

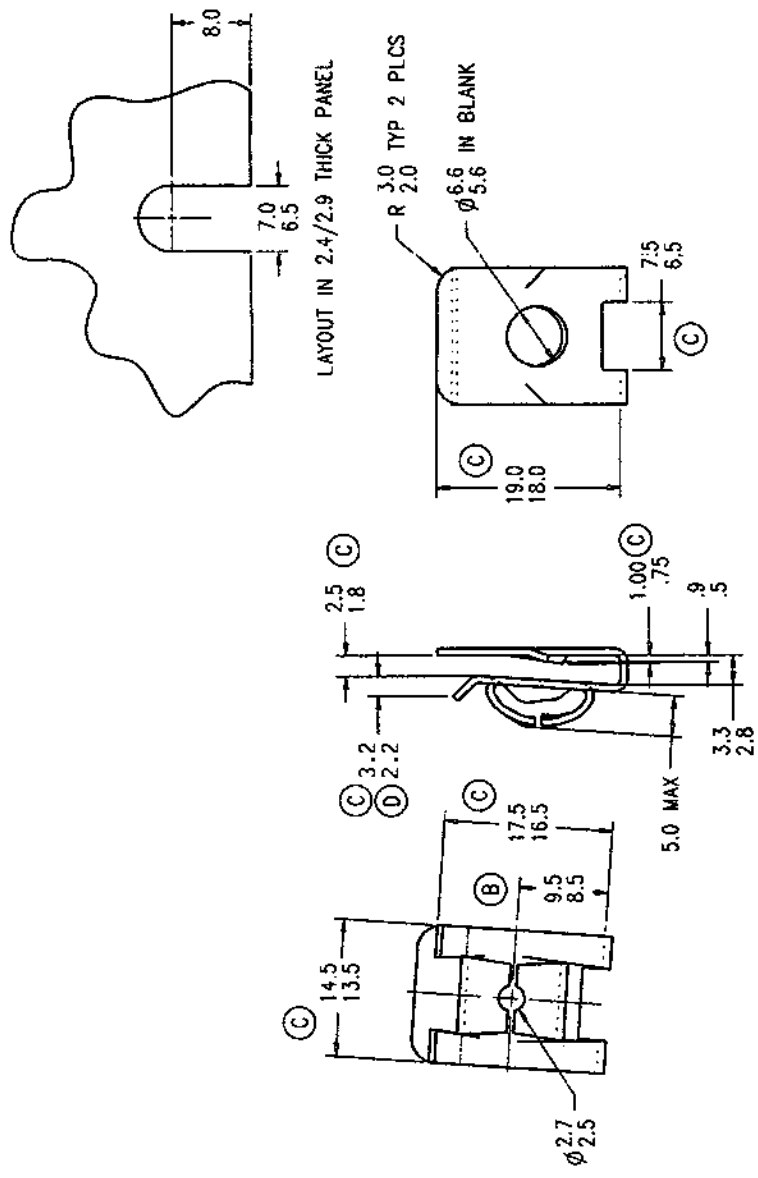
REVISIONS

E.C. QREV	DESCRIPTION	DATE	DR	CK	APP
2036 A	" \diamond " WAS "D"	01/29/97	JP	RR	TM
2037 B	DIMENSION LINE MOVED	02/04/97	JP	RR	MD
2050 C	2.5/1.8 WAS 1.8 MAX	03/12/97	JP	RR	HR
	1.00/0.75 WAS .75 MIN				
	7.5/6.5 WAS (7.3)				
	3.2/2.2 ADDED				
	3.4 MIN DELETED				
	17.5/16.5 WAS 17.8/16.2				
	14.5/13.5 WAS 14.4/13.6				
	19.0/18.0 WAS 19.3/17.8				
2279 D	DIMENSION LINE MOVED	04/30/98	ML	RR	HR
2547 E	REDRAW ON NEW BORDER	10/18/99	RB		
	MIN. DESTRUCTIVE TORQUE				
	4.8 NM WAS 3.4 NM				
	RECOMMENDED INSTALLATION				
	TORQUE 2.6 NM WAS 1.6-2.8 NM				

MARK TOOL:



DRAWN BY	DATE	CHECKED	SCALE	APPROVED
P. SELVEY	11/29/96	R. RANKIN <small>PREPARED</small>	2:1	H. RATTIMANN <small>CHIEF, PROD.</small>
REF		01/23/97		01/24/97
MATERIAL	THICKNESS	HEAT TREAT	FINISH	HARDNESS
SAE 1050-1065	0.71	AUSTEMPER		Rc44-51
NAME	U TYPE SPEED NUT		PRODUCT CODE #	735
SPECIAL FEATURES:	M4.2 X 1.41 SELF TAPPING SCREW			
SHEET: 1	DWG NO	D98860-071M		SIZE
OF: 1				B



- NOTES:
- 1) THE NUT MUST FLEX TO ALLOW THE SURFACE CARRYING THE HELIX IMPRESSION TO LAY FLAT AT ASSEMBLED PANEL, WHEN 1.35 NM (12 LB-IN) OF TORQUE APPLIED, USING A TEST SCREW AS CALLED OUT IN TORQUE SPECIFICATIONS.
 - 2) (A) " \diamond " IDENTIFICATION TO APPEAR ON FACE OF PART.
 - 3) MAX. PREVAILING TORQUE 1st ON ----- 0.5 NM.
 - 4) MIN. PREVAILING TORQUE 1st OFF AFTER TIGHTENING SCREW TO 1.8 NM ----- 0.11 NM.
 - 5) MIN. PREVAILING TORQUE 5th OFF ----- 0.11 NM.
 - 6) (E) MIN. DESTRUCTIVE TORQUE 4.8 NM.
 - 7) (E) RECOMMENDED INSTALLATION TORQUE 2.6 NM.
 - 8) (E) DIMENSIONING AND TOLERANCING PER ANSI Y14.5M.

