

# CHRYSLER

## INSTRUCTION SHEET FOR ASSEMBLING AND CODING IGNITION LOCK

The ignition lock cylinder uses all eight (8) cut positions, 1 through 8. The ignition cylinder tumblers (2) are located on both sides of the cylinder (1) and are self-retaining. It follows the key code with the first tumbler being the first depth of the key code, closest to the head of the cylinder.

1. Tumbler positions required 1 – 2 – 3 – 4 – 5 – 6 – 7 – 8.
2. Determine biting of the key.
3. Install appropriate springs (2) and tumblers (3).
4. Snap into place.
5. Test with key.
6. Insert key into cylinder slowly.
7. Assemble Lock:
  - A. Hold lock cylinder with buzzer actuator facing you (approximately 10 o'clock) in right hand.
  - B. Hold lock case with retainer block facing away from you in left hand.
  - C. Insert cylinder into lock case until cylinder seats against detent pins.
  - D. Turn cylinder 45° clockwise.
  - E. Turn key to run position, depress retainer block and insert into ignition mode.

