DATE	ECO.	REVISION
(A) 05/07/91	#940	VIEW "Z" ADDED
(B) 12/16/91	#1049	1.5/1.0 WAS 1.0/0.5 TEST TABLE REMOVED SEE NOTE ABOVE WAS 6.85/6.35 ADDED NOTE PLUS PANEL A, B CONFIGURATION
(C) 2/12/92	1090	1.4/1.14 WAS 1.0 MAX. MODIFIED NOTE 1.4/1.14 WAS 1.0 MAX. 8.5 WAS 8.25, 1.35/.88 WAS 1.5/1.0 REMOVED DIM. "B" NOTE
(D) 05/29/92	#1159	ADDED PERFORMANCE SPECS

D98648-051M

D98648-051M

Trim Clip

1.40/1.14(.055/.045) (C)

SCALE 1:1

8.25(.325) (C)

(B) SLOT IN PANEL "A"
8.5/8.0 X 20.25/19.75

(B) PANEL "B"

12.13(.477)

PANEL "A" (B)

(B) NOTE: 1.4/1.14 DIMENSION TO BE CHECKED WHEN PART IS COMPRESSED TO 8.25 (C)

(B) PANEL B IS 1.37/1.77 WITH A DRAFT OF .5° SIDE (C)

2.4(.095)
1.9(.075)
TYP.

1.15(.045)
.90(.035)
TYP.

VIEW "Z"

6.3(.248)
5.7(.224)

5.95(.234)
4.95(.195)

4.3(.170)
3.8(.150)

10.0(.394) MAX.

12.2(.480)
11.7(.460)

SEE NOTE ABOVE (B)

45° REF. TYP.

10.8(.425)
9.6(.378)

10.15(.400)
9.15(.360)

17.0(.669)
16.0(.630)

3.0(.118)
1.0(.039)

.4(.016) MIN. RAD. TYP.

2.3(.090)
1.9(.075)

9.6(.378)
9.3(.366)

4.7(.185)
3.7(.146)

VIEW "Z"
SCALE 4:1

1.5(.059) TYP.
.5(.020)

1.35(.053) TYP. (B) (C)
0.88(.035)

NONCONTROLLED COPY

LOAD TO MATING PART			
MATING PART	INSERTION	PULL-OUT	(D)
B	14.97 kg. (33.0 lbs.) MAX.	14.51 kg. (32.0 lbs) MIN.	
A	6.35 kg. (14.0 lbs.) MAX.	1.73 kg. (3.8 lbs) MIN.	(B)

NOTE: "D" IDENTIFICATION TO APPEAR ON FACE OF PART.

DRAWN S.SZOKE	CHECKED E.C.R		D98648-051M
DATE: OCT.11/90	RELEASED 8 JUN 92	6-9-92	
SPECIAL FEATURES			
SCALE 2:1	CLASS OF FIT	NET WT/1000	FINISH ROCK. Ra44-51
MAT'L SAE 1050-1065		H.T. AUSTEMPER	THK. .51(.020)

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