



PA0-CM131M TYPE D
PLASTISOL
SHORE 00
DURASHORE 70-90
ELONGATION 100%
TENSILE 100 PSI MIN
COLOR-WHITE

TEST PROCEDURE
SCALE 1:1

PERFORMANCE SPECIFICATIONS

MAX PREVAILING TORQUE - 1ST DN	2Nm (17.71 lb-in)
MIN PUSH OUT	900 N (202.33 lbf)
MAX INSERTION	67 N (15.06 lbf)

NOTE: TORQUE SPECIFICATIONS APPLY WHEN TESTED WITH M6.0 X 1.0 SCREW. FINISH CM13359

PROOF LOAD	18.4 kN DYER A
MIN. DESTRUCT TORQUE	15Nm (132.76 lb-in) MAX 1000 RPM

REVISIONS

E.C.O. REV	DESCRIPTION	DATE	DR	CK	APP
4434 A	10.91 ADDED	02/01/06	DB	RR	CV
4450 B	Ø7.5 (Ø0.295") WAS T.B.D.	03/20/06	DB	RA	CV

**CONTROLLED
IF RED**

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TINNERMAN PAZNUOT
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DRAWN BY	DATE	CHECKED	SCALE	APPROVED
D. BUDNITSKY	01/18/06	R. RANKIN RELEASED 01/19/06	2:1	C. VEGELJ 1ST PRIN 01/19/06
MATERIAL	THICKNESS	HEAT TREAT	FINISH HARDNESS	
SAE 1050-1065	0.86	AUSTEMPER	Rc44-51	
NAME	EXPANSION TYPE			
SPECIAL FEATURES:	M6.0 x 1.0			

SHEET: 1 OF: 1
D99249-M61-3974
SIZE B



ACTUAL SIZE