



GSL

TECHNOLOGY, INC.



THE

PHOENIX SUPPRESSOR

by GSL TECHNOLOGY

MANUAL

WARNING

Failure to follow installation and maintenance instructions detailed in this manual can result in injury to the user and/or damage to the weapon

The Phoenix Suppressor

The Phoenix Suppressor is an upgraded version of the classic MK-9K Suppressor. The original MK-9K was a co-axial design, utilizing stamped washers and spacers. The Phoenix Suppressor maintains this co-axial design. The upgraded machine cones and make this unit much more efficient than its predecessor. The Phoenix Suppressor is designed for the Heckler and Koh MP5 sub-machine gun. It should never be used on a center fire rifle.

Mounting the Suppressor to the Heckler and Koch MP5 Sub-Machine Gun

The Heckler and Koch sub-machine gun utilizes a 3-lug mount. Some versions have a threaded barrel with a knurled thread protector. The Phoenix Suppressor should never be mounted over the knurled thread protector. GSL Technology, Inc. can provide a smooth thread protector that is properly sized to use on the Phoenix Suppressor. Failure to switch over to the properly sized, smooth thread protector can result in damage to the suppressor.

GSL Technology, Inc. can also provide a threaded rear mount by request. This would thread directly onto the factory threaded Heckler and Koch threaded barrel. Call the factory to discuss your needs.

Some companies build copies of the MP5 sub-machine guns. Copies are not always built to factory specifications. We cannot guarantee proper alignment on guns not manufactured by Heckler and Koch.

WARNING

Before installation of the Phoenix Suppressor, always remove the magazine from the firearm, open the action and visually examine the weapon to be certain the chamber is empty and the weapon is unloaded.

Failure to do so can result in serious injury.

GSL Technology, Inc. Tri-Lock mounting instructions

1. Make certain the weapon is unloaded, the magazine is removed, the safety is on and the bolt is locked in the open position.
2. Align the 3 grooves in the Phoenix Suppressor rear mount with the 3 lugs on the Heckler and Koch barrel.
3. Pull the Phoenix Suppressor rearward against the spring tension in the mount until the unit can be rotated counter clockwise while holding the weapon.
4. Rotate the Phoenix Suppressor 60 degrees until it stops. Then release the pressure on the suppressor.
5. Rock the suppressor to make sure the lugs have engaged the pockets in the mount.
6. To remove the suppressor, follow these directions in reverse.

Mounting the Optional Thread On Rear Mount

1. Make sure the weapon is unloaded, the magazine is removed, the safety is on and the bolt is in the locked position.
2. Being careful not to cross thread the unit, screw the suppressor onto the factory threaded barrel, making sure that it is aligned with the threads.
3. Tighten the suppressor by hand, making sure it is snugly fit
4. Thread on suppressors can loosen up, so it is the operator's responsibility to frequently check to make sure the suppressor is still locked tightly to the barrel. **Warning!** The suppressor can be **HOT** and can cause severe burns.

Construction of the Phoenix Suppressor

The Phoenix Suppressor, like its predecessor, is a co-axial design. It has a central core along with the outer core as an expansion chamber. Unlike its predecessor, the Phoenix Suppressor has a series of machined and jetted M-Baffles, which are more efficient than the stamped baffles and spacers that were used in the past models. The baffles are keyed with notches and tangs to maintain the proper alignment of the jetting, giving the suppressor optimum performance.

Cleaning the Phoenix Suppressor

Total cleaning of the Phoenix Suppressor is not necessary. GSL Technology has data showing that a suppressor built in this configuration can achieve 100,000 to 200,000 rounds shot through it before it degrades to the point it needs to replace the baffles. We have found that partial disassembly of the unit and cleaning of the expansion chamber, after firing 1,200 to 2,000 rounds through the unit, is sufficient.

Should you choose to clean your Phoenix Suppressor, keep in mind the components are manufactured of aircraft grade aluminum. You should never use solvents that contain ammonia, including Hoppe's, Sweets and GI bore cleaner. Water based solvents can also damage the aluminum components.

Field Stripping

Unscrew the front cap that is threaded into the central core. This also holds the outer tube in place which is sandwiched between the front cap and the rear mount. The rear mount has an O-Ring in the groove that provides a gas seal. Once the front cap is removed, the outer tube can be slipped off. Unscrew the inner core assembly from the rear mount. There is no need to disassemble the central core any further. However, if you wish, you may unscrew the retainer and remove the M-Baffles.



When replacing the M-Baffles into the central core, align the jets to all be lined up in arrow and keyed with the notches and tangs keyed together. The last baffle has no tangs because it seats up against the retainer. To assemble, follow these directions in reverse.

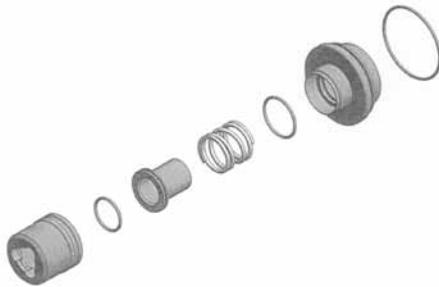


Maintenance of the Tri-Lock Mount

1. The Tri-Lock mount consists of 4 main components: Body, Piston, Spring and Rear Coupling Body. There are also 2 O-Rings to seal the mount.
2. Unscrew the rear coupling body. This will expose the piston and spring. Clean these components and repack with grease. We recommend "Super Lube" which is a multi-purpose grease with Syncon. This can be purchased at any automotive supply or trailer supply store. If this is not available, any other grease would be adequate to use.
3. Inspect the O-Rings for signs of excessive wear or damage. Should they need to be replaced, use the following sizes:

Body O-Ring: 13/16" x 11/16" x 1/16" Viton

Piston O-Ring: 15/16" x 13/16" x 1/16" Viton



Warranty Information

Unconditional Lifetime Warranty. If for any reason you have an issue with a GSL Technology product, we will repair or replace it free of charge. The warranty does not apply if the product is altered in any way.

Damaged Suppressor

This or any suppressor may not properly operate and create a significant risk of injury or death if damaged or obstructed. Any and all such damage should be reported to an Armor familiar with this suppressor and the weapon system or it should be returned with the RA to GSL Technology, INC.

For more information, contact GSL Technology, INC. at:
customerservice@gsltechnology.com

Manufacturer's Disclaimer

GSL Technology, INC. manufactures all suppressors to the highest quality and technical standards in the industry. However, improper usage by any end-user by this product may result in serious injury to the user or third parties. Therefore, it is the user's responsibility to understand this product and the weapon system used therewith. If you do not understand the instructions in this manual, please contact GSL Technology for further clarification at gsltechnology.com. GSL Technology, INC. shall have no liability for incidental or consequential damages and under no circumstances be liable for personal injury, death, property damage, environmental damage, or economic losses of any type caused by the misuse of this product or negligence on the part of the user. The warranty and disclaimer in this manual for the suppressor are subject to all laws which may limit these terms. To the extent allowed by law, the purchase of this product places an affirmative duty on any distributor, retailer, or user to transfer this manual with the suppressor.

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