



TO: ALL AUTHORIZED SERVICE ACCOUNTS
AS-1975 MANUAL OWNERS

SUBJECT: Ford 8-Cut Key Generation

NO: AS-1137

DATE: 4-2-96

FILE IN: BULLETIN BINDER

Ford 8-Cut Vehicle Lock Tumbler Placement

Space	1	2	3	4	5	6	7	8	
Ignition All Models		x	x	x	x	x	x	x	Last 7 Spaces
Doors All Models	x	x	x	x	x	x			First 6 Spaces
Deck T-Bird Cougar Mark VIII Continental Taurus Sable			x	x	x	x	x	x	Last 6 Spaces
Deck Villager Quest	x	x	x	x	x	x			First 6 Spaces
Glove Box All Models						x	x	x	Last 3 Spaces
Stowage All Models					x	x	x	x	Last 4 Spaces

When generating a first key for a Ford vehicle with the new Ford 8-Cut system, use the table above. Remove or read the tumblers in a door lock to get positions 1 through 6. Then, either progression spaces 7 and 8 for the ignition, or remove a glove box or stowage lock to get spaces 7 and 8.

Code Series: 0001X - 1706X

Key Blank: Groove 83

Stop: Tip

Spacing: 1-.845", 2-.753", 3-.661", 4-.568", 5-.476", 6-.384", 7-.292", 8-.200"

Depths: 1-.354", 2-.329", 3-.304", 4-.279", 5-.254"