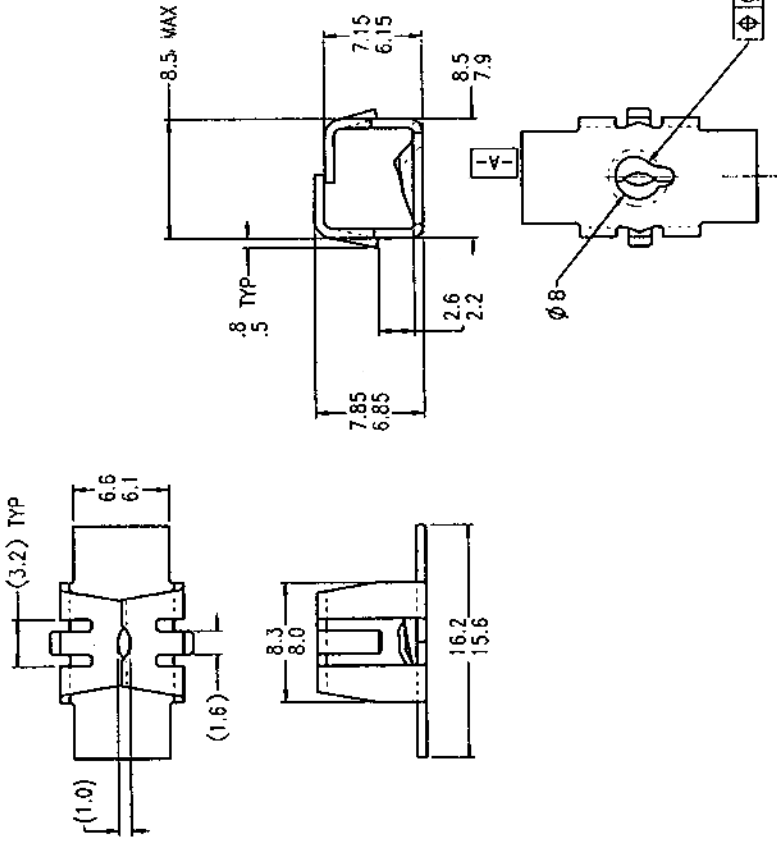


REVISIONS

E.C.O	REV	DESCRIPTION	DATE	DR	CK	APP
2318	A	1.4/2.1 WAS 1.4/1.9	06/18/98	RG	RR	HR
2322	B	1.4/1.9 WAS 1.4/2.1	07/09/98	RG	RR	HR
2331	C	1.4/2.1 WAS 1.4/1.9	07/31/98	ML	J.S.	J.S.



R .25 MAX TYP  
 (A) (B) (C) 1.4/2.1 PANEL THICKNESS  
 SCALE: 1:1



NOTE: "A" IDENTIFICATION TO APPEAR ON FACE OF PART. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M.

CONTROLLED  
IF RED

**TINNERMAN PALNUT**  
ENGINEERED PRODUCTS, LLC

DRAWN BY	DATE	CHECKED	SCALE	APPROVED
J. WILSON	05/16/96	R. RANKIN RELEASED	3:1	H. RATTMANN 1ST. PRD.
			05/28/96	05/03/96

MATERIAL	THICKNESS	HEAT TREAT	FINISH HARDNESS
SAE 1050-1065	0.64	AUSTEMPER	RC44-51
NAME	EXPANSION TYPE		
	PRODUCT CODE # 900		

SPECIAL FEATURES: 8B SCREW	
SHEET 1	DWG NO
OF 1	D98833-8Z
	SIZE
	B

PERFORMANCE SPECIFICATIONS	
INSTALLATION (MAX)	89.0 N
DESTRUCTION TORQUE (MIN)	3.4 Nm



ACTUAL SIZE