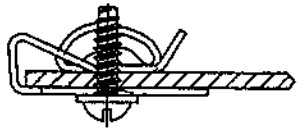
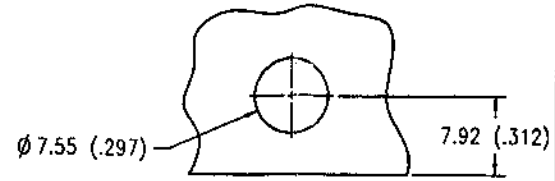
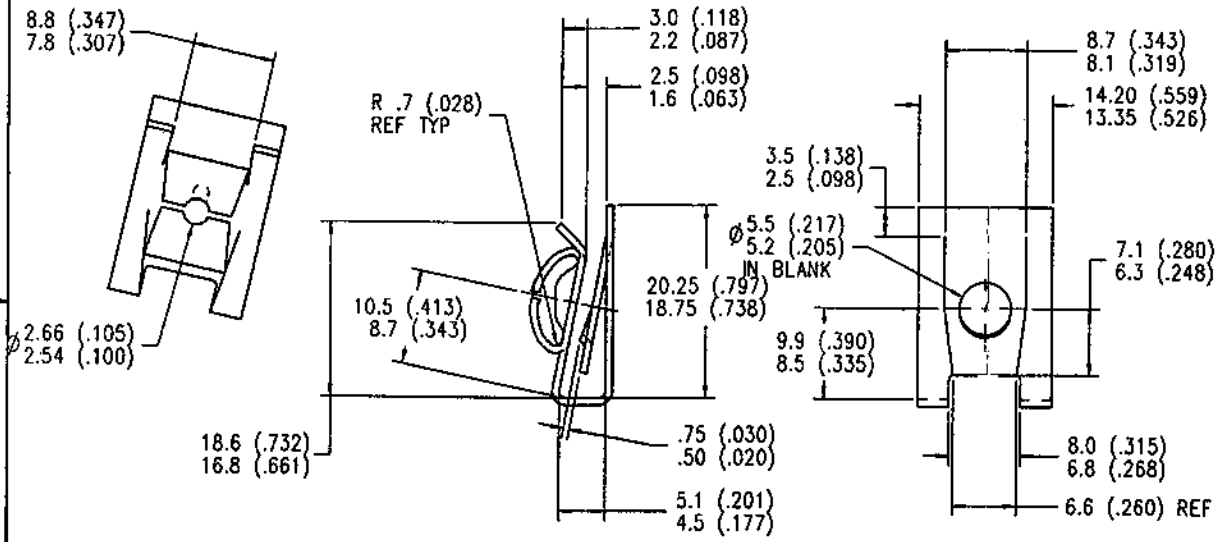
DWG NO D98601-071M REV B



VIEW "A"



LAYOUT IN 3.8 (.150) - 1.8 (.071) PANEL



NOTES:
1. THE NUT MUST FLEX TO ALLOW THE SURFACE CARRYING THE HELIX IMPRESSION TO LAY FLAT AT ASSEMBLED PANEL WHEN 12 lb-in OF TORQUE IS APPLIED USING A TEST SCREW AS CALLED OUT IN TORQUE SPECIFICATIONS. SEE VIEW "A"
2. "D" IDENTIFICATION TO APPEAR ON FACE OF PART

PERFORMANCE SPECIFICATIONS:
- MAX PERVAILING TORQUE 1ST ON 0.5 Nm (4.43 lb-in)
- MIN PREVAILING TORQUE 1ST OFF AFTER TIGHTENING SCREW TO 1.8 Nm... 0.11 Nm (0.97 lb-in)
- MIN PREVAILING TORQUE 5th OFF 0.11 Nm
- MIN DESTRUCTIVE TORQUE 3.4 Nm (30.1 lb-in)
- RECOMMENDED INSTALLATION TORQUE 1.6-2.8 Nm (14.16-24.78 lb-in)

ACTUAL SIZE

REVISIONS

E.C.O	REV	DESCRIPTION	DATE	DR	CK	APP
2041	B	REDRAWN ON NEW BORDER	02/10/97	JP	RR	RF

MARK TOOL:

TINNERMAN PALNUT ENGINEERED PRODUCTS, LLC P.O. Box 10 Brunswick, OH 44212

DRAWN BY	DATE	CHECKED	SCALE	APPROVED
S. SZOKE	02/10/97	RELEASED	2:1	EST. PROD.

REF

MATERIAL	THICKNESS	HEAT TREAT	FINISH HARDNESS
SAE 1050-1065	0.71 (.028)	AUSTEMPER	Rc44-51

NAME: U TYPE SPEED NUT

PRODUCT CODE #: 735

SPECIAL FEATURES:

SHEET 1 OF 1	DWG NO	SIZE
	D98601-071M	B