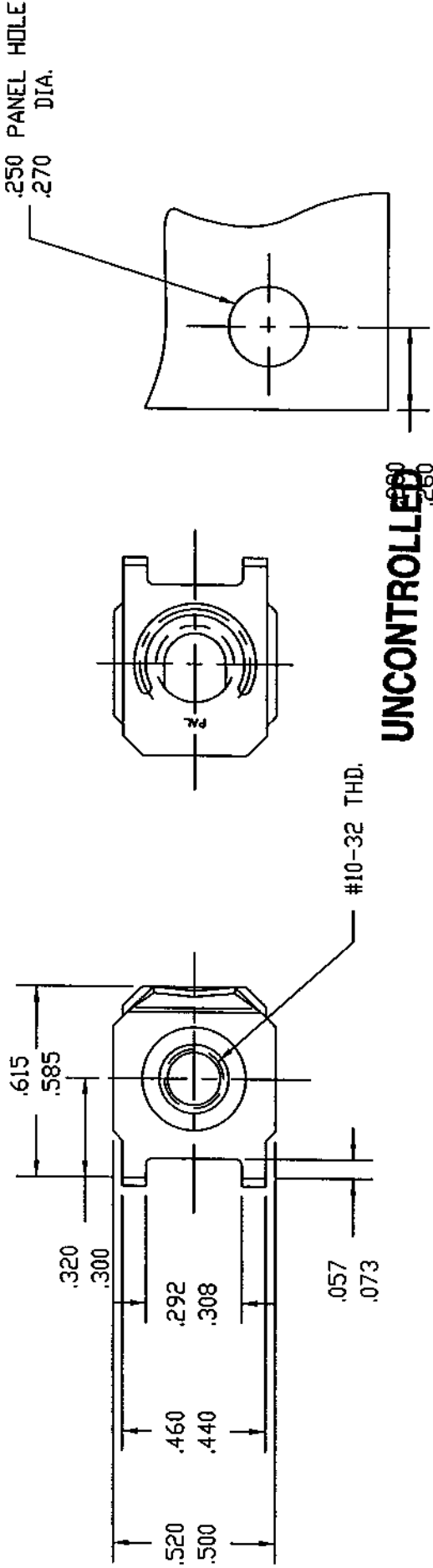


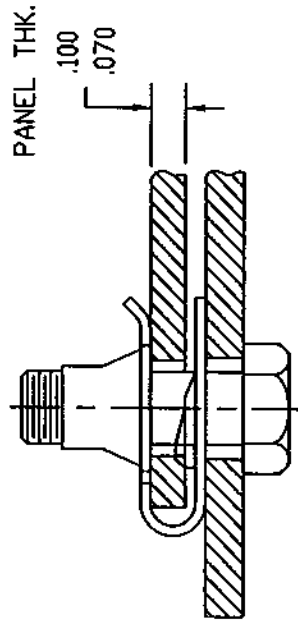
DWG LUGZ103239

FINAL INSPECTION FOR INTERNAL THREADS SHALL CONSIST OF A STANDARD THREAD GAUGE FOR PARTS WITH ELECTROPLATED OR CHEMICALLY DEPOSITED FINISHES. FOR OTHER FINISHES, THREAD INSPECTION WILL MEET A GO TEST CONDUCTED WITH AN UNCOATED (OR ZN PLATED) MATING BOLT, AND A NO-GO TEST CONDUCTED WITH THE THREAD ELEMENT OF A STANDARD GAUGE.



UNCONTROLLED

NOV 2 5 2002



7/7/86	-	.615/.585 WAS 675/645; DELETED BARBS) .055 WAS .045; ADDED 292/308, .057/073; LUGZ103239 WAS LUGZ103243	EJB	TINNERMAN PALNUT ENGINEERED PRODUCTS, LLC MOUNTAINSIDE, NJ	PAL	PALNUT	ON SERT	PUSHNUT
6/9/87	-	ADDED BOTTOM VIEW	BAD	TINNERMAN PALNUT ENGINEERED PRODUCTS, LLC MOUNTAINSIDE, NJ MATERIAL: #1050 SPRING STEEL .026 THK. HARDNESS: ROCKWELL C42-50 THREAD CLASS-2B	TITLE	PALNUT MULTI-THD. NUTS		
8/27/87	-	ADDED APPLICATION SKETCH	DMF		"U" TYPE	SCALE	RELEASED	
10/5/88	-	.250/.270 WAS 235/265 PER EON 699	EAV		SHORT CLIP STYLE	DATE	5-15-86	PART LUGZ103239
12/21/99	-	ADDED THREAD GAUGE CRITERIA	CJT		#10-32 THD, .070-.100 PANEL	CHECKED	DMF	DWG LUGZ103239
10/31/02	A	ADDED .110/.130 DIA. PER ECO #303	BAD			APPROVED	DMF	
Controlled copy must be in Red				BY				
DATE	REV	DESCRIPTION	BY					