

Materials

Parts

- Machine screws
- Wood screws

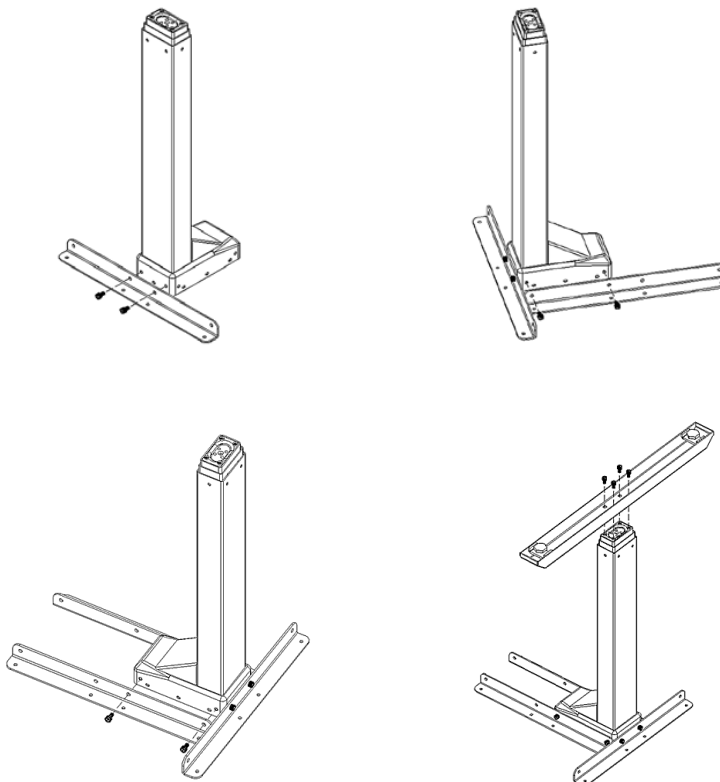
Tools

- Allen wrench
- Phillips screwdriver

Step One

INSTALL FEET & MOUNTING BRACKETS TO LIFTING COLUMNS

Fasten the provided machine screws by hand and tighten using an allen wrench. Note: Both sides of the mounting brackets do not have the same size holes. The side with larger holes mounts to the lifting columns using the machine screws. The side with smaller holes mounts to the UP-table using wood screws. The machine screws do not fit through the smaller holes.



Step Two

INSTALL LIFTING COLUMN BASE ASSEMBLY TO THE UP-TABLE

Install using the provided wood screws. For UP-tables 60" and smaller – lifting column bases can be mounted at the table's edge or with slight overhang. For UP-tables larger than 60" – position lifting column bases 60" apart and mount with the same overhang on both sides (centered).

Step Three

MOUNT CONTROL BOX AND HANDSET TO THE UP-TABLE

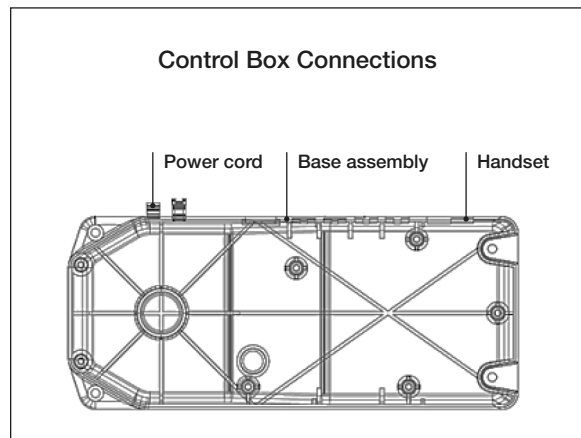
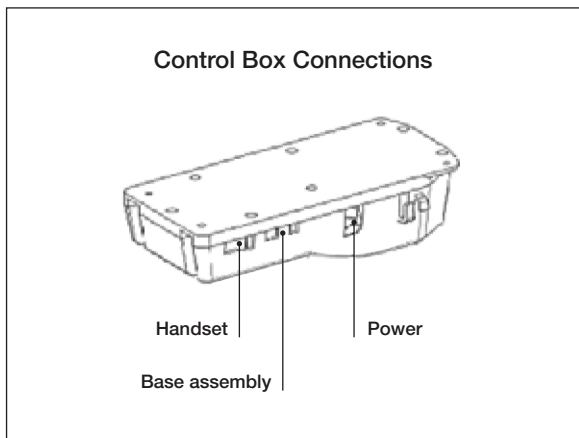
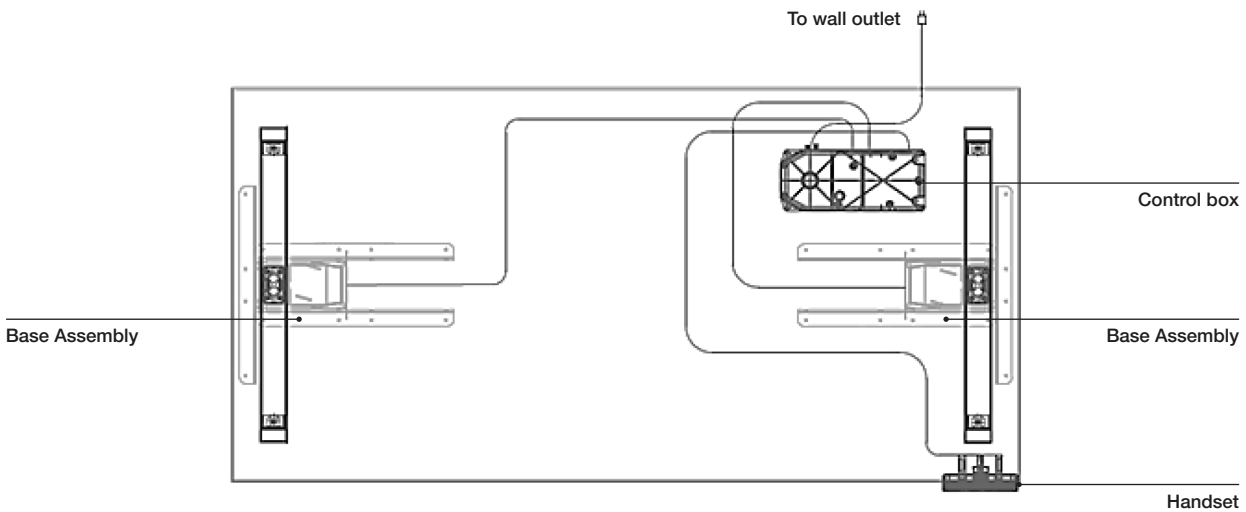
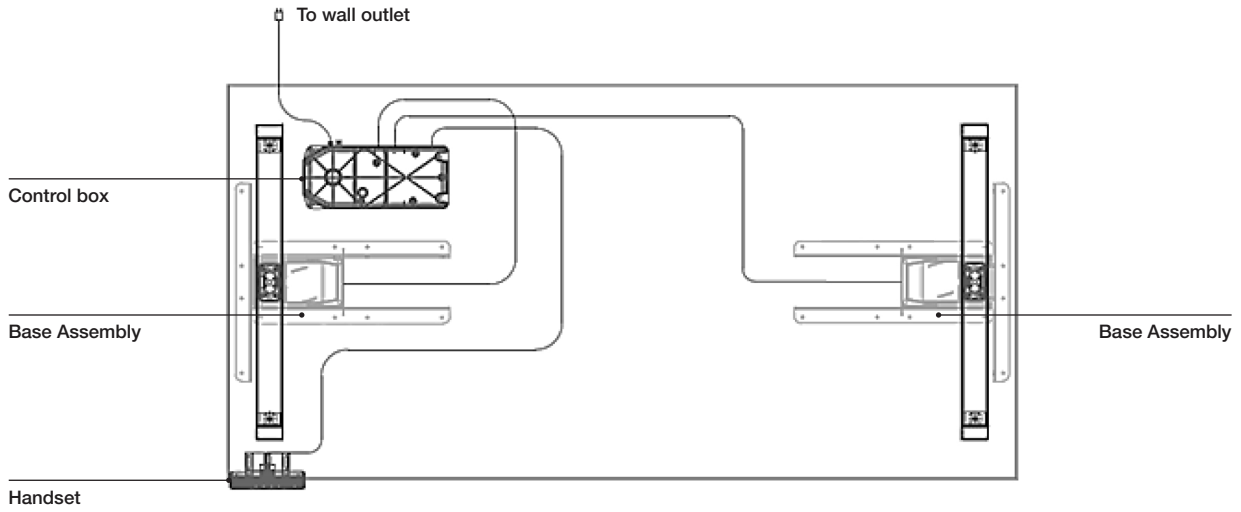
Mount using the provided wood screws. The Control Box can be mounted anywhere on the underside of the UP-table. Mounting the control box tucked behind the left or right lifting column is most ideal.

The handset can be mounted anywhere on the underside of the UP-table's front edge.

Step Four

CONNECT CABLES

Connect lifting column bases and handset to the control box using the provided cables as per the following diagrams. Adhesive backed cable clips can be used to secure the cables and prevent sagging. Once clips are positioned, then secure with wood screws.



Step Five

TURN THE ASSEMBLED UP-TABLE RIGHT SIDE UP

Use two people and proper lifting techniques to prevent injury. Adjust the leveling glides on the feet as needed to ensure the UP-table is level. Plug the power cord into a 110V outlet. Make sure obstacles are not in the UP-table's path and that cords have enough slack to accommodate the change of height.

Step Six

INITIALIZE UP-TABLE – RESET PRIOR TO USE

Push and hold the DOWN button on the handset until the UP-table reaches its lowest height. Release the DOWN button and then push and hold the DOWN button for approximately 5 seconds. Release the DOWN button. Continue doing this until the UP-table slightly rises and stops. When the UP-table slightly rises and stops the RESET procedure is complete. To program the presets use the UP/DOWN buttons to reach your desired height, then press M followed by the preset you want to save (1 – 4).

TECHNICAL SPECIFICATIONS

Height Range	24.4" – 49.6"
Speed	1.5" per second
Weight Limit	350 lbs.
Duty Cycle	10% maximum; 2 min. ON / 18 min. OFF

Troubleshooting

- If the UP-table is not functioning properly it may need to be RESET. Follow the RESET procedure outlined in Step 6.
- If the handset displays an error code check that all connections are secure and perform the above RESET procedure.
- If the handset displays HOT, let the UP-table cool down for 20 minutes.
- If the UP-table is not level adjust the leveling glides on the feet.
- The UP-table might need RESET if ever unplugged or if any connections are disconnected.

Safety & Warnings

- Inappropriate use of this product may cause property or bodily injury.
- Not intended for use by children or persons who require supervision.
- Make sure obstacles are not in the UP-table's path and all cords are of appropriate length.
- Do not open any of the UP-table's components – Risk of electric shock.
- Risk of Pinch Point – the UP-table should have a minimum of a 1" gap around all sides.
- Do not sit, stand, or crawl on or under the UP-table.
- Keep all electrical components away from liquids.
- The manufacturer does not accept warranty/liability claims for damages caused by improper use.