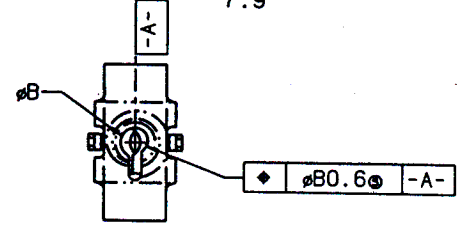
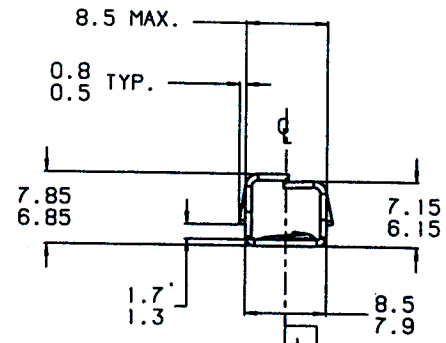
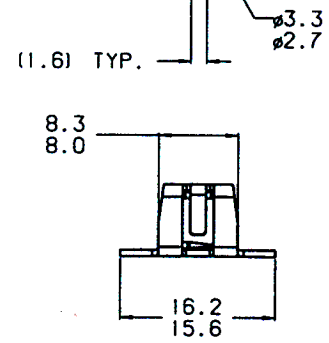
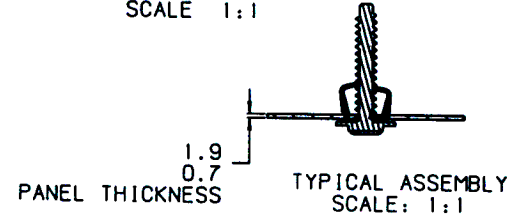
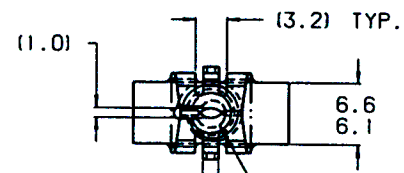
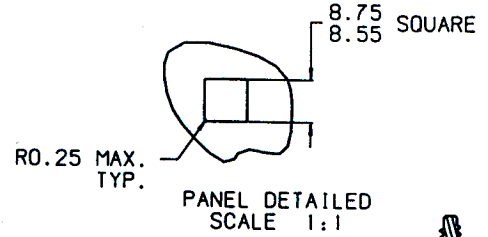
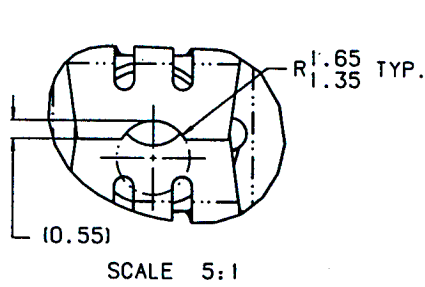


DWG NO D98621-8Z REV F



(F) NOTE: MANUFACTURER'S IDENTIFICATION TO APPEAR ON FACE OF PART.
 (F) DIMENSIONING AND TOLERANCING PER ASME Y14.5M.

(F) ACTUAL SIZE

PERFORMANCE SPECIFICATIONS	
INSTALLATION (MAX)	89.0 NEWTONS (20 LB-FORCE)
DESTRUCTION TORQUE (MIN)	3.39 Nm (30 IN-LBS)

REVISIONS

E.C.O.	REV	DESCRIPTION	DATE	DR	CK	APP
2089	E	ADDED $\phi 3.3/\phi 2.7$	06/06/97	RC	RR	HR
		REDRAWN ON NEW BORDER				
4481	F	RECREATE IN PRO/E	06/21/06	TT		D.B. ✓
		REDRAWN ON NEW BORDER				
		MANUFACTURER'S WAS "D"				
		DIMENSIONING AND TOLERANCING PER ASME Y14.5M. ADDED				
		VIEW ADDED				

**CONTROLLED
IF RED**

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MARK TOOL:

TINNERMAN PALNUT
ENGINEERING PRODUCTS (CANADA) CORPORATION

P.O. Box 2492
Hamilton, Ontario, Canada
L8N 3K1

DRAWN BY	DATE	CHECKED	SCALE	APPROVED
JAB	08/13/89	P. SELVEY RELEASED 04/02/92	2:1	H.R. 04/02/92

MATERIAL	THICKNESS	HEAT TREAT	FINISH	HARDNESS
SAE 1050-1065	0.64	AUSTEMPER		Rc44-51

NAME EXPANSION TYPE

SPECIAL FEATURES: M4.2 SCREW

SHEET: 1	DWG NO	SIZE
OF: 1	D98621-8Z	B