

GENERAL MOTORS

INSTRUCTION SHEET FOR ASSEMBLING AND CODING SPARE TIRE LOCKS

The internal lock cylinder only uses five of the ten cut positions, 6 through 10. The tumbler positions are on one side and self-retaining.

1. Hold the cylinder (1) so the side with tumbler spring wells faces up.
2. Insert tumbler springs (2) into the five spring wells.
3. Install the first tumbler (3) for key cut position 6 in the slot nearest to the front of the lock cylinder. Install the remaining tumblers following the key cod.
4. Press the tumblers in place until they are secure.
5. Check for correct loading of the tumblers by inserting the key into cylinder. All of the tumblers should be flush with the lock cylinder body.
6. Apply lubricant to cylinder body, tumbler surfaces and on cylinder lugs located below the cap.
7. With key in the lock, insert lock into case (4). Rotate CW to secure. Remove key.
8. Insert lug nut (5) into the back of the case with flat end to the front of the lock.
9. Assemble cover (6) to case.

