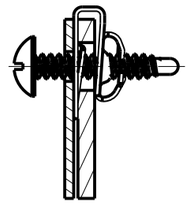
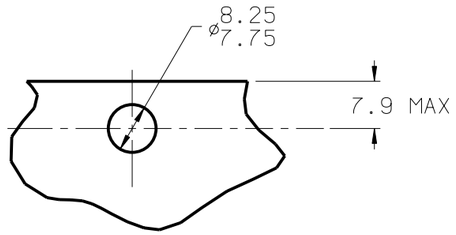
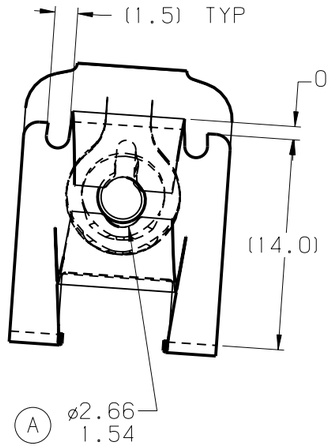
DWG NO D99000-071M REV A

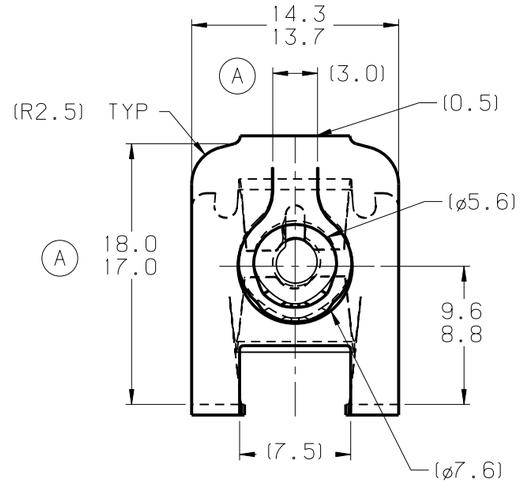


TYPICAL ASSEMBLY
SCALE 1:1



LAYOUT IN 2.0/3.4 ABS PANEL





ACTUAL SIZE

NOTES:

1) DIMENSIONING AND TOLERANCING PER ASME Y14.5M.
2) "D" IDENTIFICATION TO APPEAR ON FACE OF PART
3) MAX. PREVAILING TORQUE 1st ON -----0.5 NM.
4) MIN. PREVAILING TORQUE 1st OFF AFTER TIGHTENING SCREW TO 1.8NM.---0.11NM.
5) MIN. PREVAILING TORQUE 5th OFF-----0.11 NM.
6) MIN. DESTRUCTIVE TORQUE 4.8 NM.
7) RECOMMENDED INSTALLATION TORQUE 2.6 NM.

REVISIONS

E.C.O	REV	DESCRIPTION	DATE	DR	CK	APP
2999	A	ROTATED 5 PRONG FORM	05/14/02	DB		
		18.0/17.0 WAS 20.0/19.0				
		ø2.66/1.54 WAS (ø2.6)				
		EXTRUSION CONFIGURATION				
		REVISED. (3.0) ADDED				

MARK TOOL:

TINNERMAN PALNUT
ENGINEERED PRODUCTS (CANADA) CORPORATION

P.O. Box 2492
Hamilton, Ontario, Canada
L8N 3K1

DRAWN BY	DATE	CHECKED	SCALE	APPROVED
D.BUDNITSKY	10/22/01	D.HOLODNIUK RELEASED 11/05/01	5:2	H.RATTMANN 1ST. PROD. 11/06/01

REF:

MATERIAL	THICKNESS	HEAT TREAT	FINISH HARDNESS
SAE 1050-1065	0.71	AUSTEMPER	Rc44-51

NAME "U" TYPE SPEED NUT

PRODUCT CODE # 735

SPECIAL FEATURES: M4.2x1.41 BULLNOSE SCREW

SHEET: 1
OF: 1

DWG NO D99000-071M

SIZE B

REVISED: JANUARY 18. 2002