

GENERAL MOTORS

INSTRUCTION SHEET FOR ASSEMBLING AND CODING REAR COMPARTMENT LOCK

The deck lock cylinder only uses seven of the ten cut positions, 4 through 10. The tumbler positions are staggered from side to side four on one side and three on the other. The deck lock cylinder tumblers are self-retaining. After removing the current lock, identify the direction the lever or switch is attached to the tail of the lock.

1. Rotate cylinder (1) so the side with the four tumbler spring wells faces up.
2. Insert tumbler springs (2) into the four spring wells.
3. Install the tumbler (3) for key cut position four in the slot closest to the cylinder head. Install the remaining tumblers, key cut positions 6, 8, and 10, following the key code and same process. Press tumblers in place until they are secure.
4. Check for correct loading of the tumblers by inserting the key into cylinder. All tumblers should be flush with the lock cylinder body.
5. Turn the cylinder so the side with the three tumbler spring wells faces up.
6. Insert tumbler springs into the three spring wells.
7. The first tumbler closest to the front of the lock cylinder to be loaded will be the fifth key cut position. Install the remaining tumblers for key cut positions 7 and 9. Press tumblers in place until they are secure.
8. Check for correct loading of the tumblers by inserting the key into cylinder. All of the tumblers should be flush with the lock cylinder body.
9. Apply lubricant to cylinder body and tumbler surfaces along with a small amount in head of cylinder using the supplied grease.
10. Install two springs (4) into the spring wells in head section of lock cylinder.
11. Snap the shutter assembly (5) into cylinder.
12. Assemble cylinder into case (6).
13. Align dimples of cylinder cap (7) with the four recesses in cap. Secure by pressing the cap into place with light hand pressure.
14. If required, assemble rod clip (9) to lever (8) using the recorded lever information.
15. Assemble lever to lock. Use e-clip (10) to retain lever assembly.
16. If supplied assembly gasket to lock.
17. Insert key into the lock and function lock to check for proper assembly and smooth operation.

* If package contains a switch assembly instead of a lever, assembly switch to back of lock matching the orientation of the lock removed. Place washer on top of switch and secure with retainer clip.

