

GENERAL MOTORS

INSTRUCTION SHEET FOR ASSEMBLING AND CODING INTERNAL LOCKS

The internal lock cylinder only uses four of the ten cut positions, 7 through 10. The tumbler positions are on one side and self-retaining.

1. Hold the cylinder (1) so the side with tumbler spring wells faces up.
2. Insert tumbler springs (2) into the four spring wells.
3. Install the first tumbler (3) for key cut position 7 in the slot nearest to the front of the lock cylinder. Install the remaining tumblers following the key cod.
4. Press the tumblers in place until they are secure.
5. Check for correct loading of the tumblers by inserting the key into cylinder. All of the tumblers should be flush with the lock cylinder body.

