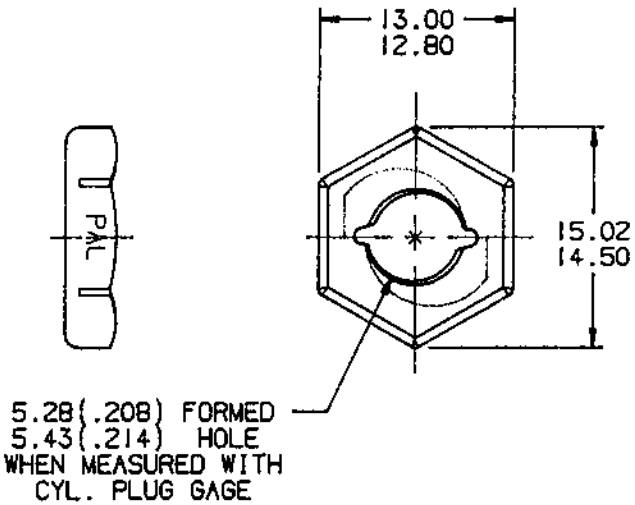
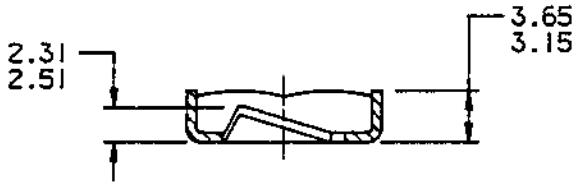
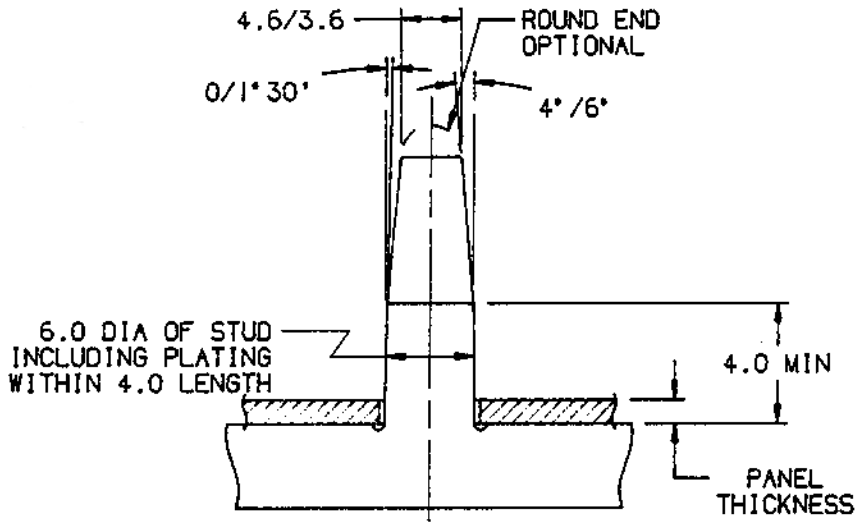
DWG
SR060013

ASSEMBLY EFFICIENCY DEPENDS ON ADHERENCE TO THESE STUD SPECIFICATIONS.







DIE CAST STUD

1. TO ASSURE ADEQUATE STUD PROJECTION AND INITIAL THREADING, INCREASE 4.0 MIN LENGTH BY THE AMOUNT REQUIRED FOR UNCOMPRESSED GASKETS AND/OR ANTICIPATED MISMATCH OF TRIM CONTOURS.
2. DIE CAST STUDS: NICKEL-CHROMIUM PLATING MUST NOT EXCEED .08(.003) THICKNESS ALONG STUD.
3. STUDS FABRICATED FROM WIRE: SURFACE HARDNESS MUST NOT EXCEED ROCKWELL B 80.
4. STEEL STUDS: NICKEL, CHROMIUM, OR OTHER HARD FINISHES ARE NOT RECOMMENDED.

UNCONTROLLED

AUG 4 2000

DATE	REV	DESCRIPTION	BY

TINNERMAN PALNUT ENGINEERED PRODUCTS, LLC

PAL® PALNUT® ON SERT® PUSHNUT®

MATERIAL: .64(.025)THICK 50 CARBON SPRING STEEL

HARDNESS: ROCKWELL 30N 60-70

TOLERANCES, UNLESS SPECIFIED: mm ±.25 in ±.010

TITLE

PALNUT, SELF THREADING NUT, REGULAR TYPE, STYLE "SR" 6mm x 13mm HEX

DR. BY: RM	RELEASED	SCALE
DATE 8/3/95	PART SR060013	NONE
CHECKED	DWG SR060013	
APPROVED		