where the Spring Hooks connect during assembly!

Follow the diagram below to properly install the Springs on your Trampoline Mat. Always place a spring directly across the mat from the previously installed spring. The first four springs should be installed using a “clock face” as a guide: #1: 12 o’clock, #2: 6 o’clock, #3: 3 o’clock, #4: 9 o’clock. Always try to keep the springs evenly distributed by placing a spring on one side, then another directly across when installing to keep the mat centered and level. You do not have to have an exact number of “V” shaped rings on the Top Rail between each spring. However, make sure every Ring on the **Mat** has a spring attached, and that the spring is positioned as perpendicular as possible to the “V” shaped ring top rail. A properly installed spring should not be slanted significantly to one side.



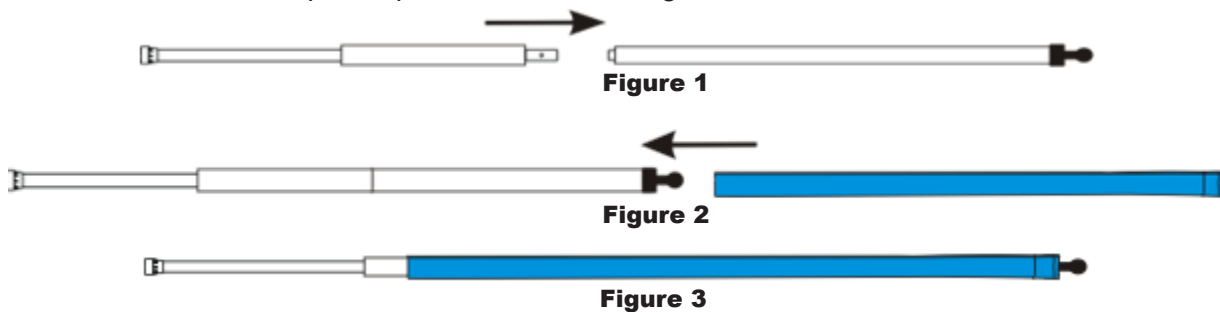
STEP 4 – FRAME PAD ASSEMBLY

Lay the Frame Pad over the trampoline so that the springs and the steel frame are covered. Ensure that the Frame Pad covers all metal parts. Make sure that the stitched flap of the frame pad is folded under the top rail. Attach elastic bands to the tramp mat as shown in figure C, but do NOT pull them too tight or they will break off after a period of use. The bands require a certain amount of slack, as they are attached to the jumping surface which will have significant vertical movement during use. Failure to leave slack in the bands will result in the bands tearing loose from the pad, and/or the pad shifting off of the top rail upon use. Once bands are secured, pull drawstring so the stitched flap fits under the top rail.

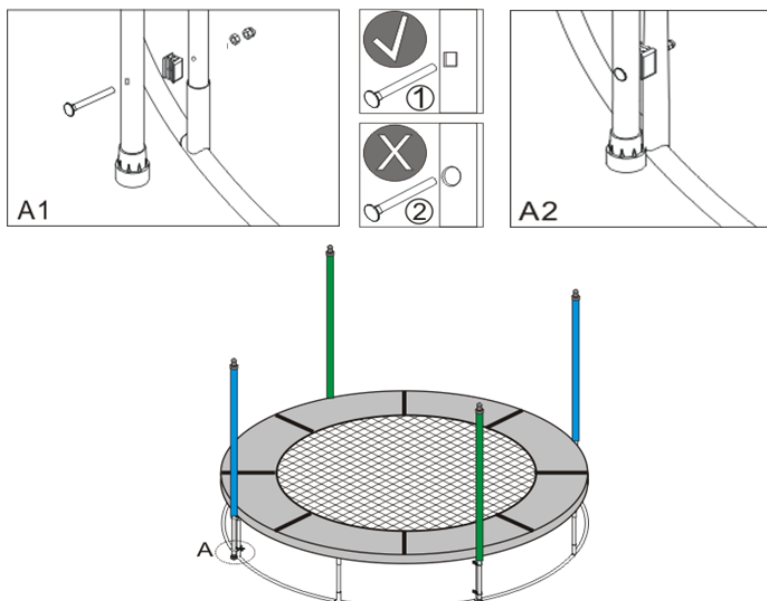


STEP 5 – ENCLOSURE POLE ASSEMBLY

Connect 4x Enclosure Pole Bottoms (4) and 4x Enclosure Pole Tops (5) together as shown in Figure 1. Slide the pole covers onto the completed poles as shown in Figures 2 and 3.



Using the enclosed Hardware, connect the Enclosure Poles to the Trampoline Frame as shown in the diagrams below. Make sure that the square base of the Enclosure Base Bolts are inserted into the Enclosure Pole Bottom correctly, and that it is on the “dimpled” side of the pole bottom. Be careful of pinch points when inserting the plastic Spacers. Each pole requires 2x Enclosure Base Bolts with their corresponding hardware.



STEP 6 – ENCLOSURE NET ASSEMBLY

WARNING!! To avoid strangulation and entanglement, keep all cords out of the reach of young children

1: Locate the 4x Enclosure Straps and thread as shown in B1.

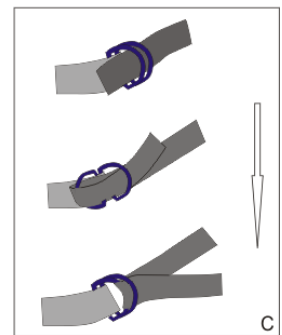
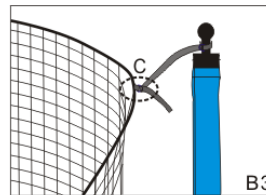
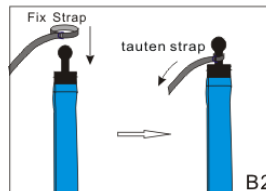
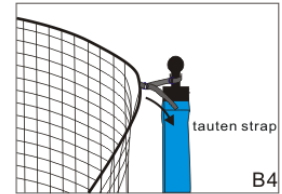
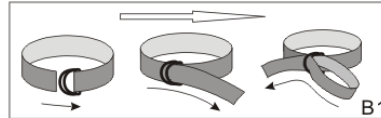
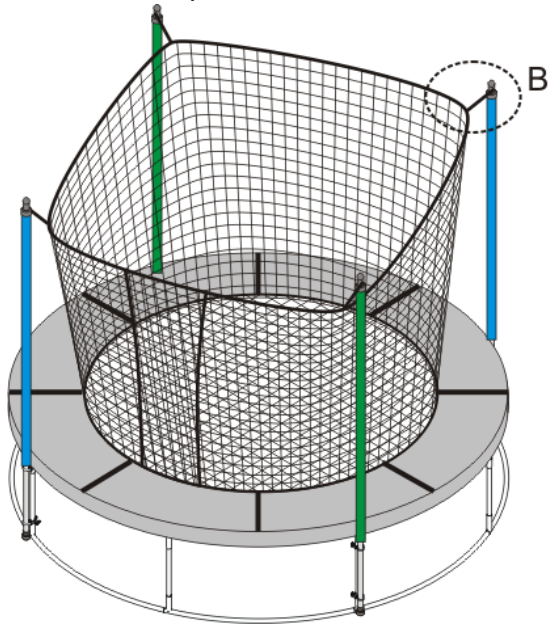
2: Place the loops around the top of the Enclosure Poles and pull on strap end to fasten.

DO NOT FULLY TIGHTEN STRAPS. You must leave a little slack in the strap for adjustment purposes.

3: Thread the other end of the straps through the loops sewn into the top of the Safety Net, and pull the strap to tighten.

A) The Top of the Safety Net should be taut, not drooping, near the centers of the 4 panels. Tighten the straps on the poles if the net is drooping.

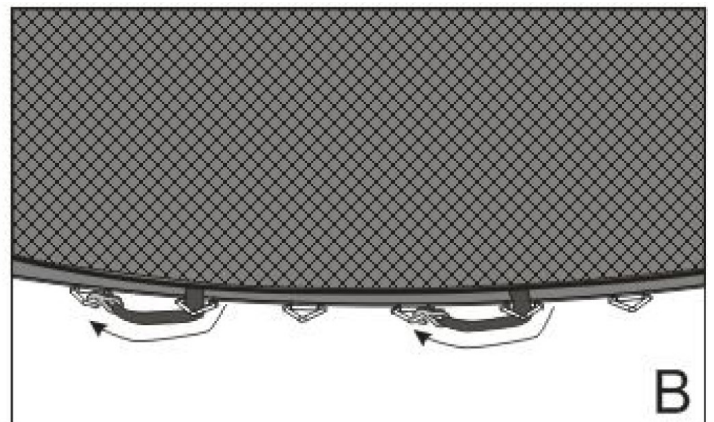
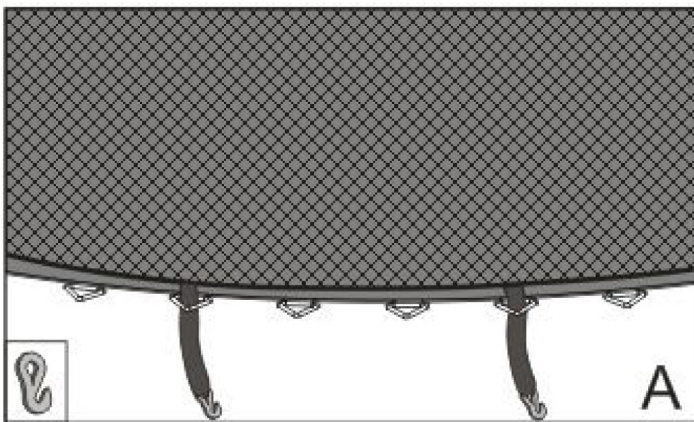
B) The Enclosure Poles will bend slightly with the net attached, but **you should not be able to notice the bend from a distance**. If there is significant bending in the poles that can be seen from a distance, you **must** loosen the straps on the Enclosure Pole Tops.



Locate the elastic bands found on the bottom portion of the Safety Net and follow the instructions as shown below:

A. Thread the hook of each elastic band through the V-Ring on the trampoline mat.

B. Attach the end of the hook to the next V-Ring over as show in A and B.



IMPORTANT WARNING!!

BEFORE PROCEEDING, YOU MUST CHECK ALL HARDWARE, STRAPS AND ELASTIC BANDS TO MAKE SURE THAT THE NET AND ENCLOSURE FRAME ARE ON SECURELY. THE SAFETY NET WILL NOT FUNCTION PROPERLY AND WILL NOT PROVIDE PROTECTION FROM FALLS IF IT IS NOT INSTALLED CORRECTLY. TIGHTEN OR REPOSITION ELASTIC BANDS IF NECESSARY.

YOU SHOULD ALSO DOUBLE CHECK THE PUSH PINS ON THE TRAMPOLINE FRAME TO MAKE SURE THAT THEY ARE INSERTED SECURELY.

Please LOCK the ENTRANCE while TRAMPOLINE SET IS IN USE.

Before You START using the equipment refer to back of the manual for further instructions.

How To Use Your Trampoline

- Always bounce at the center of the bed. Bouncing near the edge of the bed can lead to injury and can also stretch the Springs. The frame pad is not designed nor intended to support the weight of the trampoline user. Do not step or jump directly onto the frame pad.
- Avoid bouncing too high. Stay low until you can control your bounce and land consistently in the middle of the bed.
- To regain control and stop your jump, bend your knees quickly when you land.
- NEVER use the Enclosure Poles or Safety Net as a handhold or grip to assist in entering or exiting the trampoline. This will result in damage to your Enclosure, for which Pure Fun™ is not responsible.
- NEVER attempt to rebound off of, swing or hang from the Safety Net or Enclosure poles, nor intentionally attempt to jump into or over the netting, as this may result in serious injury, paralysis or death and severe damage to the Enclosure and Trampoline. Pure Fun™ is not responsible for any damage to the Trampoline and Enclosure or consequential injuries resulting from the above practices.
- Do not use the trampoline when under the influence of alcohol or drugs.
- Allow each jumper a brief turn on the trampoline. Extended bouncing exposes an over tired user to an increased risk of injury.
- The trampoline mat is well off the ground. Jumping off the trampoline to the ground or any other surface may result in injury. Jumping onto the trampoline from a roof, deck, or other object also represents a risk of injury. Smaller children may need assistance getting up on or down from the trampoline. Mounting and dismounting properly should be a strict rule from the very beginning. Users should climb onto the trampoline by placing their hands on the frame and stepping or rolling up onto the frame, across the springs and onto the mat (bed). Do not step directly on the frame pad or grasp the frame pad when mounting or dismounting the trampoline. Users should always place their hands on the frame while mounting or dismounting. To dismount, jumpers should walk to the side of the mat (bed), bend over and place one hand on the frame, then step from the mat to the ground.
- Injury may result from hitting the frame or falling through the Springs while jumping or getting on or off the trampoline. Stay in the center of the trampoline mat when jumping. **BE SURE TO KEEP THE FRAME PAD IN PLACE TO COVER THE FRAME AT ALL TIMES.** The frame pad is not designed nor intended to support the weight of the trampoline user. Do not step or jump directly onto the frame pad.

CARE AND MAINTENANCE

GENERAL: Your trampoline and enclosure are designed to stand outside all year round and generally requires very little maintenance. However, a little care and forethought can add years to your trampoline's life. Remember that the bed (mat), frame pads and enclosure are made of synthetic materials and are easily damaged by cigarette ends, fireworks and bonfire debris.

FRAME: Do not sit or stand on the frame or the frame pads while the trampoline is in use as this restricts the frame's natural reflex action. If surface rust appears it should be removed with either a wire brush or coarse sandpaper, and the area treated with a non-toxic paint.

FRAME PADS: Frame pads are there to protect the user from any fall or landing on the Springs and frame. On NO account should people be permitted to sit or stand on them when the trampoline is in use. You should also make sure that smaller users do not use the inside edges of the pads as a "handle" when getting up on the trampoline.

THE MAT: The mat (bed) will, over the years, be gradually weakened by the effects of ultra violet radiation. Therefore, the more it can be protected from direct sunlight the longer it will last. A little mold or mildew should not harm the mat. Do make sure that shoes are removed before bouncing and ensure that any other sharp objects such as belt buckles, brooches, and jewelry are also not worn.

THE SPRINGS: NEVER stand on the springs while the trampoline is in use. Try not to bounce near the springs. They are not designed for this sort of stress and can become stretched and weakened. If you find you have any damaged or stretched springs, it is important to replace them as soon as possible to avoid potential damage to the trampoline mat and tension overload on the remaining good springs.

THE ENCLOSURE: To avoid damage to the enclosure, do not allow pets or other animals inside. Their claws and teeth can damage the netting and the trampoline mat. Any large trampoline, with or without an enclosure, can be blown around in high winds and cause injury or damage. We recommend that the enclosure should be removed under these conditions and stored in a dry place.

NEVER attempt to rebound off of, swing or hang from the Safety Net or Enclosure poles, nor intentionally attempt to jump into or over the netting, as this may result in serious injury, paralysis or death and severe damage to the Enclosure and Trampoline. Pure Fun™ is not responsible for any damage to the Trampoline and Enclosure or consequential injuries resulting from the above practices.

NEVER use the Enclosure Poles or Safety Net as a handhold or grip to assist in entering or exiting the trampoline. This will result in damage to your Enclosure, for which Pure Fun™ is not responsible.

Always inspect the trampoline before each use for worn, damaged or missing parts.

LOOK FOR:

Punctures, holes, or tears in the trampoline mat

Sagging trampoline mat

Loose stitching or any kind of deterioration of the mat

Bent or broken frame parts, especially the legs and top rail

Broken, missing, or damaged springs

Torn or ripped fabric in the Safety Net

Frame Pad not covering springs or top rail

Ripped or torn Frame Pad

Loose hardware (nuts, bolts, spacers, push pins)

Damaged, missing or insecurely attached frame pad

Protrusions of any type (especially sharp) on the frame, spring or mat

No modification should be carried out to the trampoline or any of its components. Any modification could lead to damage to the product or to personal injury.

IF YOU FIND ANY OF THE PREVIOUS CONDITIONS, OR ANYTHING ELSE THAT YOU FEEL COULD CAUSE HARM TO ANY USER, THE TRAMPOLINE SHOULD BE DISASSEMBLED OR SECURED FROM USE UNTIL THE CONDITION(S) HAS BEEN RECTIFIED.

INFORMATION ON USE OF THE TRAMPOLINE

Initially, get accustomed to the feel and bounce of the trampoline. The focus must be on the fundamentals of your body position and you should practice each bounce (the basic bounces) until you can perform each with ease and control.

To break a bounce, flex your knees sharply before your feet come in contact with the mat. This technique should be practiced as you are learning each of the basic bounces. The skill of braking should be used whenever you lose balance or control of your jump.

Always learn the simplest bounce first and be consistent with the control of your bounce before moving on to more difficult and advanced bounces. A controlled bounce is when your take off point and landing point is the same spot on the mat. If you move up to the next bounce without first mastering the previous, you increase your risk of injury.

Do not bounce on the trampoline for extended periods of time as fatigue can increase your risk of injury. Bounce only for a brief period of time. Only one person should bounce on the trampoline at a time.

Jumpers should wear a t-shirt, shorts or sweats, and regulation gymnastics shoes, heavy socks, or be barefoot. If you are just beginning, you may want to wear long sleeve shirts and pants to protect against scrapes and abrasions until you master correct landing positions and form. Do not wear hard sole shoes, such as tennis shoes, on the trampoline as this will cause excessive wear on the mat.

You should always mount and dismount properly in order to avoid injury. To mount properly, you should place your hand on the frame and step or roll up onto the frame, over the springs and onto the trampoline mat. Always remember to place your hands onto the frame while mounting or dismounting. Do not step directly onto the frame pad or grasp the frame pad. To dismount properly, move to the side of the trampoline and place your hand onto the frame as a support and step from the mat to the ground. Smaller children should be assisted when mounting and dismounting.

Do not bounce recklessly on the trampoline, as this will increase your risk of injury. The key to safety and having fun on the trampoline is control and mastering the various bounces. Never try to out-bounce another bouncer in terms of height!

Children must never use the trampoline without ADULT supervision.

PREVENTING ACCIDENTS WITH TRAMPOLINES:

Mounting and Dismounting: Be very careful when getting on and off the trampoline. DO NOT mount the trampoline by grabbing the frame pad, by stepping onto the springs or by jumping onto the mat from any surface (e.g. a deck, roof, or ladder) as this will increase your risk of injury. DO NOT dismount by jumping off the trampoline. If small children are playing on the trampoline, they may need help in mounting and dismounting.

Use of Alcohol or Medications: DO NOT consume any alcohol or drugs before or while using this trampoline as this will impair your judgment, reaction time and overall physical coordination.

Multiple Jumpers: If you have multiple jumpers (more than one person on the trampoline at any one time), you increase the chance of getting injured. Injuries could occur when you fly off the trampoline, lose control, collide with the other jumper(s) or land on the springs. Generally, the lightest person on the trampoline will get injured.

Striking the Frame or Springs: When playing on the trampoline, STAY in the center of the mat. This will reduce your risk of injury from the frame or springs. Always keep the frame pad on the frame. DO NOT jump or step onto the frame pad, it is not intended to support the weight of a person.

Loss of Control: DO NOT try difficult maneuvers until you have mastered the previous maneuver as this will increase your risk of injury. A controlled jump is when your take off point and landing point is the same spot on the mat. If you lose control when you are jumping on the Trampoline, bend your knees sharply when you land and this will allow you to stop your jump and regain control.

Somersaults (Flips): DO NOT PERFORM somersaults of any type (backwards or forwards) on this Trampoline as this will increase your risk of injury to your neck or back WHICH MAY RESULT IN SERIOUS INJURIES LEADING TO DEATH OR PARALYSIS.

Foreign Objects: DO NOT use the trampoline if there are pets, other people, animals or any objects beneath, above or near the trampoline as this will increase the risk of an injury occurring. DO NOT hold any foreign objects in your hand and DO NOT place any objects on the trampoline. Please be aware of what is overhead when you are using the trampoline. Tree branches, wires or other objects located above the trampoline may result in injury.

Poor Maintenance of Trampoline: A trampoline in poor condition will increase your risk of injury. Please inspect the trampoline before each use for bent steel tubes, torn mat, loose or broken springs and overall stability of the trampoline.

Weather Conditions: Please be aware of the weather conditions when using the trampoline. Do not use trampoline if the mat is wet. Do not use the trampoline in windy conditions.

Limiting Access: When the trampoline is not in use, always store the access ladder in a secure place to prevent unauthorized and unsupervised access.

LESSON PLAN

The following lessons are recommended in order to learn basic steps and bounces before moving onto more difficult or complicated bounces. You should read and understand all safety instructions before mounting the trampoline. A complete discussion and demonstration of body mechanics and trampoline guidelines should occur between the supervisor and student.

Lesson 1

- A. Mounting and Dismounting - Demonstration of proper techniques.
- B. The Basic Bounce - Demonstration and practice.
- C. Braking (Checking the Bounce) - Demonstration and practice. Learn to stop on command.
- D. Hands and Knees - Demonstration and practice. Stress should be on four-point landing and alignment.

Lesson 2

- A. Review and practice of techniques learned in Lesson 1.
- B. Knee Bounce - Demonstration and practice. Learn the basic down-to-knee and back up before trying half twist to left and right.
- C. Seat Bounce - Demonstration and practice. Learn basic Seat Bounce then add a Knee Bounce, hands and knees; repeat.

Lesson 3

- A. Review and practice skills and techniques learned in previous lessons.
- B. Front Drop - All students should be requested to assume the prone position (face down on the ground) while the instructor checks for faulty positions that could cause injury.
- C. Start with a Knee Bounce and then extend body into prone position, land on the mat and return to feet.
- D. Practice Routine - Knee Bounce, Front Bounce, back to feet, Seat Bounce, back to feet.

Lesson 4

- A. Review and practice skills and techniques learned in previous lessons.
- B. Half-Turn.
 - Start from Front Drop position. As you make contact with the mat, push off with arms in either the right or left direction and turn head and shoulders in same direction.
 - During turn, be sure to keep back parallel to mat and head up.
 - After completing turn, land in Front Drop position.

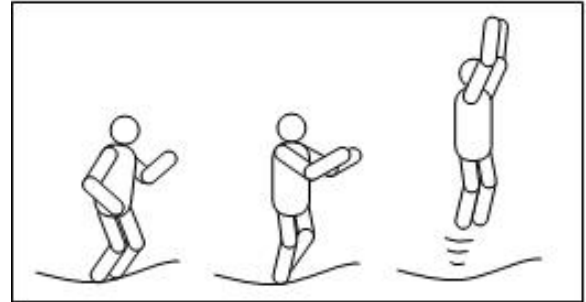
After completing this lesson, the student now has a basic understanding of trampoline bounces. Jumpers should be encouraged to develop their own routines with emphasis on control and form. A game that can be played in order to encourage students to try and develop routines is "BOUNCE". In this game, players count off from 1 to 10. Player one starts with a maneuver. Player two has to do Player One's maneuver and add on another. Player Three does the maneuvers of One and Two and then adds a third maneuver. This continues until a player cannot do the routine properly in the correct sequence. The first person to miss receives the letter "B". This continues until someone spells out the word "BOUNCE". The last remaining contestant is deemed the winner! Even when playing this game, it is important to perform your routines under control. Do not try difficult or highly skilled bounces that you have not yet mastered.

A certified trampoline instructor should be contacted to further develop your trampoline skills.

BASIC TRAMPOLINE BOUNCES

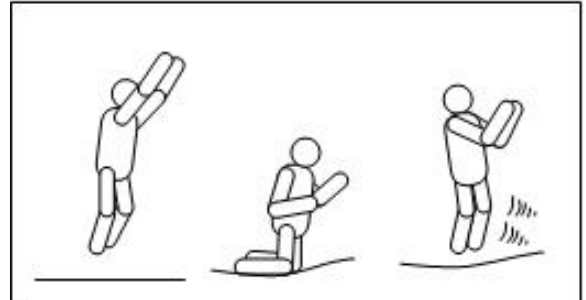
THE BASIC BOUNCE

Start from standing position, feet shoulder width apart and head up and eyes on mat. Swing arms forward, up and around in a circular motion. Bring feet together while in mid-air and point toes downward. Keep feet shoulder width apart when landing on mat.



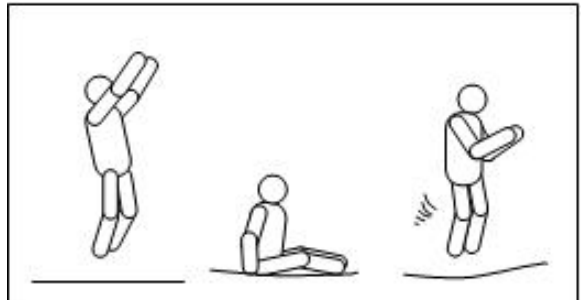
KNEE BOUNCE

Start with basic bounce and keep it low. Land on knees keeping back straight, and body erect. Use arms to maintain balance. Bounce back to basic bounce position by swinging arms up.



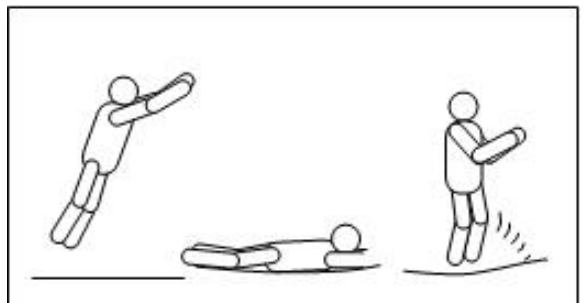
SEAT BOUNCE

Land in a flat sitting position. Place hands on mat besides hips. Return to erect position by pushing with hands.



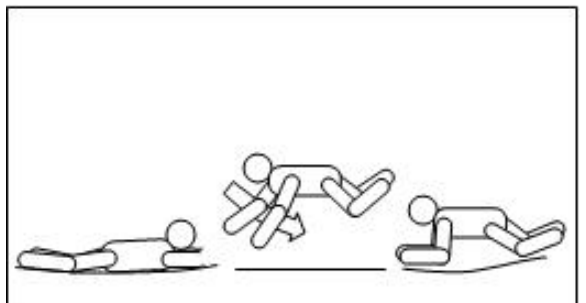
FRONT BOUNCE

Start with a low bounce. Land in prone (face down) position and keep hands and arms extended forward on mat. Push off the mat with arms to return to standing position.



180-DEGREE BOUNCE

Start with front bounce position. Push off with left or right hand and arm (depending on which way you wish to turn). Maintain head and shoulders in the same direction and keep back parallel to mat and head up. Land in prone position and return to standing position by pushing up with hands and arms.



FREQUENTLY ASKED QUESTIONS

Question: “One or more of my enclosure poles are bending, what should I do?”

Answer: Most likely you have too much tension on the enclosure Safety Net due to the Enclosure Pole Top straps being too tight, or the enclosure elastic bands on the bottom are routed incorrectly. See manual for instructions on how to properly install your Safety Net. In some cases, the poles will bend after being inappropriately used as handholds, grips or after someone has hung or swung from them. The poles are not designed to support prolonged or repeated tension from being pulled on, and any damage resulting from these actions is not covered under our limited warranty. Pictures are required for warranty replacement of this particular part.

Question: “My frame pad keeps shifting after just a few minutes of use. What can I do?”

Answer: You probably have your frame pad too tight. Reseat the pad by taking it completely off and following the directions in the “Frame Pad Assembly” section. Remember: Do not try to stretch the elastic bands to their tightest point. The bands need some give as the jump mat they are attached to will move significantly when someone is jumping on the trampoline.

Question: “I need to order springs” or “I need to order a new frame pad, who do I contact?”

Answer: You can purchase springs, frame pads, safety nets, jump mats and frame steel pieces directly from Pure Fun. Please submit your request via e-mail at: customerservice@puregbi.com, or you can call: 866-498-5269 to speak with a representative. If you still have your proof of purchase, you may be eligible for a discounted rate even if you are out of warranty.

Question: “Something was missing from the packaging,” or “I discovered a damaged piece during assembly” or “I’m within my warranty period (specific information found on page 2), and I need a part that broke due to a manufacturer’s defect, what can I do?”

Answer: Contact Customer Service at: customerservice@puregbi.com or by calling 866-498-5269. You must have your proof of purchase and/or order confirmation available to be considered for warranty replacement. You must report missing pieces within 30 days from date of purchase. Please be aware that under our limited warranty, for some parts we require a picture of the damaged item and/or return of the item to our quality control office for review.

For more information on this product please visit www.pureglobalbrands.com