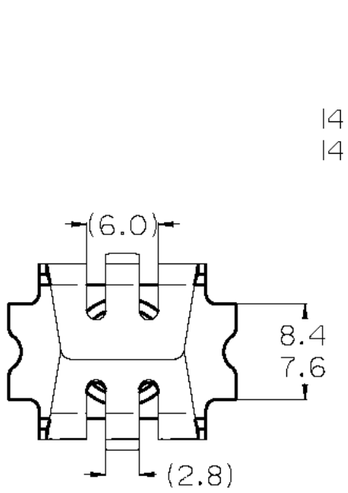
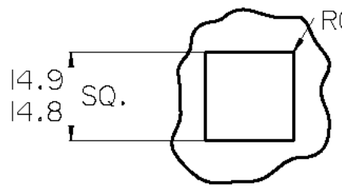
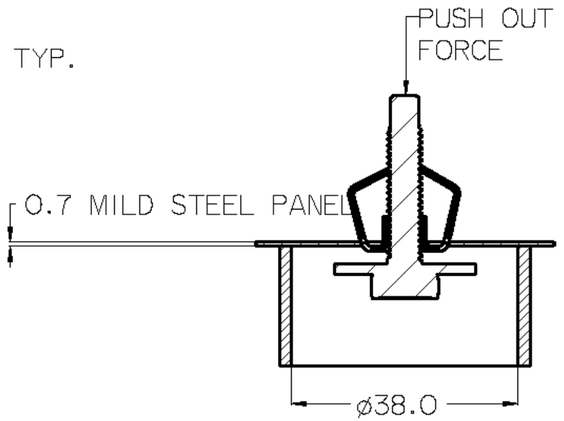
DWG NO D98927-M6I | REV B

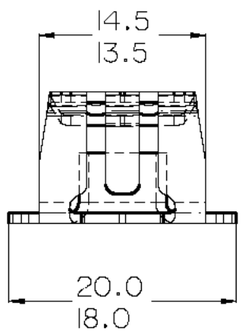


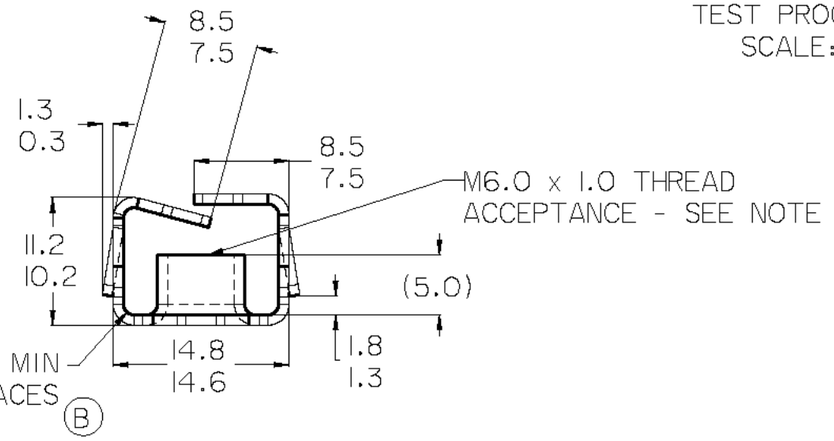


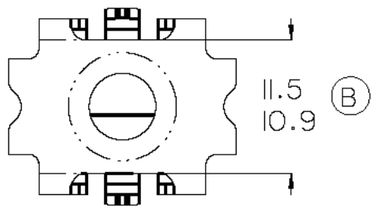
0.7/1.2
PANEL THICKNESS
SCALE: 1:1

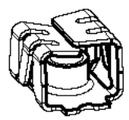


TEST PROCEDURE
SCALE: 1:1









SCALE 1.000

NOTE: "D" IDENTIFICATION TO APPEAR ON FACE OF PART. DIMENSIONING AND TOLERANCING PER ASME Y14.5M

PERFORMANCE SPECIFICATIONS	
MAX PREVAILING TORQUE - IST ON	2 Nm (17.71 lb-in)
MIN PUSH OUT	900 N (202.33 lb)
MAX INSERTION	67 N (15.06 lb)
PROOF LOAD	18.4 KN (OVER ø7.5 HOLE)

NOTE: TORQUE SPECIFICATIONS APPLY WHEN TESTED WITH M6.0 x 1.0 6G SCREW. FINISH GM7114M

REVISIONS

E.C.O	REV	DESCRIPTION	DATE	DR	CK	APP
2479	A	MAT'L THICKNESS ADDED	5/12/99	PS	TM	HR
		SCALE 2:1 ADDED				
2609	B	.70R MIN. - 4 PLACES ADDED	01/28/00	RF		
		VIEW AND 10.9/11.5 ADDED				

MARK TOOL:

TINNERMAN PALNUT
ENGINEERED PRODUCTS (CANADA) CORPORATION

P.O. Box 2492
Hamilton, Ontario, Canada
L8N 3K1

DRAWN BY	DATE	CHECKED	SCALE	APPROVED
J. WILSON	04/26/99	T. MULDOON RELEASED 05/04/99	(A) 2.000	H. RATTMANN 1ST. PROD. 05/05/99

REF: (A)

MATERIAL	THICKNESS	HEAT TREAT	FINISH HARDNESS
SAE 1050-1065	0.86	AUSTEMPER	Rc44-51

NAME: EXPANSION TYPE

PRODUCT CODE #: 900

SPECIAL FEATURES:

SHEET: 1 OF: 1

DWG NO: D98927-M6I

SIZE: B

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