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Product Datasheet

www.Applied-Motion.com

ST5-Q-NE

DC Advanced Microstep Drive w/ Q Programming & Encoder Input



Product Features

- *Programmable microstepping drive with advanced current control*
- *Q Programmer™ for robust motion control programming*
- *744 lines of stored program capability*
- *Math calculations using analog and digital parameters*
- *Supports all “S” drive control modes as well*
- *Modbus/RTU for easy PLC and HMI communication*
- *Compatible with many 3rd party HMIs*
- *Wide current range 0.1 to 5.0 A/phase (peak of sine) with idle current reduction*
- *Advanced anti-resonance algorithm*
- *Torque ripple smoothing*
- *8 digital inputs, 4 digital outputs, optically isolated*
- *2 analog inputs, +/-10 volt range*
- *Encoder feedback connector for Stall Prevention & Stall Detection*
- *RS-232 cable and mating connectors included*

Description

The ST5-Q-NE stepper drive is a DC-powered microstepping drive for controlling two-phase, bipolar step motors. It offers advanced current control and a sophisticated 3rd generation anti-resonance algorithm that electronically dampens motor and system resonances to improve motor smoothness and usable torque over a wide speed range. The drive also employs electronic torque ripple smoothing and microstep emulation to greatly reduce motor noise and vibration. The drive must be powered from 24-48 VDC and can output up to 5.0 A/phase (peak-of-sine) to the step motor. Over-voltage, over-temperature and over-current protection features prevent damage while running in adverse conditions. The drive is complemented by a specifically matched set of NEMA 11 through NEMA 23 frame stepper motors (see Related and Recommended products below).

The ST5-Q-NE can operate in all of the same control modes as the S model (pulse & direction, velocity, streaming commands, SiNet Hub operation), plus it has the ability to run stand-alone Q programs stored in non-volatile memory. Q programs are created using the *Q Programmer™* software, which provides multi-tasking, math functions, conditional processing, data register manipulation, and more features in a robust yet simple text-based programming language. The drive is setup and configured using Applied Motion's *ST Configurator™* software. Preconfigured motor setup files included with *ST Configurator™* make it easy to set up the drive for optimum results.

For connecting to external devices such as control signals, incremental encoders, limit switches, proximity or photoelectric sensors, PLC I/O, lamps, and other devices, the drive comes with 8 digital inputs, 4 digital outputs, and 2 single-ended analog inputs (analog inputs can be wired together as 1 differential analog input). Adjustable digital filters are present on the digital inputs for enhanced reliability in noisy environments.

The drive comes with an RS-232 port for configuration, serial communications and programming.

The ST5-Q-NE comes with an encoder feedback connector for applications that demand a higher level of position control than ordinary open-loop step motor systems can provide. Use our double-shaft step motors with incremental encoders and activate either Stall Detection or Stall Prevention in the drive. Stall Detection notifies the system as soon as the required torque is too great for the motor, which results in a loss of synchronization between the rotor and stator, also known as stalling. Stall Prevention automatically adjusts motor speed to maintain synchronization of the rotor to the stator under all conditions. This unique feature allows step motors to operate in a much broader range of applications than previously possible, such as torque-control. The Stall Prevention feature also performs static position maintenance, which maintains the position of the motor shaft when at rest. Additionally, the inclusion of the optional encoder allows the motor to be precisely homed to the index (marker) pulse.

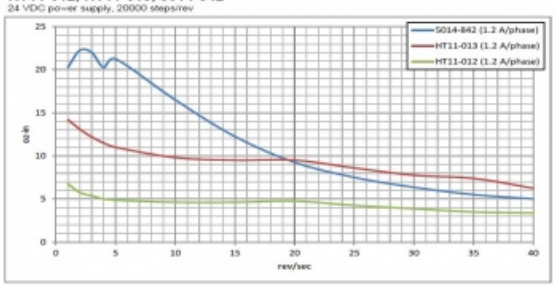
All ST drives are CE approved and RoHS compliant.

Specifications

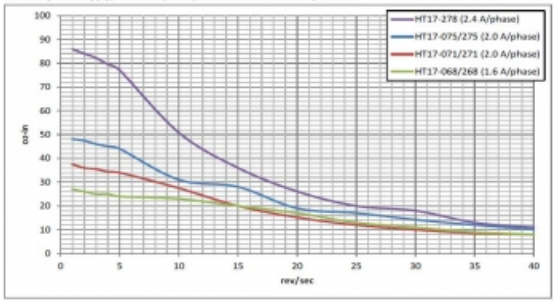
Model Number:	ST5-Q-NE
Part Number:	5000-130
Supply Voltage:	24-48 VDC
Supply Voltage Type:	DC
Control Modes:	Step & Direction Velocity (Oscillator) Streaming Commands Analog Positioning Encoder Following Q Programming SiNet Hub Compatible Modbus RTU
Output Current:	0.1-5.0 A/phase
Communication Ports:	RS-232
Encoder Feedback:	Yes
Step Resolution:	Full Half Microstepping Microstep Emulation
Idle Current Reduction:	0-90%
Setup Method:	Software setup
Digital Inputs:	8
Digital Outputs:	4
Analog Inputs:	1 differential or 2 single-ended
Dimensions:	5.0 x 3.0 x 1.75 inches
Weight:	10.4 oz
Operating Temperature Range:	0-70 °C
Ambient Temperature Range:	0-55 °C
Ambient Humidity:	90% max, non-condensing
Status LEDs:	1 red, 1 green
Circuit Protection:	Short circuit Over-voltage Under-voltage Over-temp

Torque Curves

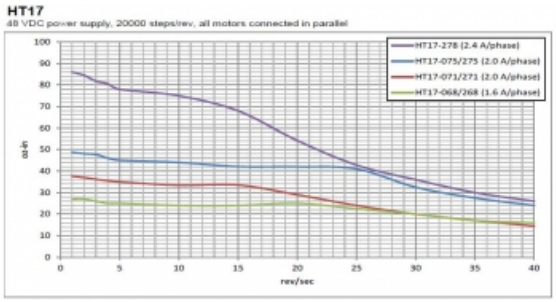
HT11-012, HT11-013, 5014-842
24 VDC power supply, 20000 steps/rev



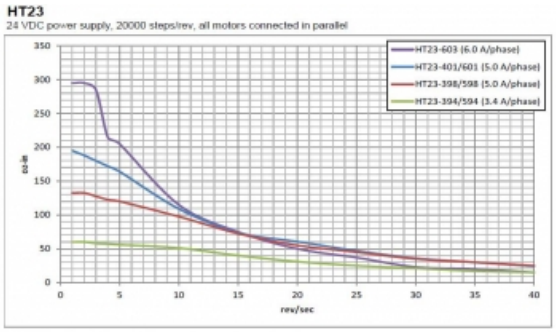
HT17
24 VDC power supply, 20000 steps/rev, all motors connected in parallel



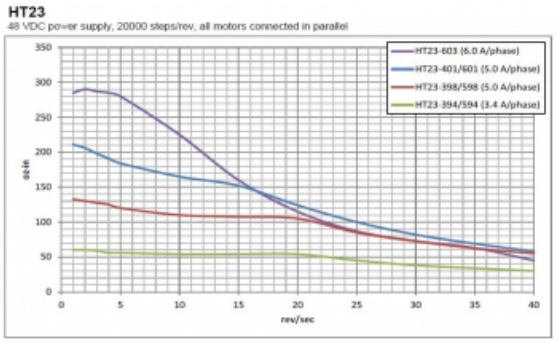
HT17
48 VDC power supply, 20000 steps/rev, all motors connected in parallel



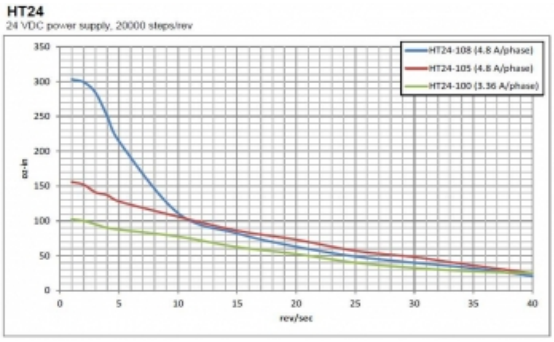
HT23
24 VDC power supply, 20000 steps/rev, all motors connected in parallel



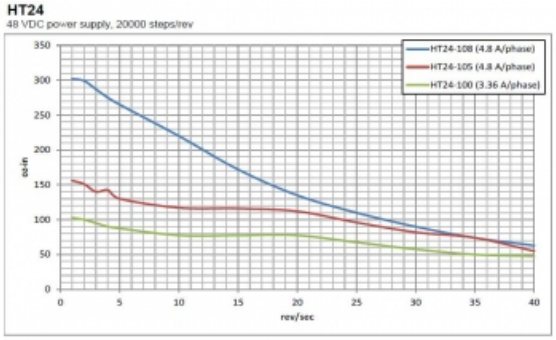
HT23
48 VDC power supply, 20000 steps/rev, all motors connected in parallel



HT24
24 VDC power supply, 20000 steps/rev



HT24
48 VDC power supply, 20000 steps/rev



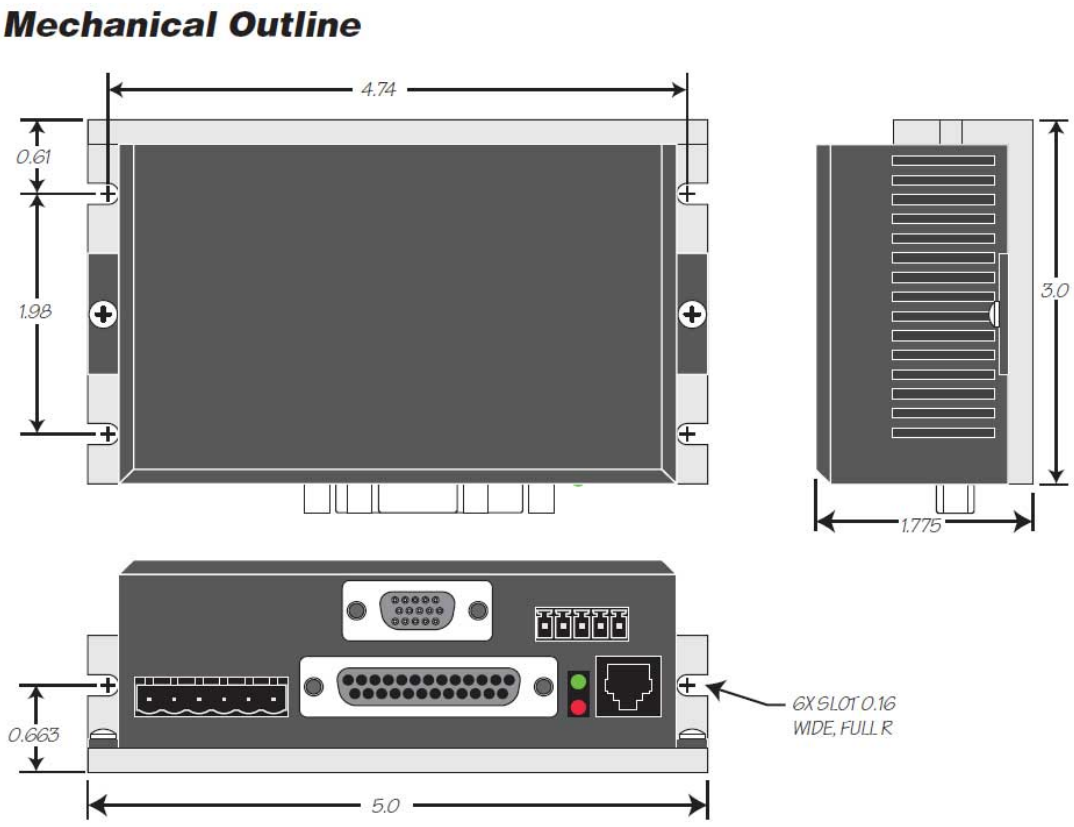
Software

Software:	SCL Utility ST Configurator™
Sample Code:	scldemo.zip

Downloads

Manuals:	ST5-10-QSi_Hardware Manual_920-0004F-opt-.pdf ST5_10_Q_QuickSetupGuide_920-0007F.pdf ModbusManual__920-0072F.pdf Host-Command-Reference_920-0002R.pdf
Product PDF - S3 Link:	http://s3.amazonaws.com/applied-motion-pdf/ST5-Q-NE.pdf
Datasheet:	ST-Datasheet_925-0007.pdf
2D Drawing:	ST5_10 Dimensions.pdf ST_T_simple_3D.pdf
3D Drawing:	ST5_10-Q_Si_C_SIMPLE.igs
Speed-Torque Curves:	ST_Speed_Torque_revF.pdf
Agency Approvals:	ST-Q-Si-C-IP_CE_DOC.pdf
Application Notes:	APPN0034B-ModbusRTU-from-Proface-HMI-with-Q.zip APPN0026B-LabVIEW-communication-using-streaming-commands.zip APPN0019_Analog-positioning-using-Q-program.zip APPN0018_EZ-Series-Touchpanel-HMI.zip APPN0016_Simple-25-pin-mating-connections.pdf APPN0015_Make-a-serial-programming-cable.pdf

2D Drawings



Products in the Series *Modbus RTU Products*

Model Number	Supply Voltage	Control Modes	Output Current	Communication Ports	Encoder Feedback	1pc.
	12-70 VDC	Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-232	Yes	$608.00
	24-70 VDC	Step & Direction, Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-232	Yes	$732.00
	12-70 VDC	Step & Direction, Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-232	Yes	$968.00
	48-70 VDC	Step & Direction, Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-232	Yes	$1339.00
	12-48 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	NA	RS-485	No	$334.00
	12-48 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	NA	RS-485	No	$354.00
	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	NA	RS-485	No	$466.00
	15-30 VDC	Step & Direction, Streaming Commands, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-485	Yes	$325.00
	12-70 VDC	Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-485	Yes	$617.00
	24-70 VDC	Step & Direction, Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-485	Yes	$752.00
	12-70 VDC	Step & Direction, Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-485	Yes	$982.00
		Step & Direction, Analog Torque / Velocity, Streaming Commands,				

	48-70 VDC	Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-485	Yes	$1434.00
	12-48 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	NA	RS-232	Yes	$420.00
	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Modbus RTU	NA	RS-232	Yes	$528.00
	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	NA	RS-232	Yes	$677.00
	15-30 VDC	Step & Direction, Streaming Commands, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-485	Yes	$342.00
	12-70 VDC	Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-232	Yes	$625.00
	24-70 VDC	Step & Direction, Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-232	Yes	$823.00
	24-70 VDC	Step & Direction, Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-232	Yes	$1075.00
	12-48 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	NA	RS-232	No	$330.00
	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Modbus RTU	NA	RS-232	No	$438.00
	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	NA	RS-232	No	$587.00
	12-48 VDC	Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-232	Yes	$494.00
	12-70 VDC	Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-485	Yes	$635.00
	24-70 VDC	Step & Direction, Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-485	Yes	$844.00

	24-70 VDC	Step & Direction, Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-485	Yes	$1170.00
	12-48 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	NA	RS-485	Yes	$427.00
	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	NA	RS-485	Yes	$536.00
	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	NA	RS-485	Yes	$686.00
	12-70 VDC	Step & Direction, Analog Torque / Velocity, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	NA	RS-232	Yes	$926.00
	12-48 VDC	Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-485	Yes	$502.00
	12-48 VDC	Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-232	Yes	$498.00
	12-70 VDC	Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-232	Yes	$691.00
	48-70 VDC	Step & Direction, Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-232	Yes	$925.00
	24-70 VDC	Step & Direction, Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-232	Yes	$1146.00
	12-48 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	NA	RS-485	No	$337.00
	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	NA	RS-485	No	$446.00
	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	NA	RS-485	No	$596.00
	15-30 VDC	Step & Direction, Streaming Commands,	NA	RS-485	Yes	$208.00

	15-30 VDC	Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-485	Yes	$308.00
	12-48 VDC	Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-485	Yes	$505.00
	12-70 VDC	Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-485	Yes	$701.00
	48-70 VDC	Step & Direction, Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-485	Yes	$946.00
	24-70 VDC	Step & Direction, Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-485	Yes	$1241.00
	12-48 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	NA	RS-232	Yes	$416.00
	12-48 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	NA	RS-232	Yes	$424.00
	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Modbus RTU	NA	RS-232	Yes	$547.00
	15-30 VDC	Step & Direction, Streaming Commands, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-485	Yes	$325.00
	12-48 VDC	Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-232	Yes	$502.00
	24-70 VDC	Step & Direction, Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-232	Yes	$661.00
	12-70 VDC	Step & Direction, Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-232	Yes	$916.00
	24-70 VDC	Step & Direction, Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-232	Yes	$1237.00
	12-48 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus	NA	RS-232	No	$326.00

		RTU				
	12-48 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	NA	RS-232	No	$346.00
	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Modbus RTU	NA	RS-232	No	$457.00
	15-30 VDC	Step & Direction, Streaming Commands, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-485	Yes	$317.00
	12-48 VDC	Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-485	Yes	$509.00
	24-70 VDC	Step & Direction, Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-485	Yes	$682.00
	12-70 VDC	Step & Direction, Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-485	Yes	$929.00
	24-70 VDC	Step & Direction, Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-485	Yes	$1332.00
	12-48 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	NA	RS-485	Yes	$424.00
	12-48 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	NA	RS-485	Yes	$432.00
	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	NA	RS-485	Yes	$556.00
	15-30 VDC	Step & Direction, Streaming Commands, Encoder Following, Q Programming, Velocity Control, Modbus RTU	NA	RS-485	Yes	$334.00
ST10-Q-NE	24-80 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Velocity Control, Modbus RTU	0.1-10.0 A/Phase	RS-232	Yes	$696.00
ST10-Q-NF	24-80 VDC	Step & Direction, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Velocity Control, Modbus RTU	0.1-10.0 A/Phase	RS-232	Yes	$668.00

ST10-Q-NN	24-80 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Modbus RTU	0.1-10.0 A/Phase	RS-232	No	$618.00
ST10-Q-RE	24-80 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	0.1-10.0 A/Phase	RS-232, RS-485	Yes	$828.00
ST10-Q-RN	24-80 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	0.1-10.0 A/Phase	RS-232, RS-485	No	$756.00
ST5-Q-NE	24-48 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Modbus RTU	0.1-5.0 A/Phase	RS-232	Yes	$648.00
ST5-Q-NF	24-48 VDC	Step & Direction, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Velocity Control, Modbus RTU	0.1-5.0 A/Phase	RS-232	Yes	$636.00
ST5-Q-NN	24-48 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Modbus RTU	0.1-5.0 A/Phase	RS-232	No	$560.00
ST5-Q-RE	24-48 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	0.1-5.0 A/Phase	RS-232, RS-485	Yes	$750.00
ST5-Q-RN	24-48 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	0.1-5.0 A/Phase	RS-232, RS-485	No	$684.00
STF03	12-48 VDC	Streaming Commands, Q Programming, CANopen, EtherNet/IP, Modbus RTU, Modbus TCP, EtherCAT	0.1-3.0 A/Phase	RS-485, CANopen, Ethernet, EtherNet/IP, EtherCAT, Ethernet, dual-port	No	$185.00
STF06	12-48 VDC	Streaming Commands, Q Programming, CANopen, EtherNet/IP, Modbus RTU, Modbus TCP, EtherCAT	0.1-6.0 A/Phase	RS-485, CANopen, Ethernet, EtherNet/IP, EtherCAT, Ethernet, dual-port	No	$198.00
STF10	24-70 VDC	Streaming Commands, Q Programming, CANopen, EtherNet/IP, Modbus RTU, Modbus TCP, EtherCAT	0.1-10.0 A/Phase	RS-485, CANopen, Ethernet, EtherNet/IP, EtherCAT, Ethernet, dual-port	No	$211.00
SV2A3-Q-RE	78-139 VAC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	NA	RS-485	NA	$623.00
SV2A5-Q-RE	78-139 VAC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	NA	RS-485	NA	$779.00
		Streaming Commands, Analog Positioning,				

SV2B3-Q-RE	156-264 VAC	Analog Positioning, Encoder Following, Q Programming, Modbus RTU	NA	RS-485	NA	$623.00
SV2B5-Q-RE	156-264 VAC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	NA	RS-485	NA	$779.00
SV2D10-Q-AE	24-60 VDC	Step & Direction, Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming	NA	RS-232	NA	$431.00
SV2D10-Q-RE	24-60 VDC	Step & Direction, Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	NA	RS-485	NA	$431.00

Products in the Series *ST Stepper Drives*

Model Number	Supply Voltage	Control Modes	Output Current	Communication Ports	Encoder Feedback	1pc.
ST10-C-CE	24-80 VDC	CANopen	0.1-10.0 A/Phase	RS-232, CANopen	Yes	$818.00
ST10-C-CN	24-80 VDC	CANopen	0.1-10.0 A/Phase	RS-232, CANopen	No	$757.00
ST10-IP-EE	24-80 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP, Modbus TCP	0.1-10.0 A/Phase	Ethernet, EtherNet/IP	Yes	$852.00
ST10-IP-EN	24-80 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP, Modbus TCP	0.1-10.0 A/Phase	Ethernet, EtherNet/IP	No	$791.00
ST10-Plus	24-80 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming	0.1-10.0 A/Phase	RS-232	No	$322.00
ST10-Q-EE	24-80 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus TCP	0.1-10.0 A/Phase	Ethernet	Yes	$871.00
ST10-Q-EN	24-80 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus TCP	0.1-10.0 A/Phase	Ethernet	No	$792.00
ST10-Q-NE	24-80 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Velocity Control, Modbus RTU	0.1-10.0 A/Phase	RS-232	Yes	$696.00
ST10-Q-NF	24-80 VDC	Step & Direction, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Velocity Control, Modbus RTU	0.1-10.0 A/Phase	RS-232	Yes	$668.00
ST10-Q-NN	24-80 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Modbus RTU	0.1-10.0 A/Phase	RS-232	No	$618.00
ST10-Q-RE	24-80 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	0.1-10.0 A/Phase	RS-232, RS-485	Yes	$828.00
ST10-Q-RN	24-80 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	0.1-10.0 A/Phase	RS-232, RS-485	No	$756.00
ST10-S	24-80 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, SiNet Hub Compatible	0.1-10.0 A/Phase	RS-232	No	$274.00
ST10-Si-NE	24-80 VDC	Si Programming	0.1-10.0 A/Phase	RS-232	Yes	$756.00
ST10-Si-NF	24-80 VDC	Si Programming	0.1-10.0 A/Phase	RS-232	Yes	$763.00
ST10-Si-NN	24-80 VDC	Si Programming	0.1-10.0 A/Phase	RS-232	No	$696.00
ST5-C-CE	24-48 VDC	CANopen	0.1-5.0 A/Phase	RS-232, CANopen	Yes	$702.00
ST5-C-CN	24-48 VDC	CANopen	0.1-5.0 A/Phase	RS-232, CANopen	No	$649.00
ST5-IP-EE	24-48 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP, Modbus TCP	0.1-5.0 A/Phase	Ethernet, EtherNet/IP	Yes	$786.00
		Streaming Commands, Analog				

ST5-IP-EN	24-48 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP, Modbus TCP	0.1-5.0 A/Phase	Ethernet, EtherNet/IP	No	$728.00
ST5-Plus	24-48 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming	0.1-5.0 A/Phase	RS-232	No	$295.00
ST5-Q-EE	24-48 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus TCP	0.1-5.0 A/Phase	Ethernet	Yes	$737.00
ST5-Q-EN	24-48 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus TCP	0.1-5.0 A/Phase	Ethernet	No	$677.00
ST5-Q-NE	24-48 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Modbus RTU	0.1-5.0 A/Phase	RS-232	Yes	$648.00
ST5-Q-NF	24-48 VDC	Step & Direction, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Velocity Control, Modbus RTU	0.1-5.0 A/Phase	RS-232	Yes	$636.00
ST5-Q-NN	24-48 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Modbus RTU	0.1-5.0 A/Phase	RS-232	No	$560.00
ST5-Q-RE	24-48 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	0.1-5.0 A/Phase	RS-232, RS-485	Yes	$750.00
ST5-Q-RN	24-48 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	0.1-5.0 A/Phase	RS-232, RS-485	No	$684.00
ST5-S	24-48 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, SiNet Hub Compatible	0.1-5.0 A/Phase	RS-232	No	$247.00
ST5-Si-NE	24-48 VDC	Si Programming	0.1-5.0 A/Phase	RS-232	Yes	$695.00
ST5-Si-NF	24-48 VDC	Si Programming	0.1-5.0 A/Phase	RS-232	Yes	$727.00
ST5-Si-NN	24-48 VDC	Si Programming	0.1-5.0 A/Phase	RS-232	No	$588.00