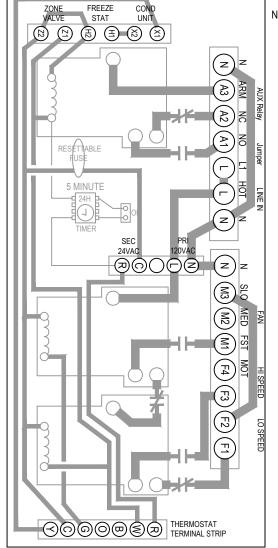
- H1 FREEZE STAT TERMINAL
- H2 FREEZE STAT TERMINAL
- X1 COOLING MODE 24v OUTPUT
- X2 24 VAC COMMON
- Z1 HEATING MODE 24v OUTPUT
- Z2 24 VAC COMMON
- TR 20 VA TRANSFORMER

(115 VAC PRIMARY, 24V SECONDARY)

BOARD CIRCUITRY DRAWING



CAUTION

DISCONNECT THE ELECTRIC POWER BEFORE SERVICING

ATTENTION

DECONNECTER DU CIRCUIT D'ALIMENTATION ELECTRIQUE AVANT L'ENTRE-TIEN

NOTES:

- 1) CONSTANT FAN CONTROL OR JUMPER WIRE MUST BE USED TO COMPLETE THE F1 TO F2 CIRCUIT
- 2) HEATING SPEED CONTROL OR JUMPER WIRE MUST BE USED TO COMPLETE THE F3 TO F4 CIRCUIT. HEATING SPEED CONTROL IS NOT TO BE USED ON ELECTRIC HEAT SYSTEMS.
- 3) TERMINAL F4 REQUIRES AN EXTERNAL JUMPER TO TERMINAL M1 FOR HIGH SPEED HEATING OR M2 FOR MEDIUM SPEED HEATING
- 4) AUXILIARY RELAY COMMON(A3) CAN BE USED WITH A1 AND/OR A2 AS DRY CONTACTS, ARMED 24v FROM THE 'R' TERMINAL, OR ARMED 115v FROM THE 'L' TERMINAL
- 5) 'C' TERMINAL ON BATTERY OPERATED THERMOSTAT IS NOT NEEDED FOR SOME THERMOSTATS. CONSULT THERMOSTAT INSTRUCTIONS FOR DETAILS.
- SEE INSTALLATION MANUAL FOR MORE DETAILED WIRING INFORMATION.
- 7) FAILURE TO READ AND FOLLOW ALL INSTRUCTIONS CAREFULLY BEFORE INSTALLATION COULD CAUSE PERSONAL INJURY AND/OR PROPERTY DAMAGE.
- 8) THIS UNIT IS EQUIPPED WITH A TIMER OVERRIDE CIRCUIT THAT IS ACTIVATED FOR FIVE (5) MINUTES WHEN POWER IS APPLIED TO THE UNIT. CHECK JUMPER SETTING ON CIRCUIT BOARD TO ARM/DISARM. NO BLACK PLASTIC JUMPER PIN INDICATED THE TIMER IS DISARMED.
- M1 MOTOR HIGH SPEED
- M2 MOTOR MEDIUM SPEED
- M3 MOTOR LOW SPEED
- F1 CONSTANT FAN CONTROL TO RELAY
- F2 CONSTANT FAN CONTROL TO MOTOR
- F3 HEATING SPEED CONTROL TO RELAY
- F4 HEATING SPEED CONTROL TO MOTOR
- A1 AUXILIARY NORMALLY OPEN
- A2 AUXILIARY NORMALLY CLOSED
- A3 AUXILIARY COMMON
- R 24v POWER
- C 24v COMMON
- ° ENSURE THAT THE FILTER IS KEPT CLEAN AT ALL TIMES
- ° MOTOR HAS PERMANENT LUBE BEARINGS AND DOES NOT REQUIRE OILING
- ° THIS UNIT IS NOT TO BE USED DURING CONSTRUCTION OR WARRANY IS NULL AND VOID.

YW - YELLOW (NEUTRAL)

R - RED (LOW SPEED)

BL - BLUE (MEDIUM SPEED)

WWW.HI-VELOCITY.COM

BK - BLACK (HIGH SPEED)

WH - WHITE (NEUTRAL)

M - MOTOR

N - 115/1/60 NEUTRAL

