

TO: ALL AUTHORIZED SERVICE ACCOUNTS
AS-1975 MANUAL OWNERS

SUBJECT: NEW GENERAL MOTORS 10 CUT IGNITION TUMBLERS

NO: AS-1157
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FILE IN: BULLETIN BINDER

There are four new ignition tumblers for the GM 10 cut ignitions that were introduced during the 1998 model year.

<u>New Part Number</u>	<u>Replaces</u>
323121	322521
323122	322522
323123	322523
323124	322524

Due to a “trapping” condition being experienced on many models, the new design compensates for the zinc material that could be moved inside the cylinder. (Illustration 1)



Illustration 1

Use these new tumblers when working on GM 10 cut ignitions. The new tumblers will replace all older style tumblers on all GM 10 cut ignition designs dating back to 1994 applications. Due to the failure mode, it is important that the new part numbers are used in the first 3 tumbler wards. And, until all existing stock of part numbers 322521, 322522, 322523 and 322524 have been used, these tumblers should be used in the 4th through 9th tumbler positions in the ignition cylinders. The lock will function correctly if both designs are used in the same ignition cylinder.

This change affected the GM 10 cut ignition tumblers only. There have been no changes to any other tumblers, springs, or the spring retainer.