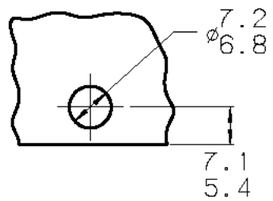
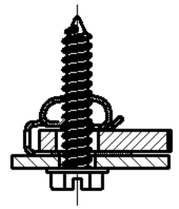
DWG NO D98980-071M REV A

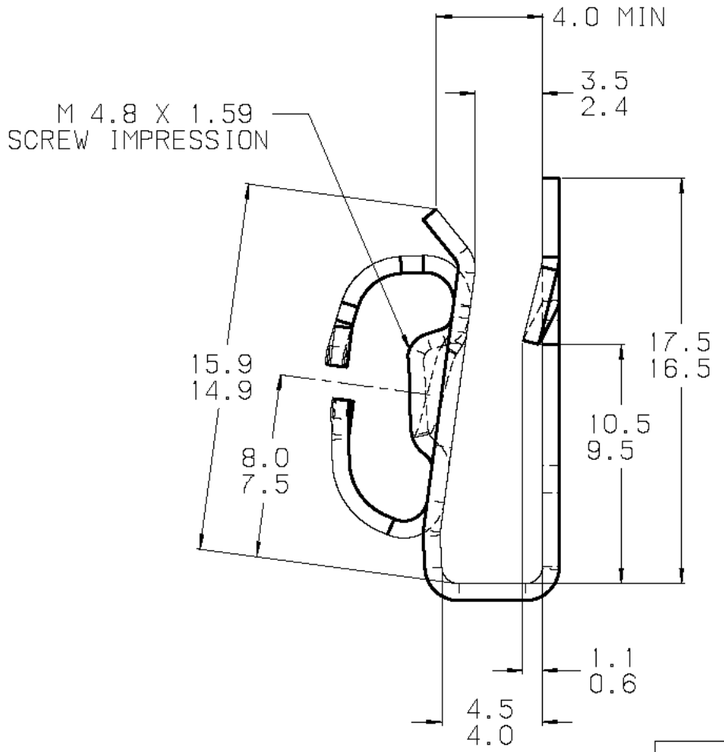
REVISIONS						
E.C.O	REV	DESCRIPTION	DATE	DR	CK	APP
2819	A	PERFORMANCE SPECIFICATIONS ADDED	04/25/01	MV		

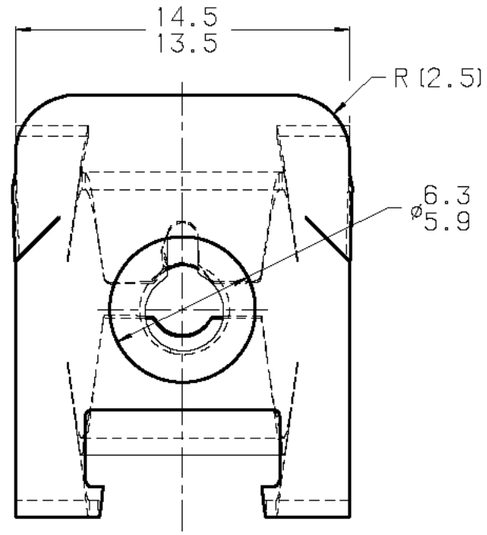


3.8 / 3.2 PLASTIC PANEL LAYOUT



TYPICAL ASSEMBLY





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NOTE: "D" IDENTIFICATION TO APPEAR ON FACE OF PART.
DIMENSIONING AND TOLERANCING PER ASME Y14.5M.

ACTUAL SIZE

PERFORMANCE SPECIFICATIONS	
MAX. PREVAILING TORQUE 1ST ON	10 in.lbs / 1.1 Nm
MIN PREVAILING TORQUE 1ST OFF	0.5 in.lbs / .06 Nm
MIN DESTRUCT TORQUE	40 in.lbs / 4.5 Nm

MARK TOOL:

TINNERMAN PALNUT
ENGINEERED PRODUCTS (CANADA) CORPORATION

P.O. Box 2492
Hamilton, Ontario, Canada
L8N 3K1

DRAWN BY	DATE	CHECKED	SCALE	APPROVED
D.BUDNITSKY	04/10/01	R.RANKIN RELEASED 04/11/01	4:1	H.RATTMANN 1ST. PROD. 04/16/01

REF:

MATERIAL	THICKNESS	HEAT TREAT	FINISH HARDNESS
SAE 1050-1065	0.71	AUSTEMPER	Rc 44-51

NAME: U TYPE SPEED NUT

PRODUCT CODE #: 735

SPECIAL FEATURES: M4.8x1.59 SCREW

SHEET: 1 OF: 1

DWG NO D98980-071M

SIZE B

F:\users\archives\pro\pro_formats\transtech_b.frm