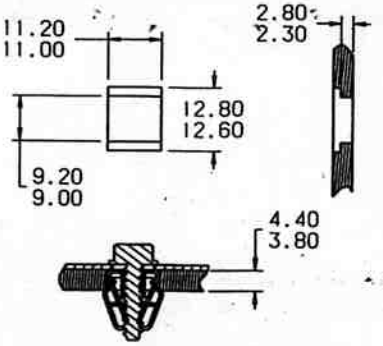
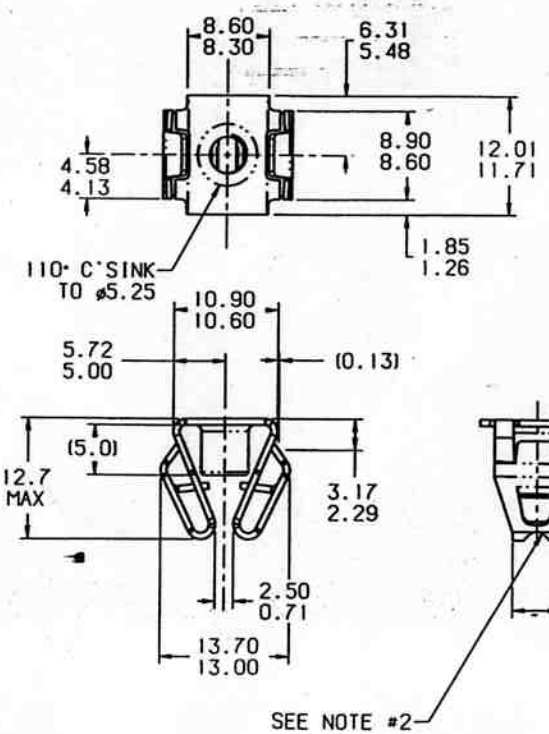
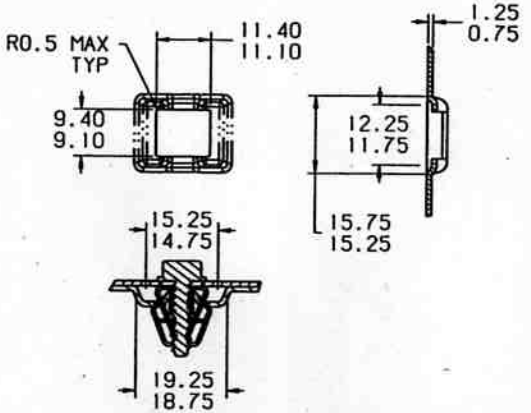
DWG NO D99262-M42141 REV

NOTES
1. MANUFACTURER'S IDENTIFICATION MARK TO APPEAR ON FACE OF PART. DIMENSIONING AND TOLERANCING PER ASME Y14.5M.
2. ø2.79 [.110"] HOLE OPTIONAL FOR MFG PURPOSES ONLY
3. MAX DRIVE TORQUE NOT TO EXCEED .5Nm WHEN ASSEMBLED WITH 4.2 x 1.41 TYPE B TAPPING SCREW.
4. ULTIMATE TORQUE IN METAL PANEL 8Nm MIN. ULTIMATE TORQUE IN PLASTIC PANEL 6Nm MIN.
5. MAX INSERTION FORCE IN PLASTIC PANEL NOT TO EXCEED 45N WITHOUT SCREW. MAX INSERTION FORCE IN METAL PANEL NOT TO EXCEED 58N WITHOUT SCREW.



TYPICAL ASSEMBLY FOR PLASTIC PANEL SCALE 1:1





TYPICAL ASSEMBLY FOR RECESSED STEEL PANEL. STEEL PANEL BURR HEIGHT MAY NOT EXCEED .12 ON PANEL EDGE. SCALE 1:1

ACTUAL SIZE

REVISIONS

E.C.O.	REV	DESCRIPTION	DATE	DR	CK	APP

CONTROLLED IF RED

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Hamilton, Ontario, Canada
L8N 3KI

DRAWN BY	DATE	CHECKED	SCALE	APPROVED
M. VANDERZWAAG	12/20/05	RELEASED 2-23-2006	2:1	IST. PROD. 23 FEB 2006

REF: IP0B429925

MATERIAL	THICKNESS	HEAT TREAT	FINISH HARDNESS
SAE 1050-1065	0.64	AUSTEMPER	Rc44-51

NAME
MULTI-THREAD CLIP

SPECIAL FEATURES: M4.2 X 1.41 THREAD

SHEET: 1 OF: 1 | DWG NO D99262-M42141 | SIZE B