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Product Datasheet

www.Applied-Motion.com

ST10-Si-NF

DC Advanced Microstep Drive w/ Si Programming & Encoder Input/Output



Product Features

- *Programmable microstepping drive with advanced current control*
- *Encoder feedback connector for Stall Prevention & Stall Detection*
- *Buffered encoder out for monitoring by PLC or Motion Controller*
- *Si Programmer™ is heralded for its programming ease*
- *100 lines of icon-based program capability*
- *Animation mode displays operation in real time, great for debugging*
- *Supports all “Q” and “S” drive control modes as well*
- *Wide current range 0.1 to 10.0 A/phase (peak of sine) with idle current reduction*
- *Advanced anti-resonance algorithm*
- *Torque ripple smoothing*
- *Microstepping and Microstep Emulation*
- *8 digital inputs, 4 digital outputs, optically isolated*
- *2 analog inputs, +/-10 volt range*
- *RS-232 cable and mating connectors included*

Description

This stepper drive with model number ending in -NF is designed to accept encoder feedback. Be sure to order a compatible stepper motor with the encoder option (i.e. -WAA, -ZAA, or -YAA).

The ST10-Si-NF stepper drive is a DC-powered microstepping drive for controlling two-phase, bipolar step motors. It offers advanced current control and a sophisticated 3rd generation anti-resonance algorithm that electronically dampens motor and system resonances to improve motor smoothness and usable torque over a wide speed range. The drive also employs electronic torque ripple smoothing and microstep emulation to greatly reduce motor noise and vibration. The drive must be powered from 24-80 VDC and can output up to 10.0 A/phase (peak-of-sine) to the step motor. Over-voltage, over-temperature and over-current protection features prevent damage while running in adverse conditions. The drive is complemented by a specifically matched set of NEMA 23 and NEMA 34 frame stepper motors (see Related and Recommended products below).

The ST10-Si-NF can operate in all of the same control modes as the Q models, plus it has the ability to run a stand-alone Si program stored in non-volatile memory. Si programs are created using the *Si Programmer™* software, which provides unparalleled simplicity in indexer-drive programming via Applied Motion's unique and powerful icon-based programming environment. Preconfigured motor setup files included with *Si Programmer™* make it easy to set up the drive for optimum results.

For connecting to external devices such as control signals, incremental encoders, limit switches, proximity or photoelectric sensors, PLC I/O, lamps, and other devices, the drive comes with 8 digital inputs, 4 digital outputs, and 2 single-ended analog inputs (analog inputs can be wired together as 1 differential analog input). Adjustable digital filters are present on the digital inputs for enhanced reliability in noisy environments.

The drive comes with an RS-232 port for configuration, serial communications and programming.

The ST10-Si-NF includes a quadrature encoder feedback input for applications that demand a higher level of position control than ordinary open-loop step motor systems can provide. Use our double-shaft step motors with incremental encoders and activate either Stall Detection or Stall Prevention in the drive. Stall Detection notifies the system as soon as the required torque is too great for the motor, which results in a loss of synchronization between the rotor and stator, also known as stalling. Stall Prevention automatically adjusts motor speed to maintain synchronization of the rotor to the stator under all conditions. This unique feature allows step motors to operate in a much broader range of applications than previously possible, such as torque-control. The Stall Prevention feature also performs static position maintenance, which maintains the position of the motor shaft when at rest. Additionally, the inclusion of the optional encoder allows the motor to be precisely homed to the index (marker) pulse.

The ST10-Si-NF also features a separate, buffered encoder output so that other devices can monitor the motor position in real time.

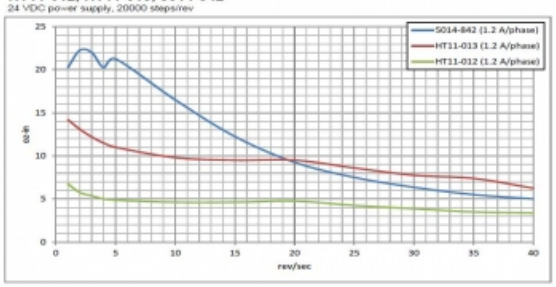
All ST drives are CE approved and RoHS compliant.

Specifications

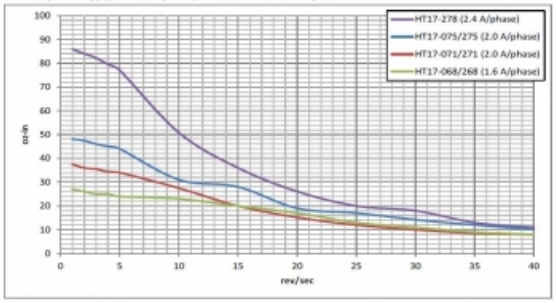
Model Number:	ST10-Si-NF
Part Number:	5000-248
Supply Voltage:	24-80 VDC
Supply Voltage Type:	DC
Control Modes:	Si Programming
Output Current:	0.1-10.0 A/phase
Communication Ports:	RS-232
Encoder Feedback:	Yes
Step Resolution:	Full Half Microstepping Microstep Emulation
Idle Current Reduction:	0-90%
Setup Method:	Software setup
Digital Inputs:	8
Digital Outputs:	4
Analog Inputs:	1 differential or 2 single-ended
Dimensions:	5.0 x 3.0 x 1.75 inches
Weight:	10.4 oz
Operating Temperature Range:	0-70 °C
Ambient Temperature Range:	0-55 °C
Ambient Humidity:	90% max, non-condensing
Status LEDs:	1 red, 1 green
Circuit Protection:	Short circuit Over-voltage Under-voltage Over-temp

Torque Curves

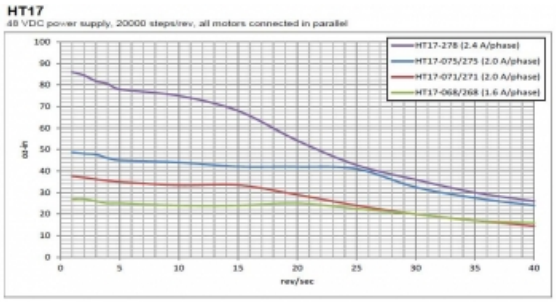
HT11-012, HT11-013, 5014-842
24 VDC power supply, 20000 steps/rev



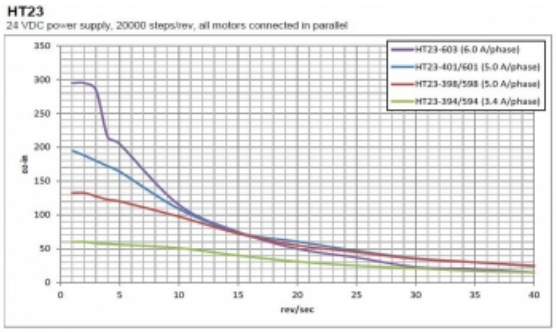
HT17
24 VDC power supply, 20000 steps/rev, all motors connected in parallel



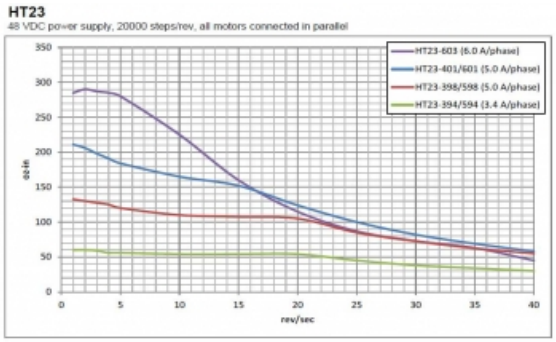
HT17
48 VDC power supply, 20000 steps/rev, all motors connected in parallel



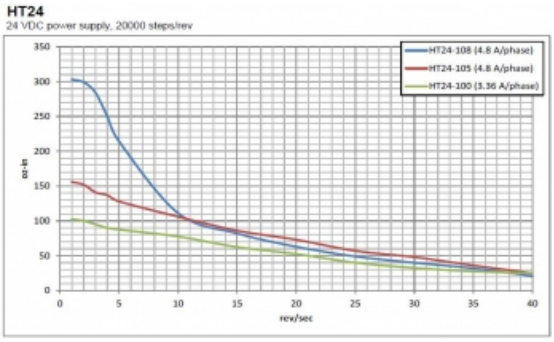
HT23
24 VDC power supply, 20000 steps/rev, all motors connected in parallel



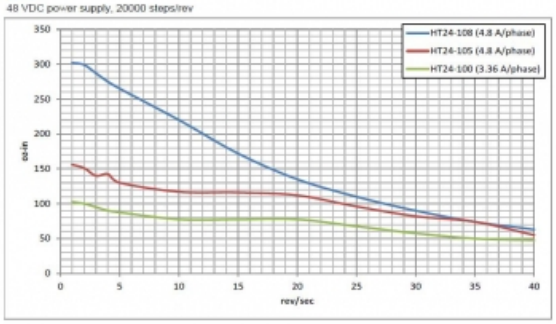
HT23
48 VDC power supply, 20000 steps/rev, all motors connected in parallel



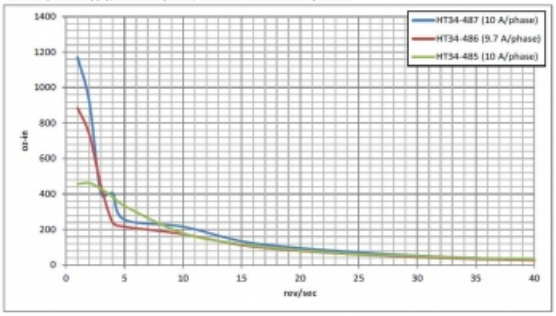
HT24
24 VDC power supply, 20000 steps/rev



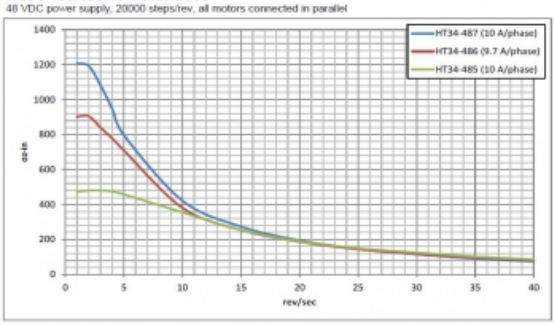
HT24
48 VDC power supply, 20000 steps/rev



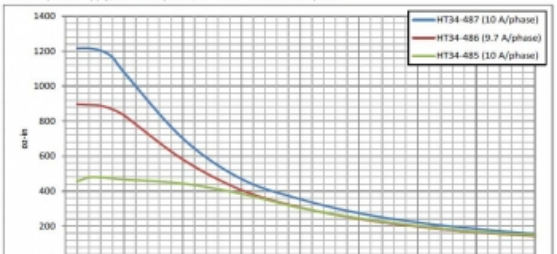
HT34-485/486/487 with ST10
24 VDC power supply, 20000 steps/rev, all motors connected in parallel

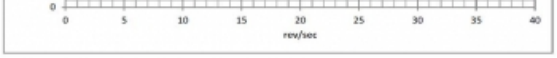


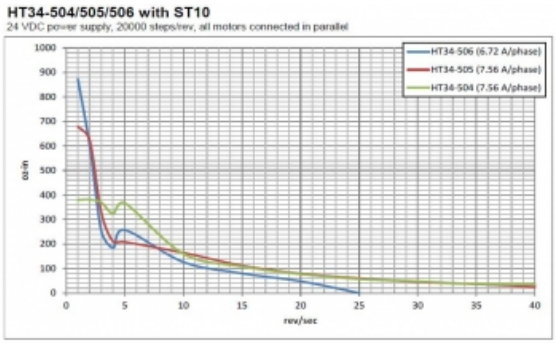
HT34-485/486/487 with ST10
48 VDC power supply, 20000 steps/rev, all motors connected in parallel

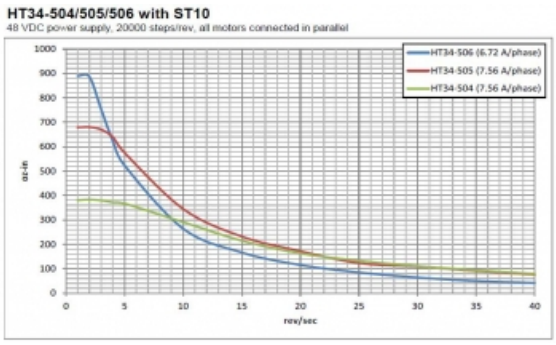


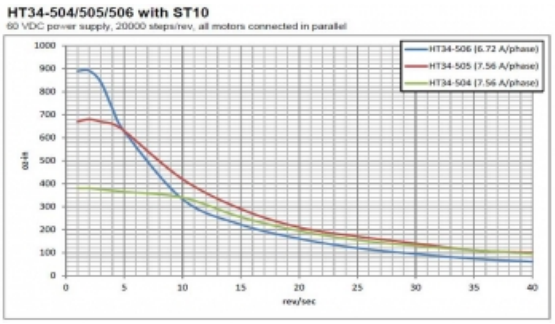
HT34-485/486/487 with ST10
80 VDC power supply, 20000 steps/rev, all motors connected in parallel











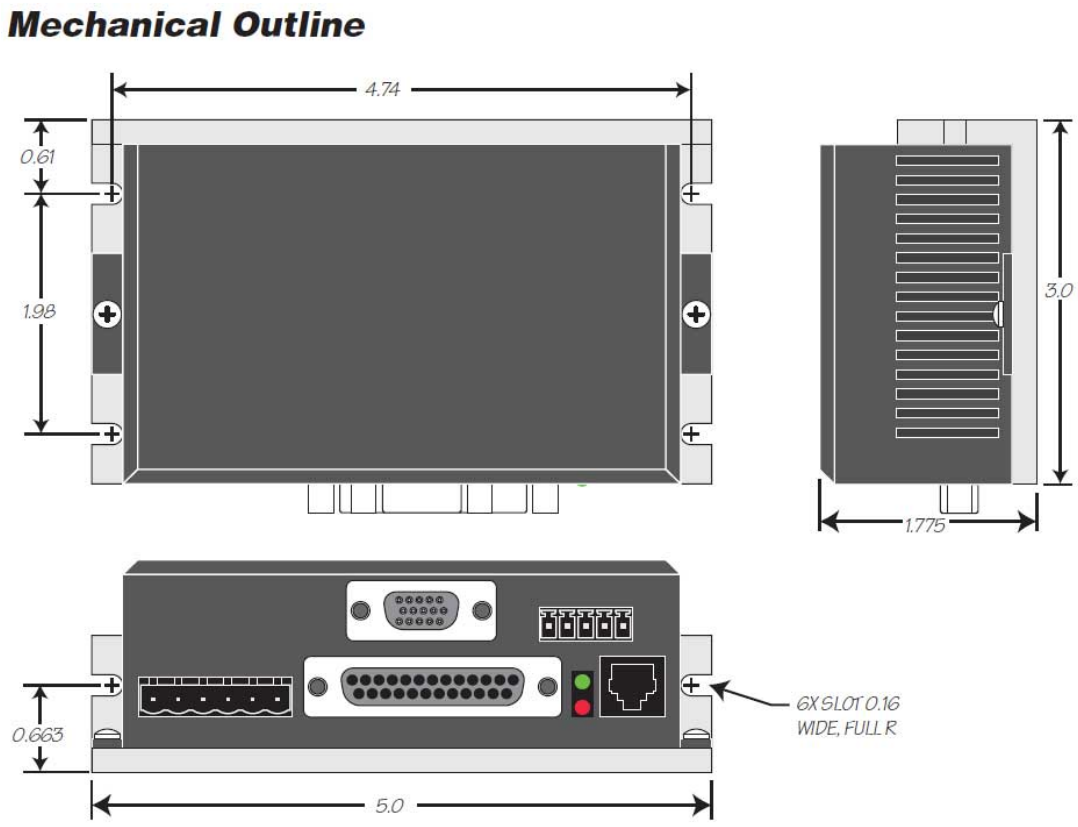
Software

Software:	Si Programmer™

Downloads

Manuals:	ST5-10-QSi_Hardware Manual_920-0004F-opt-.pdf ST5_10_Si_QuickSetupGuide_920-0008D.pdf
Product PDF - S3 Link:	http://s3.amazonaws.com/applied-motion-pdf/ST10-Si-NF.pdf
Datasheet:	ST-Datasheet_925-0007.pdf
2D Drawing:	ST5_10 Dimensions.pdf ST_T_simple_3D.pdf
3D Drawing:	ST5_10-Q_Si_C_SIMPLE.igs
Speed-Torque Curves:	ST_Speed_Torque_revF.pdf
Agency Approvals:	ST-Q-Si-C-IP_CE_DOC.pdf
Application Notes:	APPN0015_Make-a-serial-programming-cable.pdf APPN0016_Simple-25-pin-mating-connections.pdf

2D Drawings



Products in the Series *ST Stepper Drives*

Model Number	Supply Voltage	Control Modes	Output Current	Communication Ports	Encoder Feedback	1pc.
ST10-C-CE	24-80 VDC	CANopen	0.1-10.0 A/Phase	RS-232, CANopen	Yes	$818.00
ST10-C-CN	24-80 VDC	CANopen	0.1-10.0 A/Phase	RS-232, CANopen	No	$757.00
ST10-IP-EE	24-80 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP, Modbus TCP	0.1-10.0 A/Phase	Ethernet, EtherNet/IP	Yes	$852.00
ST10-IP-EN	24-80 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP, Modbus TCP	0.1-10.0 A/Phase	Ethernet, EtherNet/IP	No	$791.00
ST10-Plus	24-80 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming	0.1-10.0 A/Phase	RS-232	No	$322.00
ST10-Q-EE	24-80 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus TCP	0.1-10.0 A/Phase	Ethernet	Yes	$871.00
ST10-Q-EN	24-80 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus TCP	0.1-10.0 A/Phase	Ethernet	No	$792.00
ST10-Q-NE	24-80 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Velocity Control, Modbus RTU	0.1-10.0 A/Phase	RS-232	Yes	$696.00
ST10-Q-NF	24-80 VDC	Step & Direction, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Velocity Control, Modbus RTU	0.1-10.0 A/Phase	RS-232	Yes	$668.00
ST10-Q-NN	24-80 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Modbus RTU	0.1-10.0 A/Phase	RS-232	No	$618.00
ST10-Q-RE	24-80 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	0.1-10.0 A/Phase	RS-232, RS-485	Yes	$828.00
ST10-Q-RN	24-80 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	0.1-10.0 A/Phase	RS-232, RS-485	No	$756.00
ST10-S	24-80 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, SiNet Hub Compatible	0.1-10.0 A/Phase	RS-232	No	$274.00
ST10-Si-NE	24-80 VDC	Si Programming	0.1-10.0 A/Phase	RS-232	Yes	$756.00
ST10-Si-NF	24-80 VDC	Si Programming	0.1-10.0 A/Phase	RS-232	Yes	$763.00
ST10-Si-NN	24-80 VDC	Si Programming	0.1-10.0 A/Phase	RS-232	No	$696.00
ST5-C-CE	24-48 VDC	CANopen	0.1-5.0 A/Phase	RS-232, CANopen	Yes	$702.00
ST5-C-CN	24-48 VDC	CANopen	0.1-5.0 A/Phase	RS-232, CANopen	No	$649.00
ST5-IP-EE	24-48 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP, Modbus TCP	0.1-5.0 A/Phase	Ethernet, EtherNet/IP	Yes	$786.00

ST5-IP-EN	24-48 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP, Modbus TCP	0.1-5.0 A/Phase	Ethernet, EtherNet/IP	No	$728.00
ST5-Plus	24-48 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming	0.1-5.0 A/Phase	RS-232	No	$295.00
ST5-Q-EE	24-48 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus TCP	0.1-5.0 A/Phase	Ethernet	Yes	$737.00
ST5-Q-EN	24-48 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus TCP	0.1-5.0 A/Phase	Ethernet	No	$677.00
ST5-Q-NE	24-48 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Modbus RTU	0.1-5.0 A/Phase	RS-232	Yes	$648.00
ST5-Q-NF	24-48 VDC	Step & Direction, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Velocity Control, Modbus RTU	0.1-5.0 A/Phase	RS-232	Yes	$636.00
ST5-Q-NN	24-48 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Modbus RTU	0.1-5.0 A/Phase	RS-232	No	$560.00
ST5-Q-RE	24-48 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	0.1-5.0 A/Phase	RS-232, RS-485	Yes	$750.00
ST5-Q-RN	24-48 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus RTU	0.1-5.0 A/Phase	RS-232, RS-485	No	$684.00
ST5-S	24-48 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, SiNet Hub Compatible	0.1-5.0 A/Phase	RS-232	No	$247.00
ST5-Si-NE	24-48 VDC	Si Programming	0.1-5.0 A/Phase	RS-232	Yes	$695.00
ST5-Si-NF	24-48 VDC	Si Programming	0.1-5.0 A/Phase	RS-232	Yes	$727.00
ST5-Si-NN	24-48 VDC	Si Programming	0.1-5.0 A/Phase	RS-232	No	$588.00