

TO CENTRAL SERVICE DISTRIBUTOR,
AUTHORIZED AUTOMOTIVE SERVICE DISTRIBUTOR,
AS-1975 MANUAL OWNERS

SUBJECT CHRYSLER PUSH TO LOCK IGNITION
LOCK IN ACCUSTAR STEERING COLUMNS

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Binder

Starting in 1990, Chrysler Corp. will be using an Accustar steering column in many of its vehicles which can be easily identified by a large plastic collar around the ignition lock itself. You do not need to remove the steering wheel to replace this lock.

Removal Instructions:

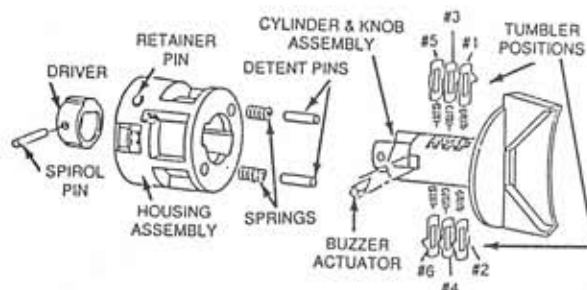
1. Raise tilt wheel to its highest position.
2. Remove three (3) #20 Torx screws from upper and lower steering column shrouds.
3. Depress the retaining pin on the ignition lock through the small opening in the collar until flush with lock.
4. With key inserted, turn ignition toward the run position. The ignition will spring out approximately 1/8".
5. Without pushing the ignition cylinder in, return the ignition to the lock position and remove the key.
6. Push ignition toward column, then release. Ignition will slide out.

Repair Instructions:

1. Read G-series code stamped on ignition cylinder. Cross reference ignition code to six digit code or read the key cuts.
2. Discard old ignition cylinder. Use Lock Service Package - 701247.
3. Select proper tumblers from Service Kit 701417 and install them in the new cylinder by first installing a small spring in the round opening and then installing a new tumbler and tapping it into place with a small hammer (see illustration for location of tumblers).
4. Insert key (all tumblers must lay even with cylinder).
5. Install buzzer actuator in square hole in cylinder with ramp facing down and toward chrome knob (see illustration).
6. Insert the two (2) detent springs and pins into the lock housing (see illustration).
7. Install the lock cylinder into the housing. Install the new driver onto the lock cylinder lining up the holes for the spiral pin. Drive the spiral pin into the driver, approximately 2 mm below the "V" in the driver to insure proper contact.

Installation Instructions:

1. With key removed and the retaining pin on housing tapped down flush with case, slip ignition back into column.
2. Insert key and turn to the start position, as far as it will go. Ignition cylinder should now turn freely from accessory to start position.
3. Replace shroud screws.



If you have additional questions, please contact your local Authorized Automotive Briggs & Stratton Technologies Lock and Key Distributor.