

REVISIONS

E.C. QREV	DESCRIPTION	DATE	DR	CK	APP
1869	Q	03/19/96	JP	RR	HR
	REDRAWN ON NEW BORDER				
	NOTE DELETED				
	R 0.7 (.028) REF. TYP. ADDED				
	IR 0.7 (.028) REF. TYP. ADDED				
	ASSEMBLY VIEW CHANGED				
	PICTORALLY				
1866	R	04/10/96	JP	RR	HR
	NOTES 6 & 7 ADDED				
2545	S	10/18/99	RB	RR	HR
	REDRAWN ON NEW BORDER				
	MIN. DESTRUCTIVE TORQUE				
	4.8 NM WAS 3.4 NM				
	RECOMMENDED INSTALLATION				
	TORQUE 2.6 NM WAS 1.6-2.8 NM				

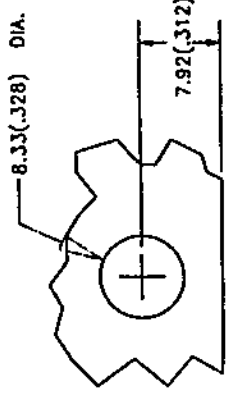
MARK TOOL:

**TINNERMAN PALNUT**  
ENGINEERED PRODUCTS, LLC

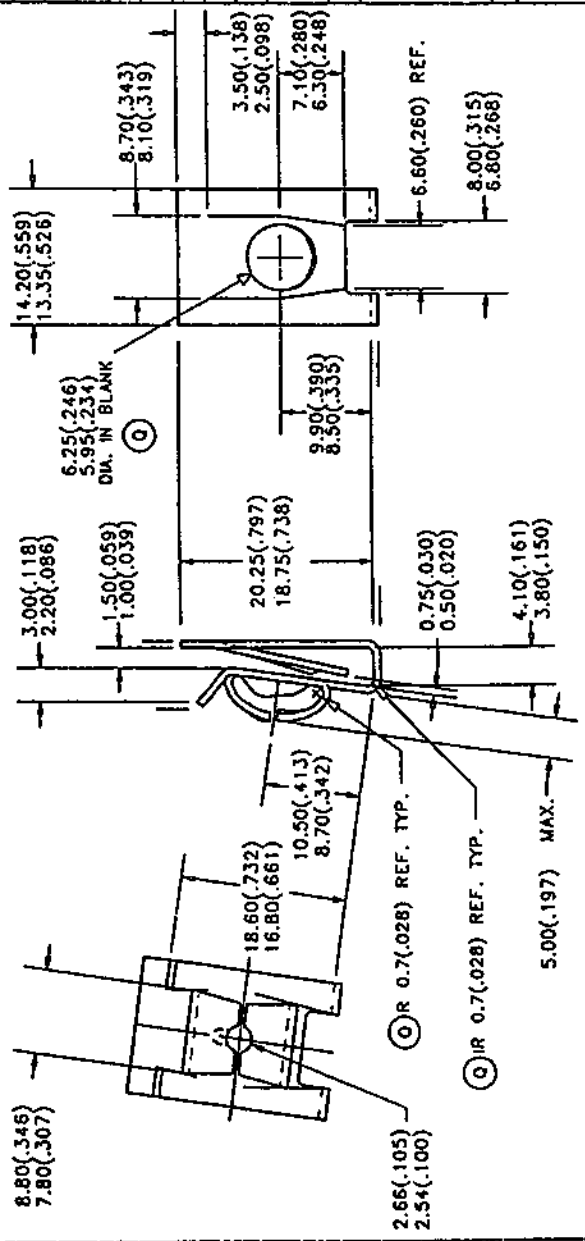
DRAWN BY	DATE	CHECKED	SCALE	APPROVED
P. SELVEY	03/15/90	E. C. R RELEASED	2:1	H. R. SEAL. PRG.
		09/01/92		09/03/92

MATERIAL	THICKNESS	HEAT TREAT	FINISH	HARDNESS
SAE 1050-1065	0.71	AUSTEMPER		RC44-51
NAME	SPEED NUT U TYPE			
	PRODUCT CODE # 735			

SPECIAL FEATURES:	DWG NO	SIZE
	D98316-071M	B
SHEET: 1		
OF: 1		



SEE NOTE 1



NOTES:

- 1) THE NUT MUST FLEX TO ALLOW THE SURFACE CARRYING THE HELIX IMPRESSION TO LAY FLAT AT ASSEMBLED PANEL. WHEN 1.35MM (.128 IN.) OF TORQUE APPLIED, USING A TEST SCREW AS CALLES OUT IN TORQUE SPECIFICATIONS.
- 2) "O" IDENTIFICATION TO APPEAR ON FACE OF PART
- 3) MAX. PREVAILING TORQUE 1st ON ---0.5 NM.
- 4) MIN. PREVAILING TORQUE 1st OFF ---0.11 NM.
- 5) MIN. PREVAILING TORQUE 5th OFF ---0.11 NM.
- 6) MIN. DESTRUCTIVE TORQUE 4.8 NM. (R) (S)
- 7) RECOMMENDED INSTALLATION TORQUE 2.6 NM. (R) (S)