



## JEEP JK 4-DOOR Y-PIPE

Thank you for choosing Rough Country for your suspension needs.

This y-pipe kit is intended to gain clearance on the exhaust on the 2012 JK 4-Door models (Will not fit 2-door models). Changes in the this year model allow the front driveshaft to come in contact with the exhaust with the addition of most lift kits. This kit will relocate the crossover pipe on the exhaust away from the driveshaft allowing for more clearance.

Rough Country recommends a certified technician install this system. In addition to these instructions, professional knowledge of disassemble/reassembly procedures as well as post installation checks must be known. Always allow the exhaust to cool before initiating installation. Please read instructions before beginning installation. Be sure you have all needed parts and know where they go. Please review tools needed list and make sure you have needed tools.

If question exist we will be happy to answer any questions concerning the design, function, and correct use of our products by calling 1-800-222-7023.



### Kit Contents:

- 1-Driver Side Exhaust Pipe
- 1-Pass Side Exhaust Pipe
- 1-Exhaust Clamp
- 1-Heat Shied Tape

### Tools Needed:

- 13mm Socket / Wrench
- 18mm Socket / Wrench

### INSTALLATION INSTRUCTIONS

1. Loosen the 2 factory bolts on each exhaust flange on the driver and passenger side as shown using a 13mm wrench. **See Photo 1 & 2**



3. Remove the three bolts holding the crossmember brace with a 18mm socket. **See Photo 3.**
4. Next remove the four bolts holding on the skid plate with s 18mm socket. **See Photo 4.**



**PHOTO 3**



**PHOTO 4**

5. Slide the y-pipe forward until the pipe comes out of the rear clamp and remove from vehicle.
6. Next slide driver and passenger side y-pipe over the crossmember, assemble the connection between the two sides before the pipe goes over the crossmember. Make sure the clamp is not tighten at this time. **See Photo 5.**
7. Slide the back of the y-pipe into the factory exhaust clamp do not tighten at this time.
8. Assemble driver and passenger exhaust flanges with factory bolts, tighten using a 13mm socket / wrench. **See Photo 6.**



**PHOTO 5**



**PHOTO 6**

9. Tighten the clamp connecting the driver and passenger y-pipe and factory rear exhaust clamp with a 13mm socket/ wrench.
10. Next re-install the crossmember brace and factory skid plate using a 18mm socket.
11. Check to make sure the exhaust does not come in contact with the frame or any other components after it has been relocated. Next using the supplied heat shield tape place one piece on the corner of the gas tank and another covering the fuel lines above the y-pipe. Cut tape as needed with scissors. **See Photo 7 & 8.**



**PHOTO 7**



**PHOTO 8**

#### **POST INSTALLATION INSTRUCTIONS**

- All hardware must be tightened at 500 miles after installed and then checked periodically to ensure all fasteners are tight.