



**ROUGH
COUNTRY**
SUSPENSION SYSTEMS.

2004-2014 F-150 54" Curved Light Mount

Thank you for choosing Rough Country for all your suspension needs.

⚠ WARNING Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

⚠ CAUTION This bracket kit was designed to fit a Led curved light 53.62" long from mounting surface to mounting surface.

KIT CONTENTS

Driver Bracket (1) Gaskets (2)
Passenger Bracket (1) 3/16" Rivets (7)

TOOLS NEEDED

3/16" Drill Bit
Pop Rivet Gun
Tape Measure

INSTALLATION INSTRUCTIONS

1. Install the gaskets on the back side of the light brackets. Open the driver door and measure 4.5" from the top of the windshield. Mark the position of the light bracket. **See Photo 1.**
2. Next hold the light bracket in position and drill the three holes through the sheet metal with a 3/16" drill bit as shown in **Photo 2.** **Note** May want to place a piece of tape on the drill bit 1/2" from the end for a depth gage. **Drilling to far will damage the outside painted surface of the A-pillar.**



3. Use the supplied 3/16" rivets to secure the light brackets. **See Photo 3.** Repeat steps on the driver side.
4. Install the Led Light with the supplied instructions. **See Photo 4.**



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