



C92K系列数控全液压模锻锤

C92K Series CNC Fully Hydraulic Die Forging Hammer



适用范围:

本产品适用于各种零件的精密锻造和多模腔锻造。实现了高速和高效率的连续锻造，可实现模锻自动化生产线，满足了模锻件的高效率快速成形，提高了锻件质量。

Adapbility:

The CNC Fully Hydraulic Die Forging Hammer is suitable for all kinds of forgings with precision forging and multiple molds forging. It can realize high speed and high efficiency continuous production, realize automatic production line, satisfy the closed die forgings with high efficiency of fast shaping, improve the quality of forgings.

主要技术参数

Main technical parameters

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Main Technical Parameters of C92K Series CNC Fully Hydraulic Die Forging Hammer

型号 Type	C92K -6.3	C92K -8	C92K -10	C92K -12.5	C92K -16	C92K -20	C92K -25	C92K -31.5	C92K -40	C92K -50	C92K -63	C92K -80	C92K -100	C92K -125	C92K -160	C92K -200	C92K -250	C92K -320	C92K -400
打击能量 (KJ) Hit energy	6.3	8	10	12.5	16	20	25	31.5	40	50	63	80	100	125	160	200	250	320	400
落下部分 质量 (kg) Weight of falling part	430	540	680	860	1080	1350	1700	2100	2700	3400	4350	5650	6800	8500	10800	13700	17000	21000	27000
最大打击 频次 (min ⁻¹) Max. hit frequency	110	110	100	100	90	90	90	85	85	85	80	75	75	70	70	60	50	45	40
最大打击 行程 (mm) Max. stroke	555	570	570	580	640	660	685	700	710	745	760	810	850	1000	1050	1050	1100	1150	1200
主电机 功率 (kw) Main motor power	30	30	30	37	45	55	75	75	90	2×75	2×75	2×90	2×90	2×132	3×90	2×160	2×160	2×200	4×160
整机质 量 (kg) Total weight	15000	15000	15000	19000	28000	30000	39300	47000	58000	78500	95000	120000	141000	195000	235000	285000	350000	435000	530000